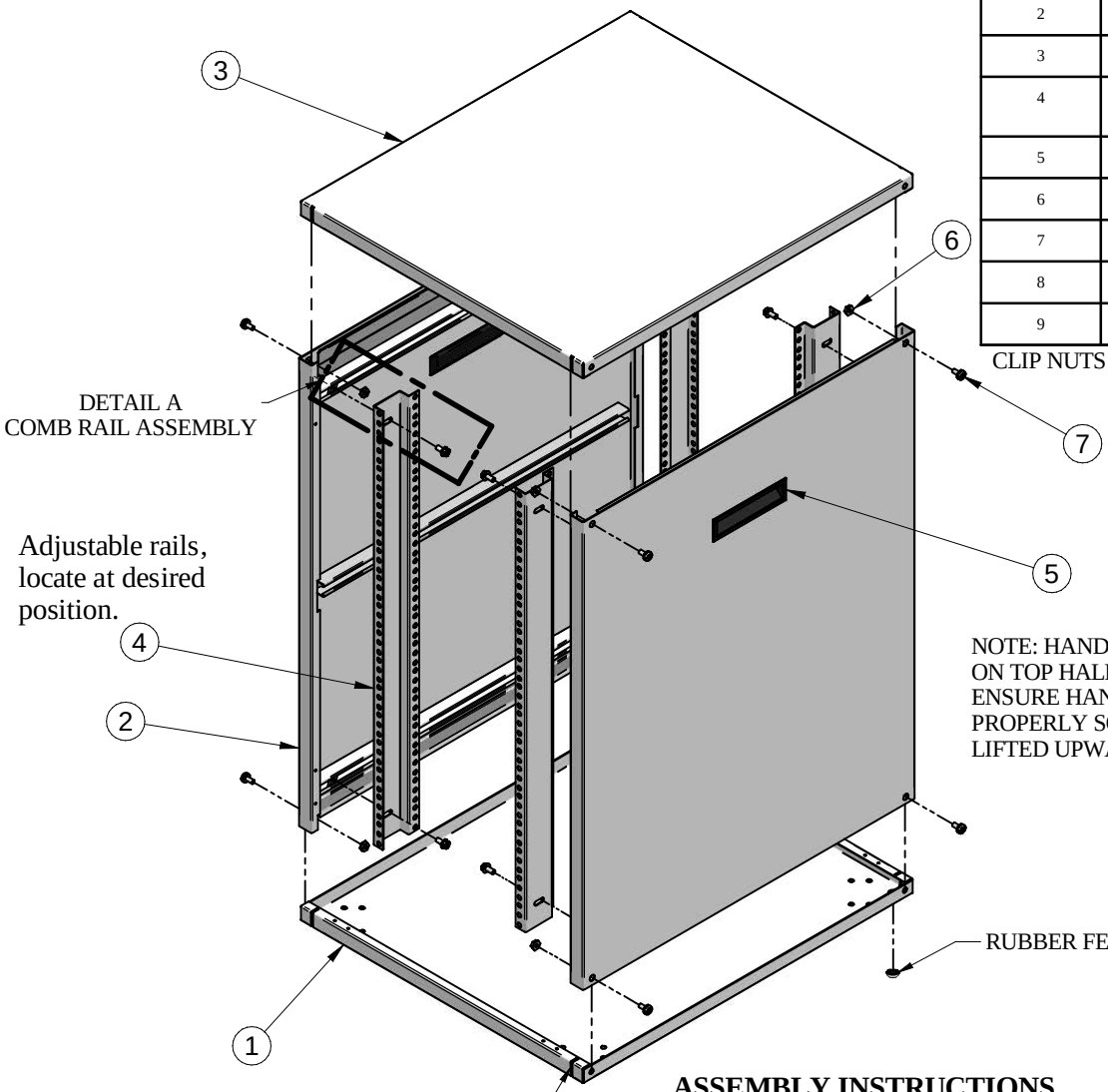
RCHS - SERIES

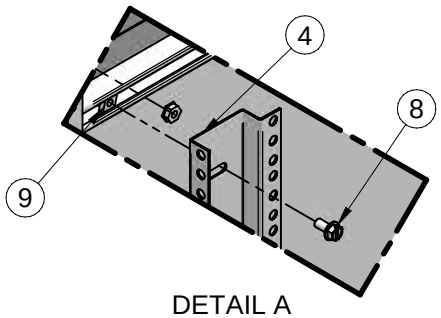
ASSEMBLY INSTRUCTIONS FOR RCHS KNOCKDOWN CABINET

BUL10297
REV. **D**

Item #	Description	Qty
1	RCHS - BOTTOM PANEL	1
2	RCHS K.D. - SIDE	2
3	RCHS - TOP PANEL	1
4	RCHS K.D. - PUNCHED COMBO RAILS	4
5	PLASTIC HANDLE	2
6	NUT 1/4-20 KEP	8
7	SCRW1/4-20 X 1/2	8
8	SCREW 1/4-20X1/2 HEX	8
9	NUT 1/4-20 SPRING	8

CLIP NUTS & RUBBER FEET ALSO INCLUDED.





DETAIL A

ASSEMBLY INSTRUCTIONS

1) Install Combination Rails (Item 4) to Sides (Item 2) using 2 1/4-20 Hex head screws (Item 8) and 2 1/4-20 spring nuts (Item 9) per combination rail. See Detail A
2) Place Bottom (Item 1) on floor and install Sides (Item 2).
   - Use slots on Bottom as guides for inserting Sides.
3) Install Top (Item 3) in same fashion.
   - Ensure Top & Bottom is firmly in place and cabinet is square. (Tap lightly with rubber mallet to secure sides, if req'd)
4) Install 1/4-20 screws and nuts as shown (Items 5 & 6).
   - Recommended Torque of 50 in-lbs.
5) Install rubber feet (or casters, sold separately) in bottom if desired.
6) Locate adjustable rails at desired position.

TOOL BOX



Phillips Screw Driver



Slot Head Screw Driver



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