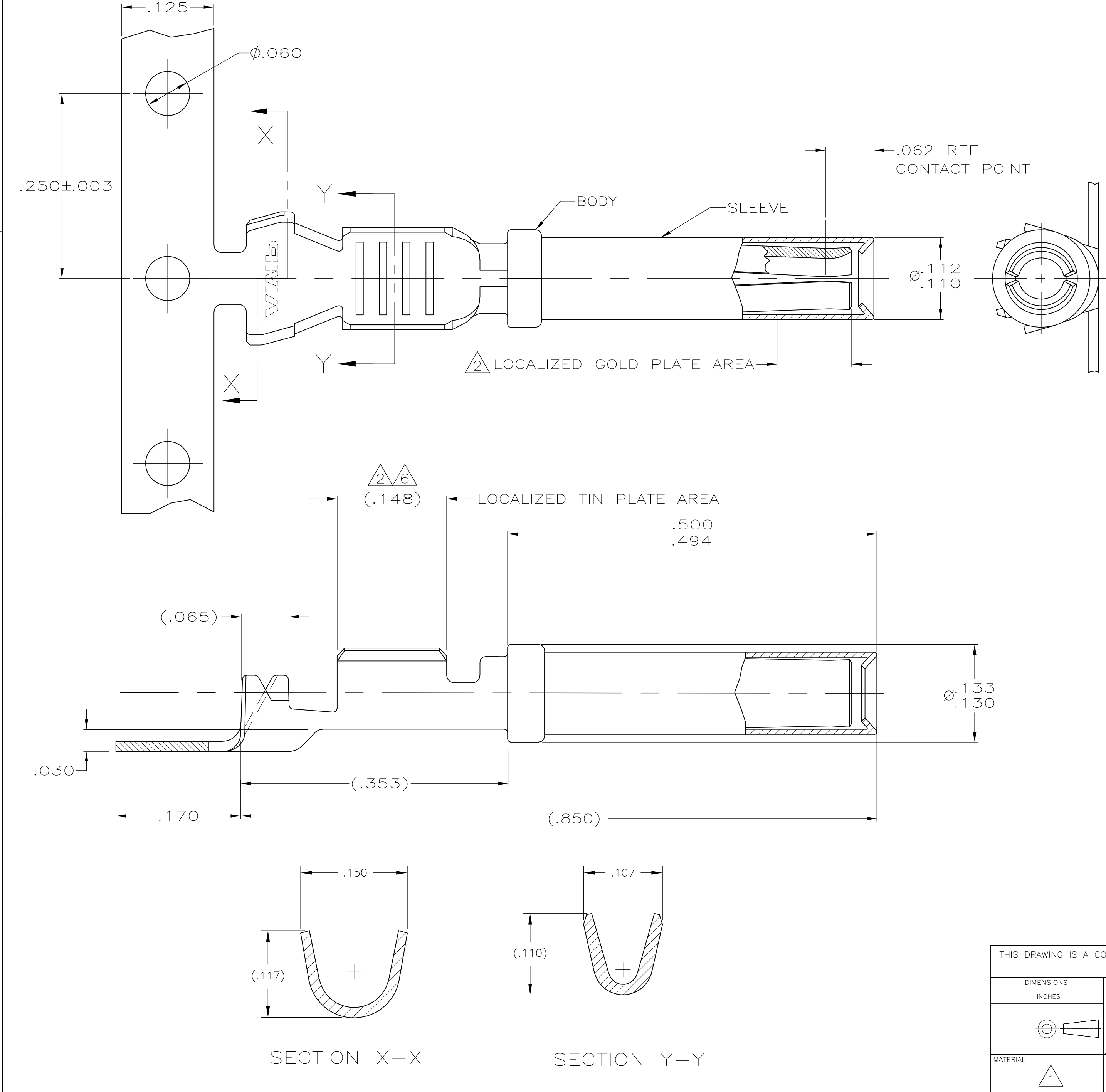
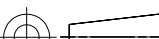


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GE	00		B	REVISED PER ECO-09-007254	26MAR2009	DD	MT



- 1 MATERIAL:
BODY: .014 THK. COPPER ALLOY.
SLEEVE: .007 THK. STAINLESS STEEL.
- 2 FINISH:
BODY: .000030 MIN SELECT GOLD IN LOCALIZED
GOLD PLATE AREA, AND .000100-.000200 TIN
IN LOCALIZED TIN PLATE AREA.
ALL OVER: .000040-.000080 THK. NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.
3. CONTACT TO BE LUBED WITH LUBRICANT
PER TYCO ELECTRONICS P/N 22014-4.
4. WIRE RANGE: 20-18 AWG WITH INSULATION
DIAMETERS OF .050 - .107 INCHES.
5. SLEEVE MUST WITHSTAND PULL OFF FORCE IN
DIRECTION PARALLEL TO CENTER OF TERMINAL
OF 10 LBS MINIMUM.
- 6 MATERIAL:
BODY: .000100 - .000200 TIN IN LOCALIZED
TIN PLATE AREA.
ALL OVER: .000040 - .000080 THK NICKEL.
SLEEVE: PASSIVATE PER 112-230-2, METHOD 1.

6	1924464-2
2	1924464-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN <u>DL DRUMMOND</u>	27AUG2007	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
		CHK <u>MP TRULL</u>	27AUG2007		
DIMENSIONS: INCHES		APVD <u>MP TRULL</u>	27AUG2007	NAME	
		PRODUCT SPEC		ASSEMBLY, SOCKET	
		—			
		APPLICATION SPEC			
		—		SIZE	
MATERIAL		WEIGHT —		CAGE CODE	
				DRAWING NO	
SEE TABLE		CUSTOMER DRAWING		RESTRICTED TO	
				A2 00779 C=1924464	
				SCALE 10:1	
				SHEET 1 of 1	
				REV B	