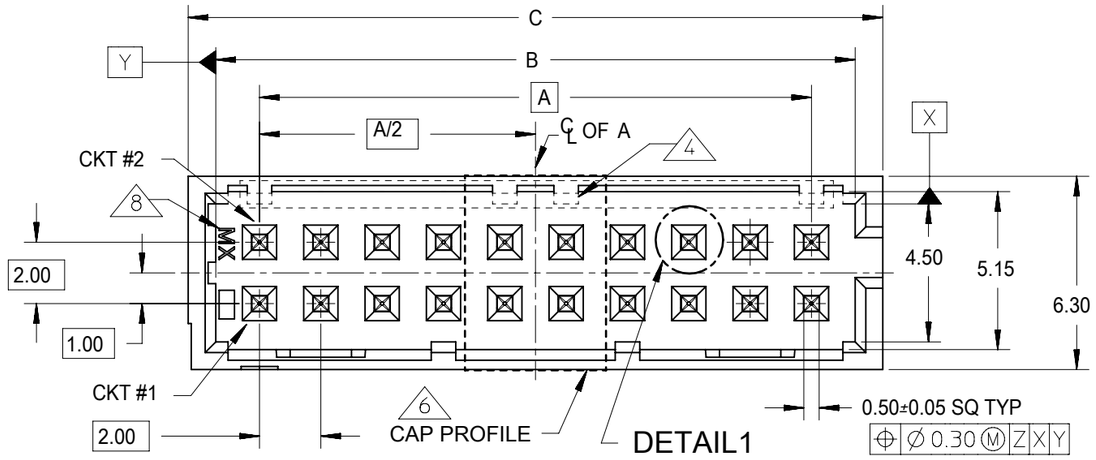
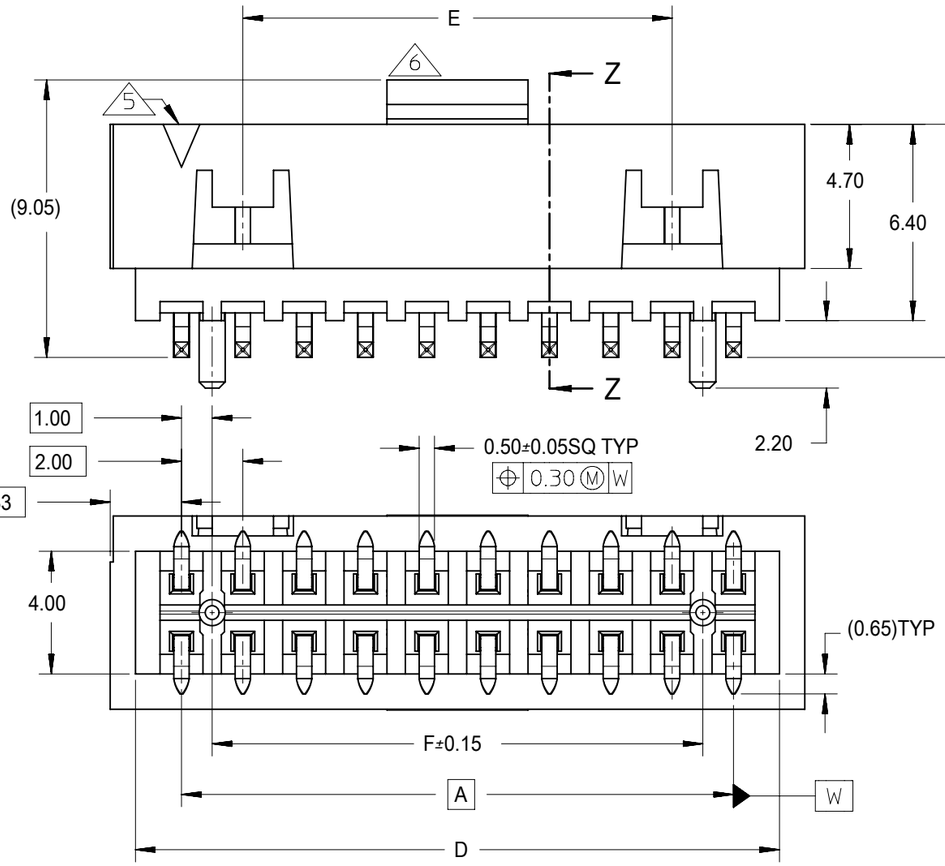
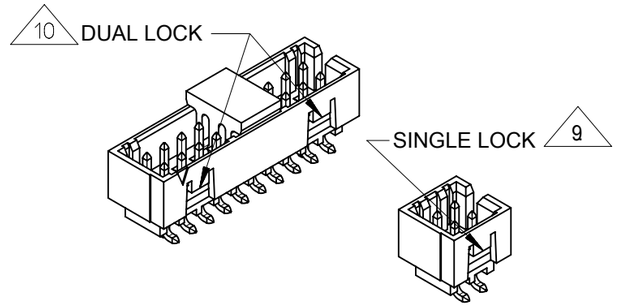
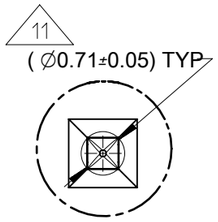
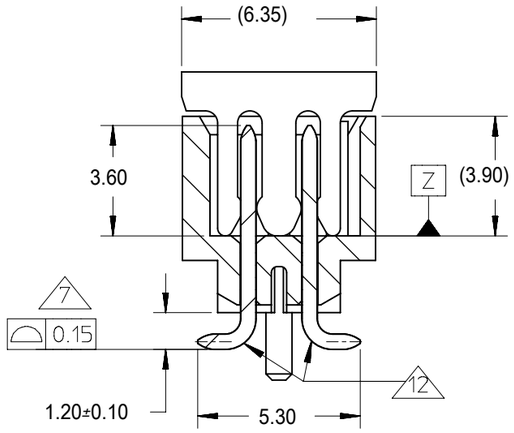










SECTION Z-Z

CKT SIZE	DIMENSION					
	A	B	C	D	E	F
4	2.00	4.85	6.65	5.00	———	———
6	4.00	6.85	8.65	7.00	———	2.00
8	6.00	8.85	10.65	9.00	———	4.00
10	8.00	10.85	12.65	11.00	———	6.00
12	10.00	12.85	14.65	13.00	———	8.00
14	12.00	14.85	16.65	15.00	8.00	10.00
16	14.00	16.85	18.65	17.00	10.00	12.00
18	16.00	18.85	20.65	19.00	12.00	14.00
20	18.00	20.85	22.65	21.00	14.00	16.00
22	20.00	22.85	24.65	23.00	16.00	18.00
24	22.00	24.85	26.65	25.00	18.00	20.00
26	24.00	26.85	28.65	27.00	20.00	22.00
28	26.00	28.85	30.65	29.00	22.00	24.00
30	28.00	30.85	32.65	31.00	24.00	26.00
32	30.00	32.85	34.65	33.00	26.00	28.00
34	32.00	34.85	36.65	35.00	28.00	30.00
36	34.00	36.85	38.65	37.00	30.00	32.00
38	36.00	38.85	40.65	39.00	32.00	34.00
40	38.00	40.85	42.65	41.00	34.00	36.00
42	40.00	42.85	44.65	43.00	36.00	38.00
44	42.00	44.85	46.65	45.00	38.00	40.00
46	44.00	46.85	48.65	47.00	40.00	42.00
48	46.00	48.85	50.65	49.00	42.00	44.00
50	48.00	50.85	52.65	51.00	44.00	46.00

NOTES:

1. FOR ILLUSTRATION PURPOSES, 20 CIRCUIT SIZE WAFER IS SHOWN.
2. MATERIAL :
   HOUSING : LCP, UL94V-0, GLOW WIRE CAPABLE PER IEC-60335-1 5TH EDITION, GLASS FILLED. COLOR: BLACK.
   PIN : 0.50MM SQ. COPPER ALLOY.
3. PRODUCT SPECIFICATION PS-151117-0001 APPLIES.
4. RIB LOCATION VARIES, DEPENDING ON CKT SIZES.
5. CKT 4 AND 6 HAS NO IDENTIFICATION TAG.
6. POSITION OF CAP TO BE LOCATED AT CENTER OF DIM A, IRREGARDLESS OF CKT SIZE. TOP SURFACE OF CAP TO BE FLAT FOR PICK & PLACE PURPOSE.
7. COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDERTAIL ON A GAUGE SURFACE.
8. CAVITY ID AND MX LOGO SHALL BE LOCATED APPROXIMATELY AS SHOWN.
9. SINGLE LOCK FEATURE FOR 4-12CKT.
10. DUAL LOCK FEATURE FOR 14CKT AND ABOVE.
11. DETAIL 2 FOR MMC REFERENCE ONLY.
12. BEND DEPRESSION ON SMT TAIL IS ACCEPTABLE SO LONG IT DOES NOT AFFECT THE OVERALL COPLANARITY OF THE TAIL.

DOCUMENT STATUS	P1	RELEASE DATE	2020/10/05 06:02:27

FORMAT: Mel-prod-header-lb-prod-A3
REVISION: D
DATE: 2018/01/11

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DIMENSION UNITS	SCALE
mm	NTS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	MM	INCH
4 PLACES	±	±
3 PLACES	±	±
2 PLACES	± 0.2	±
1 PLACE	±	±
0 PLACES	±	±
ANGULAR TOL	± 3.0 °	

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

CURRENT REV DESC:

EC NO: 646485
DRWN: ABABUPS 2020/08/14
CHK'D: MRAMAKRISHNA 2020/10/05
APPR: MRAMAKRISHNA 2020/10/05

INITIAL REVISION:
DRWN: ATSEE 2014/10/10
APPR: KHLIM 2015/11/05

THIRD ANGLE PROJECTION | DRAWING: A3-SIZE | SERIES: 151118

molex

ASSEMBLY
MGRID, SHROUDED HEADER SMT

PRODUCT CUSTOMER DRAWING

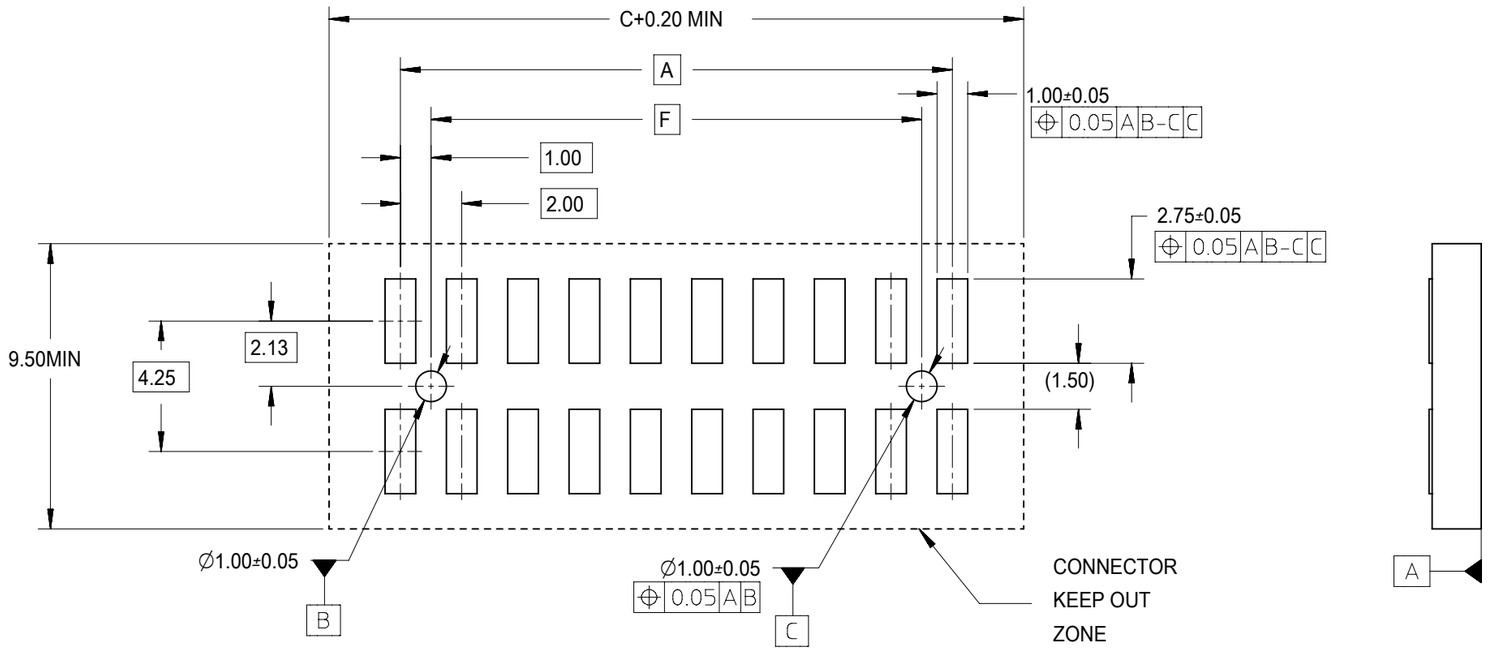
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-151118-0001	PSD	001	A4

MATERIAL NUMBER	CUSTOMER	SHEET NUMBER
SEE TABLE	GENERAL MARKET	1 OF 3

ASSEMBLY

151118 - X X XX

PLATING OPTIONS	
-X0XX AND -X4XX	2.00µm MIN. TIN OVERALL 1.25µm MIN. NICKEL OVERALL
-X1XX AND -X5XX	0.05µm MIN. GOLD PLATE ON CONTACT AND 2.00µm MIN. TIN(MATTE) ON SOLDERTAIL OVER 1.25µm MIN. NICKEL OVERALL.
-X2XX AND -X6XX	0.38µm MIN. GOLD PLATE ON CONTACT AND 2.00µm MIN. TIN(MATTE) ON SOLDERTAIL OVER 1.25µm MIN. NICKEL OVERALL.
-X3XX AND -X7XX	0.75µm MIN. GOLD PLATE ON CONTACT AND 2.00µm MIN. TIN(MATTE) ON SOLDERTAIL OVER 1.25µm MIN. NICKEL OVERALL.



RECOMMENDED PCB LAYOUT

04 - 50	4-50 CKT W/O PEG
54 - 00	4-50 CKT WITH PEG
50+(#)CKT	54 = 4CKT 56 = 6CKT . . . 98 = 48CKT 00 = 50CKT
# = NO OF CKT	

PLATING		CAP OPTION
0	FULL TIN	WITHOUT CAP (FOR TUBE PACKAGING ONLY)
1	Au FLASH	
2	0.38 Au	
3	0.75 Au	
4	FULL TIN	WITH CAP (FOR TUBE AND T&R PACKAGING)
5	Au FLASH	
6	0.38 Au	
7	0.75 Au	
8	OTHER OPTIONS	
9		

	PACKAGING
0	T & R
1	TUBE
2	T&R WITH MODIFIEFD RIB LOCATION
3	OTHER OPTIONS
4	
5	
6	
7	
8	
9	

NOTES CONTINUE :

13. REFER TO PACKAGING SPECIFICATION
    FOR TUBE : PK-151118-0001
    FOR TAPE & REEL : PK-151118-3000

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DIMENSION UNITS	SCALE
mm	NTS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	MM	INCH
4 PLACES	±	±
3 PLACES	±	±
2 PLACES	± 0.2	±
1 PLACE	±	±
0 PLACES	±	±
ANGULAR TOL	± 3.0 °	

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

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THIRD ANGLE PROJECTION | DRAWING: A3-SIZE | SERIES: 151118

molex

ASSEMBLY
MGRID, SHROUDED HEADER SMT

PRODUCT CUSTOMER DRAWING

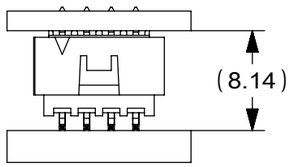
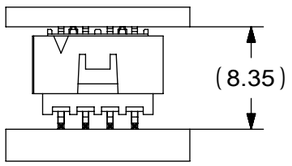
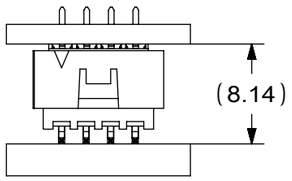
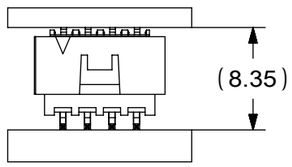
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-151118-0001	PSD	001	A4

MATERIAL NUMBER	CUSTOMER	SHEET NUMBER
SEE TABLE	GENERAL MARKET	2 OF 3

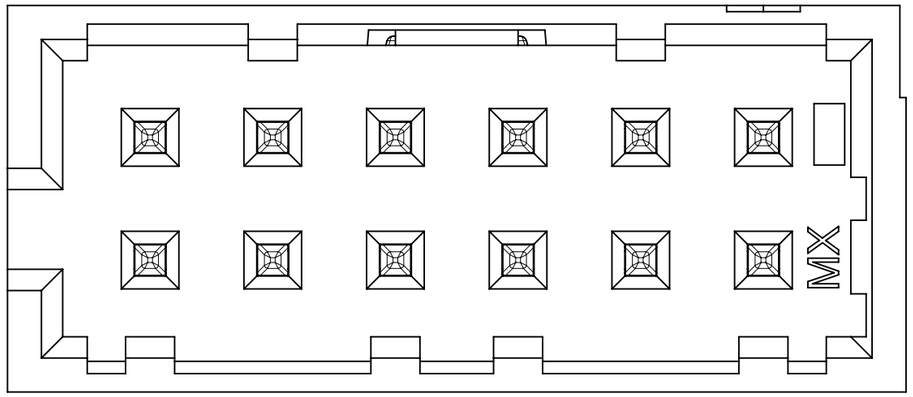
DOCUMENT STATUS	P1	RELEASE DATE	2020/10/05 06:02:27

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REVISION: D
DATE: 2018/01/15

BOARD TO BOARD (BTB) DISTANCE

HEADER	MATES WITH (RECEPTACLE)	BTB DISTANCE	PICTORIAL VIEW
151118	78787	8.14	
	78788	8.35	
	79107	8.14	
	79109	8.35	

MODIFIEFD RIB LOCATION ONLY FOR 151118-2X12



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DIMENSION UNITS	SCALE
mm	NTS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	MM	INCH
4 PLACES	±	±
3 PLACES	±	±
2 PLACES	± 0.2	±
1 PLACE	±	±
0 PLACES	±	±
ANGULAR TOL	± 3.0 °	

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

CURRENT REV DESC:

EC NO: 646485
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CHK'D: MRAMAKRISHNA 2020/10/05
APPR: MRAMAKRISHNA 2020/10/05

INITIAL REVISION:
DRWN: DRWN BY XXXX/XX/XX
APPR: APPR BY XXXX/XX/XX

THIRD ANGLE PROJECTION | DRAWING: A3-SIZE | SERIES: 151118

molex

ASSEMBLY
MGRID, SHROUDED HEADER SMT

PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
SD-151118-0001	PSD	001	A4

MATERIAL NUMBER	CUSTOMER	SHEET NUMBER
	GENERAL MARKET	3 OF 3

DOCUMENT STATUS	P1	RELEASE DATE	2020/10/05 06:02:27

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REVISION: D
DATE: 2018/01/15