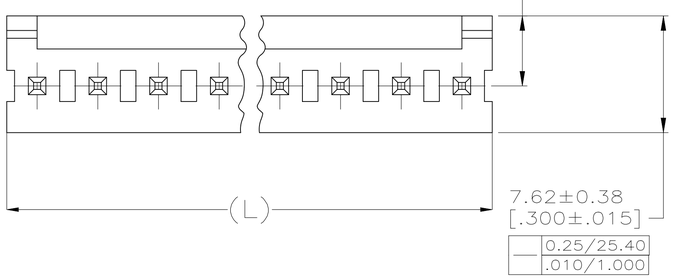
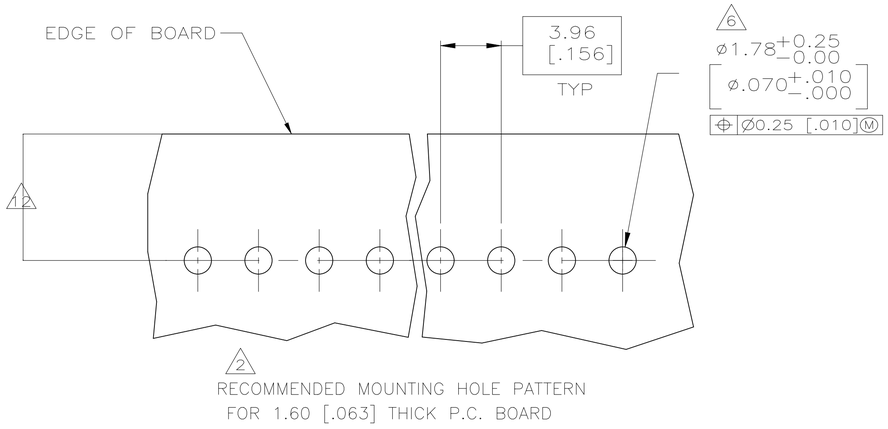
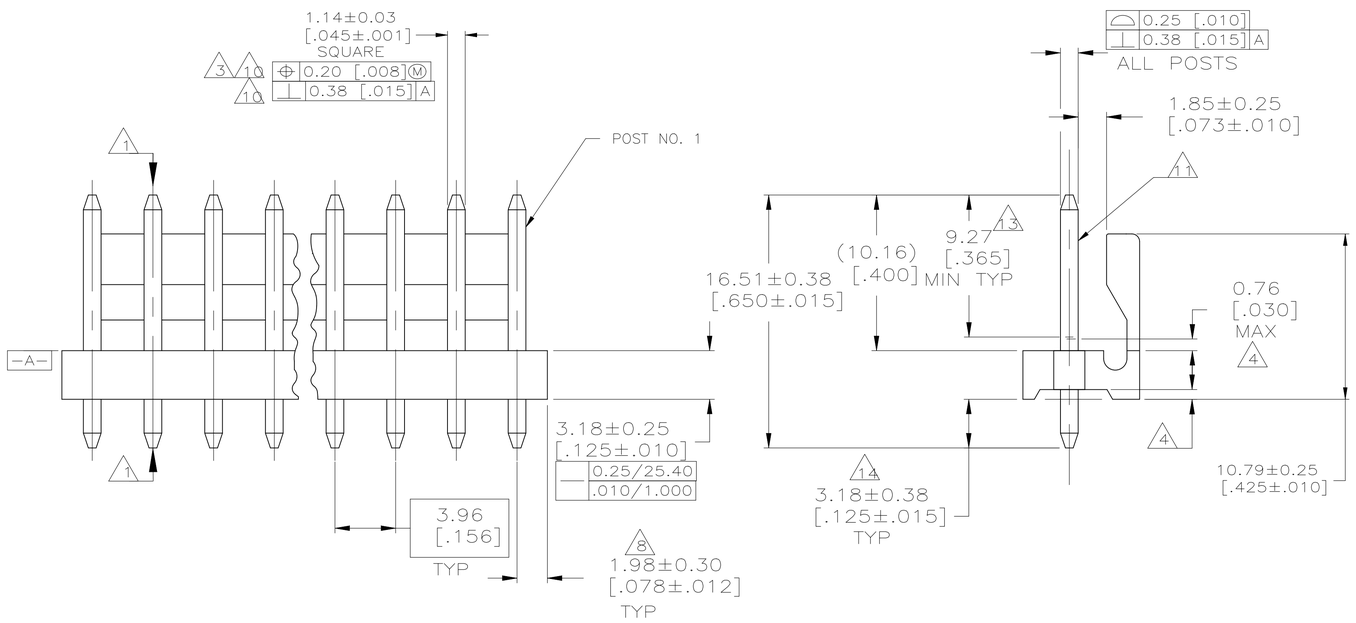
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	AH	REVISED PER ECR-25-253172	06OCT2025	CM	AN







1. POST TO WITHSTAND 13 NEWTONS (3 LBS) MINIMUM AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
3. MEASURED AT SURFACE −A−
4. PLASTIC FLASH PERMITTED IN THIS AREA.
5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
6. ONE HOLE MAY BE UNDERSIZED 1.65/1.52 [.065/.060] DIA. FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER GLASS-FILLED 94V-0 (NATURAL)
   POST-COPPER ALLOY (SEE NOTES 13 & 14 FOR PLATING)
8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
10. POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
11. POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
12. DIMENSION SHOULD BE 4.45 [.175] MIN WHEN MATING WITH A MTA-156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
13. PLATING: GOLD PLATE AREA, 0.00038 [.000015] GOLD OR 0.00008 [.000003] MIN GOLD FLASH OVER 0.00030 [.000012] PALLADIUM NICKEL, ONLY IN FUNCTIONAL CONTACT AREA AND OTHER AREAS WITH OPTIMIZED THICKNESS PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
14. PLATING: BRIGHT TIN/LEAD (93/7) PLATE AREA, 0.00381-0.00889 [.000150-.000350] THICK, ALL FOUR SIDES 3.18 [.125] MINIMUM FOR −2 THRU −24. MATTE TIN PLATE AREA 0.00381-0.00889 [.000150-.000350] THICK ALL FOUR SIDES, 3.18 [.125] FOR −32 THRU −54.
15. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

LEAD FREE			
95.10 [3.744]	24	5-641119-4
91.14 [3.588]	23	5-641119-3
87.17 [3.432]	22	5-641119-2
83.21 [3.276]	21	5-641119-1
79.25 [3.120]	20	5-641119-0
75.29 [2.964]	19	4-641119-9
71.32 [2.808]	18	4-641119-8
67.36 [2.652]	17	4-641119-7
63.40 [2.496]	16	4-641119-6
59.44 [2.340]	15	4-641119-5
55.47 [2.184]	14	4-641119-4
51.51 [2.028]	13	4-641119-3
47.55 [1.872]	12	4-641119-2
43.59 [1.716]	11	4-641119-1
39.62 [1.560]	10	4-641119-0
35.66 [1.404]	9	3-641119-9
31.70 [1.248]	8	3-641119-8
27.74 [1.092]	7	3-641119-7
23.77 [.936]	6	3-641119-6
19.81 [.780]	5	3-641119-5
15.85 [.624]	4	3-641119-4
11.89 [.468]	3	3-641119-3
7.92 [.312]	2	3-641119-2
DIM (L)	NO.OF POSN	ASSEMBLY

CONTAINS LEAD		
95.10 [3.744]	24	2-641119-4
91.14 [3.588]	23	~~2-641119-3~~ 15
87.17 [3.432]	22	~~2-641119-2~~ 15
83.21 [3.276]	21	~~2-641119-1~~ 15
79.25 [3.120]	20	2-641119-0
75.29 [2.964]	19	~~1-641119-9~~ 15
71.32 [2.808]	18	~~1-641119-8~~ 15
67.36 [2.652]	17	~~1-641119-7~~ 15
63.40 [2.496]	16	1-641119-6
59.44 [2.340]	15	1-641119-5
55.47 [2.184]	14	1-641119-4
51.51 [2.028]	13	1-641119-3
47.55 [1.872]	12	1-641119-2
43.59 [1.716]	11	1-641119-1
39.62 [1.560]	10	1-641119-0
35.66 [1.404]	9	641119-9
31.70 [1.248]	8	641119-8
27.74 [1.092]	7	641119-7
23.77 [.936]	6	641119-6
19.81 [.780]	5	641119-5
15.85 [.624]	4	641119-4
11.89 [.468]	3	641119-3
7.92 [.312]	2	641119-2
DIM (L)	NO.OF POSN	ASSEMBLY

1-641119-7	SUPERSEDED BY 4-641119-7
1-641119-8	SUPERSEDED BY 4-641119-8
1-641119-9	SUPERSEDED BY 4-641119-9
2-641119-1	SUPERSEDED BY 5-641119-1
2-641119-2	SUPERSEDED BY 5-641119-2
2-641119-3	SUPERSEDED BY 5-641119-3

THIS DRAWING IS A CONTROLLED DOCUMENT.

METRIC

DIMENSIONS: mm [INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ±
1 PLC ±
2 PLC ± 0.13 [.005]
3 PLC ±
4 PLC ±
ANGLES ±

MATERIAL 7 | FINISH 7

DWN	S. HOOVER	07-NOV-2002
CHK	D. BOSSI	07-NOV-2002
APVD	D. BOSSI	07-NOV-2002
PRODUCT SPEC		
APPLICATION SPEC		
WEIGHT	—	

TE Connectivity

NAME: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT, .045 SQ POST, .000015 GOLD

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-641119	—

CUSTOMER DRAWING | SCALE 5:1 | SHEET 1 OF 1 | REV AH