SPECIFICATION FOR APPROVAL

Customer. _____

Description. DC FAN

Customer Part No. _____ REV.

Delta Model No. THA1248BE-AXHE REV. 00

Sample Issue No. _____

Sample Issue Date. JUL-13-2015

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGEMENT.

APPROVED BY : _____

DATE: _____

Delta Electronics, Inc.
HeTianXia High-Tech Industrial Park.
Shi Jie Town, Dong Guan City.
Guangdong Province, China. P. R. C.
TEL : 86-769-86329008
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STATEMENT OF DEVIATION
****

☑ NONE

☐ DESCRIPTION :

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SPECIFICATION FOR APPROVAL

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Customer:			
Description:	DC FAN		
Customer P/N:		REV:	
Delta Model NO.:	THA1248BE-AXHE	Delta Safety Model NO:	THA1248BE-A
Sample Rev:	00	Issue NO:	
Sample Issue Date:	JUL-13-2015	Quantity:	

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ITEM	DESCRIPTION
RATED VOLTAGE	48 VDC
OPERATION VOLTAGE	36.0 - 75.0 VDC
INPUT CURRENT	1.68 (MAX. 2.00) A SAFETY CURRENT ON LABEL : 2.50 A
INPUT POWER	80.64 (MAX. 96.00) W
SPEED	9000±10%R.P.M.
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	8.578 (MIN. 7.720) M^3/MIN. 302.80 (MIN. 272.52) CFM
MAX.AIR PRESSURE (AT ZERO AIRFLOW)	86.20 (MIN. 69.82) mmH_2O 3.394 (MIN. 2.749) inchH_2O
ACOUSTICAL NOISE (AVG.)	73.5 (MAX. 77.5) dB-A
INSULATION TYPE	UL: CLASS A

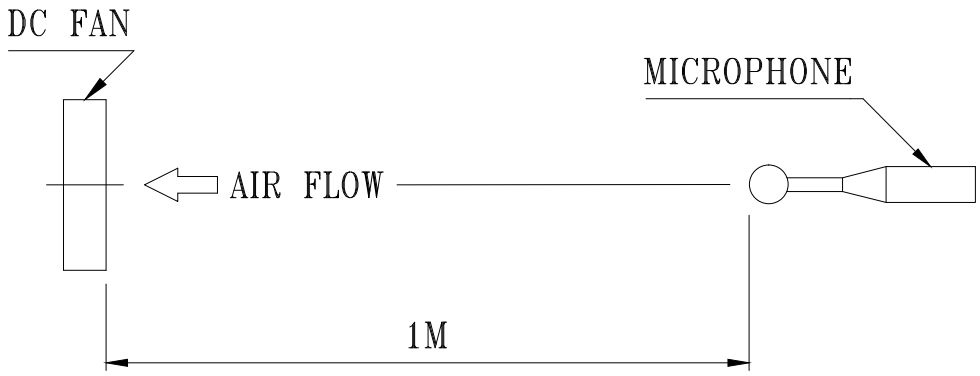
(continued)

PART NO:

DELTA MODEL: THA1248BE-AXHE

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
LIFE EXPECTANCE (L10) AT LABEL VOLTAGE	70,000 HOURS CONTINOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE

NOTES:
1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES
2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
3. THE VALUES WRITTEN IN PARENS , ( ), ARE LIMITED SPEC.
4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

3. MECHANICAL:

3-1. DIMENSIONS ——— SEE DIMENSIONS DRAWING

3-2. FRAME ——— DIE-CAST ALUMINUM

3-3. IMPELLER —— PLASTIC UL: 94V-0(SECONDARY MATERIALS NOT ALLOWED)

3-4. BEARING SYSTEM ——— TWO BALL BEARINGS

3-5. WEIGHT ——— 500 GRAMS (REF.)

3-5-1. ROTOR WEIGHT ——— 127 GRAMS

3-6. CORROSION PROTECTION ——— ADD GLUE ON PAD OF PCBA

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE ——— -10 TO +70 DEGREE C

4-2. STORAGE TEMPERATURE ——— -40 TO +80 DEGREE C

4-3. OPERATING HUMIDITY ——— 5 TO 90 % RH

4-4. STORAGE HUMIDITY ——— 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

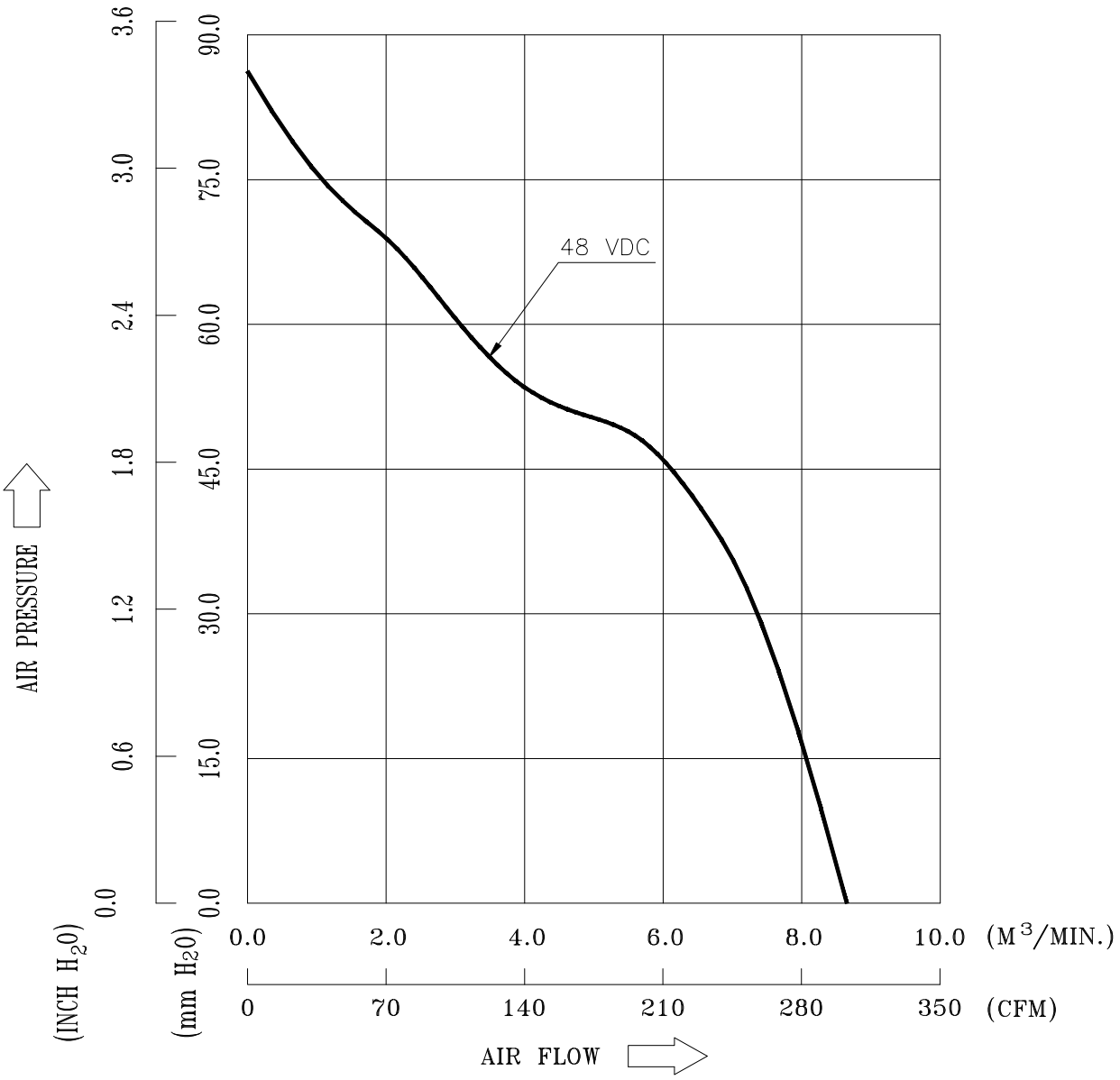
7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

PART NO:

DELTA MODEL: THA1248BE-AXHE

8. P & Q CURVE:



* TEST CONDITION: INPUT VOLTAGE ——— OPERATION VOLTAGE
TEMPERATURE ——— ROOM TEMPERATURE
HUMIDITY ——— 65%RH

A00

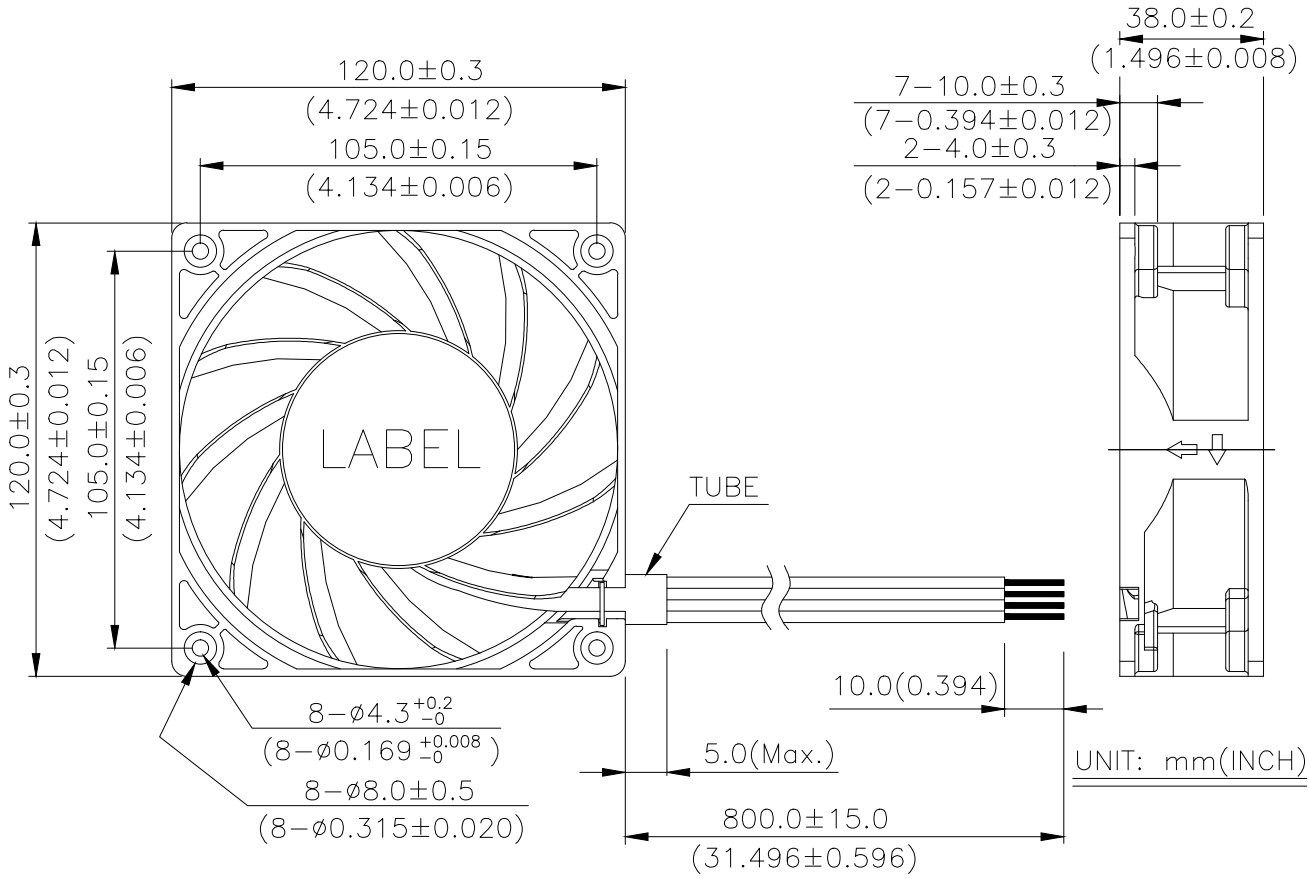
PART NO:

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9. DIMENSIONS DRAWING

LABEL:



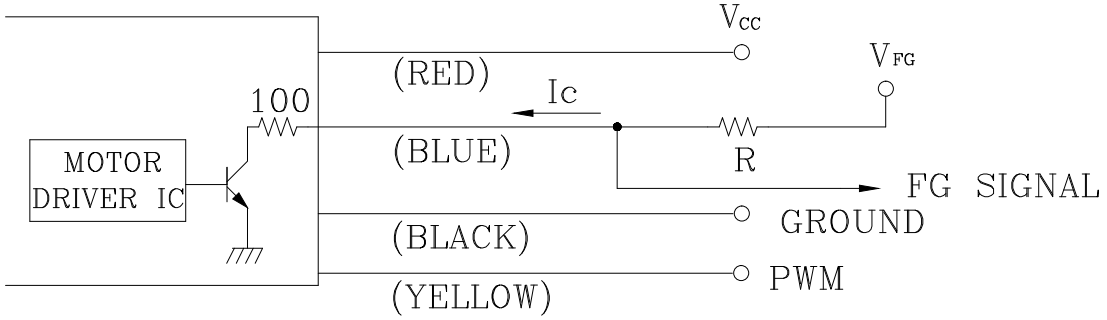


NOTES:

1. LEAD WIRE: UL1007 AWG#24
   RED WIRE----(+)
   YELLOW WIRE---(PWM)
   BLUE WIRE----(F00)
   BLACK WIRE----(-)
2. THIS PRODUCT IS RoHS COMPLIANT

10. FREQUENCY GENERATOR (FG) SIGNAL:

1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



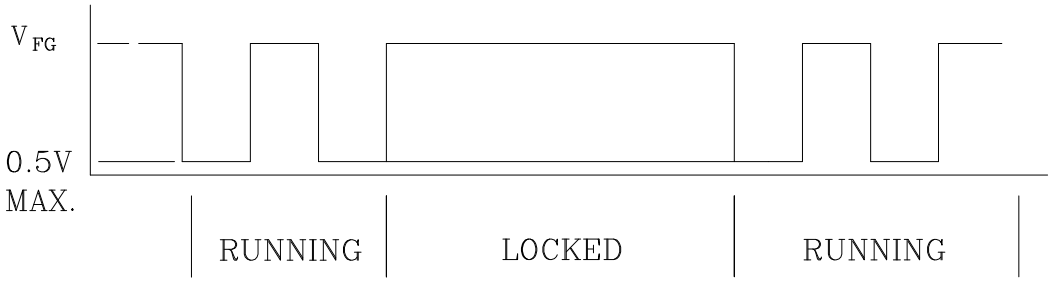
CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM"+" LEAD WIRE & "−" LEAD WIRE.

2. SPECIFICATION:

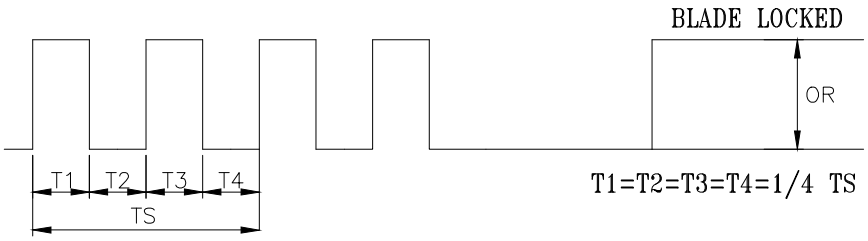
V_{FG} = 75.0V MAX I_C = 10mA MAX.

V_{CE} = 0.5V MAX. $R \geq V_{FG}/I_C$

3. FREQUENCY GENERATOR WAVEFORM:



2 PULSES PER ROTATION



N=R.P.M

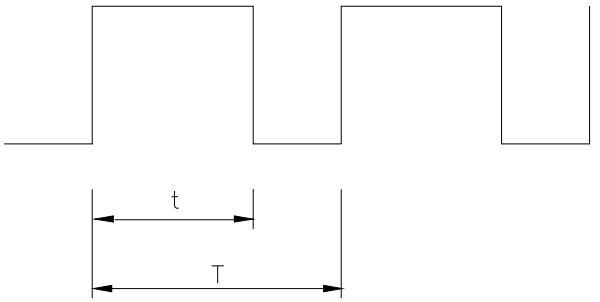
TS=60/N(SEC)

*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

11. PWM CONTROL SIGNAL:

SIGNAL VOLTAGE RANGE: -0.8~20V VDC



HIGH SIGNAL: 20.0 VDC MAX.
2.8 VDC MIN.

LOW SIGNAL: 0.4 VDC MAX.
-0.8 VDC MIN.

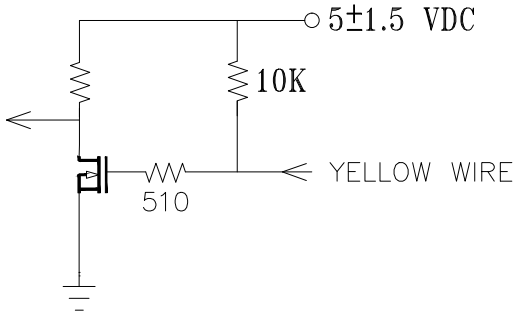
DUTY CYCLE= $\frac{t}{T}$ *100(%)

- THE FREQUENCY FOR CONTROL SIGNAL OF THE FAN SHALL BE ABLE TO ACCEPT A 30HZ~300KHZ(REF.) WITH DIFFERENT SPEED PERFORMANCE.
- THE PREFERRED OPERATING POINT FOR THE FAN IS 1KHZ.
- AT 100% DUTY CYCLE,THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE,THE ROTOR WILL STOP.
- WITH CONTROL SIGNAL LEAD DISCONNECTED,THE FAN WILL SPIN AT MAXIMUM SPEED.
- AT DC48V 1KHZ 20% DUTY CYCLE ,THE FAN WILL BE ABLE TO START FROM A DEAD STOP .

12. SPEED VS PWM CONTROL SIGNAL: (AT 48VDC & F=1KHZ & TEMP=25DEG.C)

DUTY CYCLE (%)	SPEED R.P.M.	CURRENT (A)
100	9000±10%	1.68
80	7200±10%	0.90
50	4500±10%	0.30
20	1800±250	0.08
0	0	0.02

13. PWM CONTROL LEAD WIRE INPUT IMPEDANCE:



13-1. THE FAN SPEED WILL DEFAULT TO MAXIMUM WHEN THE SPEED CONTROLL INPUT IS LEFT UNCONNECTED.

Application Notice

1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
13. Be certain to connect an " 4.7μF or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.