General Specifications

Electrical Capacity (Resistive Load)

For MRA: 250mA @ 125V AC
For MRF or MRK: 0.4VA maximum @ 28V AC/DC maximum
(Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)
Note: Find additional explanation of operating range in Supplement section.

Other Ratings

Contact Resistance: 10 milliohms maximum for MRA; 50 milliohms maximum for MRF & MRK
Insulation Resistance: 100 megohms minimum @ 500V DC
Dielectric Strength: 1,000V AC minimum for 1 minute minimum for MRA
500V AC minimum for 1 minute minimum for MRF & MRK
Mechanical Life: 30,000 operations minimum
Electrical Life: 10,000 operations minimum
Range of Operating Torque: 0.02 ~ 0.07Nm for MRA; 0.005 ~ 0.02Nm for MRF & MRK
Contact Timing: Nonshorting (break-before-make)
MRA – self-cleaning, sliding contact; MRF & MRK – self-cleaning, rotary contactor disk
Indexing: 30°

Materials & Finishes

Shaft: Brass with nickel plating
Stopper Plate: Steel with zinc plating for MRA & MRK; polyamide cover with stopper for MRF
Bushing/Housing: Zinc alloy with zinc plating
Movable Contacts: Copper with silver plating for MRA; phosphor bronze with gold plating for MRF & MRK
End Contacts & Terminals: Brass with silver plating for MRA; phosphor bronze with gold plating for MRF & MRK
Common Contacts & Terminals: Brass with silver plating for MRA; phosphor bronze with gold plating for MRF & MRK
Base: Diallyl phthalate for MRA; fiberglass reinforced polyamide for MRF & MRK

Environmental Data

Operating Temperature Range: –10°C through +70°C (+14°F through +158°F)
Humidity: 90 ~ 95% humidity for 96 hours @ 40°C (104°F)
Vibration: 10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 2 hours
Shock: 50G (490m/s^2) acceleration (tested in 3 right angled directions, with 3 shocks in each direction)
Sealing: MRK model meets IP67 of IEC60529 standards

Installation

Mounting Torque: .686Nm (6.08 lb•in)
Cap Installation Force: 19.6 ~ 29.4N (4.41 ~ 6.61 lbf) for MRA & MRK

Processing

Soldering Time & Temperature: Wave Soldering for MRA: See Profile A in Supplement section.
Wave Soldering for MRF & MRK: See Profile B in Supplement section.
Manual Soldering for MRA: See Profile A in Supplement section.
Manual Soldering for MRF & MRK: See Profile B in Supplement section.
Cleaning: Automated cleaning recommended. Stopper plate, as well as washers for MRA & MRK, must be in place to maintain automated cleaning. See Cleaning specifications in Supplement section.

Standards & Certifications

MRA, MRF, & MRK models have not been tested for UL recognition or CSA certification.
These switches are designed for use in a low-voltage, low-current, logic-level circuit.
When used as intended in a logic-level circuit, the results do not produce hazardous energy.

Distinctive Characteristics

Low profile body of MRF model accommodates space limitations required for PCB mounting. For the MRA and MRK bushing mount models, the range of behind panel body depths is .323″ to .669″ (8.2mm to 17.0mm).

Positive detent mechanism for distinct feel and audible feedback.

Metal bushing and housing construction increases durability.

Adjustable stopper plate allows 2–12 position settings.

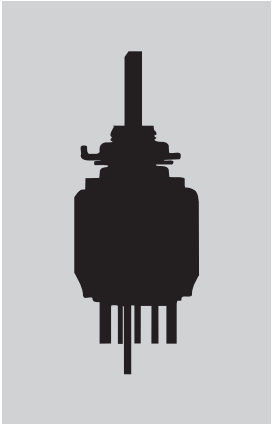
High contact reliability achieved by the self-cleaning contact mechanism.

Break-before-make contact timing with sliding contacts in MRA and rotary contactor disk in MRF and MRK models.

Interior housing seal and molded-in PC terminals, plus shaft rubber o-ring on MRA and MRK and polyamide cover on MRF model, allow cleaning after automated soldering.

MRK model meets IP67 of IEC60529 specifications (similar to NEMA 4 & 13).

Actual Size



TYPICAL SWITCH ORDERING EXAMPLE

MR [A] [206] — [A] [ ]

Actuators & Terminals	
A	Shaft Actuated with PC Terminals
F	Low Profile Screwdriver Actuated with PC Terminals
K	Low Profile Shaft Actuated with PC Terminals

Poles & Circuits	
112	SP with 2-12 Positions
206	DP with 2-6 Positions
403	4P with 2-3 Positions

Knobs	
A	Plain Black
B	Small Color Tipped
C	Large Color Tipped

Colors	
For Plain Knob	
No Code	Black
For Color Tipped	
A	Black
B	White
C	Red
E	Yellow
F	Green
G	Blue
H	Gray

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

MRA206-A

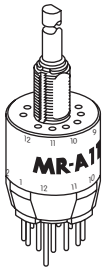
Shaft Actuated with Plain Black Knob

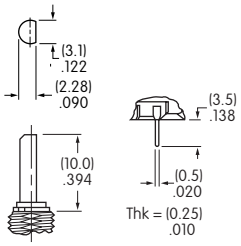
DP with 2-6 Adjustable Positions

PC Terminals

ACTUATORS & TERMINALS

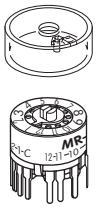
A Shaft Actuated with PC Terminals

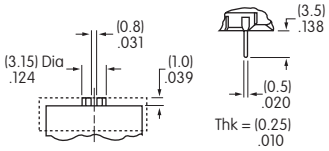




Shaft Terminal

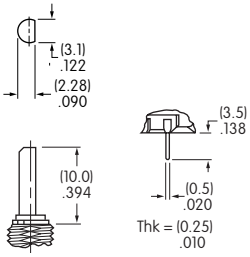
F Low Profile Screwdriver Actuated with PC Terminals





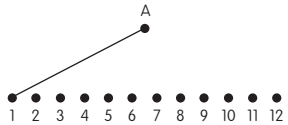
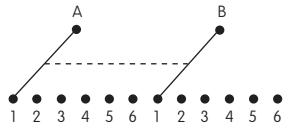
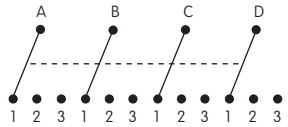
Slotted for Screwdriver Terminal

K Low Profile Shaft Actuated with PC Terminals



Shaft Terminal

POLES & CIRCUITS

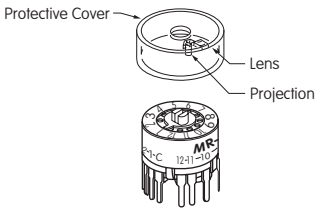
Pole	Model	Number of Positions	Stopper Settings	Number of Terminals	Schematics
SP	**MRA112** **MRF112** **MRK112**	2–12 2–12 2–12	2, 3, 4, . . . 12 2, 3, 4, . . . 12 2, 3, 4, . . . 12	1 COM, 12 LOAD 1 COM, 12 LOAD 1 COM, 12 LOAD	
DP	**MRA206** **MRF206** **MRK206**	2–6 2–6 2–6	2, 3, 4, 5, 6 2, 3, 4, 5, 6 2, 3, 4, 5, 6	2 COM, 12 LOAD 2 COM, 12 LOAD 2 COM, 12 LOAD	
4P	**MRA403** **MRF403** **MRK403**	2–3 2–3 2–3	2, 3 2, 3 2, 3	4 COM, 12 LOAD 4 COM, 12 LOAD 4 COM, 12 LOAD	

POSITION SETTING FOR MRA, MRF, & MRK MODELS

Each switch is supplied with the stopper set for the maximum number of positions allowed for that model. Prior to installation, the desired position setting should be made. Contact factory for continuous rotation.

MRF Models

1. Remove the protective cover from the switch body.
2. Turn the shaft counterclockwise to the extreme left by using a screwdriver.
3. Inside the cover is a magnifying lens which would be positioned over the number which is to be the maximum position used; when the cover is then snapped into the switch, the projection beside the lens fits into the correct hole for setting the stop.



MRK & MRA Models

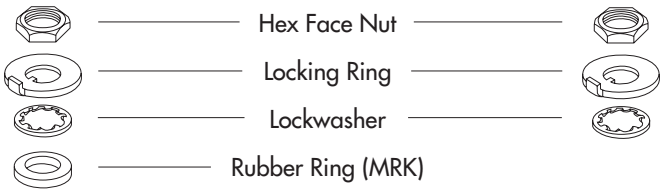
1. Using the actuator knob, turn the shaft counterclockwise to the extreme left. If the shaft is not turned counterclockwise to the extreme left, proper setting cannot be achieved. At this extreme position, the white line on the knob points to the number 1 position shown on the side of the switch.

2. Remove the knob from the shaft and loosen the nut far enough to allow raising the stopper plate, plus washer(s), for resetting to the desired position.

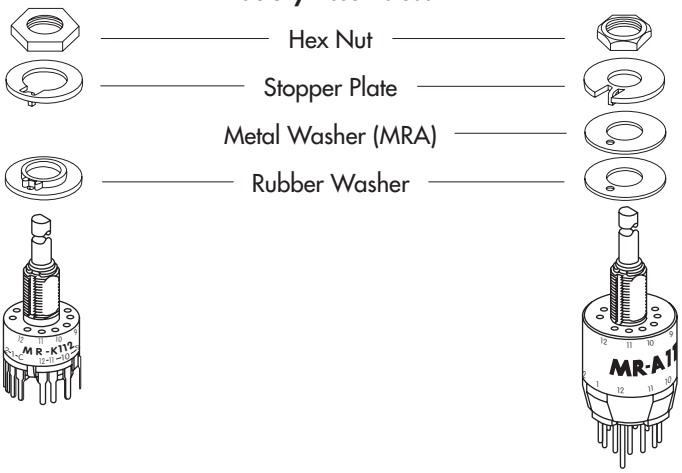
3. Note the position numbers on the side of the switch; these correspond to the terminal numbers and stopper holes. Insert the stopper in the hole numbered for the maximum desired number of stop settings. Satisfactory switch functioning cannot be assured if the stopper plate is not properly positioned.

4. Tighten the nut (beveled side up) firmly against the stopper plate.

Standard Mounting Hardware Packaged Loose with Each Switch:



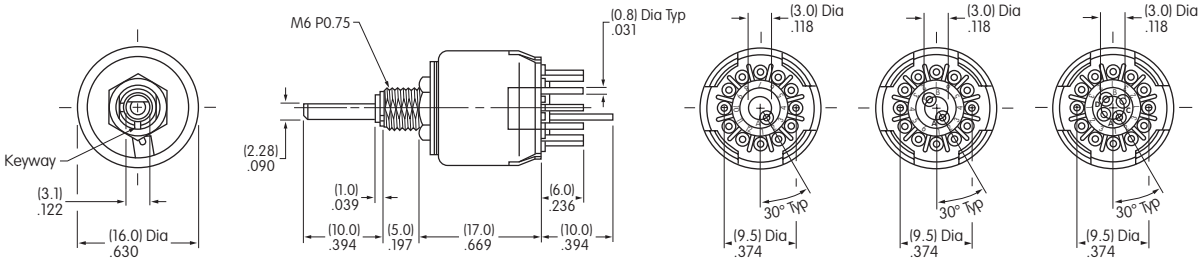
Factory Assembled:



TYPICAL SWITCH DIMENSIONS

MRA • PC Terminals

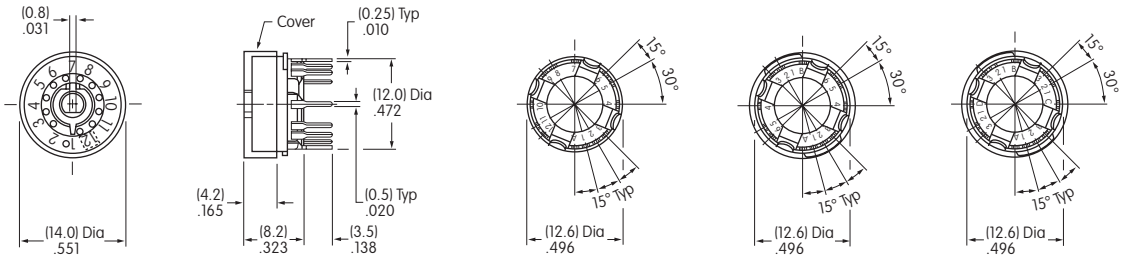
1 Pole 2 Pole 4 Pole



MRA112

MRF • PC Terminals

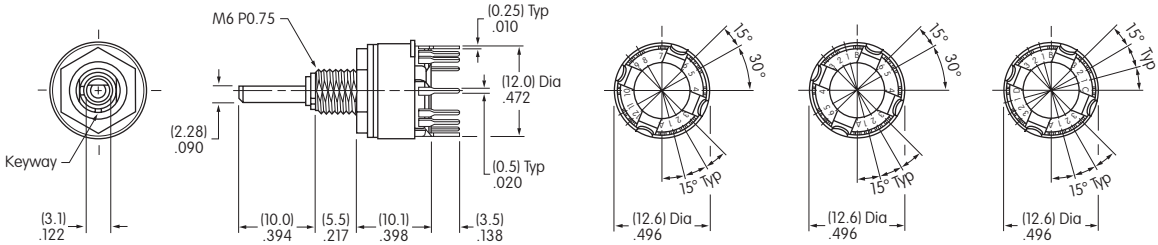
1 Pole 2 Pole 4 Pole



MRF403

MRK • PC Terminals

1 Pole 2 Pole 4 Pole

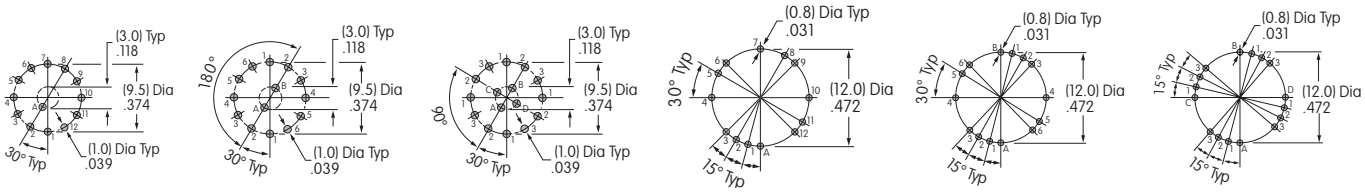


MRK112

MRK devices are designed to be panel mounted. Installation without panel mounting will affect reliability.

FOOTPRINTS

Single Pole	Double Pole	Four Pole	Single Pole	Double Pole	Four Pole
MRA112	MRA206	MRA403	MRF112 MRK112	MRF206 MRK206	MRF403 MRK403

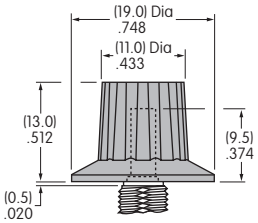


KNOBS

A **AT433**
Plain Black

Material:
Polyacetal

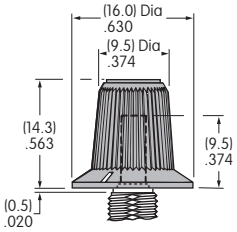
Color:
Black
only



B **AT4103 Small**
Color Tipped

Base Material:
Polyester
Base Color:
Black

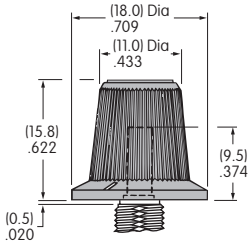
Polyamide Tip
Colors:
A, B, C, E, F, G, H



C **AT4104 Large**
Color Tipped

Base Material:
Polyester
Base Color:
Black

Polyamide Tip
Colors:
A, B, C, E, F, G, H



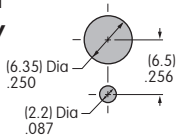
Color Codes: **A** Black **B** White **C** Red **E** Yellow **F** Green **G** Blue **H** Gray

PANEL CUTOUTS & MAXIMUM EFFECTIVE PANEL THICKNESS

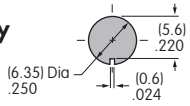
MRA & MRK

Nonsealed Panel

Without Keyway

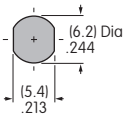


With Keyway



MRK

Sealed Panel



With Standard Hardware on Nonsealed Panel:
MRA .067″ (1.7mm) MRK .087″ (2.2mm)

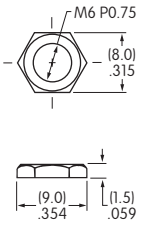
Without Locking Ring on Nonsealed Panel:
MRA .098″ (2.5mm) MRK .118″ (3.0mm)

With AT513M & AT535 only on Sealed Panel:
MRK .106″ (2.7mm)

STANDARD MOUNTING HARDWARE

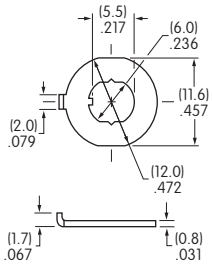
AT513M
Metric Hexagon Nut

Material:
Brass, nickel plating
1 for MRA; 1 for MRK



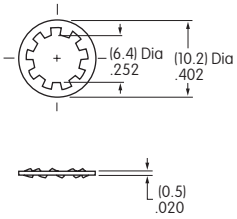
AT545
Locking Ring

Material:
Steel, chromate over zinc plating
1 for MRA; 1 for MRK



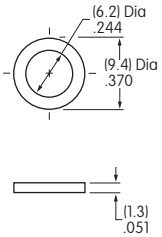
AT509
Lockwasher

Material:
Steel, chromate over zinc plating
1 for MRA; 1 for MRK



AT535
Rubber Ring

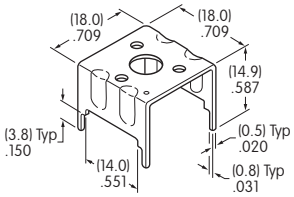
Material:
Nitrile butadiene rubber
1 for MRK

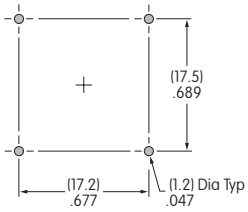


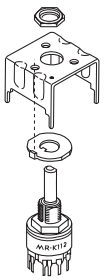
OPTIONAL SUPPORT BRACKET

AT543
Support Bracket for MRK

Material:
Steel with tin plating







A support bracket is needed when the MRK is mounted only to a PC board and does not have the bushing through a panel.