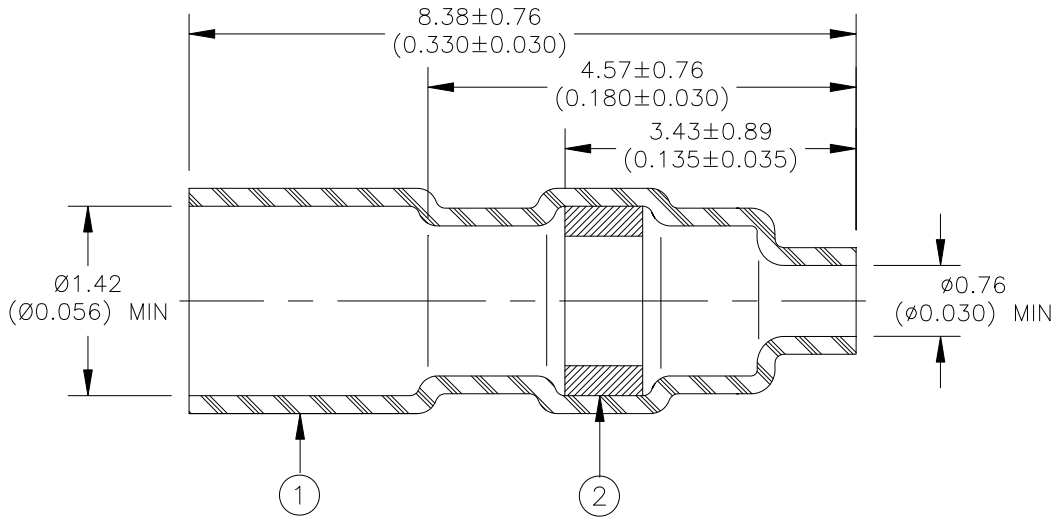
CUSTOMER DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
   SOLDER: TYPE Sn63 per ANSI J-STD-006.
   FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

1. Sleeve will recover to 0.76 (0.030) max.
2. This drawing forms part of Raychem Specification Control Drawing D-711-00.

Tyco Electronics	300 Constitution Dr Menlo Park, CA 94025, U.S.A.		TITLE: **SOLDERSLEEVE, STEPPED INSULATION**		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]	Raychem Devices		DOCUMENT NO.: **D-141-07**		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.	REV: B	DATE: November 22, 2010	
REVISED BY: *UNGUYEN*	CAGE CODE: 06090	ECO NUMBER: ECO-10-023873	SCALE: NTS	SIZE: A	SHEET: 1 of 1

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