

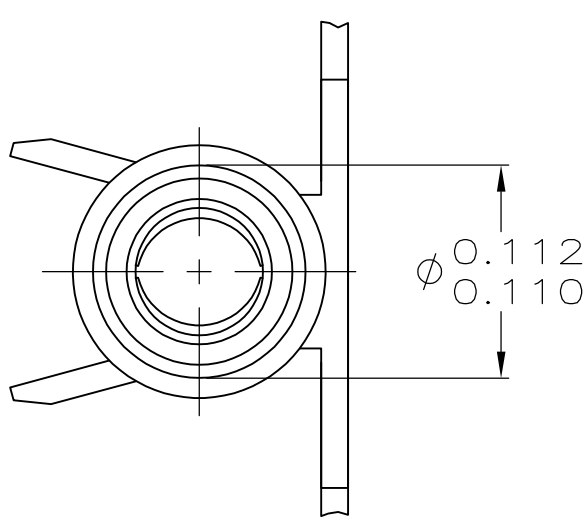
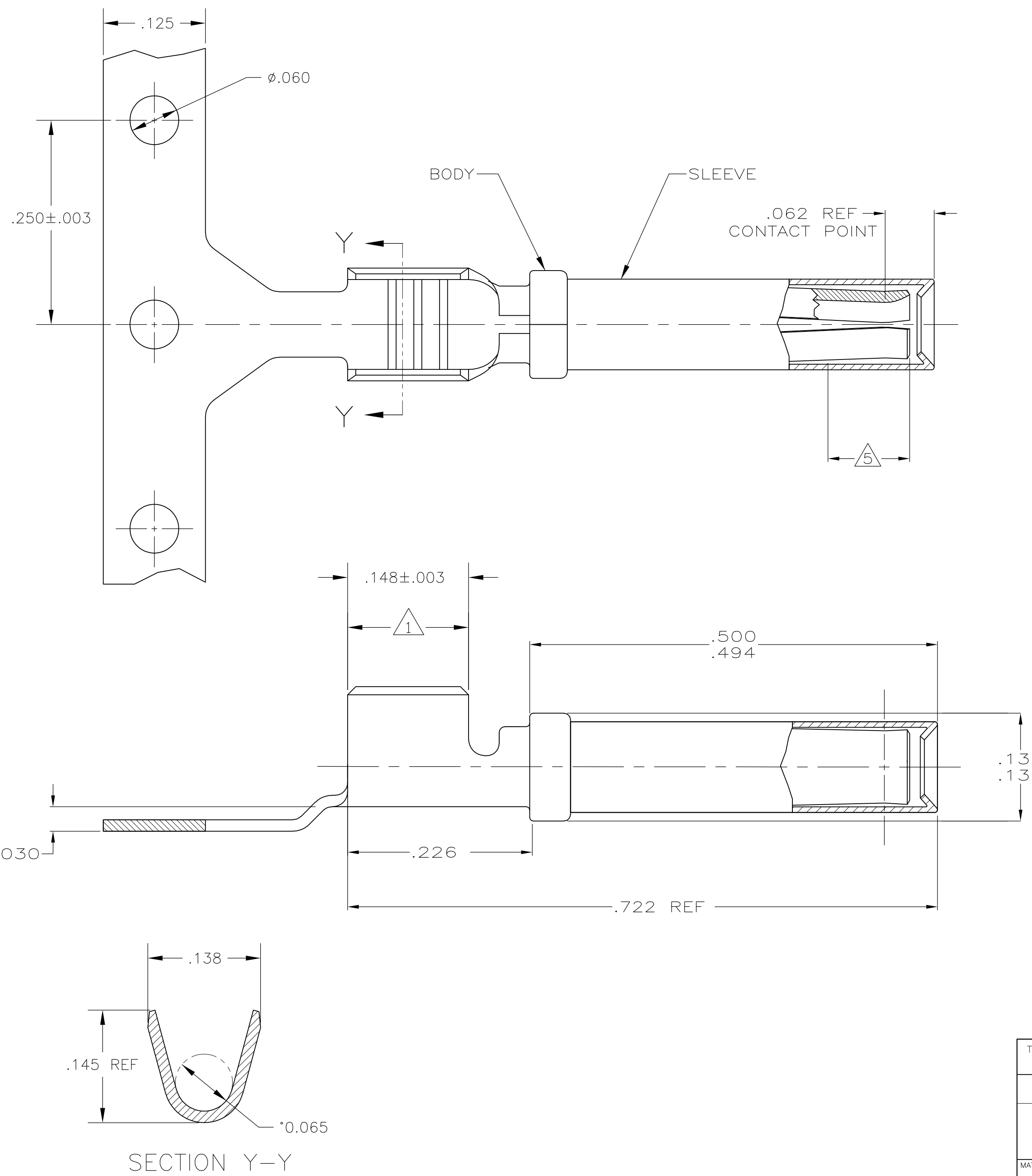
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GE	00		B1	REVISED PER ECO-11-005030	11MAR11	RK	HMR

D

C

B

A



- 1 FINISH: PLATE 0.000100-0.000200 THK TIN IN LOCALIZED TIN PLATE AREA, ALL OVER 0.000030-0.000070 THK NICKEL.
- SLEEVE: PASSIVATE PER SPEC. 112-230-2, METHOD I.
2. CONTACT WILL BE LUBED WITH LUBRICANT PER P/N 22014-4.
3. WIRE RANGE: 18-14 AWG SXL, GXL, AND TXL WIRE WITH INSL DIAMETERS OF 0.077-0.155 INCHES.
4. SLEEVE MUST WITHSTAND PULL-OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 10 LBS. MINIMUM.
- 5 PLATE 0.000030 MIN THK SELECT GOLD IN LOCALIZED PLATE AREA.
- 6 FINISH: PLATE 0.000100-0.000200 THK TIN IN LOCALIZED TIN PLATE AREA, ALL OVER 0.000040-0.000080 THK NICKEL.
- 7 BODY MATERIAL: 0.014 THK COPPER ALLOY
SLEEVE MATERIAL: 0.007 THK STAINLESS STEEL

6	776491-2
1 5	776491-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN JR BUSSARD CHK MP TRULL APVD MP TRULL PRODUCT SPEC — APPLICATION SPEC — WEIGHT —	13DEC2002 13DEC2002 13DEC2002	TE Connectivity			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME ASSEMBLY, SOCKET CONTACT, TXL WIRE			
							
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A2	00779	C=776491	—
CUSTOMER DRAWING				SCALE	10:1	SHEET	1 of 1
						REV	B1