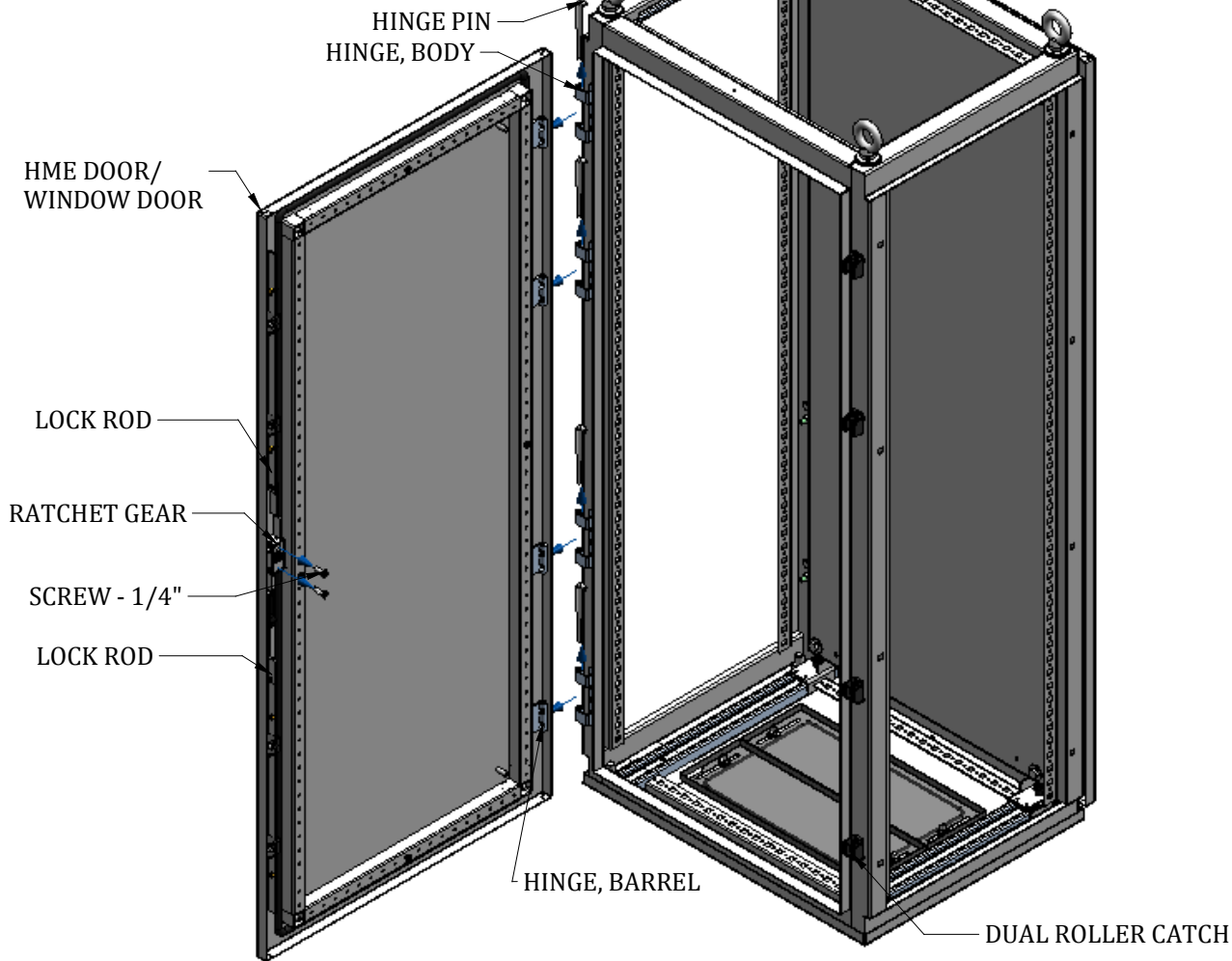


HMEDS - SERIES

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REV. A

ASSEMBLY INSTRUCTIONS FOR HMEDS - HME DOOR



REMOVAL INSTRUCTIONS:

- A) Position the slot screw driver in between the hinge pin and body.
- B) Use a mallet and slot screw driver to pry out the pins from the hinge.
- C) Remove the door.

INSTALLATION INSTRUCTIONS:

- A) Position the door so that the hinge barrel rests in between the hinge bodies.
- B) Position the hinge pin tip inward and using a mallet, lock the pin in place.

INSTALLATION INSTRUCTIONS (ROTATING THE DOOR):

- A) Remove the hinge body and dual roller catch from the frame (See page 2 removal instruction).
- B) The hinge body will be mounted on the right side of the frame pointing outwards and the dual roller catch will be mounted on the left side of the frame (See page 2 installation instruction).
- C) Using a 7/16 socket wrench, un-bolt the lock rods from the door.
- D) Using a phillips screwdriver, unscrew the two screws attached to the handle and remove the handle.
- E) Rotate ratchet gear 180 degrees
- F) Reinstall screws onto the handle using a phillips screwdriver.
- G) Reattach lock rods to the ratchet gear and then using a 7/16 socket wrench, reattach lock rods to the door.
- H) Install door to frame (See page 1 installation for hinge on left side of the door).



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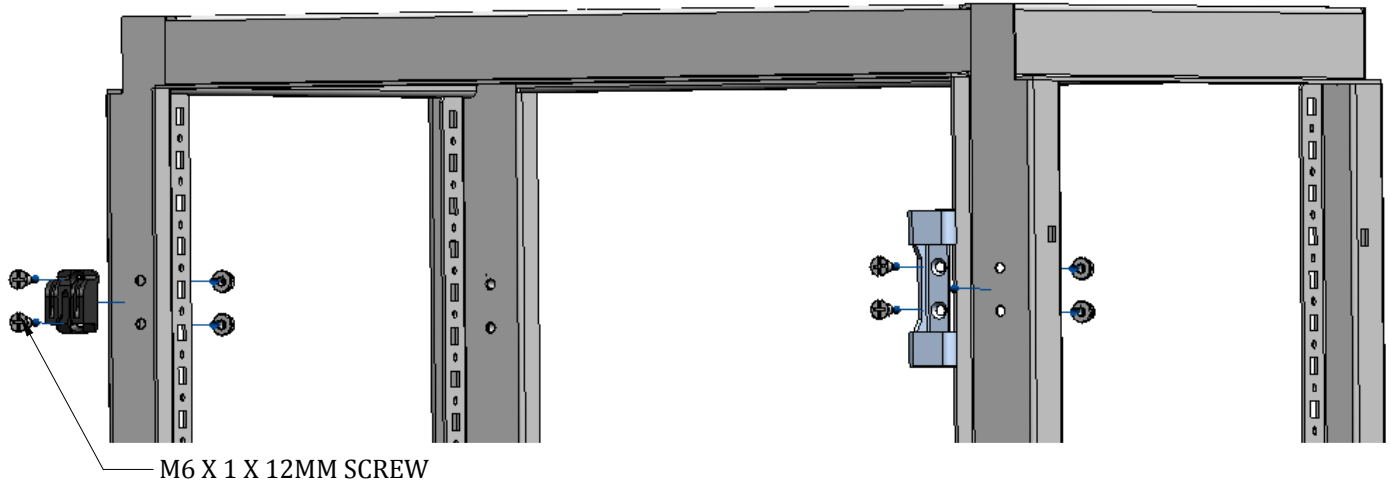
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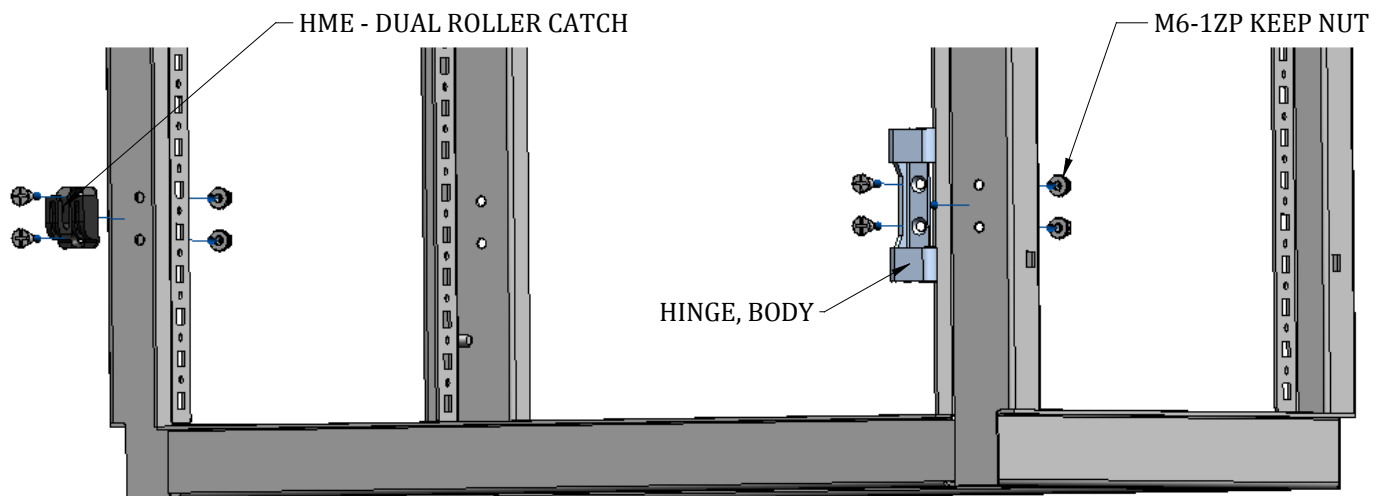
REV. A

ASSEMBLY INSTRUCTIONS FOR HMEDS - HME DOOR

TOP ASSEMBLY



BOTTOM ASSEMBLY

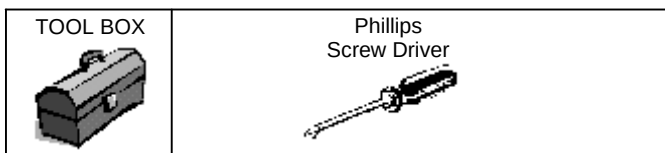


REMOVAL INSTRUCTIONS:

- A) Using a phillips screwdriver, unscrew the M6 screw and remove the M6 nut.
- B) Remove the hinge and dual roller catch.

INSTALLATION INSTRUCTIONS:

- A) Align the hinge and dual roller catch with the holes on the frame as shown above.
- B) Make sure the top two dual roller catch are positioned according to the top assembly and the bottom two according to the bottom assembly.
- C) Install M6 screw and nut and tighten down.



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