

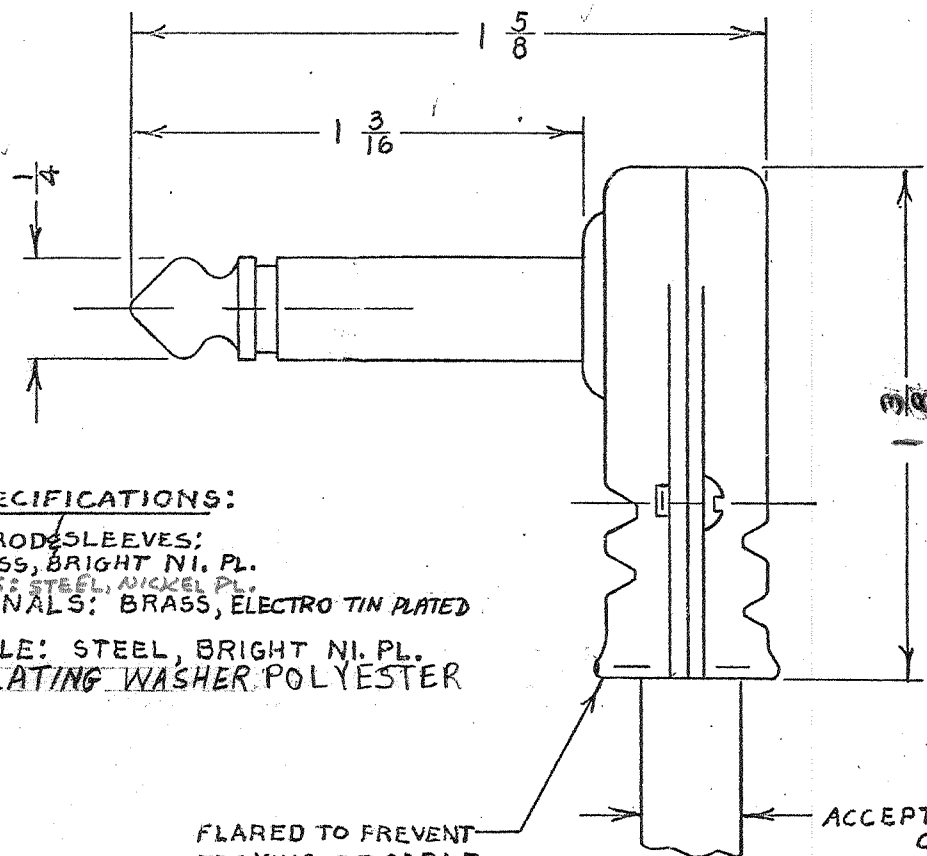
4

3

2

1

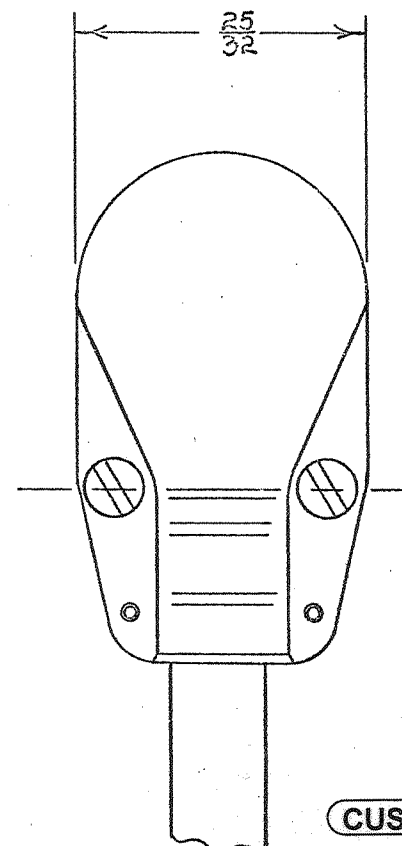
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SPECIFICATIONS:

TIP & ROD SLEEVES:
BRASS, BRIGHT NI. PL.
SCREWS: STEEL, NICKEL PL.
TERMINALS: BRASS, ELECTRO TIN PLATED

HANDLE: STEEL, BRIGHT NI. PL.
INSULATING WASHER POLYESTER



CUSTOMER DRAWING

REV	DATE	BY	REVISION
2	11/1/86	J.F.	ADDED TORQUE AND BY SPEC
3	10/1/86	J.F.	REMOVED 406.100.3 A-2 WAS 2 IN. LBS. ECO 13326
4	11/1/88	EB	REFORMULATED TORQUE SPEC. 1. ECO 1401
A			ELECTRO TIN PLATED PER - C2 WAS
B	11/9/88	EB	HOT TINNED ECO 14667
C	11/17/88	VL	ECO 16416
D	12/10/88	CS	ECO # 18370
E	1/2/89	TA	ECO # 19660
F	2/22/96	TA	ECO # 20559
			ECO # 20627

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

- 1- DECIMAL DIMENSIONS $\pm .005$
- 2- FRACTIONAL DIMENSIONS $\pm 1/64$
- 3- ANGLES $\pm 1/2^\circ$
- 4- ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
- 5- ALL DIMENSIONS IN INCHES
- 6- FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.
- 7- REMOVE ALL BURRS.
- 8- PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
- 9- HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$

DO NOT SCALE DRAWING

SIZE	WIDTH	MULT.	LBS. PER M	TEMPER
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DRAWN BY G.N.		DATE 8-11-65		FINISH
CHECKED BY Rm		DATE 8-11-65		PER FINISH SPEC. NO.
APPROVED BY J.F.		DATE 1-28-88		MATERIAL
SCALE 1X				PER MAT. SPEC. NO.
FIRST USED ON				
NAME METAL FLAT PLUG			PART NO. 228	ISSUE F
2 CONDUCTOR			SHEET	OF