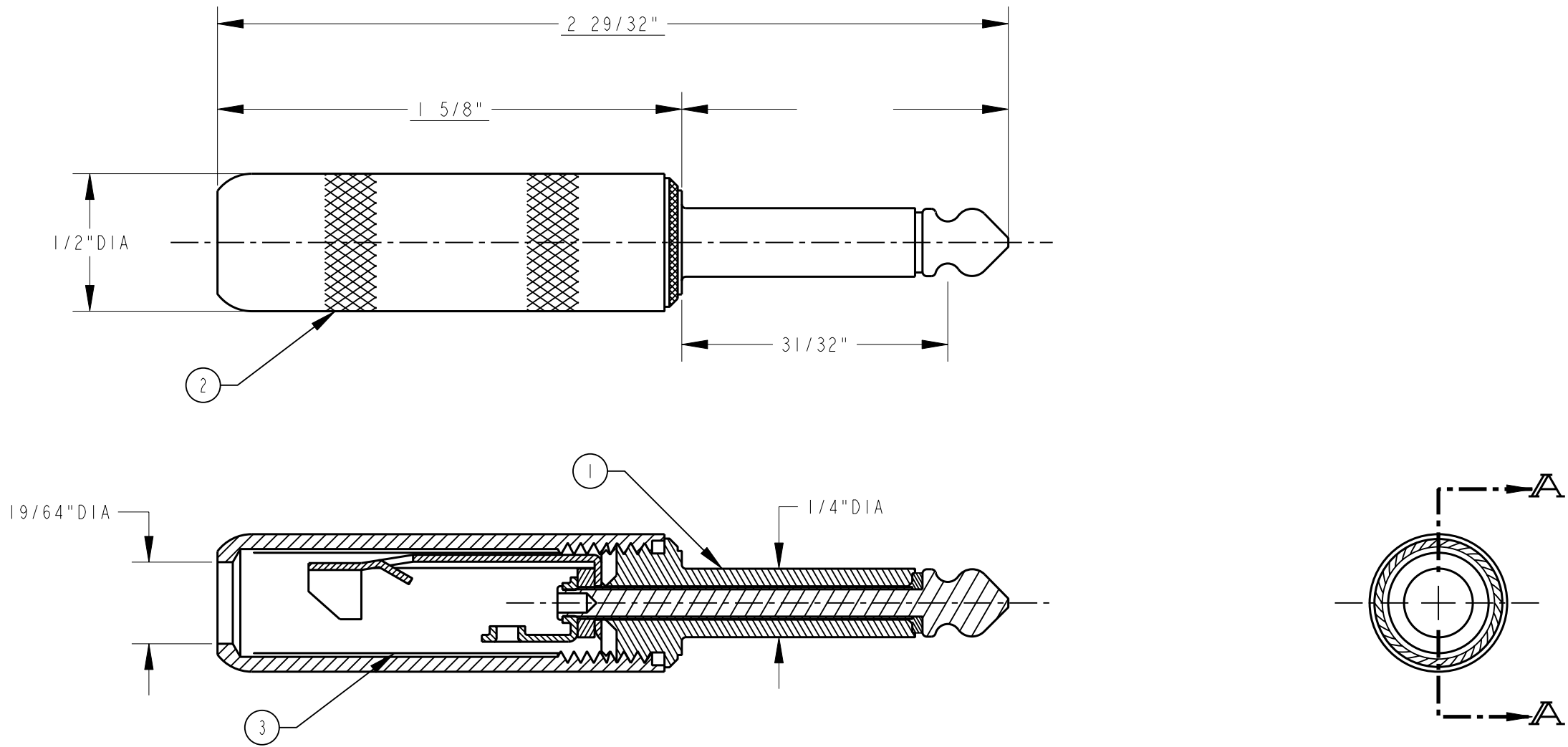


3	TUBING	1
2	HANDLE	1
1	PLUG ASSEMBLY	1
ITEM	DESCRIPTION	REQ'D
STOCK LIST		



SECTION A-A

MATERIALS:

1. TIP AND BODY-BRASS-NICKEL PLATE.
2. TERMINALS-BRASS-ELECTRO TIN PLATED
3. INSULATORS-PHENOLIC
4. HANDLE-BRASS-NICKEL PLATE
5. TORQUE = HOLDING THE PLUG SLEEVE RIGID, A TWISTING FORCE OF 1 POUND-INCH SHALL BE APPLIED TO THE TIP, IT SHOULD NOT ROTATE OR BECOME LOOSE.

CUSTOMER DRAWING

CAD/CAM DWG. NO.

280_CD

SHEET 1 OF 1

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION, SEE S/C ENGINEERING STANDARD ES-0001					THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.													
					UNLESS OTHERWISE SPECIFIED					SIZE			WIDTH			MULT		LBS./M			TEMPER		
					1. ALL DIMENSIONS IN INCHES 2. DECIMAL DIMENSIONS ±.005 3. FRACTIONAL DIMENSIONS ±1/64 4. ANGLES ±1/2° 5. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R. 6. REMOVE ALL BURRS 7. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC. 8. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002					FINISH					MATERIAL								
										SPEC. NO.					SPEC. NO.								
										FIRST USED ON				SCALE I = 0.5				Switchcraft®					
										DATE DRAWN		BY	CHK'D		APP'D								
										6-17-64		JRT	RB 7-15-64		EB 1-28-88								
D					ECO #19700					3-28-95			RC		GHJ		PART NO. 280					ISSUE D	
B					CAD REDRAW WAS REV. A ECO #16155					3-20-92			ES		GHJ								
ISSUE					CHANGE NO.					DATE			BY		APP'D								
REVISIONS										DO NOT SCALE DRAWING													