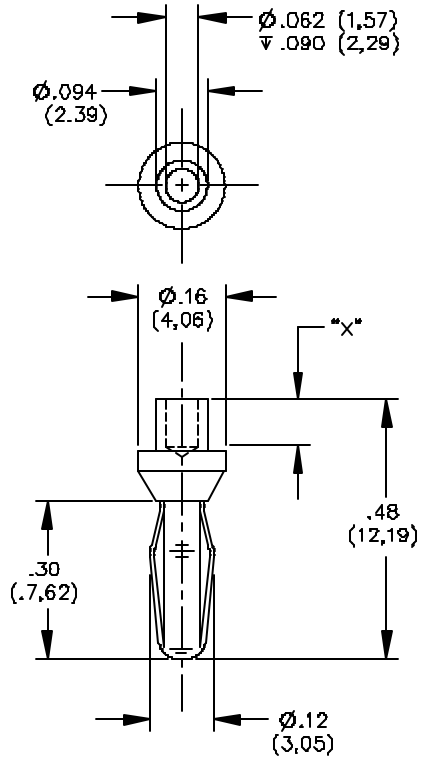
Pomona®

Model 3268, 3271 & 3272 Miniature Rivet Type Banana Plugs With Swaging Information



FEATURES:

- Excellent for riveting to panels or boards.
- Banana features gold plated Beryllium Copper for long insertion life and corrosion resistance.

Model Number:	Rec. Panel Thickness:	"X" Dimension:
3268	.062" (1,57mm)	.094" (2,39mm)
3271	.093" (2,36mm)	.125" (3,18mm)
3272	.125" (3,18mm)	.156" (3,96mm)

MATERIALS:

Body: Brass, Gold Plated

Spring: Beryllium Copper, Gold Plated

RATINGS:

Operating Voltage: 2500 VDC

Current: 5 Amperes Max.

ORDERING INFORMATION: Models 3268, 3271, 3272

Sold in packages of 10

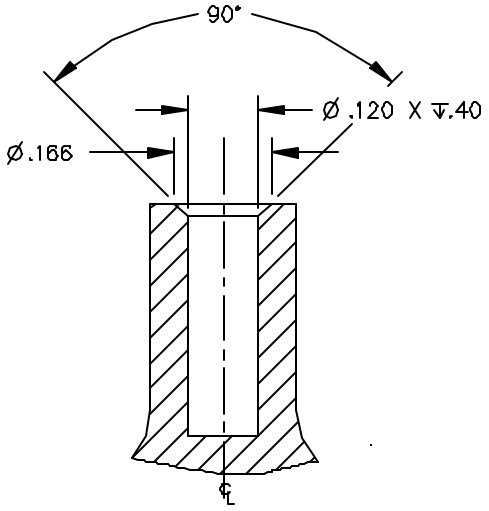
Note: Swage tool is not supplied by Pomona. The recommended swage tool dimensional drawing 3520 is attached for reference.

All dimensions are in inches. Tolerances (except noted): .xx = ±.02" (,51 mm), .xxx = ± .005" (,127 mm).
All specifications are to the latest revisions. Specifications are subject to change without notice.
Registered trademarks are the property of their respective companies. Made in USA

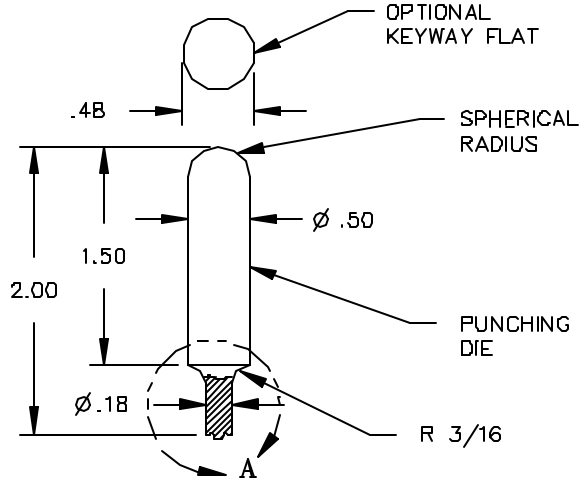
Sales: 800-490-2361 Fax: 888-403-3360
Technical Assistance: 800-241-2060

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SECTION B
SCALE 4:1



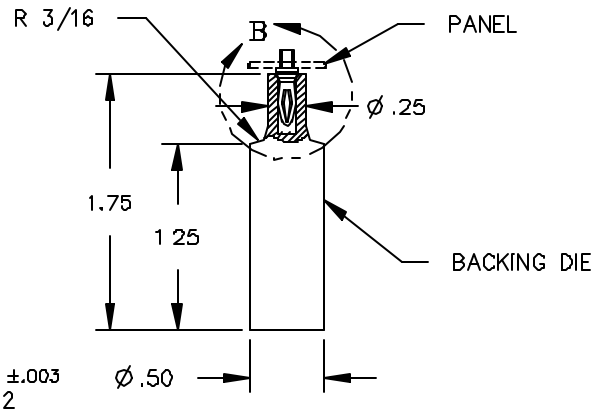
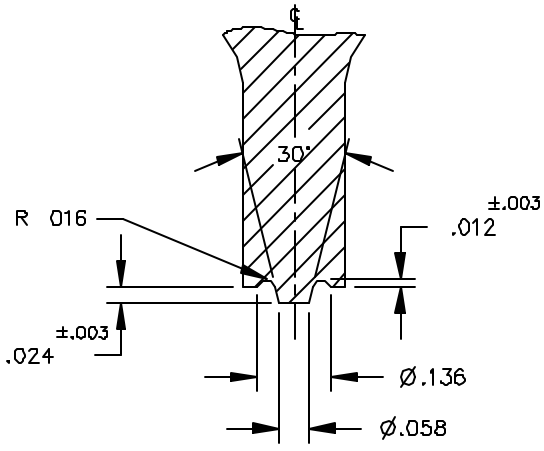
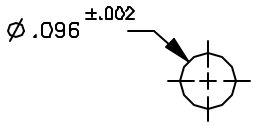


FIG 1
FULL SCALE



SECTION A
SCALE 4:1



PANEL CUTOUT
SCALE 4:1

3. SURFACE FINISH: 63 OR FINER FOR SECTIONAL VIEWS A & B.
2. OVERALL DIMENSIONS OF PUNCHING AND BACKING DIES AS SHOWN IN FIG 1 ARE FOR REFERENCE ONLY AND CAN BE CHANGED TO FIT SPECIFIC TOOLING; HOWEVER, DIMENSIONS AS SHOWN IN VIEWS A & B MUST BE MAINTAINED FOR PROPER SWAGING.
1. RECOMMENDED MATERIAL: 4130 CHROMIUM STEEL ALLOY, D2 STEEL OR EQUIVALENT TOOL STEEL, HEAT TREAT TO 60–62RC HARDNESS.

All dimensions are in inches. Tolerances (except noted): .xx = ±.02" (,51 mm), .xxx = ± .005" (,127 mm).
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More drawings available at www.pomonaelectronics.com