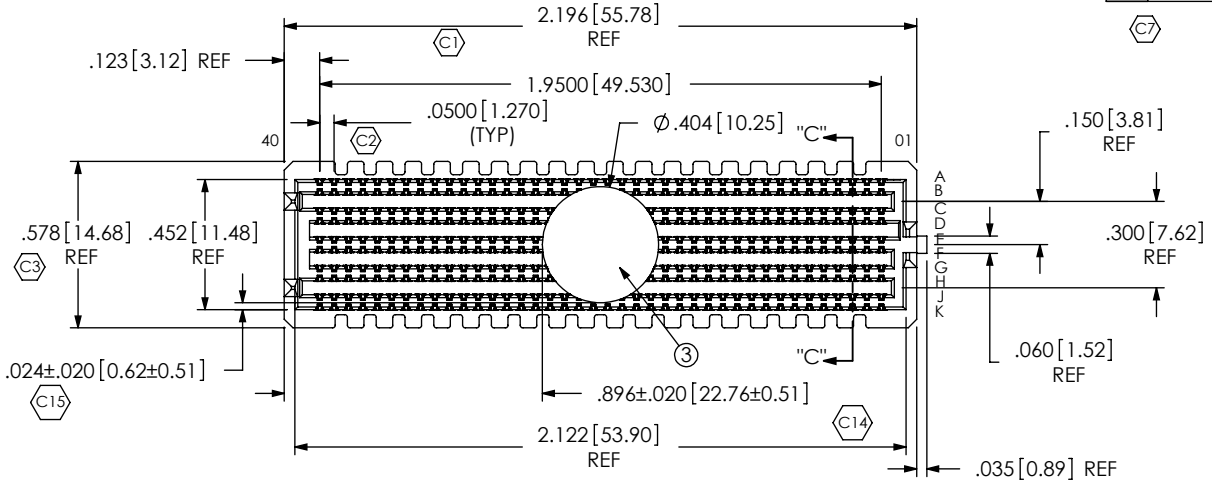
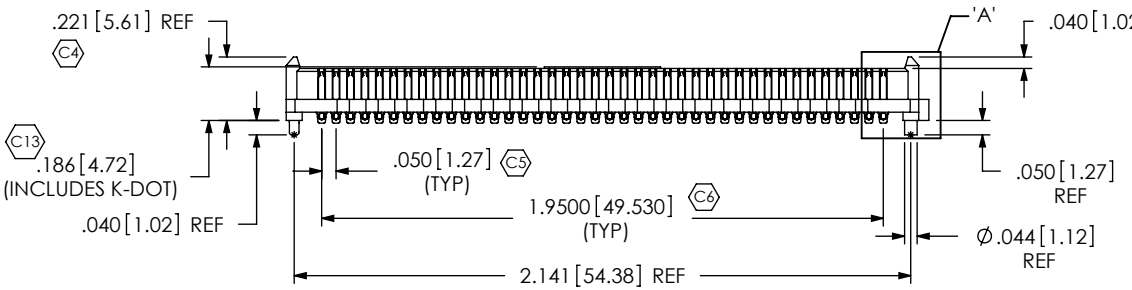
REVISION H

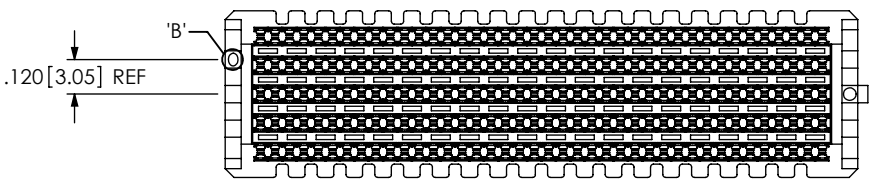
REVISION

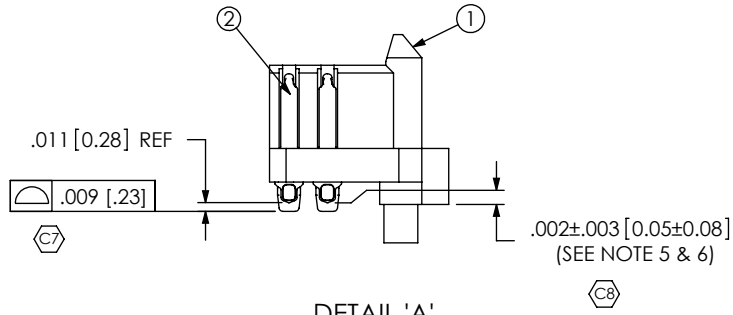
DO NOT SCALE FROM THIS PRINT.

NOTES:
1. **VITA 57 CONNECTOR.**
2. ⬡ REPRESENTS A CRITICAL DIMENSION.
3. MINIMUM PUSHOUT FORCE: .75 LBS.
4. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
5. MAXIMUM ROW TO ROW VARIATION .003[0.08].
6. DIMENSION C8 MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-1, USE CO-AU-WI-2003-M FOR PROCESS.
7. PARTS TO BE PACKAGED IN TAPE & REEL.

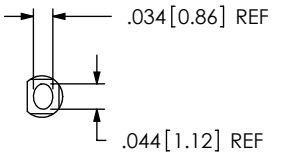




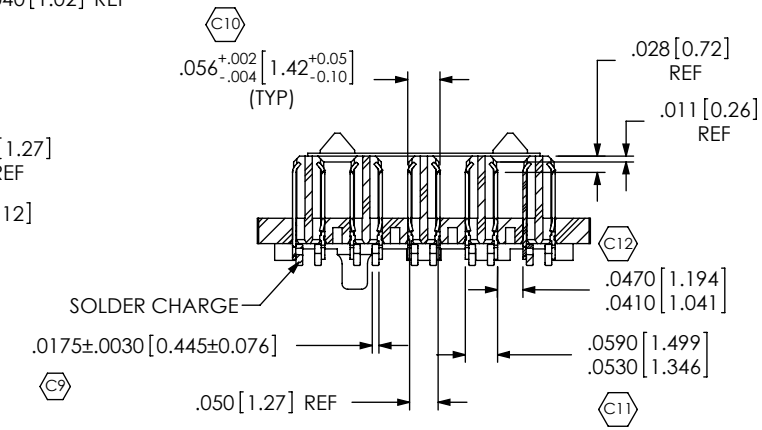




DETAIL 'A'
SCALE 4 : 1



DETAIL 'B'
SCALE 3 : 1



SECTION "C"-"C"
SCALE 3 : 1

BY SIGNING THIS DOCUMENT YOU ARE ACCEPTING THE CONDITIONS SET WITHIN. YOUR REQUIREMENTS MUST BE LISTED WITHIN THIS DRAWING. WHERE NO DIRECTION FROM THE CUSTOMER IS IDENTIFIED SAMTEC'S PROCESS REQUIREMENTS WILL BE USED.

DATE: _____
COMPANY: _____
CUSTOMER SIGNATURE: _____
PRINTED NAME: _____
PHONE No: _____
EXCEPTIONS: _____

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-40-02.0-10-A	1.0000	LCP UL 94 V0, COLOR: BLACK
2	NEW-SUB-T-1M36-02.0-S-2	400.00	COPPER ALLOY / LEAD FREE SOLDER
3	K-DOT-.404-.500-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM032MS	1.0000	CONDUCTIVE POLYMER

H

NON STANDARD	
COMPONENT	
ASSEMBLY	
TOOLING	
PROCESS	
PACKAGING	
OTHER	X

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS
.XX: ±.01[.3]
.XXX: ±.005[.13]
.XXXX: ±.0020[.051]
ANGLES
2 °

PROPRIETARY NOTE
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DO NOT SCALE DRAWING
SHEET SCALE: 1.5:1

PLATING:
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
REMAINDER: .000200 REF TIN OVER .000050 NICKEL

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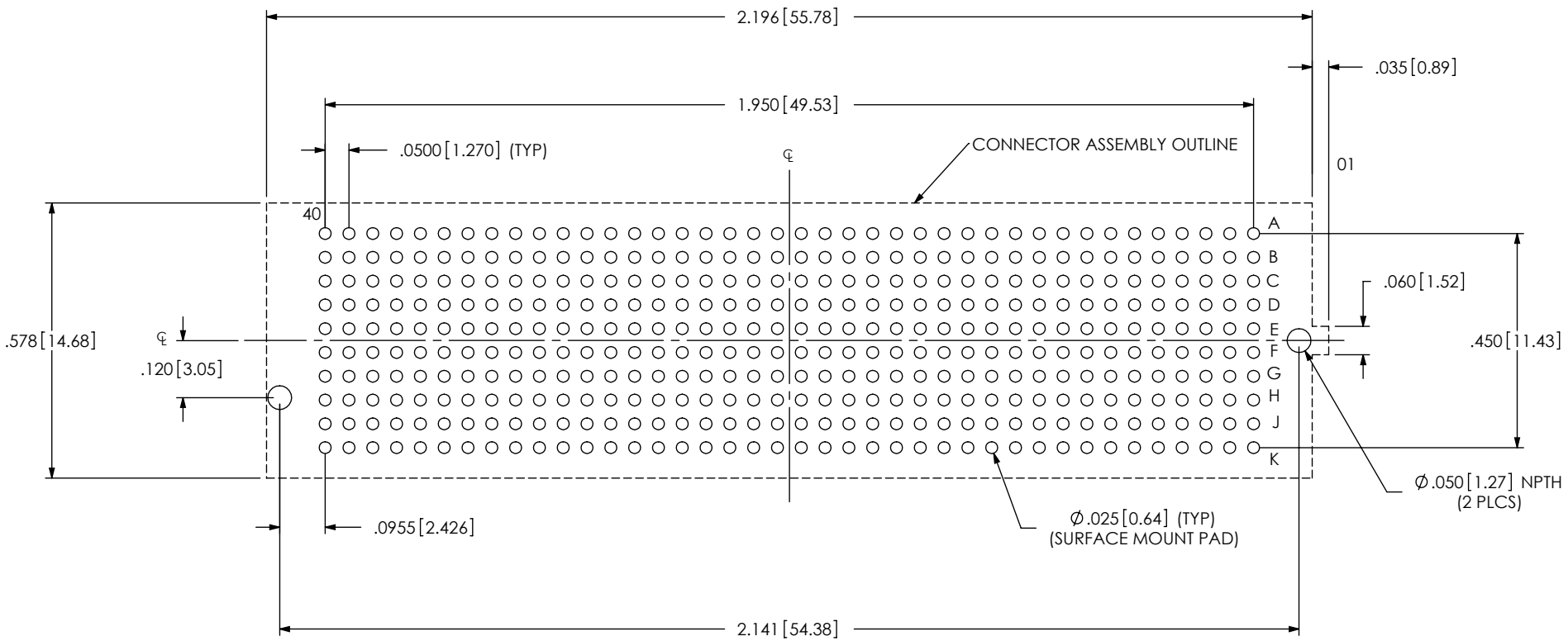
samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASM.

DWG. NO.
ASP-134602-01

BY: G. PURVIS 10/31/2007

REVISION H



ALL DIMENSIONS ARE SYMMETRIC ABOUT CENTERLINE

H

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL SUB-T-1M36-02.0-S-2	C3, C4, C5, C6, C7, C8, C9, C10, C11, C12
ADD K DOT	C13, C14, C15

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samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

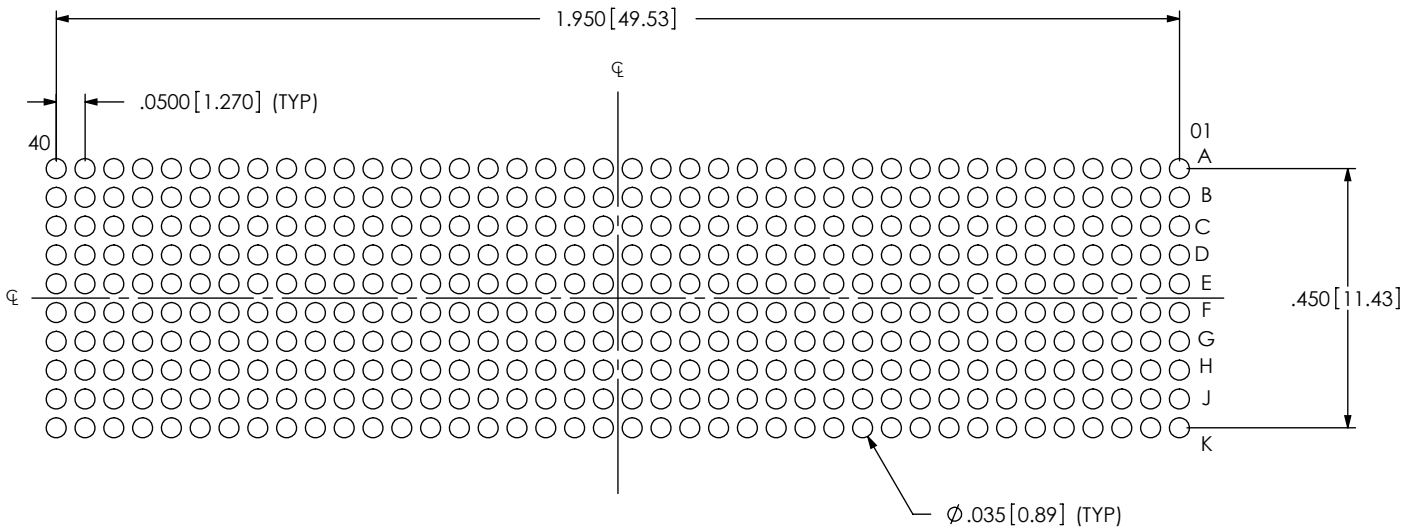
DESCRIPTION: .050 PITCH TERMINAL ARRAY ASM.

DWG. NO. ASP-134602-01

BY: G. PURVIS 10/31/2007

REVISION H

NOTES:
STENCIL THICKNESS TO BE .0060[0.152].



ALL DIMENSIONS ARE SYMMETRIC ABOUT CENTERLINE.

PROPRIETARY NOTE
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DO NOT SCALE DRAWING

SHEET SCALE: 3:1

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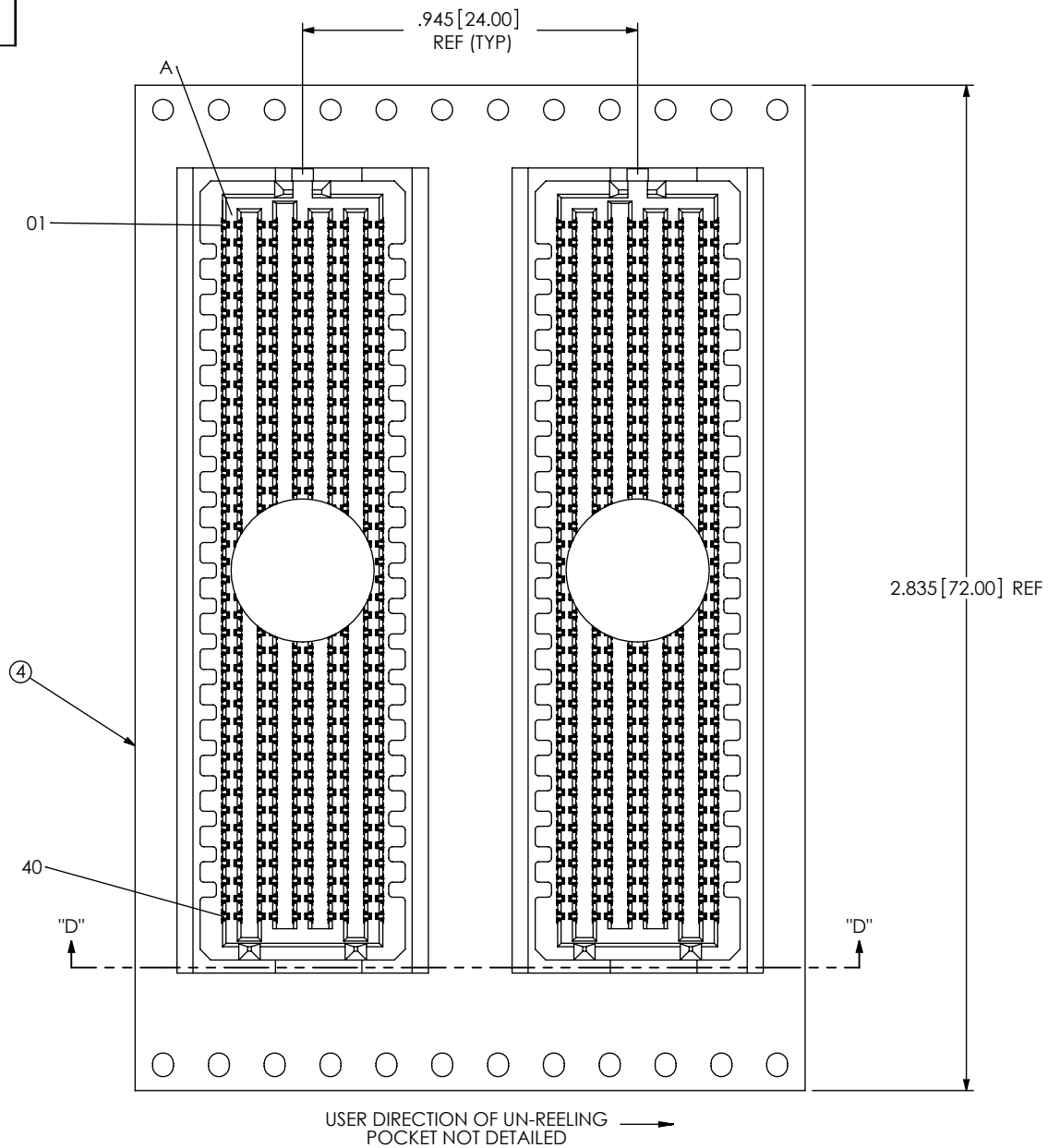
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
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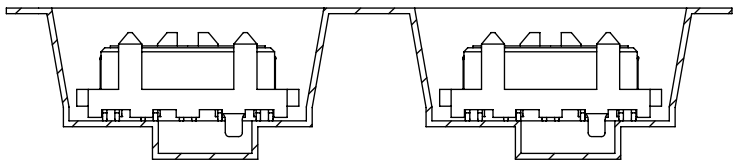
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DWG. NO. ASP-134602-01

BY: G. PURVIS 10/31/2007 SHEET 3 OF 4

REVISION H





SECTION "D"-"D"

PACKAGING VIEW

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PROPRIETARY NOTE

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .050 PITCH TERMINAL ARRAY ASM.

DWG. NO. ASP-134602-01

BY: G. PURVIS 10/31/2007