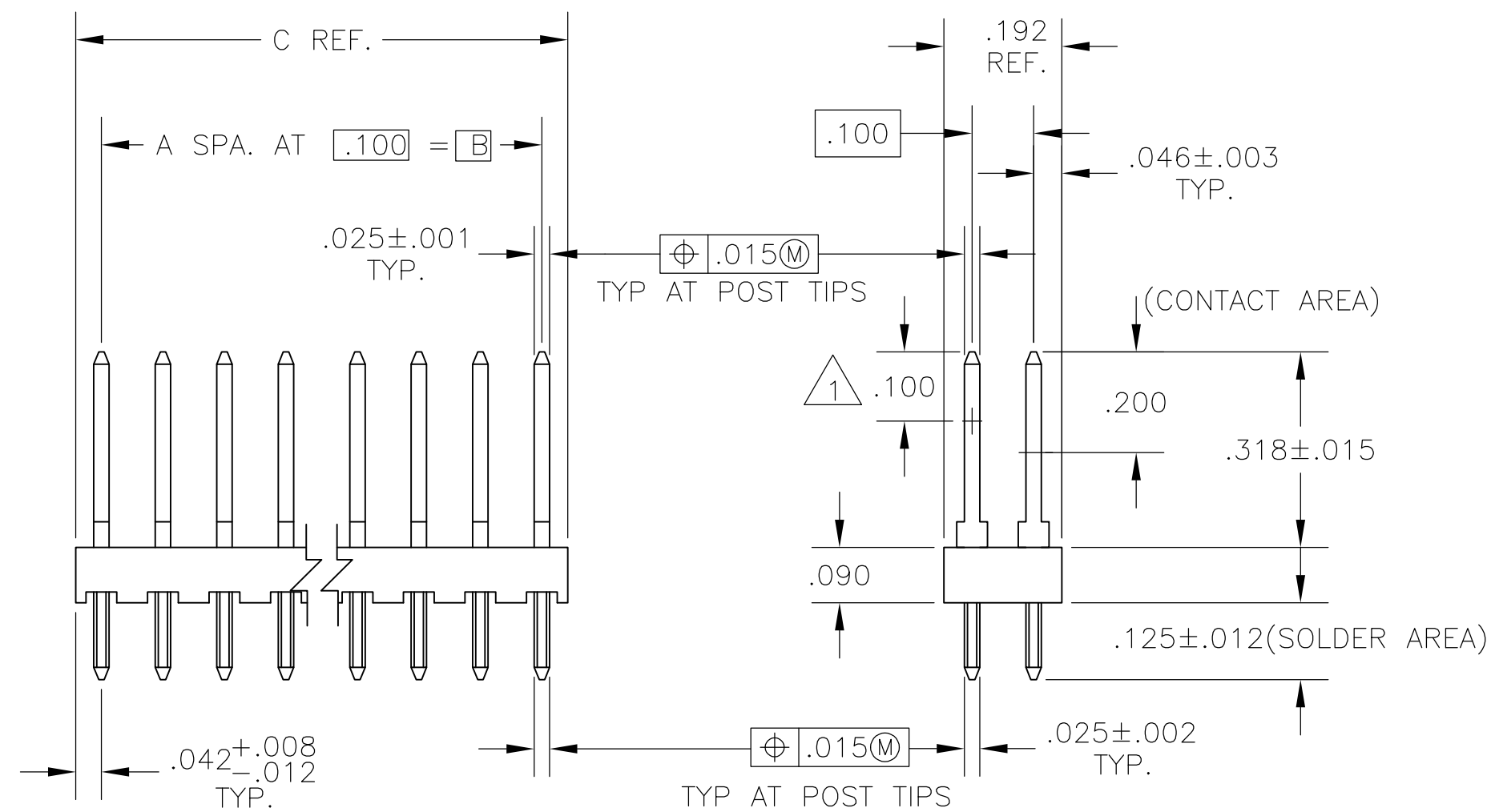
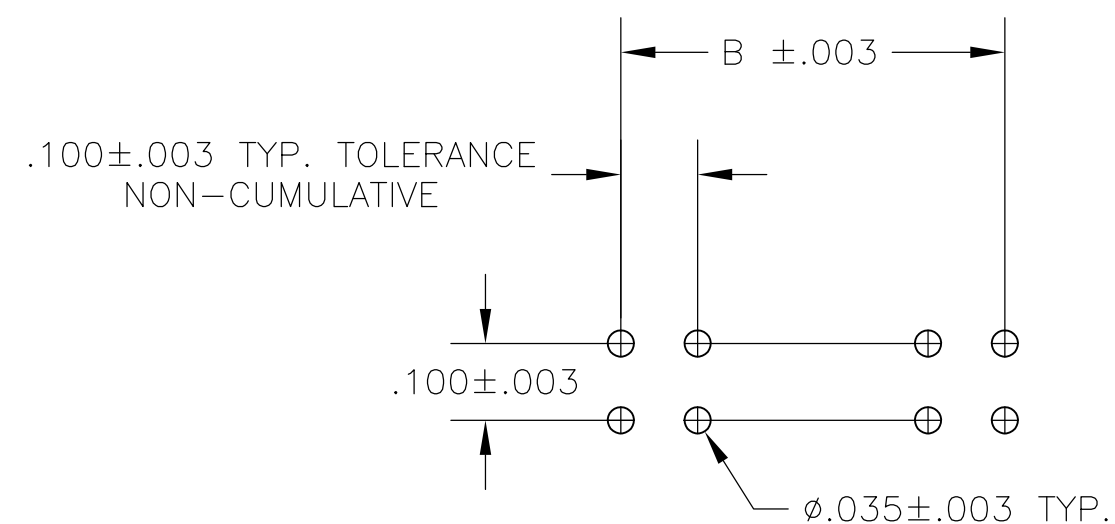


LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
			K1	REACTIVATION	27DEC2022	FB	SPS



- | | |
|---|---|
| 1 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 2 | THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD |



3.984	3.900	39	80	4-87215-0
3.884	3.800	38	78	3-  -9
3.784	3.700	37	76	3-  -8
3.684	3.600	36	74	3-  -7
3.584	3.500	35	72	3-  -6
3.484	3.400	34	70	3-  -5
3.384	3.300	33	68	3-  -4
3.284	3.200	32	66	3-  -3
3.184	3.100	31	64	3-  -2
3.084	3.000	30	62	3-  -1
2.984	2.900	29	60	3-  -0
2.884	2.800	28	58	2-  -9
2.784	2.700	27	56	2-  -8
2.684	2.600	26	54	2-  -7
2.584	2.500	25	52	2-  -6
2.484	2.400	24	50	2-  -5
2.384	2.300	23	48	2-  -4
2.284	2.200	22	46	2-  -3
2.184	2.100	21	44	2-  -2
2.084	2.000	20	42	2-  -1
1.984	1.900	19	40	2-  -0
1.884	1.800	18	38	1-  -9
1.784	1.700	17	36	1-  -8
1.684	1.600	16	34	1-  -7
1.584	1.500	15	32	1-  -6
1.484	1.400	14	30	1-  -5
1.384	1.300	13	28	1-  -4
1.084	1.000	10	22	1-  -3
.284	.200	2	6	1-  -2
.184	.100	1	4	1-  -1
.084	—	—	2	1-  -0
1.284	1.200	12	26	 -9
1.184	1.100	11	24	 -8
.984	.900	9	20	 -7
.884	.800	8	18	 -6
.784	.700	7	16	 -5
.684	.600	6	14	 -4
.584	.500	5	12	 -3
.484	.400	4	10	 -2
.384	.300	3	8	87215-1
C	B	A	NO OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. MAYER 3-15-85		 TE Connectivity	
		CHK T. ZOLA 5-21-85			
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		APVD R. FLICKER 5-21-85		ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS	
		PRODUCT SPEC			
		APPLICATION SPEC			
		—			
0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ANGLES ± —		WEIGHT —		SIZE A2	
MATERIAL HOUSING—FLAME RETARDANT THERMOPLASTIC, COLOR—BLACK POSTS—PINS BRONZE		FINISH POSTS—.00030 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .00050 NICKEL		CAGE CODE 00779	
		CUSTOMER DRAWING		DRAWING NO C-87215	
				RESTRICTED TO —	
				SCALE —	
				SHEET 1 of 1	
				REV K1	