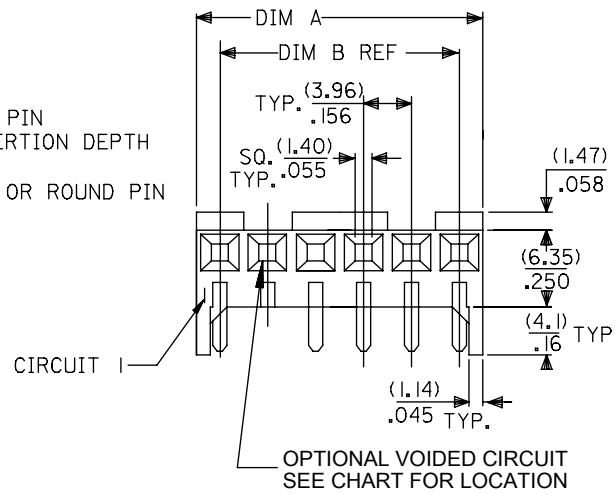
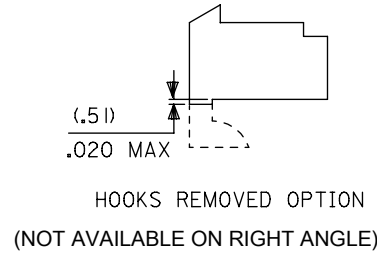


F

E



D



C



DIM. B	DIM. A	NO. OF CKTS
(3.96) .156	(7.82±.25) .308±.010	2
(7.92) .312	(11.79±.25) .464±.010	3
(11.89) .468	(15.75±.25) .620±.010	4
(15.85) .624	(19.71±.25) .776±.010	5
(19.81) .780	(23.67±.25) .932±.010	6
(23.77) .936	(27.64±.30) 1.088±.012	7
(27.74) 1.092	(31.60±.25) 1.244±.012	8
(31.70) 1.248	(35.56±.30) 1.400±.012	9
(35.66) 1.404	(39.52±.30) 1.556±.012	10
(39.62) 1.560	(43.48±.30) 1.712±.012	11
(43.59) 1.716	(47.45±.30) 1.868±.012	12
(47.55) 1.872	(51.41±.30) 2.024±.012	13
(51.51) 2.028	(55.37±.36) 2.180±.014	14
(55.47) 2.184	(59.33±.36) 2.336±.014	15

NOTES:

1. MATERIAL: HOUSING: POLYESTER, RATED UL 94V-0, COLOR: NATURAL (WHITE)
2. FINISH:
 - (197) = OVERALL REFLOWED MATTE TIN: 0.00152/.000060 MIN
OVER 0.00127/.000050 MIN NICKEL.
 - (208) = SELECT GOLD: 0.00038/.000015 MIN,
SELECT TIN: 0.00254/.000100 MIN,
OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (228) = SELECT GOLD: 0.00076/.000030 MIN,
SELECT TIN: 0.00254/.000100 MIN,
OVERALL NICKEL UNDERPLATE: 0.00127/.000050 MIN.
 - (909) = OVERALL TIN: 0.00254/.000100 MIN.
3. PRODUCT SPECIFICATION: PS-08-50
4. PACKAGING: SEE CHARTS
5. FOR TOP ENTRY AND RIGHT ANGLE ASSEMBLIES WITH LOWER INSERTION
FORCE USE SINGLE BEAM CONTACT. (TERMINAL NO. 4244)
6. SOLDERABILITY: WHEN PARTS ARE SOLDERED AT A TEMPERATURE OF 230°C
(446°F) FOR 5 SECONDS EACH SOLDERED SURFACE SHALL BE A MINIMUM OF 95%
COVERED WITH A SMOOTH CONTINUOUS ADHERENT COATING. FOR ADDITIONAL
INFORMATION SEE SMES-152.
7. PARTS ARE STACKABLE END TO END ON (3.96)/.156 CENTERLINE.
8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPEC PS-45499-002.
9. DIMENSION 'C' MEASURED WITH TERMINAL PUSHED IN AGAINST THE STOP.

FUNCTIONAL SYMBOLS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																	
		DIMENSION UNITS		SCALE		CURRENT REV DESC: OBSOLETE PART NUMBER													
$\frac{F}{A} = 0$		MM/INCH		NTS															
$\frac{F}{C} = 0$		GENERAL TOLERANCES (UNLESS SPECIFIED)				molex													
$\frac{F}{E} = 0$			MM	INCH															
DIVISIONAL SYMBOLS		4 PLACES		±		±	EC NO: 651926 DRWN: ABHISP1 CHK'D: GGA APPR: GGA												
		3 PLACES		±		±					0.01		2020/12/09						
		2 PLACES		±	0.25	±	0.015		2020/12/29										
		1 PLACE		±	0.38	±			2020/12/29										
		0 PLACES		±		±			INITIAL REVISION:										
		ANGULAR TOL		±	0.5 °				DRWN: SAMIEC APPR: SAMIEC										
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER			
								B-SIZE		41815		SEE TABLE		GENERAL MARKET		1 OF 11			
												DOCUMENT NUMBER		DOC TYPE		DOC PART		REVISION	
												SDA-41815		PSD		000		AR	
												PRODUCT CUSTOMER DRAWING							
												KK 156 HOUSING PCB 41815 SERIES							

DOCUMENT STATUS	P1	RELEASE DATE	2020/12/29	10:22:15
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[illegible]

[illegible]

[illegible]

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DOCUMENT STATUS		P1	RELEASE DATE	2020/12/29	10:22:15														
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Assy. Proc:	RIGHT ANGLE
Housing No:	41815-N-AN
Options	WITH RAMP
Terminal No:	2144-AA-A1AA-228B
Term Matl:	BRASS
Plating:	228 – GOLD
Dim C:	(3.68) / .145
Voids:	NONE
Hooks Cut:	NO
Packaging:	PK-41815-001 TRAY
Material No	Engineer Number
09-48-5023	A-41815-0313
09-48-5033	A-41815-0314
09-48-5043	A-41815-0315
09-48-5053	A-41815-0316
09-48-5063	A-41815-0317
09-48-5073	A-41815-0318
09-48-5083	A-41815-0319
09-48-5093	A-41815-0320
09-48-5103	A-41815-0321
09-48-5113	A-41815-0322
09-48-5123	A-41815-0323
09-48-5133	A-41815-0324
09-48-5143	A-41815-0325
09-48-5153	A-41815-0326

Assy. Proc:	BOTTOM ENTRY
Housing No:	41815-N-DN
Options	NO RAMPS
Terminal No:	2188-P909
Term Matl:	BRASS
Plating:	P909 – TIN
Dim C:	(4.06) / .160
Voids:	NONE
Hooks Cut:	YES
Packaging:	PK-41815-001 TRAY
Material No	Engineer Number
41815-0327	A-41815-0327
41815-0328	A-41815-0328
41815-0329	A-41815-0329
41815-0331	A-41815-0331
41815-0332	A-41815-0332
09-48-2086	A-41815-0333
41815-0334	A-41815-0334
09-48-2106	A-41815-0335
41815-0336	A-41815-0336
41815-0337	A-41815-0337
41815-0338	A-41815-0338
41815-0339	A-41815-0339
41815-0340	A-41815-0340

Assy. Proc:	
Housing No:	
Options	
Terminal No:	
Term Matl:	
Plating:	
Dim C:	
Voids:	
Hooks Cut:	
Packaging:	
Material No	Engineer Number

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Proc:</td><td colspan="18">RIGHT ANGLE</td></tr><tr><td colspan="2">Housing No:</td><td colspan="18">41815-N-AN</td></tr><tr><td colspan="2">Options</td><td colspan="18">WITH RAMP</td></tr><tr><td colspan="2">Terminal No:</td><td colspan="18">4244-A-197A</td></tr><tr><td colspan="2">Term Matl:</td><td colspan="18">PHOS BRONZE</td></tr><tr><td colspan="2">Plating:</td><td colspan="18">197 – TIN</td></tr><tr><td colspan="2">Dim C:</td><td colspan="18">(3.68) / .145</td></tr><tr><td colspan="2">Voids:</td><td colspan="18">NONE</td></tr><tr><td colspan="2">Hooks Cut:</td><td colspan="18">NO</td></tr><tr><td colspan="2">Packaging:</td><td colspan="18">PK-41815-001 TRAY</td></tr><tr><td colspan="2"></td><td colspan="18"></td></tr><tr><td colspan="2">Material No</td><td colspan="18">Engineer Number</td></tr><tr><td colspan="2">2</td><td colspan="18">09-48-1023 A-41815-0369</td></tr><tr><td colspan="2">3</td><td colspan="18">09-48-1033 A-41815-0370</td></tr><tr><td colspan="2">4</td><td colspan="18">09-48-1043 A-41815-0371</td></tr><tr><td colspan="2">5</td><td colspan="18">09-48-1053 A-41815-0372</td></tr><tr><td colspan="2">6</td><td colspan="18">09-48-1063 A-41815-0373</td></tr><tr><td colspan="2">7</td><td colspan="18">09-48-1073 A-41815-0374</td></tr><tr><td colspan="2">8</td><td colspan="18">09-48-1083 A-41815-0375</td></tr><tr><td colspan="2">9</td><td colspan="18">09-48-1093 A-41815-0376</td></tr><tr><td colspan="2">10</td><td colspan="18">09-48-1103 A-41815-0377</td></tr><tr><td colspan="2">11</td><td colspan="18">09-48-1113 A-41815-0378</td></tr><tr><td colspan="2">12</td><td colspan="18">09-48-1123 A-41815-0379</td></tr><tr><td colspan="2">13</td><td colspan="18">09-48-1133 A-41815-0380</td></tr><tr><td colspan="2">14</td><td colspan="18">09-48-1143 A-41815-0381</td></tr><tr><td colspan="2">15</td><td colspan="18">09-48-1153 A-41815-0382</td></tr></table>																				Assy. 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Proc:		BOTTOM ENTRY		Housing No:		41815-N-DN		Housing No:		41815-N-DN		Housing No:		41815-N-AN		Housing No:		41815-N-DN		Options		WITHOUT RAMP		Options		WITHOUT RAMP		Options		WITH RAMP		Options		WITHOUT RAMP		Terminal No:		2144-BA-A1AA-197B		Terminal No:		2144-AA-A1AA-P909B		Terminal No:		2144-BA-A1AA-197B		Terminal No:		6298-197		Term Matl:		PHOS BRONZE		Term Matl:		BRASS		Term Matl:		PHOS BRONZE		Term Matl:		PHOS BRONZE		Plating:		197 – TIN		Plating:		P909 – TIN		Plating:		197 TIN		Plating:		197 – TIN		Dim C:		(3.68) / .145		Dim C:		(3.05) / .120		Dim C:		(3.68) / .145		Dim C:		(4.06) / .160		Voids:		NONE		Voids:		NONE		Voids:		TERMINAL VOID 2, 4		Voids:		NONE		Hooks Cut:		NO		Hooks Cut:		YES		Hooks Cut:		NO		Hooks Cut:		YES		Packaging:		PK-41815-001 TRAY		Packaging:		PK-41815-001 TRAY		Packaging:		PK-41815-001 TRAY		Packaging:		PK-41815-001 TRAY																		Ckts		Material No		Engineer Number		Material No		Engineer Number		Material No		Engineer Number		Material No		Engineer Number		2		41815-0630		A-41815-0630										41815-0672		A-41815-0672		3		41815-0631		A-41815-0631														4		41815-0632		A-41815-0632		41815-0646		A-41815-0646						41815-0674		A-41815-0674		5		41815-0633		A-41815-0633						41815-0661		A-41815-0661						6		41815-0634		A-41815-0634														7		41815-0635		A-41815-0635														8		41815-0636		A-41815-0636														9		41815-0637		A-41815-0637														10		41815-0638		A-41815-0638														11		41815-0639		A-41815-0639														12		41815-0640		A-41815-0640														13		41815-0641		A-41815-0641														14		41815-0642		A-41815-0642														15		41815-0643		A-41815-0643													
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