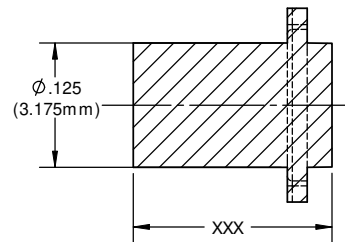
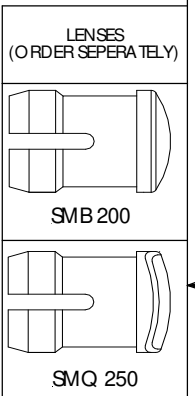
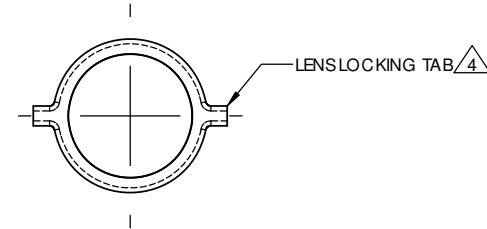
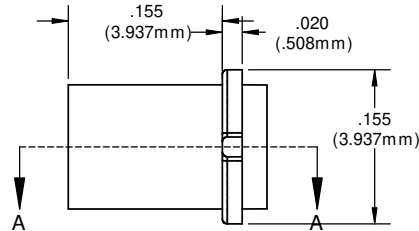


NOTES:

1. DESIGN: Lens mounts the Litepipe securely to display panel providing 180° viewing angle
2. MOUNTING: Panel mounting hole .171 (4.3mm) on 1/4" centers
3. PANEL THICKNESS: For SMB 200 & SMQ 250: 1/32" to 1/8"
4. LENS LOCK: Insert Litepipe into lens aligning the tabs with the lens slot
5. Standoff used to adjust the height of a standard LED above the PCB and maintain a maximum .050" clearance between the Litepipe and LED.
6. Length is from front of panel to LED
7. Custom lengths available upon request (Minimum order quantity may apply)
8. U.S. & Foreign Pat. Issued & Pend.

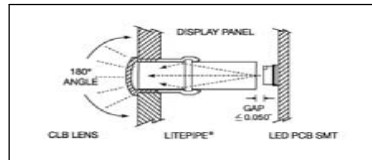


SECTION A-A

ORDERING CODE: LSV XXX CTP

LENGTH CODE		COLOR	
020	.200"	CTP	CLEAR
040	.400		
060	.600		
080	.800		
100	1.000		
120	1.200		

CUSTOM LENGTHS
AVAILABLE UPON
REQUEST
(SEE NOTE 7)



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		MATERIAL		VISUAL COMMUNICATIONS COMPANY, INC.	
ANGLES	DECIMALS	ACRYLIC (OPTICAL GRADE)		190 Bosstick Boulevard, Suite 101 San Marcos, CA 92069 USA	
±1°	.X ±.020	U.L. 94-HB		Phone (760) 560-1300 Fax (760) 560-1301 email vccsales@vccite.com	
FINISH	.XX ±.010	FINISH		TITLE:	
	XXX ±.005	SEE NOTES		3MM ROUND LITEPIPE	
BREAK ALL CORNERS AND SHARP EDGES (SEE NOTE 7)		APPROVAL		DATE	
THIRD ANGLE PROJECTION		DRAWN		K.Howard	4/23/10
PROPRIETARY AND CONFIDENTIAL		CHECKED		DPZ	5/4/10
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF VISUAL COMMUNICATIONS COMPANY, INC. AND REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN CONSENT OF VISUAL COMMUNICATIONS COMPANY, INC. IS PROHIBITED.		DO NOT SCALE DRAWING		SCALE: 8:1	SHEET 1 OF 1