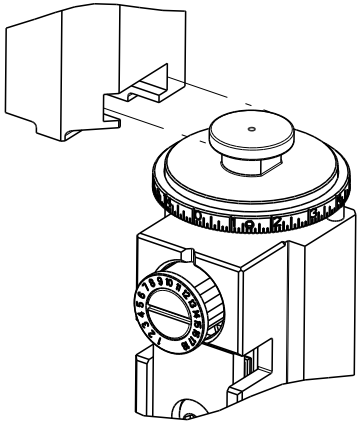
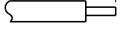


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266236-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266236-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266236-7	B	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	-	-
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: SPLICE			
WIRE STRIP LENGTH 4.20-5.20 mm[.165-.205 IN]			INSULATION DIAMETER RANGE Ø -
TERMINAL APPLICATION SPECIFICATION	114-2088	-	-
	-	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
61769-1	61769-2	61769-3	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2550CMA		1.88+/-0.05[.074 +/- .002]		5.5
1300CMA		1.68+/-0.05[.066 +/- .002]		7.6



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
4. FOR SETUP ONLY REFER TO TERMINAL CUSTOMER DRAWING FOR SPECIFIC CRIMP HEIGHT FORMULA.
5. TERMINAL LUBRICATER IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

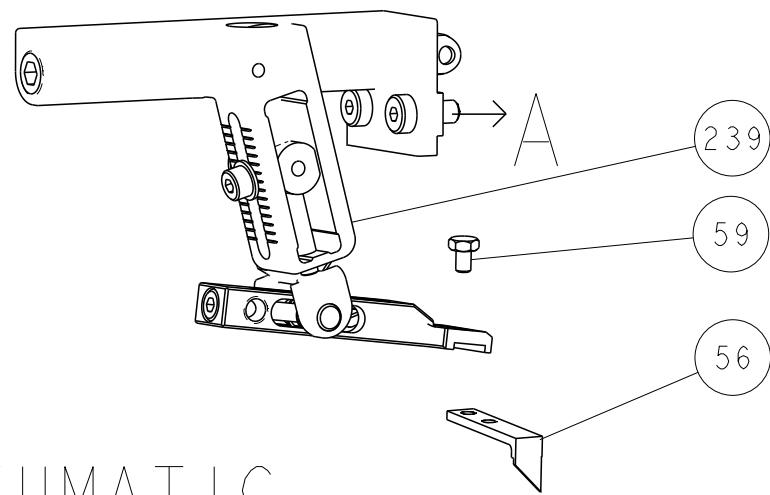
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		B		ECR-17-010775	25JUL2017
		C		ECR-19-003090	26FEB2019
		D		ECR-19-011338	19JUL2019
		E		ECR-25-243495	08MAY2025

-	1	1	1-690472-7	STRIPPER	261
-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1-22281-8	SPRING, COMPRESSION	121
-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	693855-8	FRONT STRIP GUIDE	96
-	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	455888-4	SPACER, CRIMPER -	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	2-1803583-3	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844938-1	PLATE, STRIP GUIDE -	29
-	1	1	1-455888-0	SPACER, CRIMPER -	28
-	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	240792-3	DRAG, TERMINAL	25
-	1	1	1320928-2	STRIP GUIDE -	24
-	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	2119805-1	SHEAR HOLDER, FRONT -	10
-	1	1	454276-5	FLOATING SHEAR, FRONT	9
-	1	1	1803412-5	ANVIL, WIRE -	8
-	-	-	-	-	7
-	-	-	-	-	6
-	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	-	-	-	-	4
-	-	-	-	-	3
-	-	-	-	-	2
-	1	1	1803504-4	CRIMPER, WIRE	1

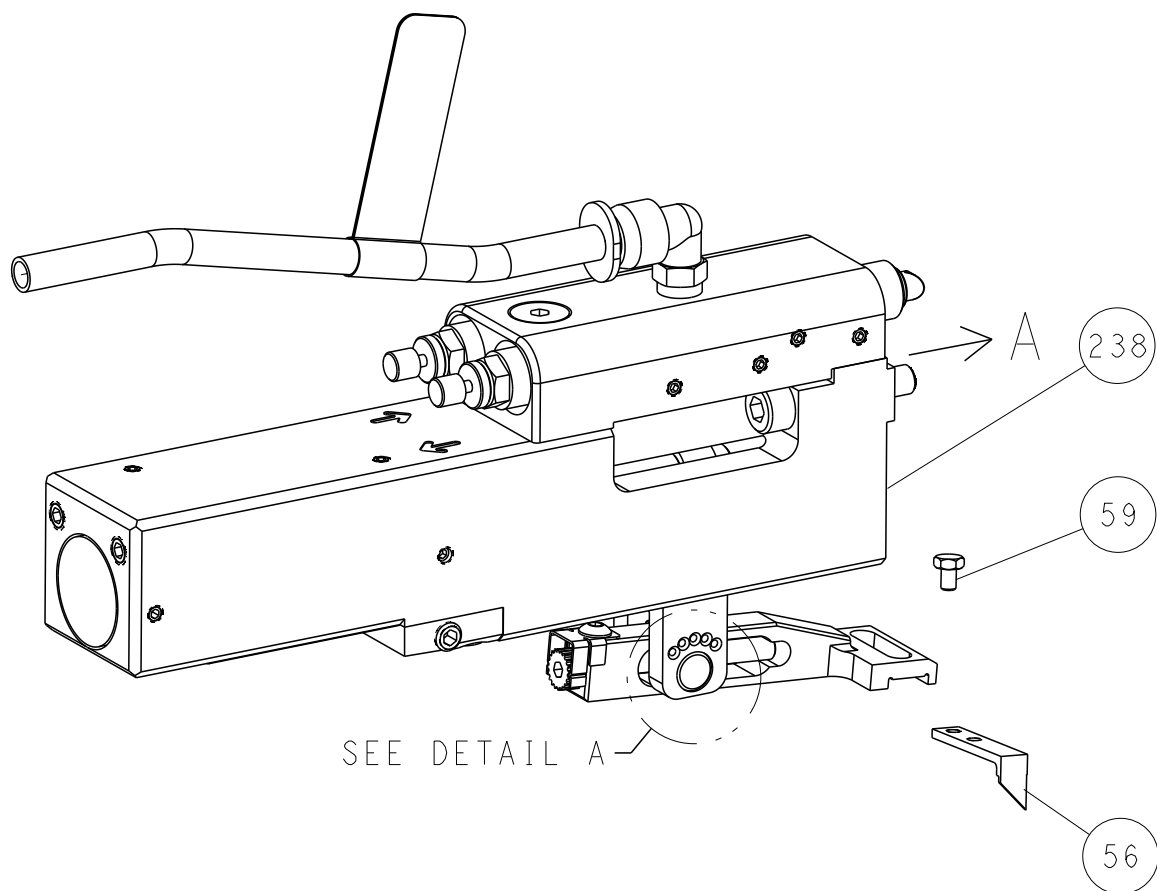
-77	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS DRAWING IS A CONTROLLED DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE DISCLOSED TO ANY OTHER ORGANIZATION WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER SHALL BE RESPONSIBLE FOR THE LATEST EDITION.			DWN R. STAKEM 18MAR2014	TE Connectivity Harrisburg, PA 17105-3608	
CHK G. BAILEY 18MAR2014			APVD T. ELBIN 18MAR2014		
DIMENSIONS: mm			PRODUCT SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±			APPLICATION SPEC		
MATERIAL -			WEIGHT -	SIZE A	CAGE CODE 00779
Customer Accessible Production Drawing			DRAWING NO C=2266236	RESTRICTED TO -	REV E
SCALE 1:2			SHEET 1	OF 4	REV E

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

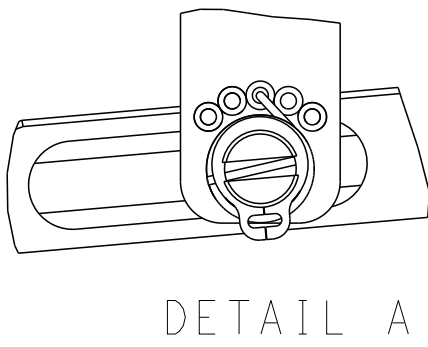
FEED TYPE
MECHANICAL



PNEUMATIC

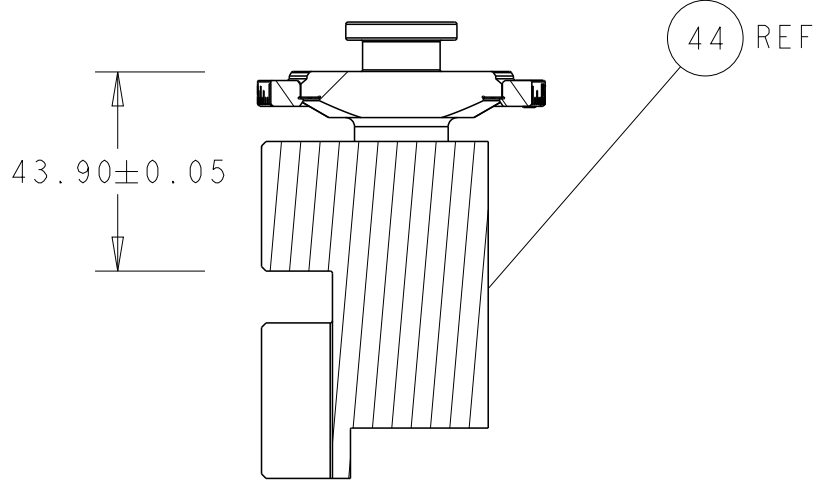
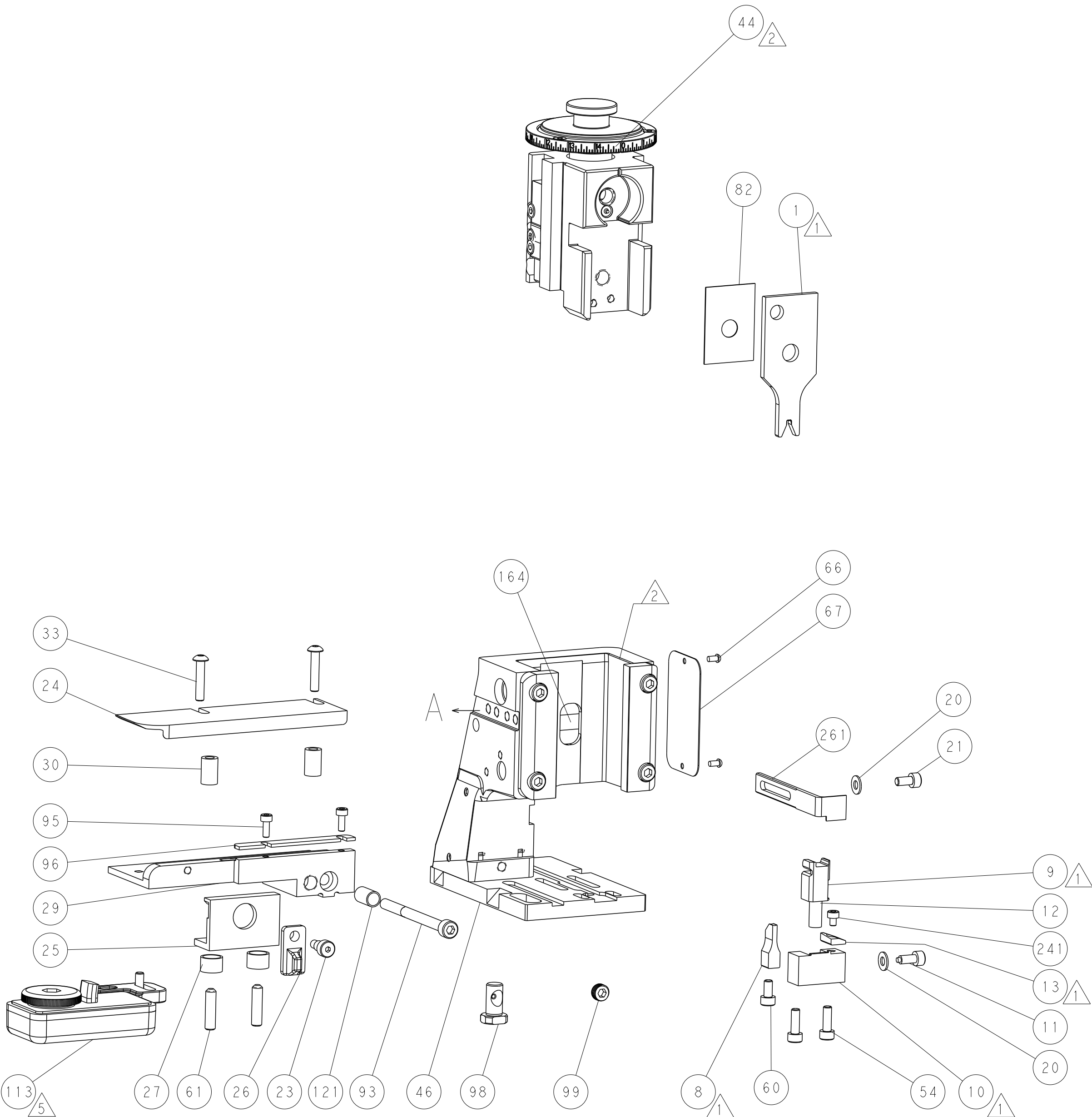
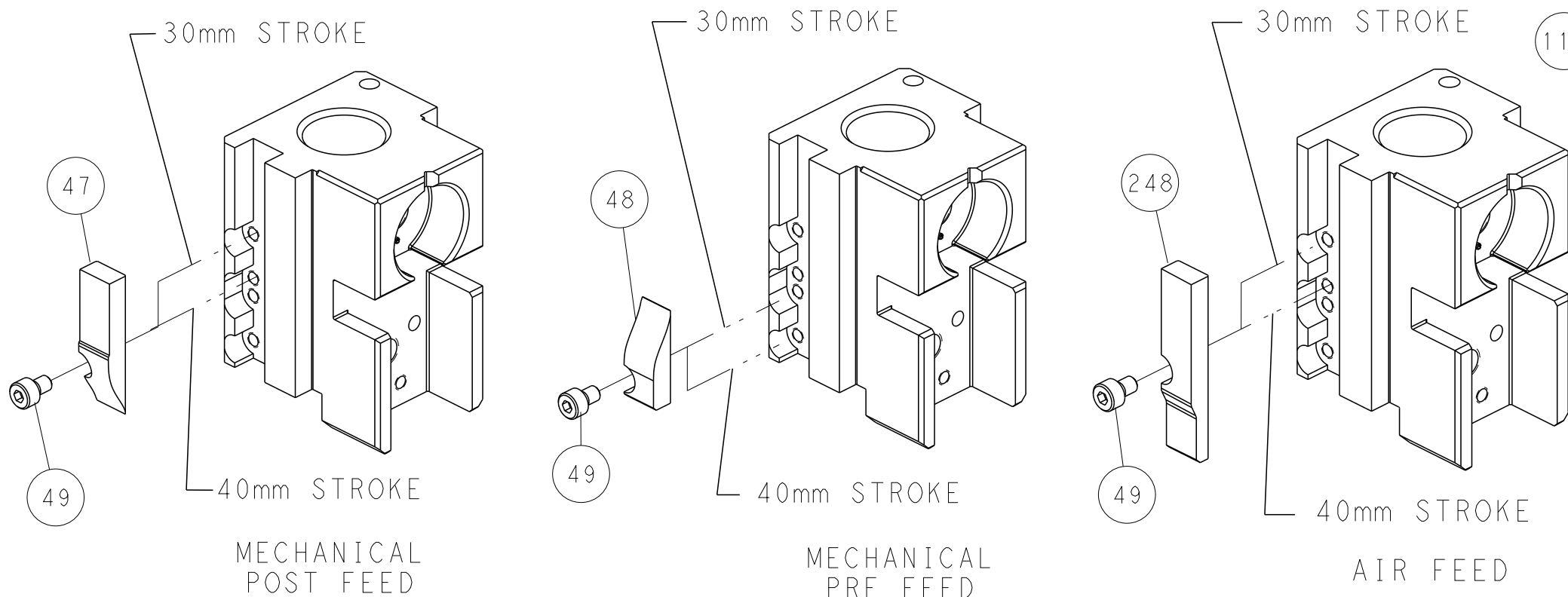


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

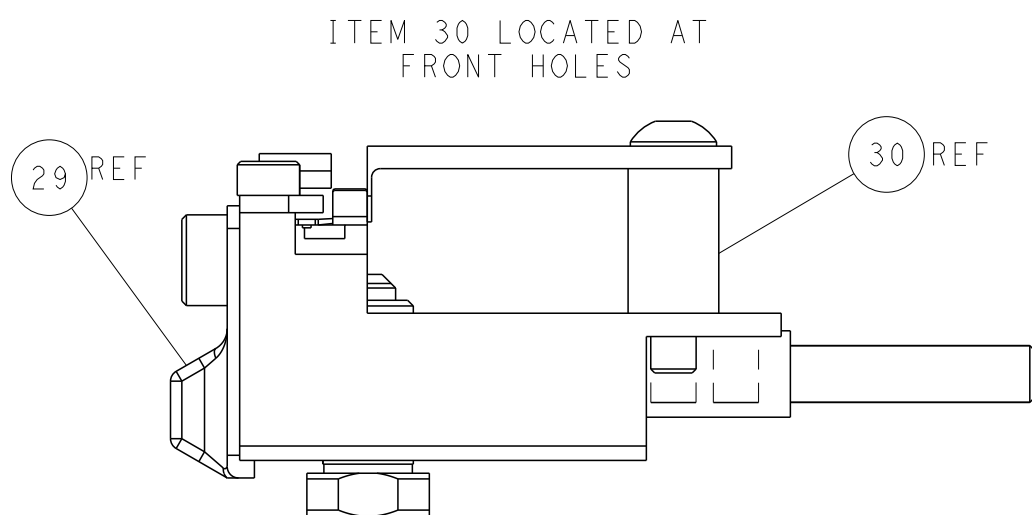


DETAIL A

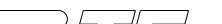
CAM POSITIONS



RAM SET-UP



FEED TRACK POSITION
GUIDE BEHIND WIRE BARREL

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				CHK G. BAILEY 18MAR2014						
				APVD T. ELBIN 18MAR2014	NAME Ocean Side Feed Applicator					
DIMENSIONS:				PRODUCT SPEC	SIZE A1					
mm				APPLICATION SPEC						
TOLERANCES UNLESS OTHERWISE SPECIFIED:				WEIGHT	DRAWING NO C=2266236					
0 PLC ±				RESTRICTED TO						
1 PLC ±				Customer Accessible Production Drawing						
2 PLC ±				SCALE 1:2						
3 PLC ±				SHEET 2 OF 4						
4 PLC ±				REV E						
ANGLES ±										
FINISH										
MATERIAL										
-										