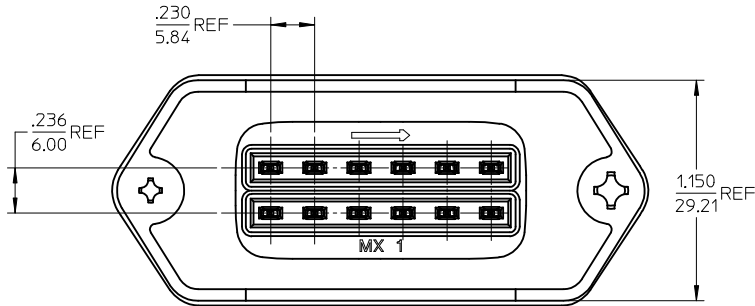
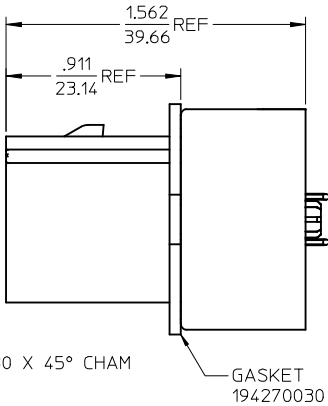
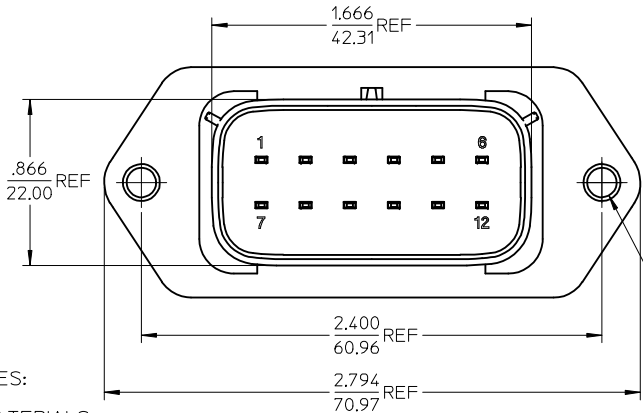
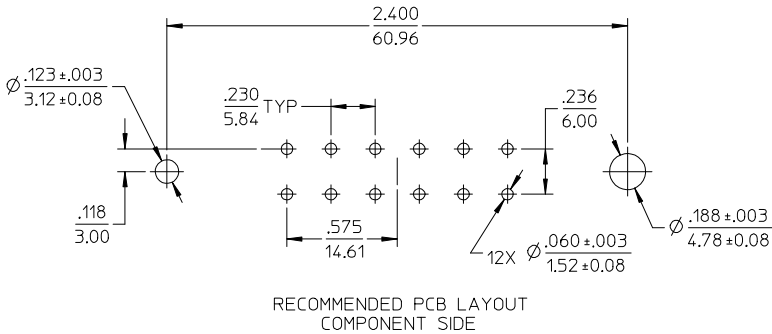
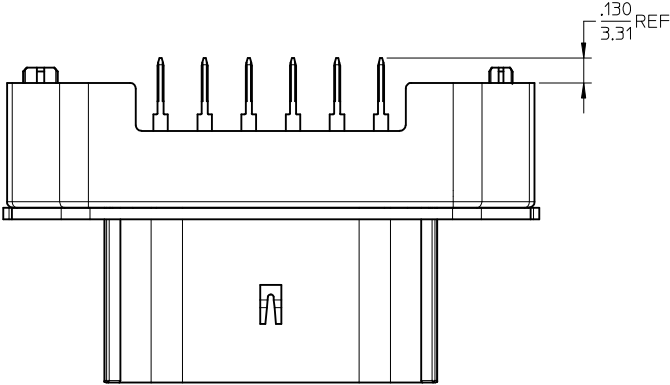
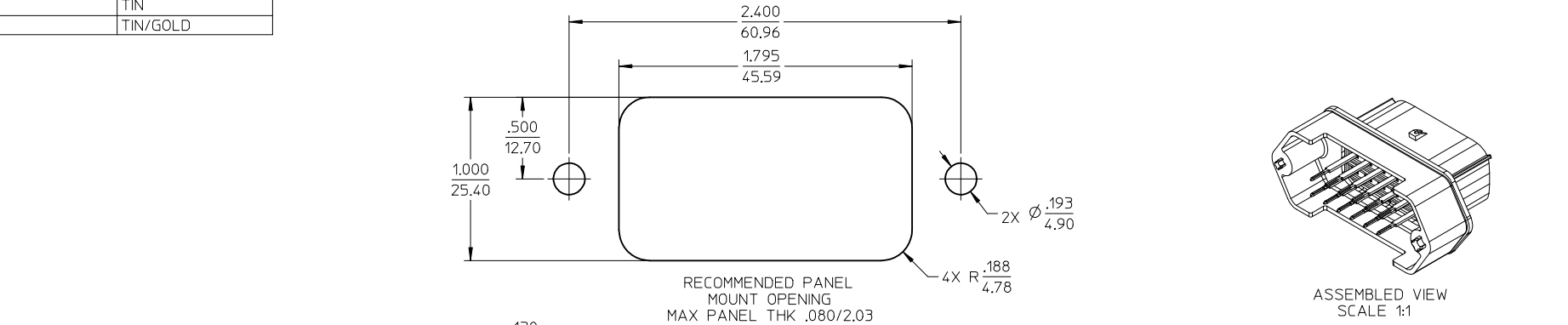


13	12	11	10	9	8	7	6	5	4	3	2	1
ASSEMBLY MATERIAL NUMBER			TERMINAL PLATING									
194280001			TIN									
194280023			TIN/GOLD									



- NOTES:
- MATERIALS:
HOUSING: POLYESTER (PBT), GLASS FILLED, UL94 V-0,
COLOR: BLACK
TERMINALS: COPPER ALLOY
 - FINISHES: 1. TIN ONLY: 100µN TIN OVER 50µN NICKEL
2. TIN/GOLD: 30µN SELECT GOLD (CONTACT MATING AREA),
100µN SELECT TIN (PCB TAIL AREA) OVER 50µN NICKEL OVERALL.
 - PRODUCT SPECIFICATION: PS-19428-001.
 - PACKAGING SPECIFICATION: PK-19428-001.
 - MATES WITH: 19418 SERIES RECEPTACLE ASSEMBLIES.
 - RECOMMENDED MOUNTING HARDWARE: (2) #10 X .62/18.9 LONG PLASTIC
THREAD CUTTING SCREWS. RECOMMENDED TORQUE 15-17 IN-LBS.
SUGGESTED SOURCE: ITW SHAKEPROOF INDUSTRIAL BOSSCREW OR EQUIVALENT.

REVISED EC NO: ETC2006-0028 DRWN:JPWLICK 2005/10/10 CHKD:JPWLICK 2005/10/11 APPR:RDEROSS 2005/10/11 B	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	 THIRD ANGLE PROJECTION	
				mm	INCH	DRAWN BY DMYRICK	DATE 04/07/07	TITLE 12-WAY STRAIGHT HEADER ASSEMBLY, LONG VERSION		
			4 PLACES	± ---	± ---	CHECKED BY JPWLICK	DATE 04/07/07			
			3 PLACES	± ---	± .015	APPROVED BY RDEROSS	DATE 04/07/07			
			2 PLACES	± 0.38	± ---	MATERIAL NO. SEE CHART				MOLEX INCORPORATED SD-19428-015
			1 PLACE	± ---	± ---	DOCUMENT NO. SD-19428-015				
			ANGULAR ± 1 °		SHEET NO. 1 OF 1					
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			