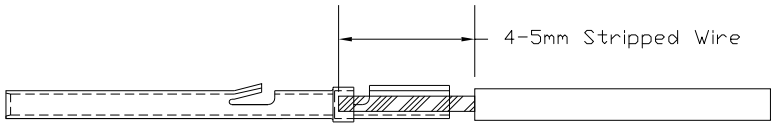
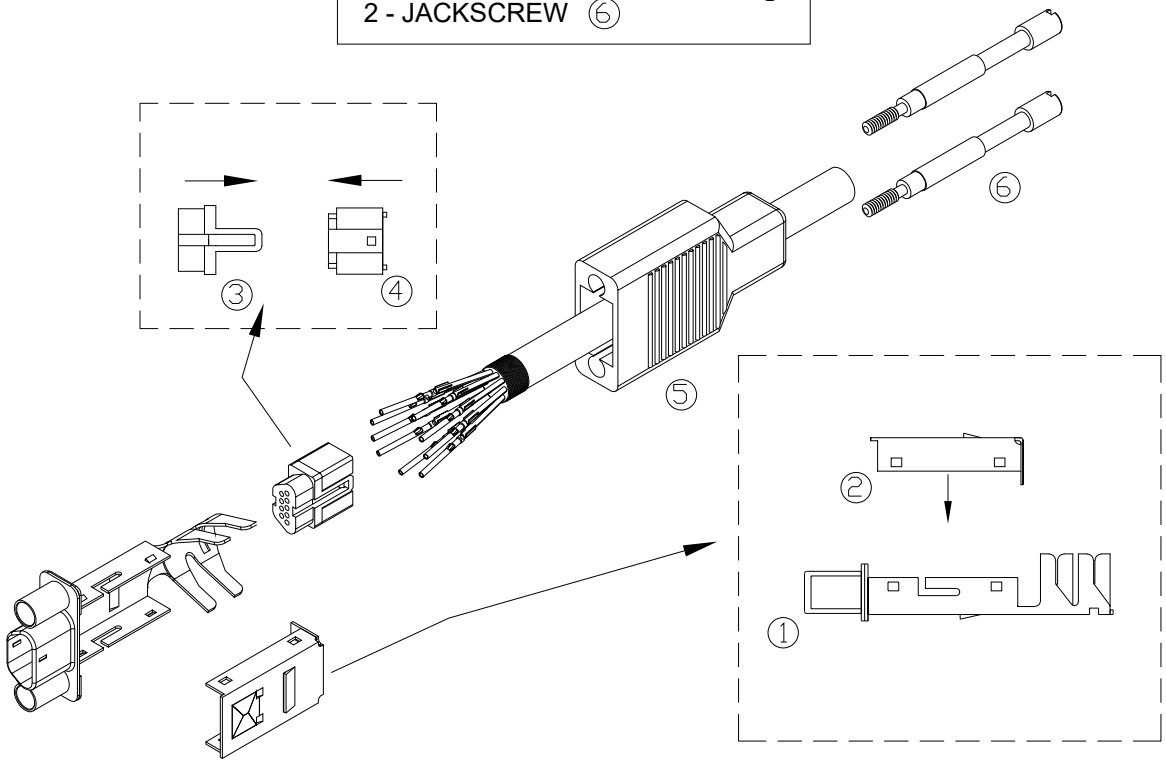
DESCRIPTION: MICRO D CONNECTOR - BACKSHELL - ASSEMBLY INSTRUCTIONS

FIGURE 1:



BACKSHELL KIT INCLUDES:

1 - BACKSHELL ⑤
1 - ALIGNMENT SLEEVE ①
1 - COVER ②
1 - INSULATOR (MATING END) ③
1 - INSULATOR (REAR END) ④
2 - JACKSCREW ⑥



ASSEMBLY STEPS

STEP 1: PLACE 2 INSULATOR HALVES TOGETHER UNTIL LOCKED IN PLACE.
STEP 2: ASSEMBLE BACK SHELL ONTO CABLE BEFORE CRIMPING WIRE
STEP 3: WHEN CRIMPING, RECOMMENDED TO STRIP WIRES 4-5mm AND INSERT INTO CONTACTS AS SHOWN IN FIGURE 1. WIRE INSULATION DOES NOT ENTER CRIMP AREA.
STEP 4: AFTER CRIMPING; LOAD CONTACTS INTO INSULATOR. ENSURE WIRE INSULATION OD DOES NOT CAUSE ASSEMBLY ISSUES. CONTACTS WILL PROTRUDE ABOUT 3.5mm FROM MATING FACE (THIS DIM IS FOR REFERENCE ONLY).
STEP 5: INSERT INSULATOR INTO ALIGNMENT SLEEVE. PUSH TABS IN TO SECURE INSULATOR
STEP 6: PLACE COVER OVER ALIGNMENT SLEEVE AND PRESS UNTIL LOCKED INTO PLACE
STEP 7: USING THE STRAIN RELIEF ON THE BACK END OF THE ALIGNMENT SLEEVE CRIMP CABLE
STEP 8: SLIDE BACK SHELL OVER ALIGNMENT SLEEVE
STEP 9: PLACE JACKSCREWS IN BACK SHELL ASSEMBLY

MAXIMUM WIRE INSULATION OD = 0.039"

960-YYY-010R01Y

1 = KIT
2 = BULK

009 = 9 POSITION
015 = 15 POSITION
025 = 25 POSITION

RoHS COMPLIANT

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DATE: 09/01/2011

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