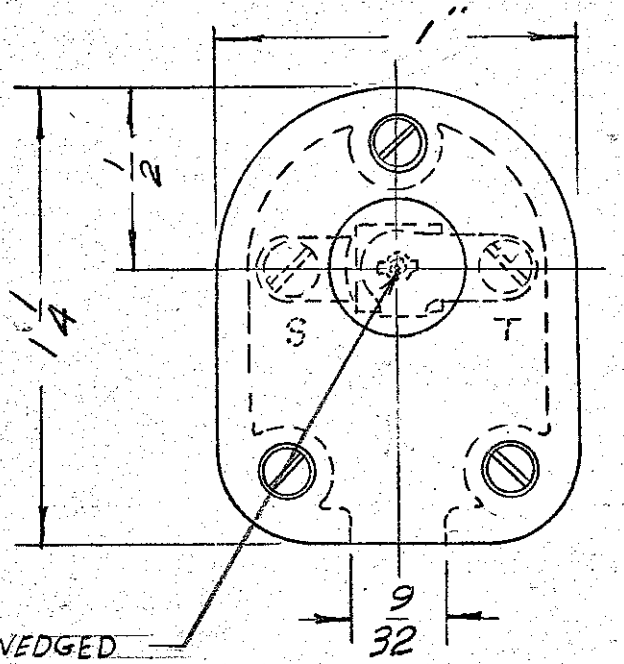
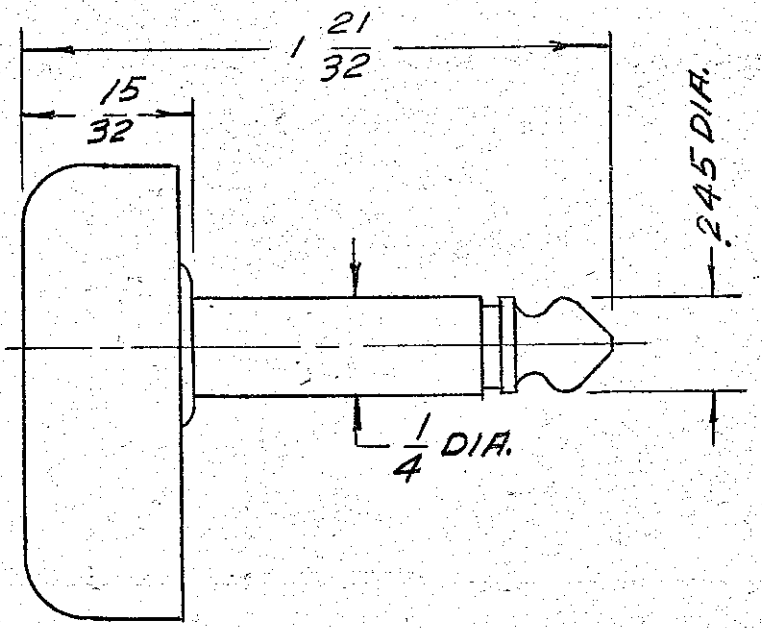




SPECIFICATIONS:

1. PLATE - STEEL - NICKEL PLATE.
2. TIP E SLEEVE - BRASS - NI. PL.
3. INSULATOR - PHENOLIC, POLYESTER (D)
4. HANDLE - BLACK
5. TERMINALS - TIN PL.
6. TIP ROD TORQUE: .75 IN.-LBS. AT SWEDGED AREA.

CUSTOMER DRAWING (D)

REVISION	BY	DATE
REDRAWN	MPT	6-2-64
ADDED ITEM 6 TO SPEC. ECO #13145	TOM	6-29-66
ECO 14982	VL	6-22-66
ECO 14853	VL	9-7-67
ECO 15688	VL	12-1-67
ECO # 18370	VL	10-1-68
ECO # 19660.	FS	3-11-69
ECO # 20559	TAO	3/12/70
ECO # 20627	TAO	2/12/70

SYM	ISS
1	2
A	B
C	D
E	F
G	

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

1 - DECIMAL DIMENSIONS ± .005
2 - FRACTIONAL DIMENSIONS ± 1/64
3 - ANGLES ± 1/2°
4 - ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
5 - ALL DIMENSIONS IN INCHES
6 - FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.
7 - REMOVE ALL BURRS.
8 - PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
9 - HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN ± .002

DO NOT SCALE DRAWING

DRAWN BY: V.L.T.	DATE: 6-2-64	FINISH
CHECKED BY: RB	DATE: 7-10-64	PER FINISH SPEC. NO.
APPROVED BY: L.G.	DATE: 7-18-69	MATERIAL
SCALE: 2:1		PER MAT. SPEC. NO.
FIRST USED ON		SWITCHCRAFT

NAME: FLAT PLUG
2 COND. SCREW TERM.

PART NO. 220

ISSUE G

SHEET 1 OF 1

12 16 40