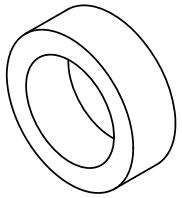
NOTES:

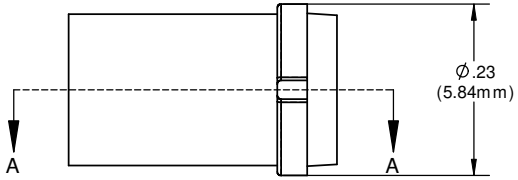
1. DESIGN: Lens mounts the Litepipe securely to display panel providing 180° viewing angle
2. MOUNTING: Panel mounting hole .250 (6.35mm) on 3/8" centers
3. PANEL THICKNESS: For CLB 300 and SQB 400: 1/32" to 1/4".
   For Panels less than 3/16" use SPC 125
4. LENS LOCK: Insert Litepipe into lens aligning the tabs with the lens slot
5. Standoff used to adjust the height of a standard LED above the PCB and maintain a maximum .050" clearance between the Litepipe and LED.
6. Length is from front of panel to LED
7. Custom lengths available upon request (Minimum order quantity may apply)
8. U.S. & Foreign Pat. Issued and Pend.

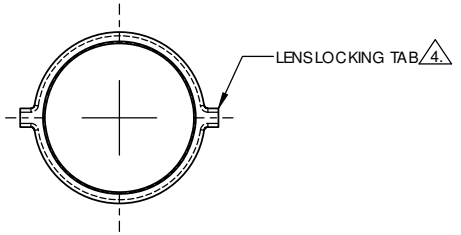
REVISIONS				
ECN #	REV	DESCRIPTION	DATE	INITIALS
	N/A	INITIAL RELEASE	1/25/96	JS
	001	REVISED PER ECN111009AZ01	4/23/10	KH

SPACER
(ORDER SEPERATELY

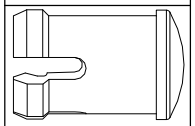


SPC 125

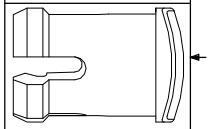




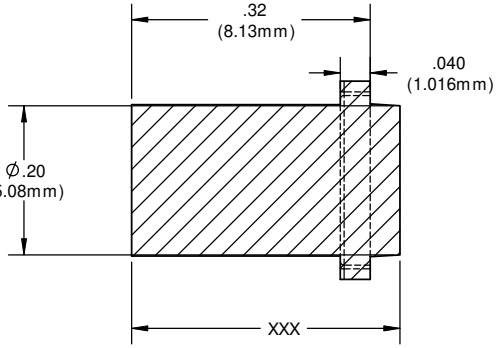
LENSES
(ORDER SEPERATELY



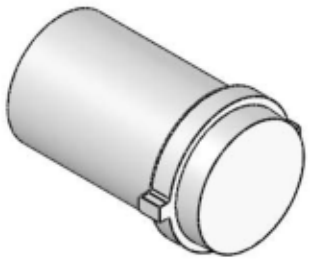
CLB 300



SQB 400



SECTION A-A

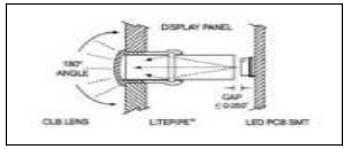


ODERING CODE:
LCV XXX CTP

LENGTH CODE	
036	= .360"
056	.560"
076	.760"
096	.960"
116	1.160"
136	1.360"

CUSTOM LENGTHS AVAILABLE UPON REQUEST (SEE NOTE7)

COLOR	
CTP	CLEAR



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES:
ANGLES ±1° DECIMALS .X ±.020 .XX ±.010 .XXX ±.005
FINISH
BREAK ALL CORNERS AND SHARP EDGES .020 MAX
THIRD ANGLE PROJECTION
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VISUAL COMMUNICATIONS COMPANY, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF VISUAL COMMUNICATIONS COMPANY, INC IS PROHIBITED.

MATERIAL
ACRYLIC (OPTICAL GRADE)
U.L. 94-HB

FINISH
SEE NOTES

APPROVAL		DATE
DRAWN	K.Howard	4/23/10
CHECKED	DPZ	5/4/10

DO NOT SCALE DRAWING

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190 Bosstick Boulevard, Suite101 San Marcos, CA 92069 USA
Phone (760) 560-1300 Fax (760) 560-1301 email vccsales@vcclite.com

TITLE:
5MM ROUND LITEPIPE

SIZE	DWG. NO.	REV
B	LCV XXX CTP	001

SCALE: 6:1 SHEET 1 OF 1