DEUTSCH

BRANCHE CONNECTEURS AEROMILITAIRES



ACT series *Normes MIL-DTL 38999 Séries III*

Composite

Summary

ACT

1	Introduction
2	Synoptic
3	Technical characteristics
4	Part-numbering system
5	Arrangements
6	Receptacles
7	Plug / Panel seal
8	Mating and unmating dimensions
9	Mounting cutouts
10-11	Contacts and Tools

The Deutsch ACT is a high performance composite connector qualified to MIL-DTL-38999. What Deutsch Defense/Aerospace does better than anyone else is make wire termination devices for demanding applications.
Deutsch utilized its unprecedented achievements in the area of defense/aerospace composite technology enabling us to design and produce the latest version of MIL-DTL-38999 connectors.
The superior design of the ACT deliberately took into consideration the connector, its contacts, and the respective strain reliefs to favorably influence intra-system life-cycle performance and costs.

Performance

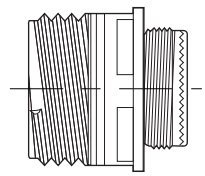
The total performance of the ACT connector is matched by individual components within the system. For example, the use of composite materials has increased the durability of the connector housing and coupling mechanism to 1500 cycles. Deutsch developed an extended life MIL-C-39029 contact to meet the increased performance requiremets of today's systems.

Superior corrosion resistance

The ACT eliminates the largest contributing factor in advanced systems malfunction... corrosion, which is the main cause of mechanical, electrical, and electromagnetic connector degradation. Electromotive force differentials between many dissimilar metals found in connectors and accessories produce galvanic action. The ACT eliminates these dissimilar metals resulting in an interconnection system that withstands over 2000 hours of salt spray.

SEALED receptacles

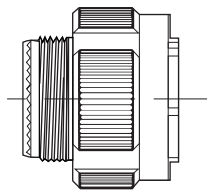
TYPE 90



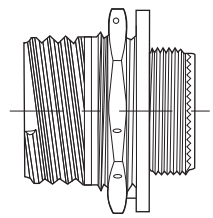
4 holes square flange mounting

Plug

TYPE 96



TYPE 94



Single hole mounting

Mechanical

Shell	Material	:	Composite
	Plating	:	W - Olive drab cadmium, M - Nickel coating
Insert	Material	:	Thermoplastic and fluorinated silicone elastomer
Flat gasket and o'ring	Material	:	fluoronited silicone elastomer
Contact	Material	:	Copper alloy
	Plating	:	Gold
	Type	:	Crimp type or printed circuit pin (consult us)
Retention		:	Size 22 D: 44 N Size 20 : 67 N Size 16 : 111 N Size 12 : 111 N Size 8 : 111 N
Vibrations		:	As per MIL-DTL-38999
Physical shocks		:	300 g, 3 ms in the 3 axes
Durability		:	1500 coupling and uncoupling cycles

Climatics

Service temperature	:	Cadmium plating - 65° C to + 175° C : Nickel plating - 65° C to + 200° c
Thermal shocks	:	As per MIL-DTL-38999
Sealing	:	Leakage ≤ 16 cm3/h on mated connecting under 2,1 bars
Salt spray resistance	:	2000 hours, class W as per MIL-DTL-38999 2000 hours class M, as per MIL-DTL-38999

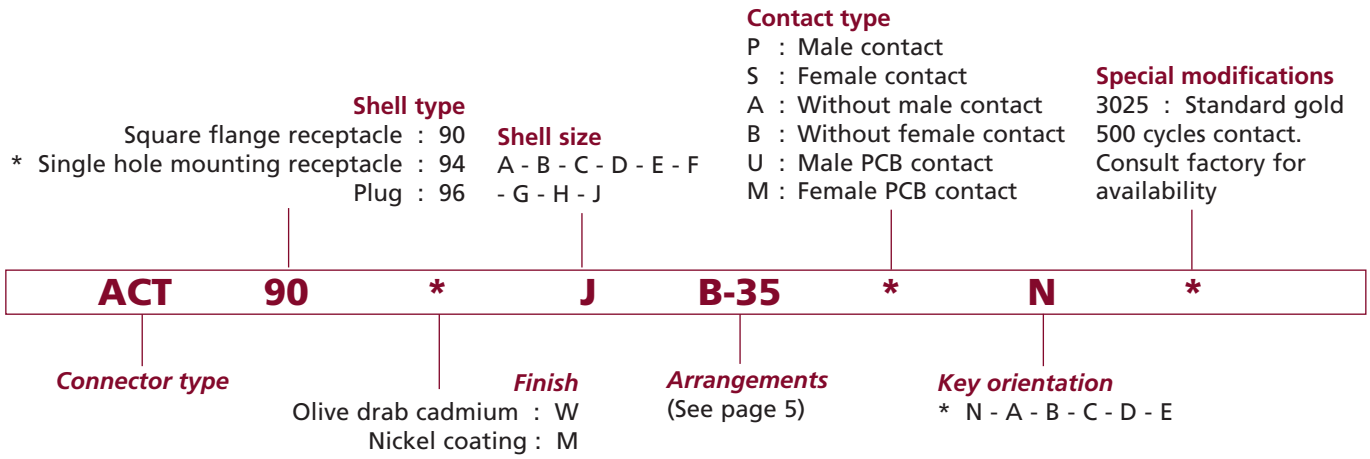
Electrical

Withstanding voltage	at sea level	:	Service M : 1300 V Service I : 1800 V Service II : 2300 V	
	at 21000 m altitude	:	Mated connector	Unmated connector
			Service M : 800 V	Service M : 350 V
			Service I : 1000 V	Service I : 400 V
			Service II : 1000 V	Service II : 500 V
Insulation resistance (Ambiant temperature)		:	5000 MΩ to 25° C and 65 % HR max.	
Voltage drop		:	size 22 : test to 5 Amp. = 73 millivolts max. Size 20 : test to 7,5 Amp. = 55 millivolts max. Size 16 : test to 12 Amp. = 49 millivolts max. Size 12 : test to 23 Amp. = 42 millivolts max. Size 8 : test to 46 Amp. = 26 millivolts max.	
Shielding		:	As per MIL-DTL-38999	

Size	Contacts current Sealed version	Diameter over Insulation sheath in mm	Permitted wire Sizes section in mm²
22	5 A	0,76 to 1,37	0,095 to 0,38
20	7,5 A	1,01 to 2,10	0,21 to 0,60
16	13 A.	1,65 to 2,77	0,60 to 1,34
12	23 A.	2,46 to 3,61	1,91 to 3,18
8	46 A.	4,50 to 5,80	5,30 to 8,98

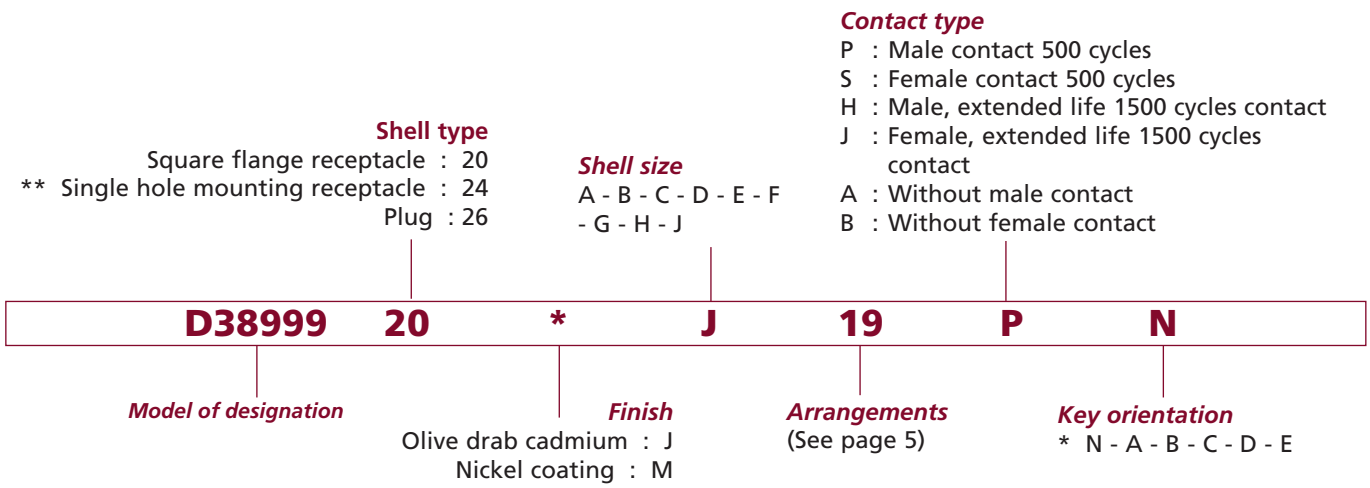
For more information, see MIL-DTL-38999 series III

DEUTSCH System



The square flange receptacle is never delivered with panel seal. For ordering panel seals see page 9.
For standard contacts delivered with the connector, see page 10.

MIL-DTL-38999 SYSTEM



* Consult factory for availability
** Consult factory for current QPL listing.

Male insert viewed from front face.



Disposition A-35
6 contacts size 22



Disposition A-98
3 contacts size 20



Disposition B-02
2 contacts size 16



Disposition B-05
5 contacts size 20



Disposition B-35
13 contacts size 22



Disposition B-98
6 contacts size 20



Disposition B-99
7 contacts size 20



Disposition C-04
4 contacts size 16



Disposition C-08
8 contacts size 20



Disposition C-35
22 contacts size 22



Disposition C-98
10 contacts size 20



Disposition D-05
5 contacts size 16



Disposition D-15
14 contacts size 20
1 contacts size 16



Disposition D-18
18 contacts size 20



Disposition D-19
19 contacts size 20



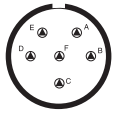
Disposition D-35
37 contacts size 22



Disposition D-97
8 contacts size 20
4 contacts size 16



Disposition E-02
38 contacts size 22
1 contacts size 8



Disposition E-06
6 contacts size 12



Disposition E-08
8 contacts size 16



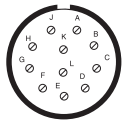
Disposition E-26
26 contacts size 20



Disposition E-35
55 contacts size 22



Disposition E-99
21 contacts size 20
2 contacts size 16



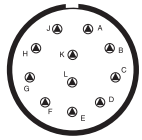
Disposition F-11
11 contacts size 16



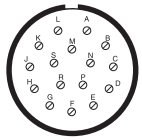
Disposition F-32
32 contacts size 20



Disposition F-35
66 contacts size 22



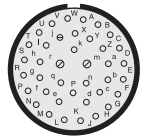
Disposition G-11
11 contacts size 12



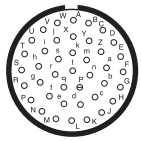
Disposition G-16
16 contacts size 16



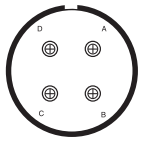
Disposition G-35
79 contacts size 22



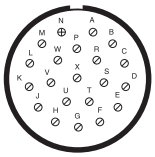
Disposition G-39
2 contacts size 16
37 contacts size 20



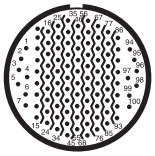
Disposition G-41
41 contacts size 20



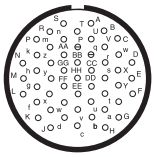
Disposition G-75
4 contacts size 8



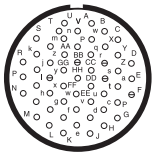
Disposition H-21
21 contacts size 16



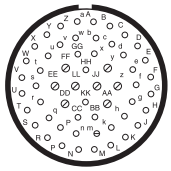
Disposition H-35
100 contacts size 22



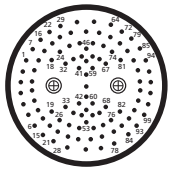
Disposition H-53
53 contacts size 20



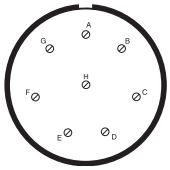
Disposition H-55
55 contacts size 20



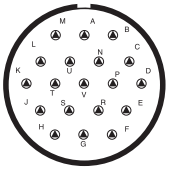
Disposition J-04
48 contacts size 20
8 contacts size 16



Disposition J-7
97 contacts size 22
2 contacts size 8



Disposition J-8
8 contacts size 8



Disposition J-19
19 contacts size 12

Disposition J-20*
10 contacts size 20
13 contacts size 16
4 contacts size 12
3 contacts size 8

Disposition J-24
12 contacts size 16
12 contacts size 12

Disposition J-29
29 contacts size 16

Disposition J-35
128 contacts size 22

Disposition J-43
23 contacts size 20
20 contacts size 16

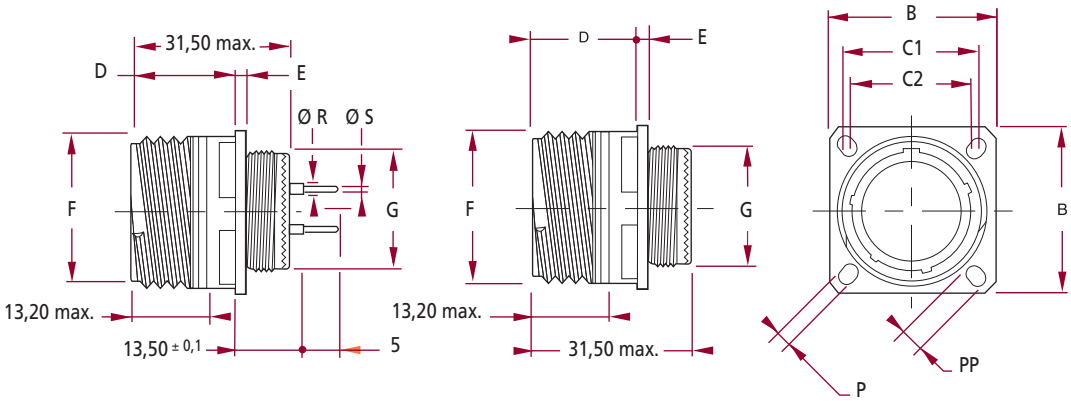
Disposition J-61
61 contacts size 20

Disposition J-90
40 contacts size 20
4 contacts size 16
2 contacts size 8

* Sold less contacts tools, and sealing plugs

Arrangements is not currently a MIL-DTL-38999 specification, please refer to MIL-STD-1560

Square flange - TYPE 90



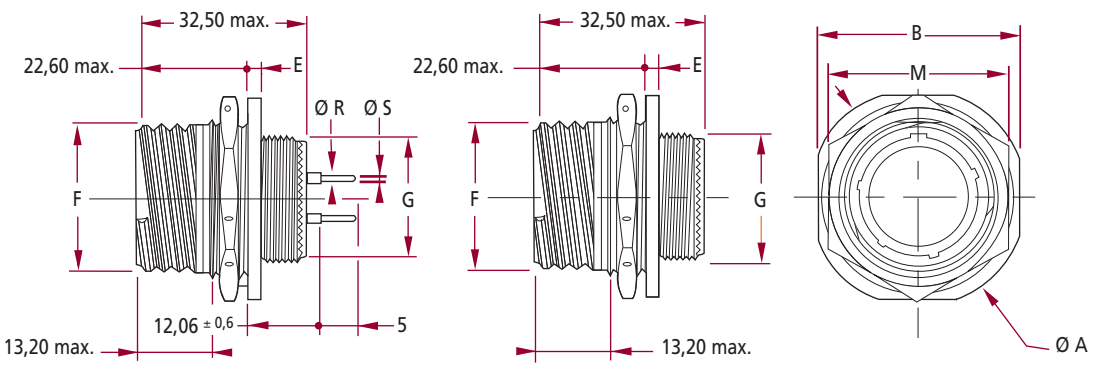
With PCB contacts

Contact Size	R + 0 - 0,05	S ± 0,05
22	10,5	
20	1,5	0,7
16	2,6	1,15

P/N PCB contacts, page 11

Size	B ± 0,3	C1	C2	D max.	E	F ± 0,1	G ± 0,1	P ± 0,2	PP ± 0,2	Mass max.
A	23,80	18,26	15,09	19,50	3,65	15,75	11,90	3,25	5,49	8,00
B	26,20	20,62	18,26	19,50	3,65	18,90	14,90	3,25	4,93	11,00
C	28,60	23,01	20,62	19,50	3,65	22,10	17,90	3,25	4,93	14,00
D	31,00	24,61	23,01	19,50	3,65	25,25	21,90	3,25	4,93	18,00
E	33,30	26,97	24,61	19,50	3,65	29,95	24,90	3,25	4,93	23,00
F	36,50	29,36	26,97	19,50	3,65	31,55	27,90	3,25	4,93	26,00
G	39,70	31,75	29,36	18,70	4,35	34,70	30,90	3,25	4,93	31,00
H	42,90	34,93	31,75	18,70	4,35	37,90	33,90	3,91	6,15	36,00
J	46,00	38,10	34,93	18,70	4,35	41,10	36,90	3,91	6,15	43,00

Single hole mounting - TYPE 94



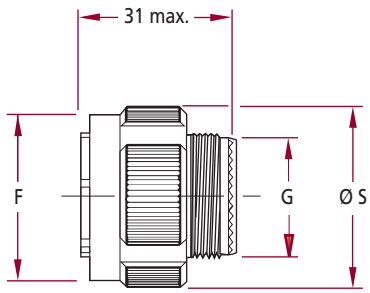
With PCB contacts

Contact Size	R + 0 - 0,05	S ± 0,05
22	10,5	
20	1,5	0,7
16	2,6	1,15

P/N PCB contacts, page 11

Size	A ± 0,3	B ± 0,4	E + 0,7 - 0,1	F ± 0,1	G ± 0,1	M	Mass max.
A	30,20	27,00	3,00	15,75	11,90	21,82	11,00
B	34,90	31,80	3,00	18,90	14,90	24,99	14,00
C	38,10	34,90	3,00	22,10	17,90	29,77	18,00
D	41,30	38,10	3,00	25,25	21,90	32,91	23,00
E	44,50	41,30	3,00	29,95	24,90	36,12	29,00
F	49,20	46,00	3,70	31,55	27,90	39,25	35,00
G	52,40	49,20	3,70	34,70	30,90	42,47	38,00
H	55,60	52,40	3,70	37,90	33,90	45,61	46,00
J	58,70	55,60	3,70	41,10	36,90	49,25	55,00

TYPE 96

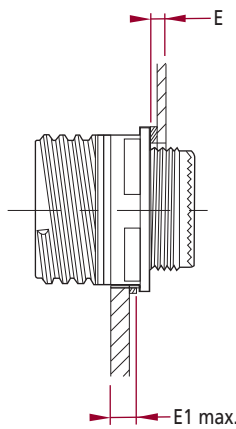


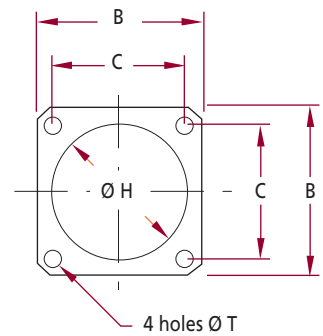
Size	F max.	G max.	S max.	Mass max.
A	18,40	11,90	21,80	9,00
B	21,10	14,90	25,00	13,00
C	25,40	17,90	29,40	18,00
D	28,70	21,90	32,50	23,00
E	32,20	24,90	35,70	25,00
F	34,90	27,90	38,50	32,00
G	38,10	30,90	41,70	35,00
H	41,10	33,90	44,90	41,00
J	44,30	36,90	48,00	48,00

Panel seal

For square flange receptacle

Sealed version



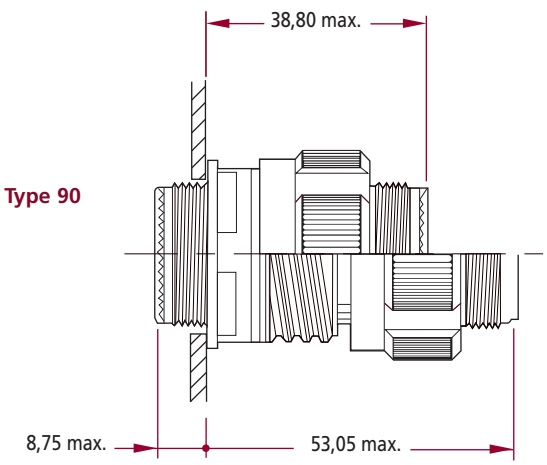


Front flange mounting								Rear flange mounting		
Size	Part-Number	H max.	B max.	C ± 0,10	E max.	E1 max.	T max.	H max.	Part-Number	Size
A	108-0003-10	15,40	24,30	18,30	3,00	5,92	3,30	14,10	108-0004-10	A
B	108-0001-12	18,40	26,70	20,60	3,00	5,92	3,30	17,20	108-0004-12	B
C	108-0001-14	22,70	29,10	23,00	3,00	5,92	3,30	20,40	108-0004-14	C
D	108-0001-16	25,90	31,30	24,60	3,00	5,92	3,30	23,60	108-0004-16	D
E	108-0003-18	29,10	33,70	27,00	3,00	5,92	3,30	26,80	108-0004-18	E
F	108-0003-20	32,30	36,90	29,40	3,00	5,92	3,30	30,60	108-0001-20	F
G	108-0003-22	35,40	40,10	31,75	3,00	5,16	3,30	33,50	108-0001-22	G
H	108-0003-24	38,60	43,30	34,90	3,00	5,16	4,30	36,30	108-0004-24	H
J	108-0001-25	41,10	46,00	38,10	3,00	4,87	3,90	37,70	108-0012-25	J

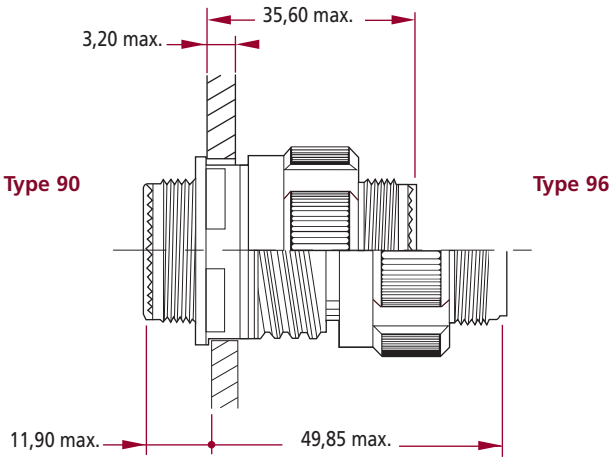
Nota : The panel seal is never delivered with receptacle. To be ordered separatly.

Square flange - TYPES 90 - 96

Front mounting

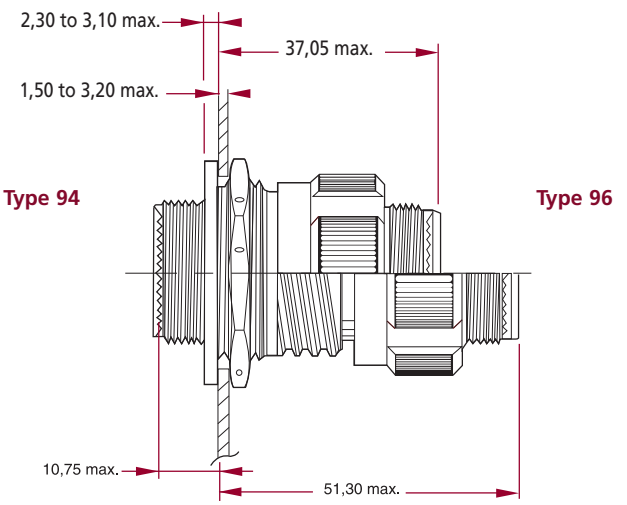


Rear mounting



Size	Coupling torque Mating Nm mini	Unmating Nm max.
A	0,2	0,9
B	0,2	1,4
C	0,2	1,8
D	0,3	2,3
E	0,3	2,7
F	0,3	3,2
G	0,6	3,6
H	0,6	4,1
J	0,6	4,6

TYPE 94 - 96

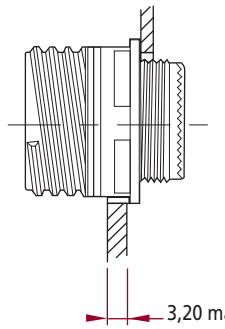


Size	Coupling torque Mating Nm mini	Unmating Nm max.
A	0,2	0,9
B	0,2	1,4
C	0,2	1,8
D	0,3	2,3
E	0,3	2,7
F	0,3	3,2
G	0,6	3,6
H	0,6	4,1
J	0,6	4,6

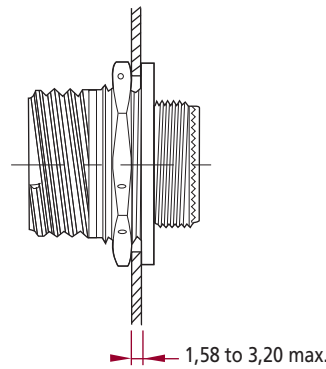
For sealed receptacles - TYPE 90 - 94

Type 90

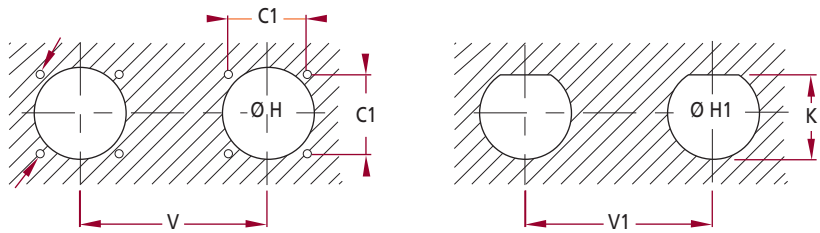
Front panel mounting



Type 94



Panel cutout



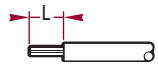
Size	C1	H mini		H1	K	V	V1	Coupling torque	
		Front	Rear	+ 0.25 - 0	+ 0.25 - 0	mini.	mini.	Nm mini	Nm ma
A	18,26	13,11	16,66	17,70	16,99	24,60	27,80	3,40	4,00
B	20,62	15,08	22,22	20,88	19,53	27,00	32,60	4,50	5,20
C	23,01	19,05	23,42	25,58	24,26	30,20	36,00	6,20	6,80
D	24,61	23,01	26,59	28,80	27,53	33,30	39,60	7,90	8,50
E	26,97	25,81	30,96	31,98	30,68	36,50	43,30	9,00	9,60
F	29,36	28,98	32,94	35,15	33,86	39,30	47,00	10,20	10,70
G	31,75	32,16	36,12	38,28	37,06	42,50	50,60	11,30	12,40
H	34,93	34,93	39,29	41,50	40,01	45,70	54,20	12,40	13,50
J	38,10	37,69	42,47	44,68	43,41	48,80	59,70	13,60	14,70

Standard gold 500 cycles contact (3025)

color code
For contact P as per MIL-DTL 38999

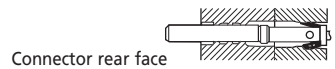


Male contact — Female contact



Wires strip length

Sealing plug



Connector rear face

CONTACTS							CABLES			SEALING PLUG		
Commercial Part-number	Type	Size	Color code 1	2	3	Observations	Section mm²	AWG wire	Ø over sheath	L	P/N	Color code
724-0001-22	P	22	Orange	Blue	Black	Standard contact	0,10 to 0,38	22 - 28	0,76 to 1,37	5,00 to 5,80	028-0102-22	Yellow
724-0007-22	S		Orange	Yellow	Grey							
724-0001-20	P	20	Orange	Blue	Orange	Standard contact	0,21 to 0,60	20 - 24	1,02 to 2,11	5,80 to 6,60	006-0893-20	Red
724-0007-20	S		Orange	Green	Brown							
724-0001-16	P	16	Orange	Blue	Yellow	Standard contact	0,60 to 1,34	16 - 20	1,65 to 2,77	5,80 to 6,60	006-0893-16	Bleu
724-0007-16	S		Orange	Green	Red							
724-0001-12	P	12	Orange	Blue	Green	Standard contact	1,93 to 3,18	12 - 14	2,46 to 3,61	5,80 to 6,60	006-0892-12	Yellow
724-0007-12	S		Orange	Green	Orange							
182-0001-08	P	8	-	-	-	Power contact	5,30 to 8,98	8	4,50 to 5,80	9,20 to 9,80	182-0061-08	-
182-0003-08	S											
182-0068-20	P	20	Yellow	Purple	Green	Alumel contact	0,21 to 0,60	20 - 24	1,02 to 2,11	5,80 to 6,60	006-0893-20	Red
182-0009-20	S		Yellow	Grey	Purple							
182-0069-20	P	20	Yellow	Purple	Blue	Chromel contact	0,21 to 0,60	20 - 24	1,02 to 2,11	5,80 to 6,60	006-0893-20	Red
182-0010-20	S		Yellow	Grey	Grey							
182-0068-22	P	22	Yellow	Purple	Brown	Alumel contact	0,10 to 0,38	22 - 28	0,76 to 1,37	5,00 to 5,80	028-0102-22	Yellow
182-0009-22	S		Yellow	Yellow	White							
182-0069-22	P	22	Yellow	Purple	Red	Chromel contact	0,10 to 0,38	22 - 28	0,76 to 1,37	5,00 to 5,80	028-0102-22	Yellow
182-0010-22	S		Yellow	Yellow	White							

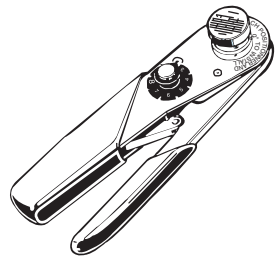
DATABUS CONTACTS SIZE 8 (TWISTED PAIR) AS PER MIL-C 38999 SERIES I, III AND IV STANDARD										
CONTACTS				CABLES			SLEEVE	TOOLS		
Part-number	Type	Size	Color code	Types	Conduct. max. section	Braid Ø max.	Types	Crimping tool Conductor	Crimping tool Ferrule	Tool Extraction
182-0034-03	P	8	Brown-red	braid simple	0,86 mm²	3,48	Thermosetting and silicone	TDB-CT-08	TDB-CT-HEX Mark C	114-008 or M 81969/14-06
182-0035-03	S									
182-0034-04	P	8	Red-red	Hight immunity double braid	0,86 mm²	3,91	Thermosetting and silicone	TDB-CT-08	TDB-CT-HEX Mark D	114-008 or M 81969/14-06
182-0035-04	S									

Nota : Standard contacts delivered with connector.
Size 8 and Bus contacts are delivered with protect sleeve.

Contact 1500 cycles contact

DEUTSCH EXTENDED LIFE FINISH						
Part number	Military part number	Type	Size	Color code 1	2	3
182-0441-22	MIL-C 39029/107-620	p	22	Blue	Red	Black
182-0447-22	MIL-C 39029/106-614	S		Blue	Brown	Yellow
182-0441-20	MIL-C 39029/107-621	P	20	Blue	Red	Bown
182-0447-20	MIL-C 39029/106-615	S		Blue	Brown	Green
182-0441-16	MIL-C 39029/107-622	P	16	Blue	Red	Red
182-0447-16	MIL-C 39029/106-616	S		Blue	Brown	Blue
182-0441-12	MIL-C 39029/107-623	P	12	Blue	Red	Orange
182-0447-12	MIL-C 39029/106-617	S		Blue	Brown	Violet





TOOLS				CONTACTS STANDARDISATION
Tool		Crimping tool	Pilot stop for crimping tool	MIL-C
Insertion	Extraction			
M 81969/14-01		M 22520/2-01	M 22520/2-09	MIL-C 39029/58-360
			M 22520/2-07	MIL-C 39029/56-348
M 15570-20		M 22520/1-01	M 22520/1-04	MIL-C 39029/58-363
				MIL-C 39029/56-351
M 15570-16		M 22520/1-01	M 22520/1-04	MIL-C 39029/58-364
				MIL-C 39029/56-352
M 15570-12		M 22520/1-01	M 22520/1-04	MIL-C 39029/58-365
				MIL-C 39029/56-353
Manual	M 81969/14-06	M 22520/5-01	SP 593	-
M 15570-20		M 22520/1-01	M 22520/1-04	MIL-C 39029/87-475
				MIL-C 39029/88-487
M 15570-20		M 22520/1-01	M 22520/1-04	MIL-C 39029/87-476
				MIL-C 39029/88-488
M 81969/14-01		M 22520/2-01	M 22520/2-09	MIL-C 39029/87-471
			M 22520/2-07	MIL-C 39029/89-495
M 81969/14-01		M 22520/2-01	M 22520/2-09	MIL-C 39029/87-472
			M 22520/2-07	MIL-C 39029/89-496

PCB Contacts		
Part-number	Type	Size
724-0902-22	P	22
724-0902-20		20
724-0902-16		16
724-0902-12		12
724-0904-22	S	22
724-0904-20		20
724-0904-16		16
724-0904-12		12

COAXIAL Contacts			
Part-number	Type	Size	MIL-C 39029
724-0004-16	P	16	76
182-0013-16	S		77
182-0100-12	P	12	102
182-0101-12	S		103
182-0127-68	P	8	59
182-0128-68	S		60

SHIELDED CONTACTS			
Part-number	Type	Size	MIL-C 39029
182-0098-12	P	12	28
182-0099-12	S		52



DEUTSCH

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