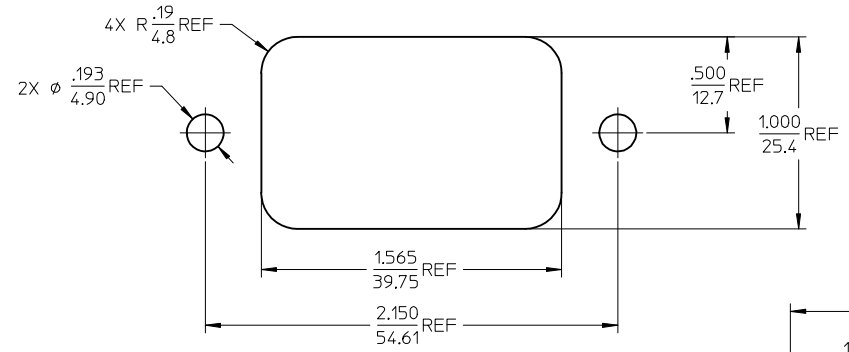
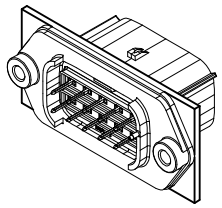
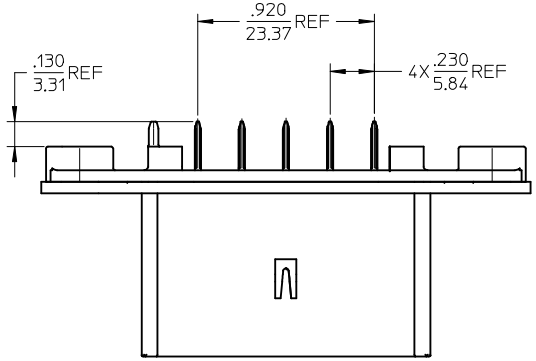
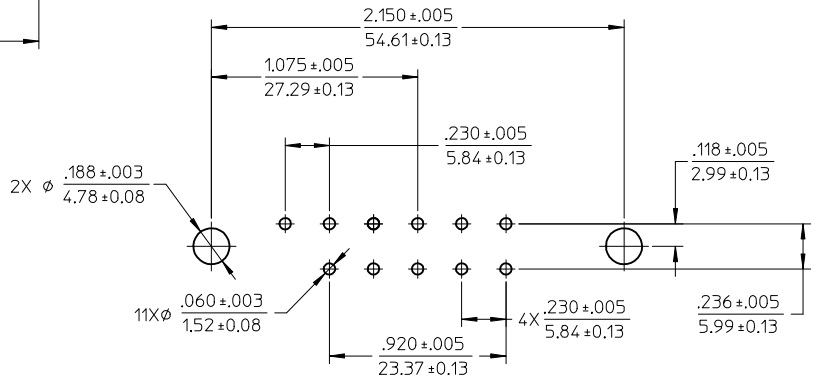


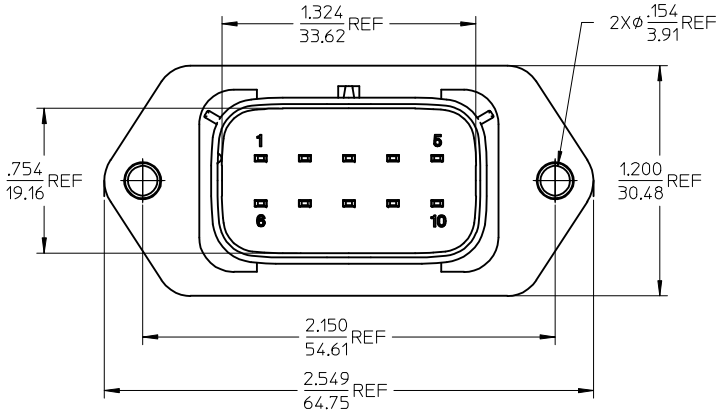
RECOMMENDED PANEL CUTOUT
MAX PANEL THICKNESS .080/2.03

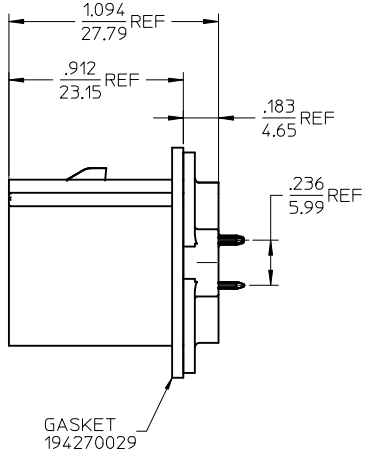


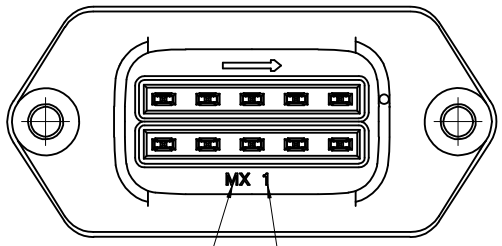




RECOMMENDED PCB LAYOUT
COMPONENT VIEW
TOLERANCES ARE NON-ACCUMULATIVE







MATERIAL NUMBER	TERMINAL PLATING
194280014	TIN
194280030	SELECT GOLD/TIN

NOTES:

1. MATERIALS:
   HOUSING: POLYESTER (PBT), GLASS FILLED, UL94 V-0,
   COLOR: BLACK
   TERMINALS: COPPER ALLOY
2. FINISHES: 1. TIN ONLY: 100µIN TIN OVER 50µIN NICKEL
   2. TIN/GOLD: 30µIN SELECT GOLD (CONTACT MATING AREA),
   100µIN SELECT TIN (PCB TAIL AREA) OVER 50µIN NICKEL OVERALL.
3. PRODUCT SPECIFICATION: PS-19428-001.
4. PACKAGING SPECIFICATION: PK-19428-002.
5. MATES WITH: 19418 SERIES RECEPTACLE ASSEMBLIES.

DESCRIPTION	DATE
ADD NOTES FOR MX LOGO & CAVITY ID #	2015/01/07
EC NO: IPG2015-1222	2015/01/07
DRWN:WLEUNG	2015/01/07
CH'KD:TWOLDEGE	2015/01/15
APPR:BWOODMAN	

REV: B

QUALITY SYMBOLS
▼=0
▽(C)=0

GENERAL TOLERANCES (UNLESS SPECIFIED)	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .015
2 PLACES	± 0.38	± ---
1 PLACE	± ---	± ---
ANGULAR ± 1 °		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE	IN/MM
SCALE	2:1
DESIGN UNITS	INCH
	THIRD ANGLE PROJECTION
DRAWN BY / DATE	BRUPERT 04/06/16
CHECKED BY / DATE	JPAWLICK 04/06/16
APPROVED BY / DATE	RDEROSS 04/06/16
MATERIAL NO.	SEE CHART
TITLE	10-WAY STRAIGHT HEADER ASSEMBLY, SHORT VERSION
	MOLEX INCORPORATED
DOCUMENT NO.	SD-19428-006
SHEET NO.	1 OF 1
SIZE	C

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