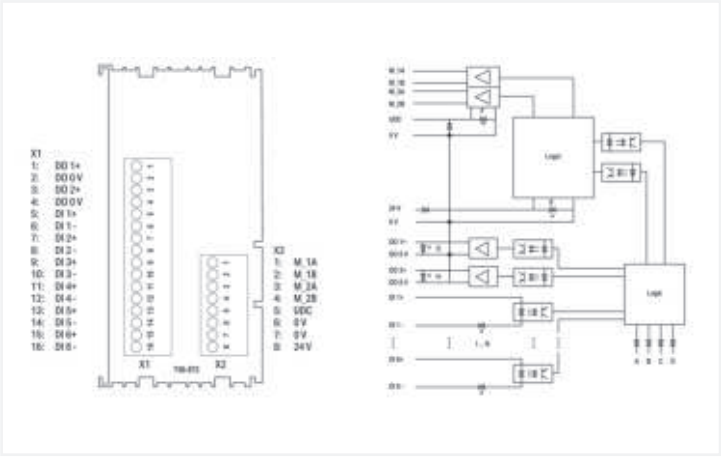
Data Sheet | Item Number: 750-672

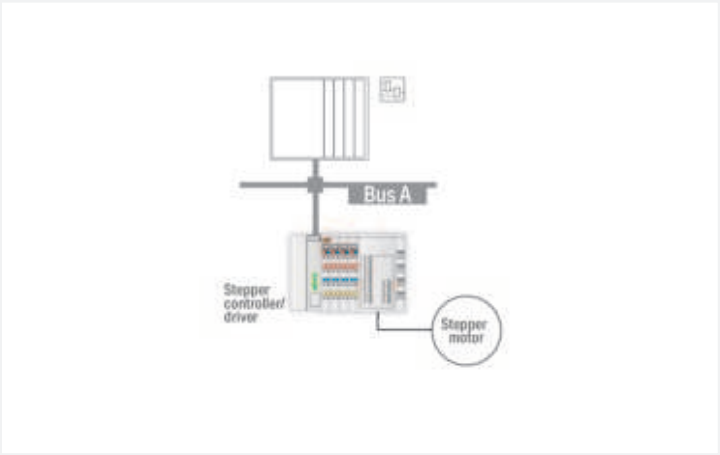
Stepper Controller; 70 VDC; 7.5 A

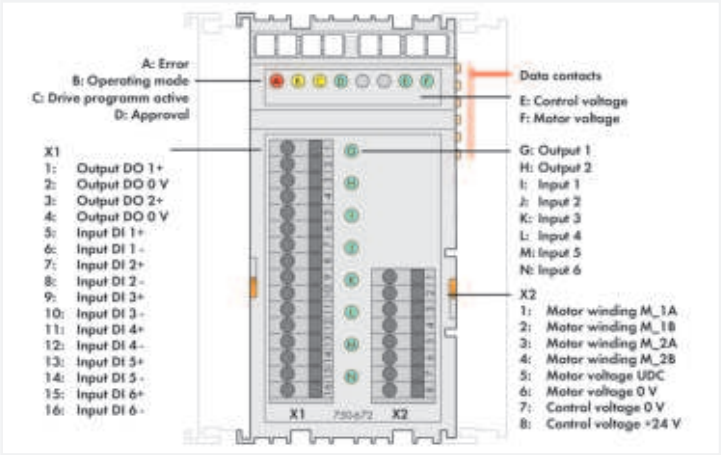
https://www.wago.com/750-672

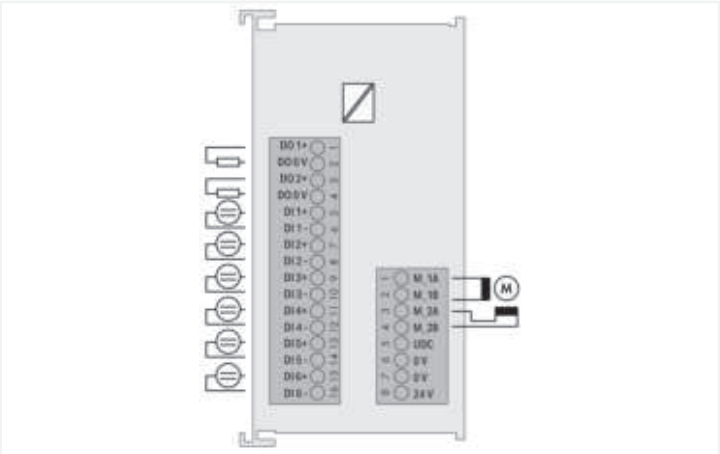




Color: light gray







The intelligent 750-672 Stepper Controller has an on-board power driver designed to control 2-phase stepper motors up to 70 V/7.5 A.
The 64 times microstepping prevents step losses due to resonance in the acceleration phases and reduces wear on the mechanical parts. Adjustable current limits for stop, acceleration and constant speed help minimize motor power dissipation. Six configurable inputs for start/stop, limit switches, reference cams, jog/tip, etc., are directly processed by the internal software without delay. Two outputs can be linked with internal functions or used freely.
Versatile functions, such as positioning with different acceleration slopes, command tables, camshaft controller, auto referencing and other event-dependent properties provide this controller with a wide spectrum of possible uses. The programmer's interface is the same for all WAGO Stepper Controllers.

Technical data

Device-specific	Inputs (preset): DI 1: Drive stop, DI 2: Reference input, DI 3: Jog switch in positive direction, DI 4: Jog switch in negative direction, DI 5: Limit switch in positive direction, DI 6: Limit switch in negative direction, Outputs (preset): DO 1: Target reached, DO 2: Error, Inputs and outputs can be freely reconfigured.
Number of digital outputs	2
Input filter	100 µs, software filter can be connected
Input current (typ.)	2.8 mA
Output current per channel	0.5 A
Output current	short-circuit-protected
Switching frequency (max.)	5 Hz; Inductive load per IEC 947-5-1, DC 13
Load type	Resistive load, inductive load (max. 2 H), lamps
Output current (max.) (motor)	2 x 5.0 A (2 x 7.5 A transient)
Output voltage	**Control voltage**: 24 VDC (-25 % ... +30 %); Closed current: 120 mA + 2 x 0.5 A (DO1, DO2, load-dependent); **Motor voltage**: 55 VDC nominal value; Absolute upper limit: 71.5 V; Absolute lower limit: 18 V; Closed current (typ.) = 5 mA; Protection via external fuse 5 A
Voltage range for signal (0)	–3 ... +5 VDC
Voltage range for signal (1)	15 ... 30 VDC
Diagnostics	Overcurrent, short circuit or ground fault, overtemperature, supply voltage monitoring, motor wire break
Resolution	15 bits + 16 bit prescaler; 64 microsteps per full step
Stepper resolution	23 bits + sign bit
Stepper frequency (full-step) max.	7812 Hz
Data width	12-byte input/output
Protection	**Short circuit monitoring of motor connections:** Winding short circuit and short circuit to 0 V and 24 V **24 V supply:** Reverse voltage protection **Motor supply:** Reverse voltage protection via external fuse
Function	Positioning, $\sin^2$-shaped ramps, setpoint change on the fly, rotational speed control
Supply voltage (system)	5 VDC; via data contacts
Current consumption (system supply)	70 mA
Isolation	500 V system/field
Indicators	LED (A) red: Error; LED (B, C) yellow: Operation, Run Program Active; LED (D, E, F) green: Enable, Control Voltage, Motor Voltage

Connection Data

Connection technology: I/O	24 x CAGE CLAMP®
Connectable conductor materials	Copper
Connection type	Inputs/outputs
Solid conductor	0.08 ... 1.5 mm² / 28 ... 14 AWG
Fine-stranded conductor	0.08 ... 1.5 mm² / 28 ... 14 AWG
Strip length	5 ... 6 mm / 0.2 ... 0.24 inches
Connection requirement (permissible cable length)	30 m
Connection requirement (permissible cable type)	Motor connection: shielded
Note (conductor cross-section)	14 AWG: THHN, THWN

Physical data

Width	48 mm / 1.89 inches
Height	100 mm / 3.937 inches
Depth	69.8 mm / 2.748 inches
Depth from upper-edge of DIN-rail	62.6 mm / 2.465 inches

Continued on next page

Mechanical data

Mounting type	DIN-35 rail
Pluggable connector	fixed

Material data

Color	light gray
Housing material	Polycarbonate; polyamide 6.6
Fire load	2.368 MJ
Weight	175 g
Conformity marking	CE

Environmental requirements

Ambient temperature (operation)	0 … +55 °C
Ambient temperature (storage)	-40 … +85 °C
Protection type	IP20
Pollution degree	2 per IEC 61131-2
Operating altitude	0 … 2000 m / 0 … 6562 ft
Mounting position	Horizontal left, horizontal right, horizontal top, horizontal bottom, vertical top and vertical bottom
Relative humidity (without condensation)	95 %
Vibration resistance	Per IEC 60068-2-6
Shock resistance	15g per IEC 60068-2-27
EMC immunity to interference	per EN 61000-6-2
EMC emission of interference	per EN 61000-6-3
Exposure to pollutants	per IEC 60068-2-42 and IEC 60068-2-43
Permissible H_2S contaminant concentration at a relative humidity 75 %	10 ppm
Permissible SO_2 contaminant concentration at a relative humidity 75 %	25 ppm

Commercial data

Product Group	15 (I/O System)
PU (SPU)	1 pcs
Packaging type	Box
Country of origin	DE
GTIN	4045454763701
Customs tariff number	85389091890

Product Classification

UNSPSC	32151705
eCl@ss 10.0	27-24-26-05
eCl@ss 9.0	27-24-26-05
ETIM 9.0	EC001601
ETIM 10.0	EC001601
ECCN	NO US CLASSIFICATION

Continued on next page

Environmental Product Compliance

RoHS Compliance Status	Compliant,No Exemption

Approvals / Certificates

General approvals

Approval	Standard	Certificate Name
EAC GZO Almaty Standart	TP TC 020/2011	EAC CoC 03083
KC National Radio Research Agency	Article 58-2, Clause 3	MSIP-REM-W43-MCM750
UL Underwriters Laboratories Inc.	UL 61800-5-1	E336763

Declarations of conformity and manufacturer's declarations

Approval	Standard	Certificate Name
EU-Declaration of Conformity WAGO GmbH & Co. KG	-	-

Downloads

Environmental Product Compliance

Compliance Search

Environmental Product Compliance 750-672	

Documentation

Manual

Product Manual Stepper Controller 70 V / 7.5 A 6IN, 2OUT	V 1.0.5	pdf 2572.03 KB	
System Manual Series 750/753			

System Description

750/753 Series I/O-System – General Product Information	pdf 953.35 KB	
Overview on WAGO-I/O-SYSTEM 750 approvals	pdf 770.48 KB	

Bid Text

750-672	19.02.2019	xml 8.36 KB	
750-672	09.10.2017	doc 33.50 KB	

Continued on next page

Application Notes

Application Note CoDeSys 2.3

Anwendungshinweis für die Steuerung eines Igus robolink	12.11.2015 12.11.2015	zip 1281.38 KB	

Application Note e!COCKPIT

e!COCKPIT Application Note WagoAppStepper	1.0.1 06.12.2021	pdf 3306.34 KB	

Application note SIEMENS

	1.1.0 03.02.2017	zip 8659.49 KB	
Using stepper modules with TIA Portal (a114904)	1.2.5 05.01.2021	zip 9967.41 KB	

CAD/CAE-Data

CAD data

2D/3D Models 750-672

CAE data

EPLAN Data Portal 750-672

WSCAD Universe 750-672

ZUKEN Portal 750-672

Device Files

Device Driver

WAGO USB Service Kabel Treiber / Serie 750 und 857	6.5.3.0 10.09.2014	zip 4721.96 KB	

Libraries

Library

Stepper_03.lib	1.0.5 18.01.2021	zip 588.94 KB	

1 Compatible Products

1.1 Optional Accessories

1.1.1 DIN-rail

1.1.1.1 Mounting accessories



Item No.: 210-196
Aluminum carrier rail; 35 x 8.2 mm; 1.6 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored



Item No.: 210-198
Copper carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; copper-colored



Item No.: 210-197
Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; slotted; similar to EN 60715; silver-colored



Item No.: 210-114
Steel carrier rail; 35 x 15 mm; 1.5 mm thick; 2 m long; unslotted; similar to EN 60715; silver-colored

1.1.1.1 Mounting accessories



Item No.: 210-118
Steel carrier rail; 35 x 15 mm; 2.3 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored



Item No.: 210-115
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 18 mm; silver-colored



Item No.: 210-112
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; slotted; according to EN 60715; "Hole width 25 mm; silver-colored



Item No.: 210-113
Steel carrier rail; 35 x 7.5 mm; 1 mm thick; 2 m long; unslotted; according to EN 60715; silver-colored

1.1.2 Marking

1.1.2.1 Group marker carrier



Item No.: 750-106
Group marker carrier

1.1.2.2 Marker

Item No.: 2009-145/000-006
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; blue

Item No.: 2009-145/000-007
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; gray

Item No.: 2009-145/000-023
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; green

Item No.: 2009-145/000-012
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; orange

Item No.: 2009-145/000-005
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; red

Item No.: 2009-145/000-024
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; violet

Item No.: 2009-145
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; white

Item No.: 2009-145/000-002
Mini-WSB Inline; for Smart Printer; 1700 pieces on roll; stretchable 5 - 5.2 mm; plain; snap-on type; yellow

Item No.: 248-501/000-006
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; blue

Item No.: 248-501/000-007
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; gray

Item No.: 248-501/000-023
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; green

Item No.: 248-501/000-017
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; light green

Item No.: 248-501/000-012
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; orange

Item No.: 248-501/000-005
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; red

Item No.: 248-501/000-024
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; violet

Item No.: 248-501
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; white



Item No.: 248-501/000-002
Mini-WSB marking card; as card; not stretchable; plain; snap-on type; yellow

1.1.2.3 Marker carrier



Item No.: 750-103
Group marker carrier

Continued on next page

1.1.3 Shield termination

1.1.3.1 Shield clamping saddles



Item No.: 790-108
Shield clamping saddle; 11 mm wide; diameter of compatible conductor; 3 … 8 mm



Item No.: 790-208
Shield clamping saddle; 12.4 mm wide; 3 … 8 mm



Item No.: 790-116
Shield clamping saddle; 19 mm wide; diameter of compatible conductor; 7 … 16 mm



Item No.: 790-216
Shield clamping saddle; 21.8 mm wide; 6 … 16 mm



Item No.: 790-124
Shield clamping saddle; 27 mm wide; diameter of compatible conductor; 6 … 24 mm



Item No.: 790-220
Shield clamping saddle; 30 mm wide; 6 … 20 mm



Item No.: 790-140
Shield clamping saddle; diameter of compatible conductor

1.1.4 System enclosure

1.1.4.1 System enclosure



Item No.: 850-825
IP65 enclosure; Aluminium (RAL 7032); WxHxD (160x100x160 mm); 9 x M12, 4 x M20



Item No.: 850-826
IP65 enclosure; Aluminium (RAL 7032); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip



Item No.: 850-827
IP65 enclosure; Aluminium (RAL 7032); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip



Item No.: 850-828
IP65 enclosure; Aluminium (RAL 7032); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip



Item No.: 850-826/002-000
IP65 enclosure; Aluminium (RAL 7035); WxHxD (240x100x160 mm); 4 x M20, 4 x M16, 14 x M12 cable grip



Item No.: 850-827/002-000
IP65 enclosure; Aluminium (RAL 7035); WxHxD (320x100x160 mm); 4 x M20, 8 x M16, 17 x M12 cable grip



Item No.: 850-828/002-000
IP65 enclosure; Aluminium (RAL 7035); WxHxD (480x100x160 mm); 4 x M20, 10 x M16, 35 x M12 cable grip



Item No.: 850-834
IP65 enclosure; Polyester (RAL 7032); WxHxD (164x100x164 mm); 9 x M12, 4 x M20



Item No.: 850-835
IP65 enclosure; Polyester (RAL 7032); WxHxD (244x100x164 mm); 4 x M20, 4 x M16, 14 x M12 cable grip



Item No.: 850-836
IP65 enclosure; Polyester (RAL 7032); WxHxD (324x100x164 mm); 4 x M20, 8 x M16, 17 x M12 cable grip



Item No.: 850-814/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (200x120x200 mm); without flange plate



Item No.: 850-815/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (300x120x200 mm); without flange plate



Item No.: 850-816/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (400x120x200 mm); without flange plate



Item No.: 850-817/002-000
IP65 enclosure; Sheet steel (RAL 7035); WxHxD (600x120x200 mm); without flange plate

1.1.5 Tool

1.1.5.1 Operating tool



Item No.: 210-719
Operating tool; Blade: 2.5 x 0.4 mm; with a partially insulated shaft