RFMi
BRAND OF AKOUSTIS

RoHS compliant

ANT1008
Dielectric Antenna

Frequency Range
2400~2500 MHz

Package Dimensions
12 x 12 x 4.0 mm

1. SCOPE

This specification covers the dielectric Patch antenna for **ISM Band**.

1. Name of the product

This product is named “Dielectric Antenna”.

2. Electrical characteristics

3-1 Electrical characteristics of antenna

The antenna has the electrical characteristics given in Table 1 under the manufacturer's standard installation conditions shown in the figure.

Table 1

No	Parameter	Specification
1	Working Frequency	2400~2500 MHz
2	Center Frequency	2435±4.0MHz
3	Bandwidth	62MHz @-10dB (50×50mm^2)
4	Dimension	12×12×4.0 mm
5	VSWR	1.8 max @Center Frequency
6	Peak Gain	+ 2 dBi typ.
7	Polarization	RHCP
8	Impedance	50 Ohm
9	Operating Temperature	-40°C to +105°C
10	Termination	Ag (Environmentally-Friendly Pb Free)

※ Above value are measured on the Evaluation Board (50×50mm^2)

※ Please follow the Golden Sample characteristics and compensation the instrument measurement value when IQC Inspection.

4. Environmental conditions

4-1 Operating conditions

The antenna has the electrical characteristics given in Tables 1 in the temperature range of -40℃ to +105℃ and under the environmental conditions of +40℃ and 0-95% r.h..

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4-2 Feed pin temperature range

Maximum temperature for soldering of feed pin is +290℃ for 3 second.

5. Reliability tests

5-1 Low-temperature test

Expose the specimen to -40℃ for 400 hours and then to normal temperature/humidity for 24 hours or more. After this test, examine its appearance and functions.

5-2 High-temperature test

Expose the specimen to +105℃ for 400 hours and then to normal temperature/humidity for 24 hours or more. After this test, examine its appearance and functions.

5-3 High-temperature/high-humidity test

Subject the object to the environmental conditions of +60℃ and 90-95% r.h. for 96 hours, then expose to normal temperature/humidity for 24 hours or more. After this test, examine its appearance and functions.

5-4 Thermal shock test

Subject the object to cyclic temperature change (-40℃, 2 hours ⟺ +85℃, 2 hours) for 100 cycles, the expose to normal temperature/humidity for 24 hours or more.

5-5 Vibration test

5-5-1 Sinusoidal vibration test

Subject the object to vibrations of 5 to 200 to 5Hz swept in 10 minutes, 4.5G at maximum (2mm amplitude), in X and Y directions for two hours each and in Z direction for four hours. After this test, examine its appearance functions.

5-5-2 Vibration test in packaged condition

Subject the object, which is packaged as illustrated, to vibrations of 15 to 60 to 15Hz swept in 6 minutes, 4G at maximum (2mm amplitude at maximum),applied in X, Y and Z directions for two hours each, i.e. six hours in total. After this test, examine its appearance and functions.

5-6 Free fall test in packaged condition

Drop the object, which is packaged as illustrated, to a concrete surface from the height of 90 cm, on one comer, three edges and six faces once each, i.e. 10 times in total. After this test, examine its appearance and functions.

6. Inspection

As for the examination during mass production, we place the antenna in the production fixture individually, using the network analyzer to compare its central frequency, bandwidth, and return loss with that of the golden sample.

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7. Test Record

A Copy of test record filled with following contents shall be provided at time of delivery.

7-1 Quantity of delivery

7-2 Measurement of electrical characteristics
Following data at normal temperature obtained by the method described in section 17.

7-3 Temperature and humidity of test
Quantity for sampling inspection shall be n=5 for any lot. In case quantity per lot is less than 5, the whole lot shall be inspected.

8. Warranty

If any defect occurs form the product during proper use within a year after delivery, it will be repaired or replaced free of charge.

9. Others

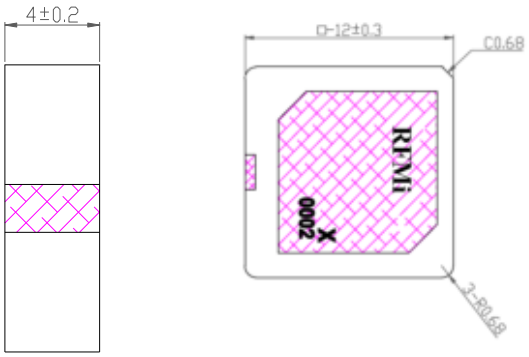
Any question arising from this specification manual shall be solved by arrangement made by both parties.

10. Precautions for Use

- Antenna pattern use a silver electrode.
- Please don't use the corrosion gas (sulfur gas, chlorine gas) in the atmosphere.
- Please don't direct solder onto the silver electrode of Antenna pattern.

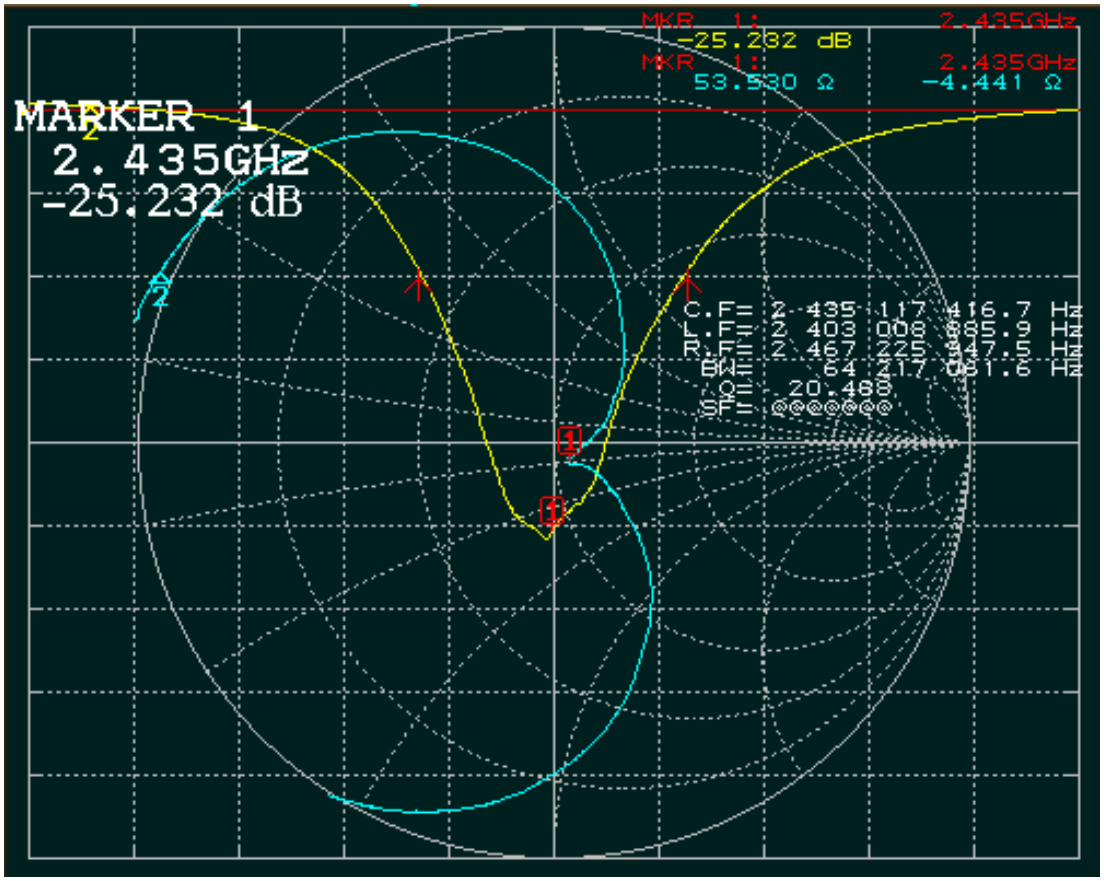
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11. Shape and Dimension

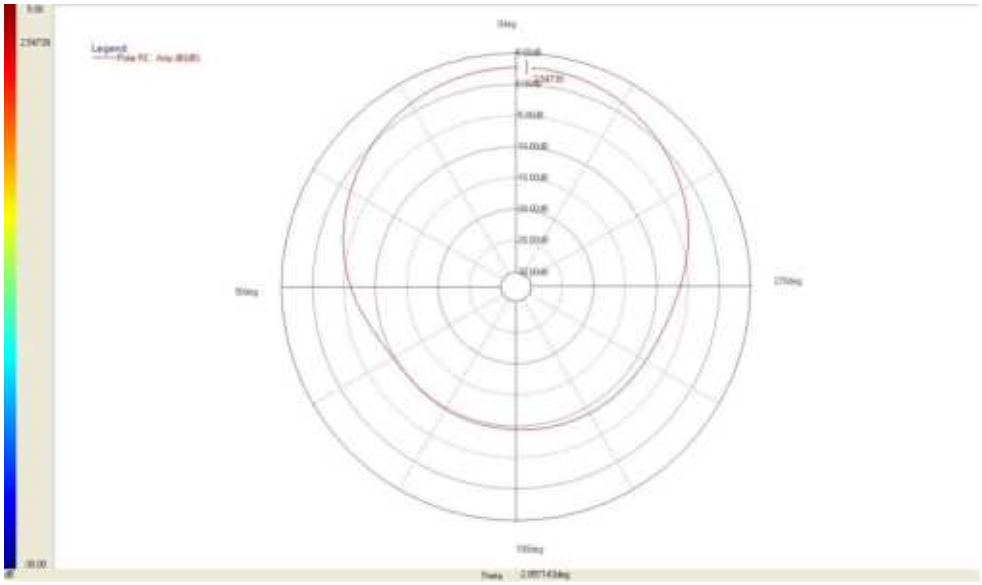


Unit: mm

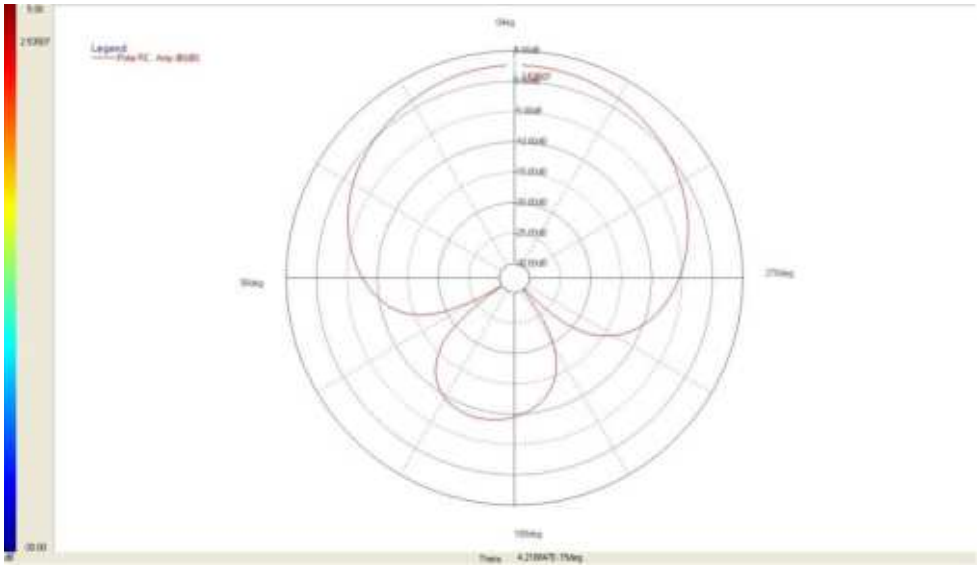
12. Typical Electrical Characteristics（T=25℃）



13. 2D Radiation Pattern



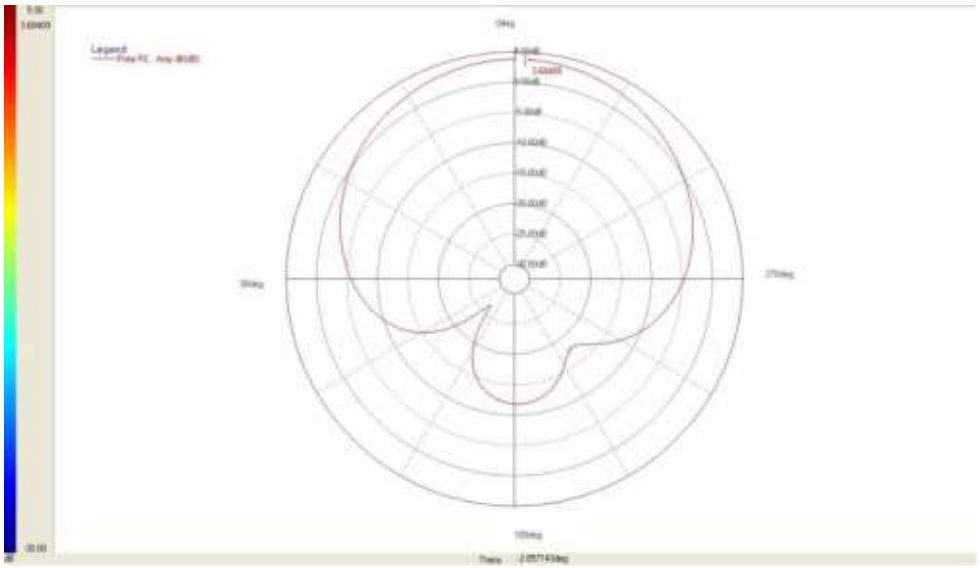
2.4 GHz XZ-Plane



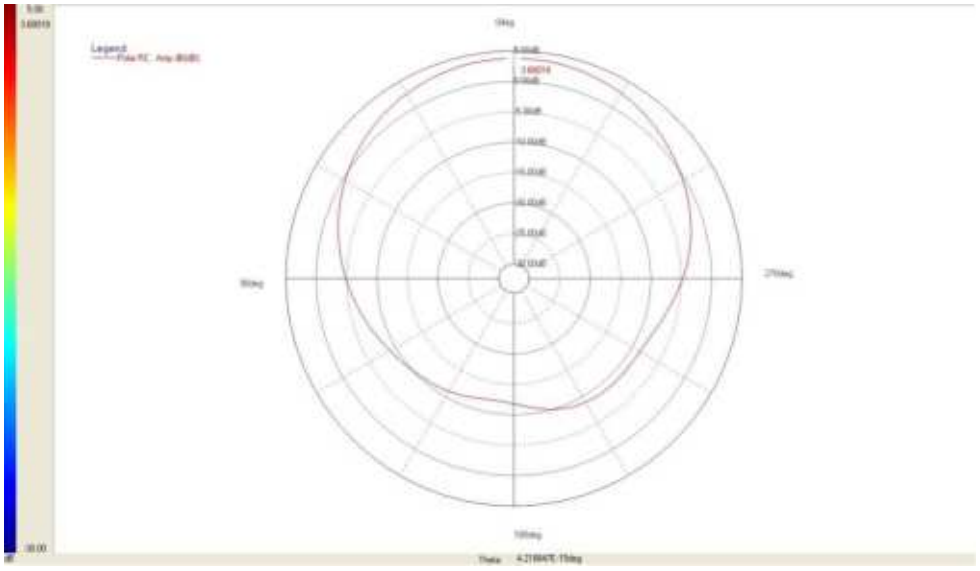
2.4 GHz YZ-Plane

2.4 GHz	Peak Gain
XZ-Plane	2.54
YZ-Plane	2.63

(Unit：dBic)



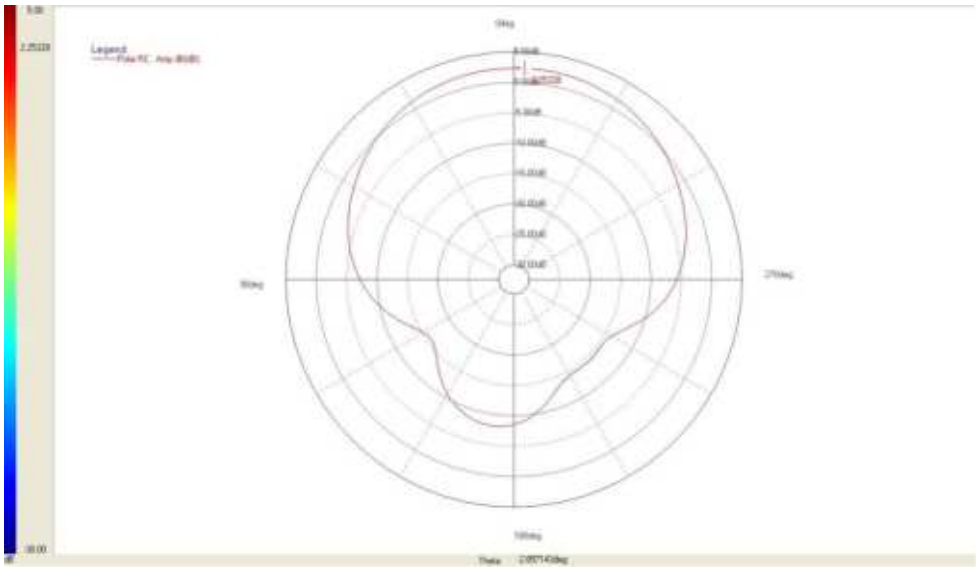
2.45 GHz XZ-Plane



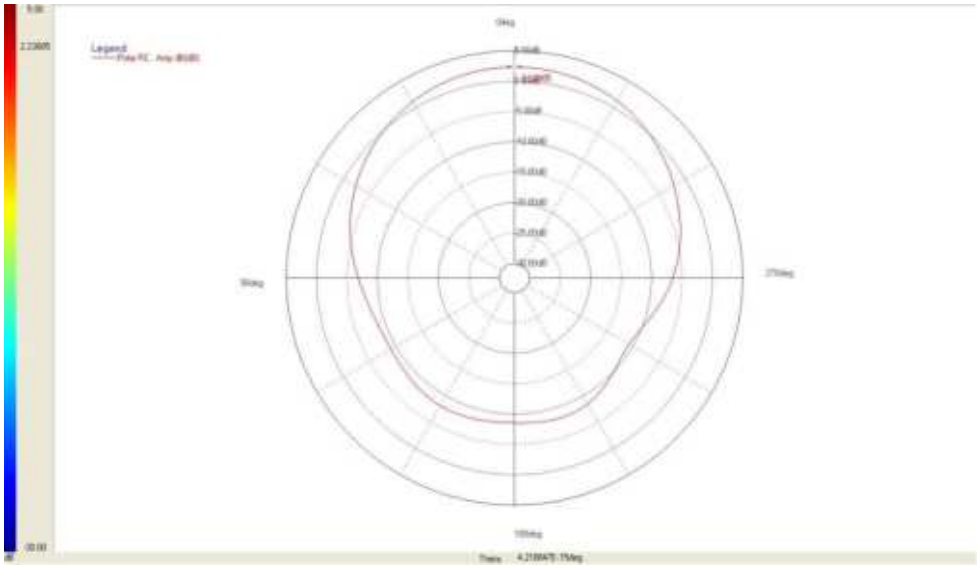
2.45 GHz YZ-Plane

2.45 GHz	Peak Gain
XZ-Plane	3.68
YZ-Plane	3.68

(Unit：dBic)



2.5 GHz XZ-Plane

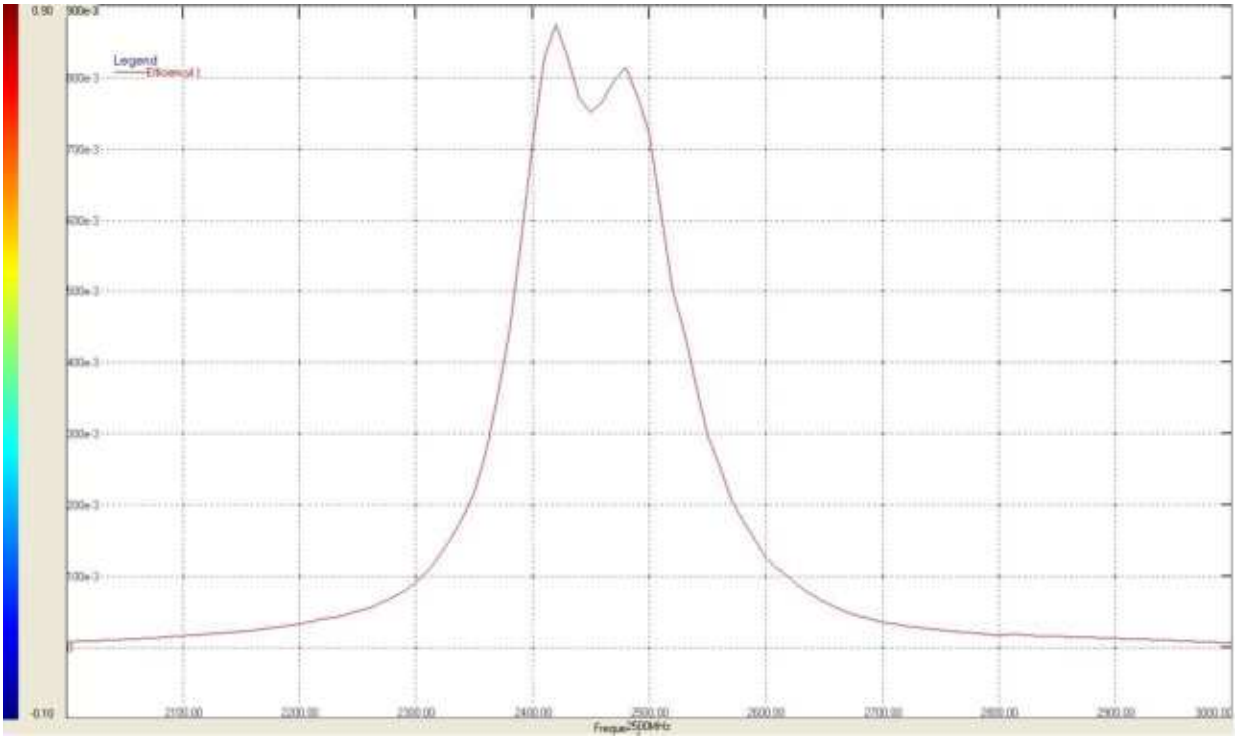


2.5 GHz YZ-Plane

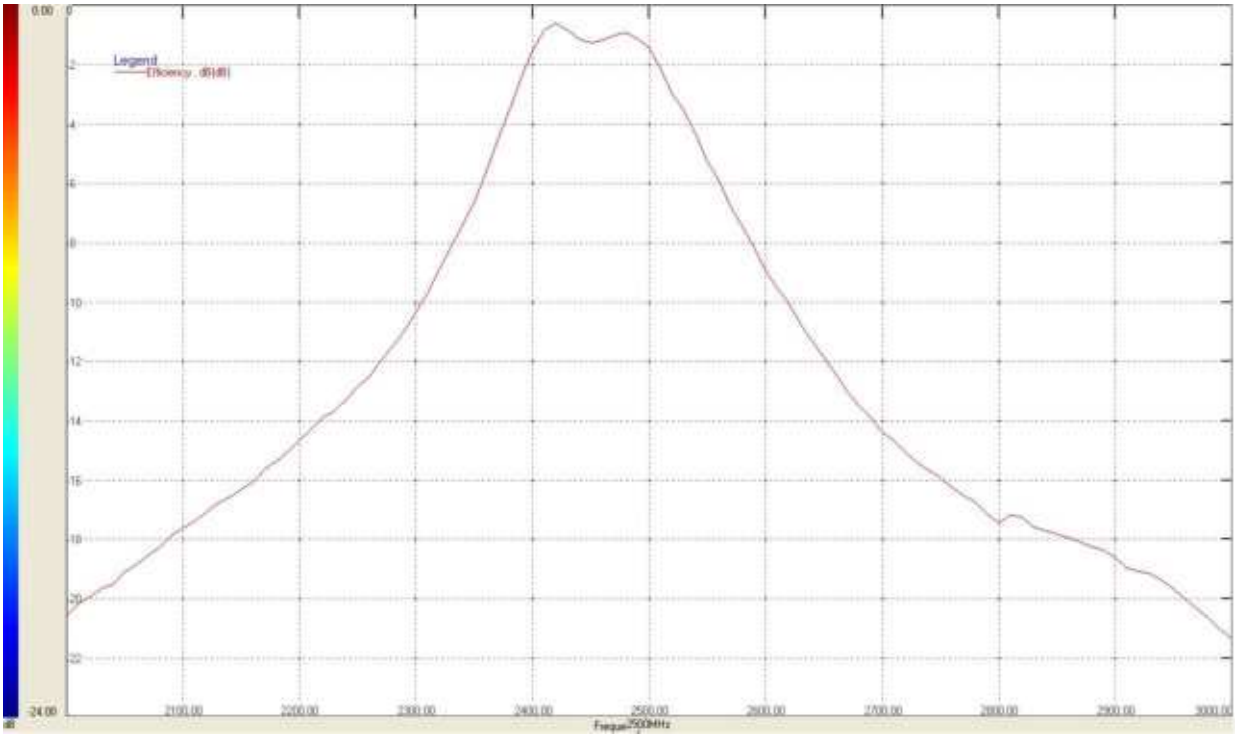
2.5 GHz	Peak Gain
XZ-Plane	2.25
YZ-Plane	2.23

(Unit：dBic)

Efficiency：

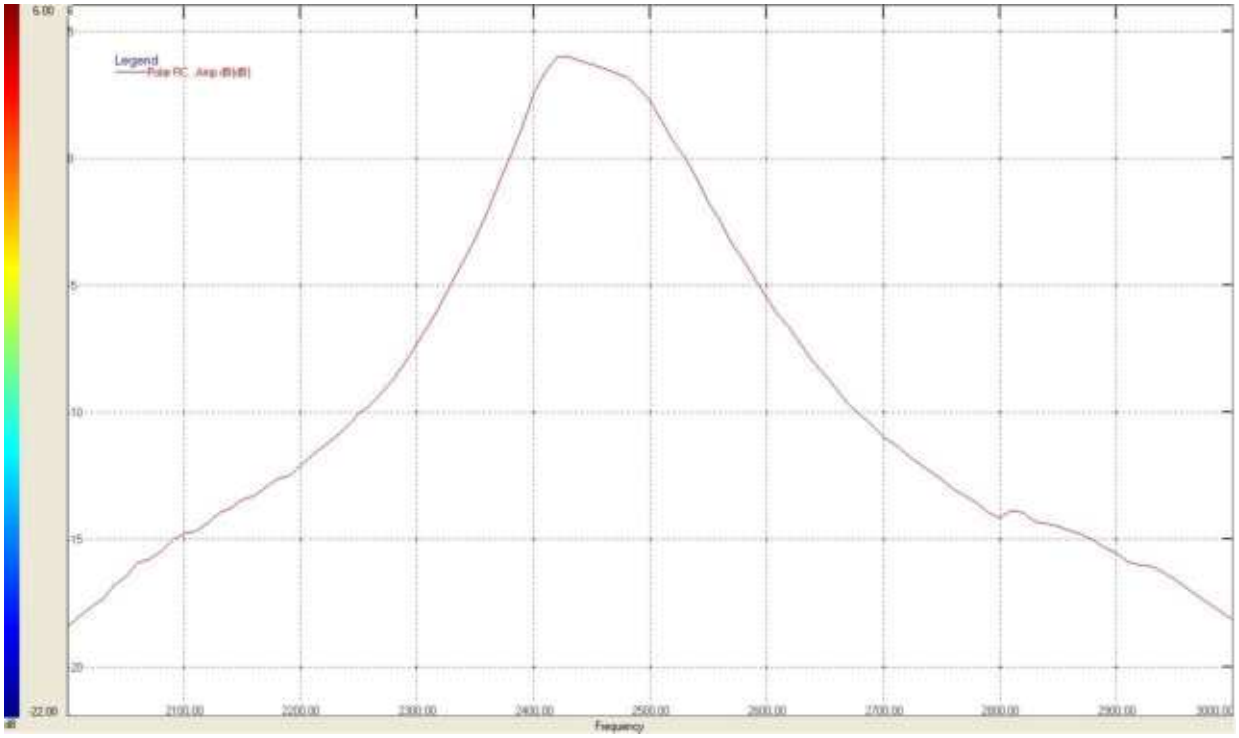


Average Gain：

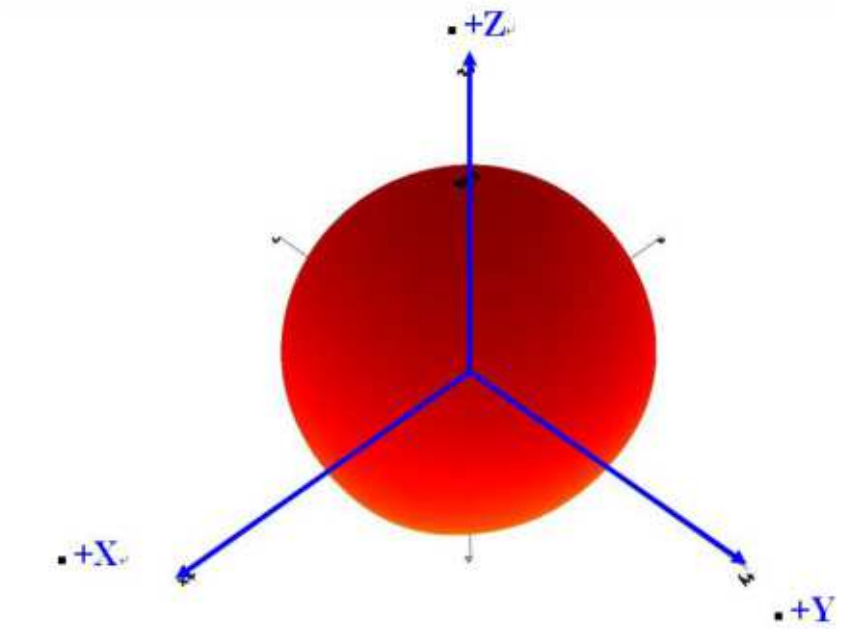


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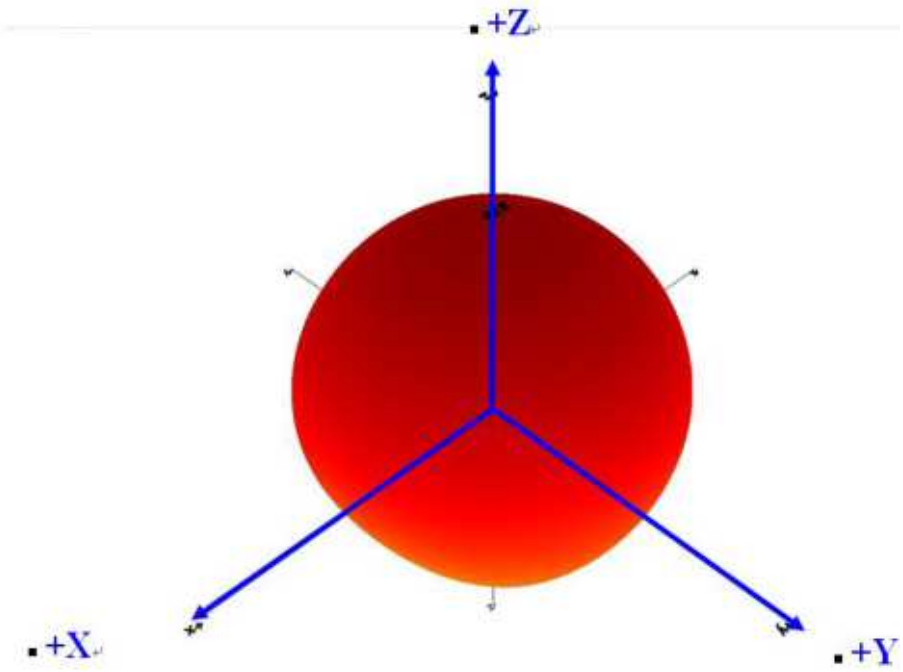
Peak Gain：



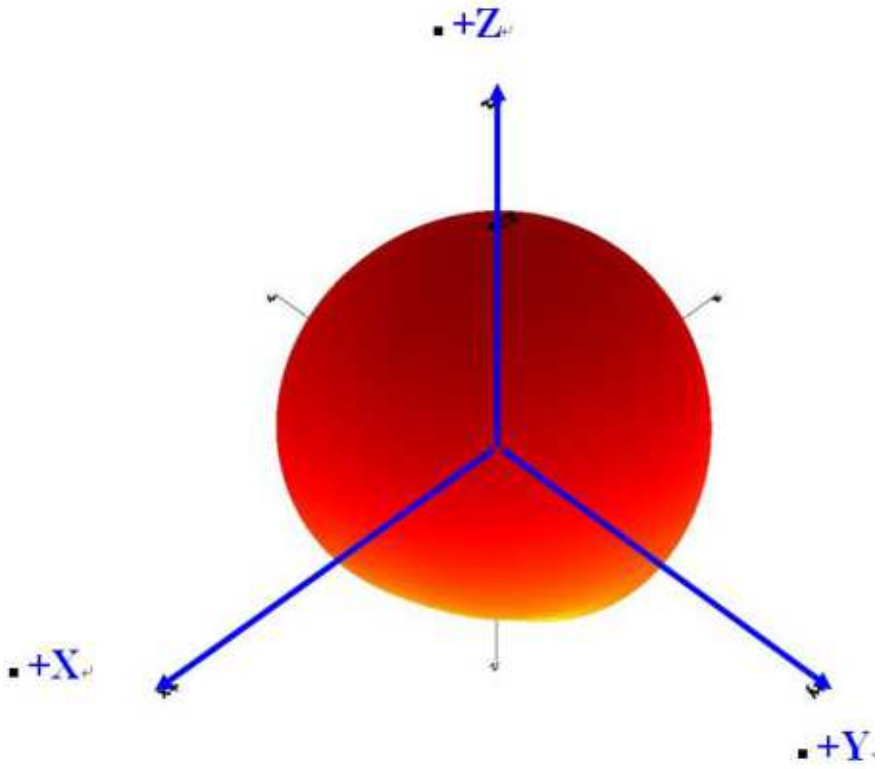
14 3D Radiation Pattern



2.4 GHz

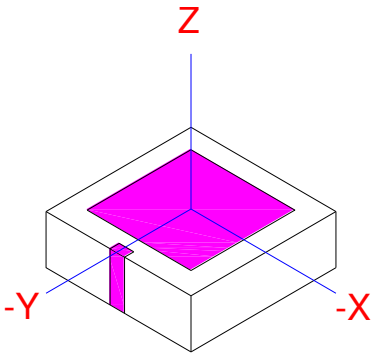


2.45 GHz

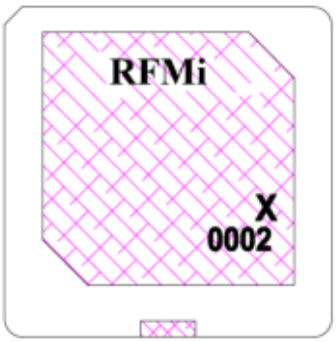


2.5 GHz

15. Definition of X-Y-Z Plane

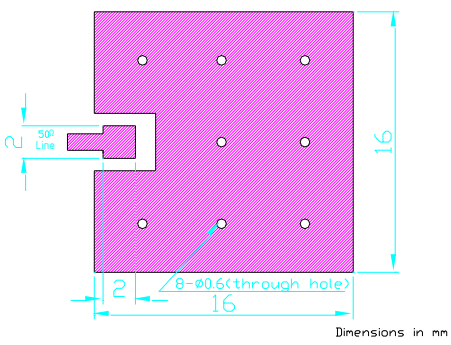


16. Marking

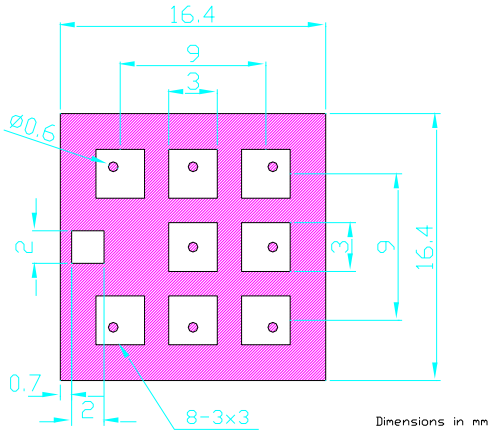


NOTE:
X: manufacture location

17. Recommended PC Board Patterns



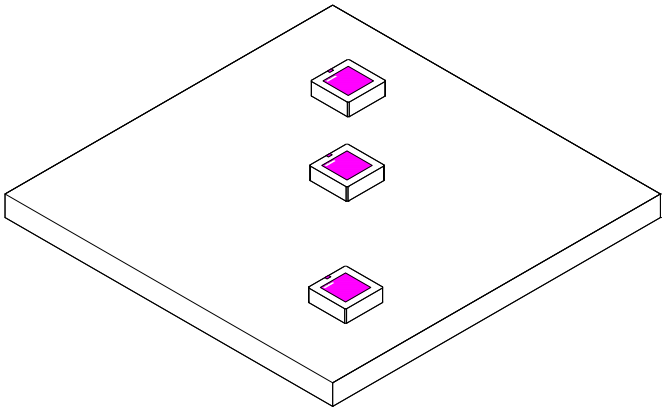
Electrode



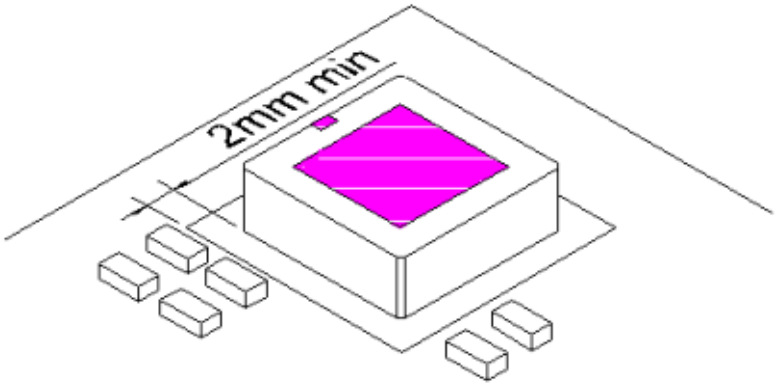
Solder Resist

18. Antenna mounting method

This antenna can be mounted in any position on a main board.



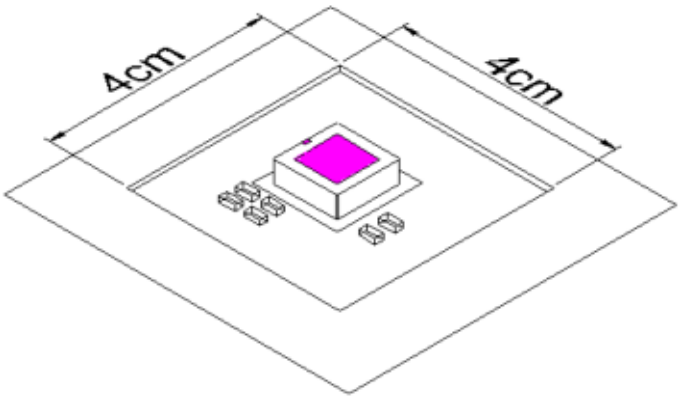
Other components should be mounted about 2mm apart from the antenna(Our recommended land pattern is 16×16mm).

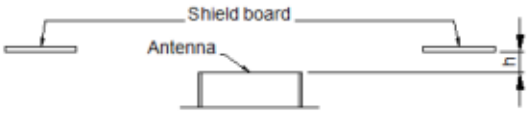


19. Surroundings around mounted antenna

The surroundings around the mounted antenna should be preferably free from any metal piece, because the gain and directivity are affected by a metal piece.

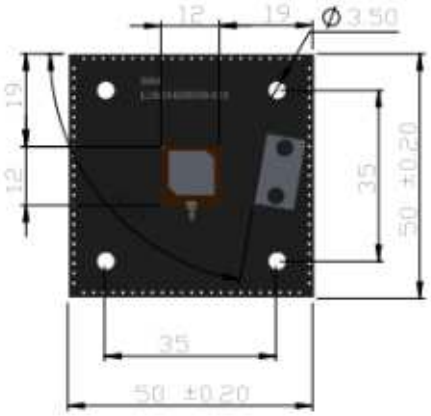
If the antenna is incorporated in equipment with electromagnetic shielding, open a 4×4cm or larger window through the shielding (h=0mm). Then its gain hardly lower(If h is high, make the window larger).

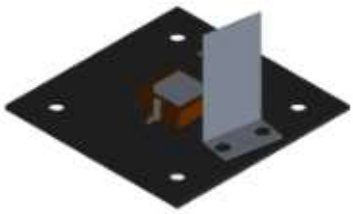


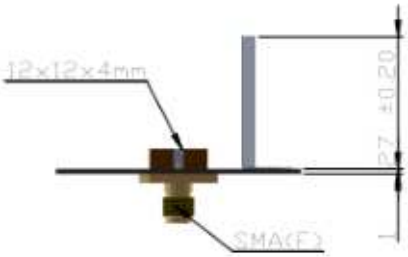


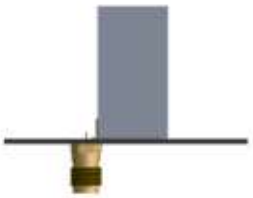
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20. Evaluation Board Dimension



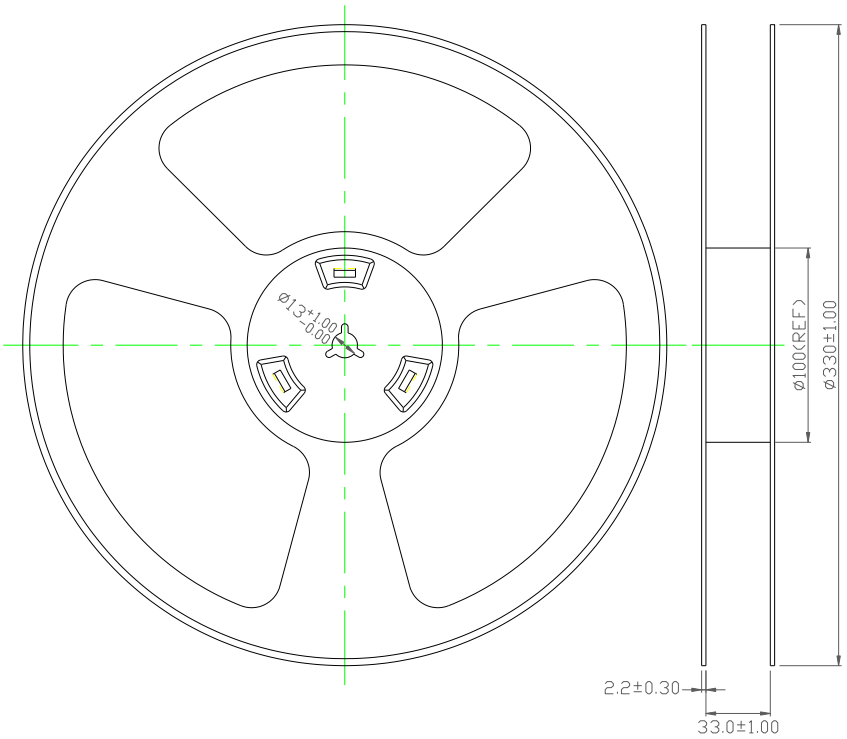


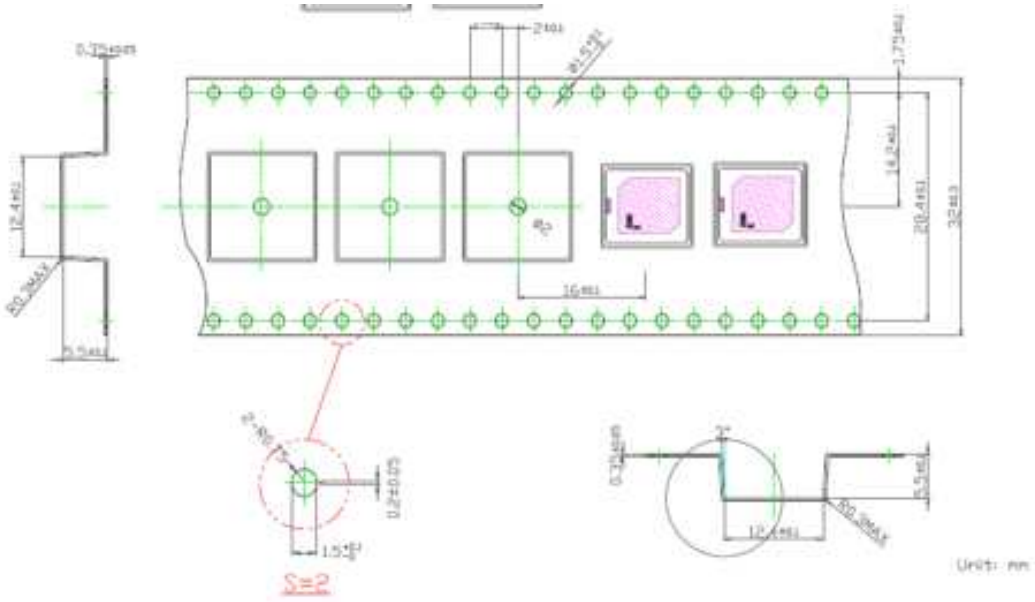




21. Delivery mode

Pieces/tape：500



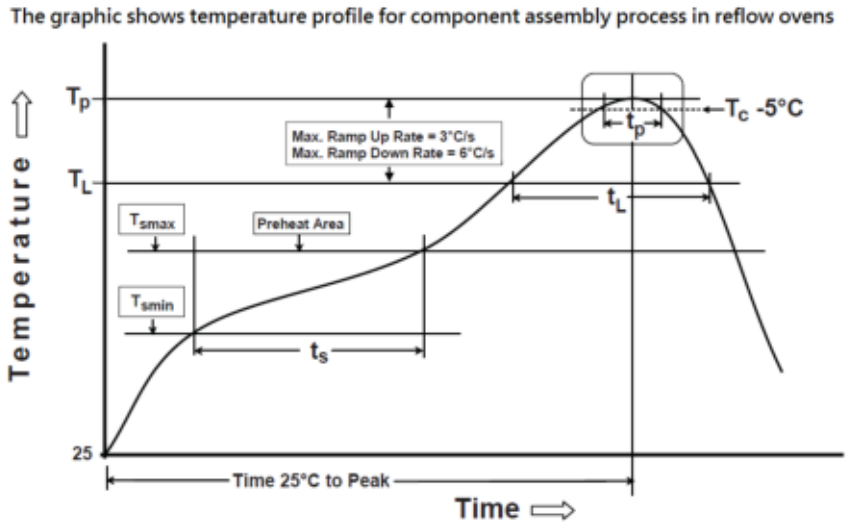


Recommended Reflow Soldering Profile

The products can be assembled following Pb-free assembly. According to the Standard **IPC/ JEDEC J-STD-020C**, the temperature profile suggested is as follow：

Phase	Profile features	Pb-Free Assembly (SnAgCu)
PREHEAT	-Temperature Min(Tsmin) -Temperature Max(Tsmax) -Time(ts) form (Tsmin to Tsmax)	150℃ 200℃ 60-120 seconds
RAMP-UP	Avg. Ramp-up Rate (Tsmax to TP)	3℃/second(max)
REFLOW	-Temperature(TL) -Total Time above TL (t L)	217℃ 30-100 seconds
PEAK	-Temperature(TP) -Time(tp)	260℃ 20-30 second
RAMP-DOWN	Rate	6℃ / second max.
Time from 25℃ to Peak Temperature		8 minutes max.
Composition of solder paste		96.5Sn/3Ag/0.5Cu
Solder Paste Model		SHENMAO PF606-P26

Note：All the temperature measure point is on top surface of the component ,if temperature over recommend, it will make component surface peeling or damage.



Soldering With Iron：

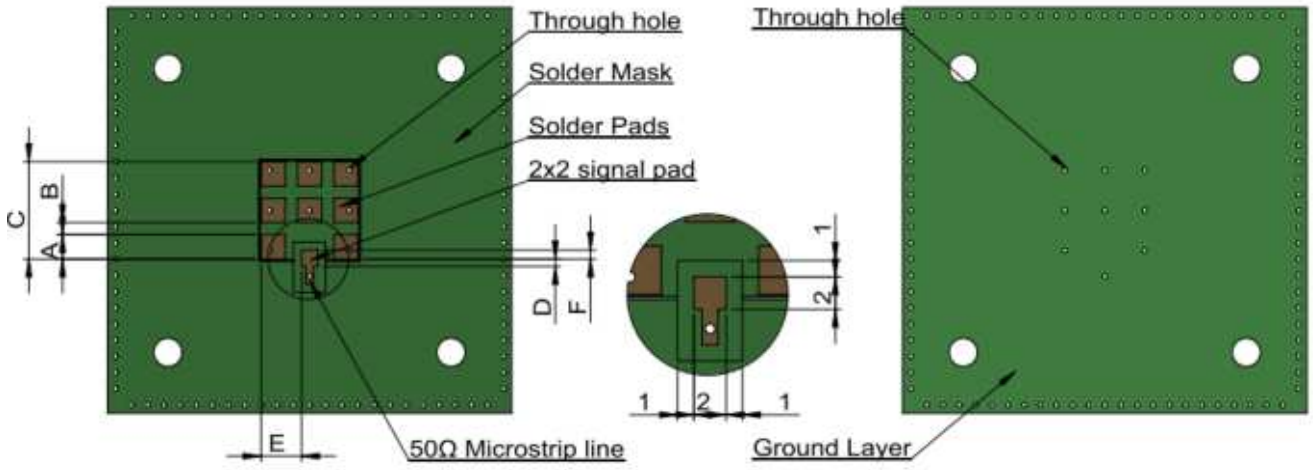
Soldering condition : Soldering iron temperature 270±10 ℃.

Apply preheating at 120℃ for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron over temperature 270±10 ℃ or 3 seconds, it will make component surface peeling or damage.

Soldering iron can not leakage of electricity.

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Recommendations of the Antenna Foot Print Tables：



Type/Size	A	B	C	D	E	F
12x12x4	3±0.2	1.5±0.2	12±0.2	0.9±0.2	5.0±0.2	1.1±0.2

Recommendations of the PCB layout：

a. It needs at least 5mm clearance between LCD panel/shielding and around antenna.

b. Keep ground area around antenna as symmetrical as possible.

c. It’s can’t be obscured metal in top of antenna space.

