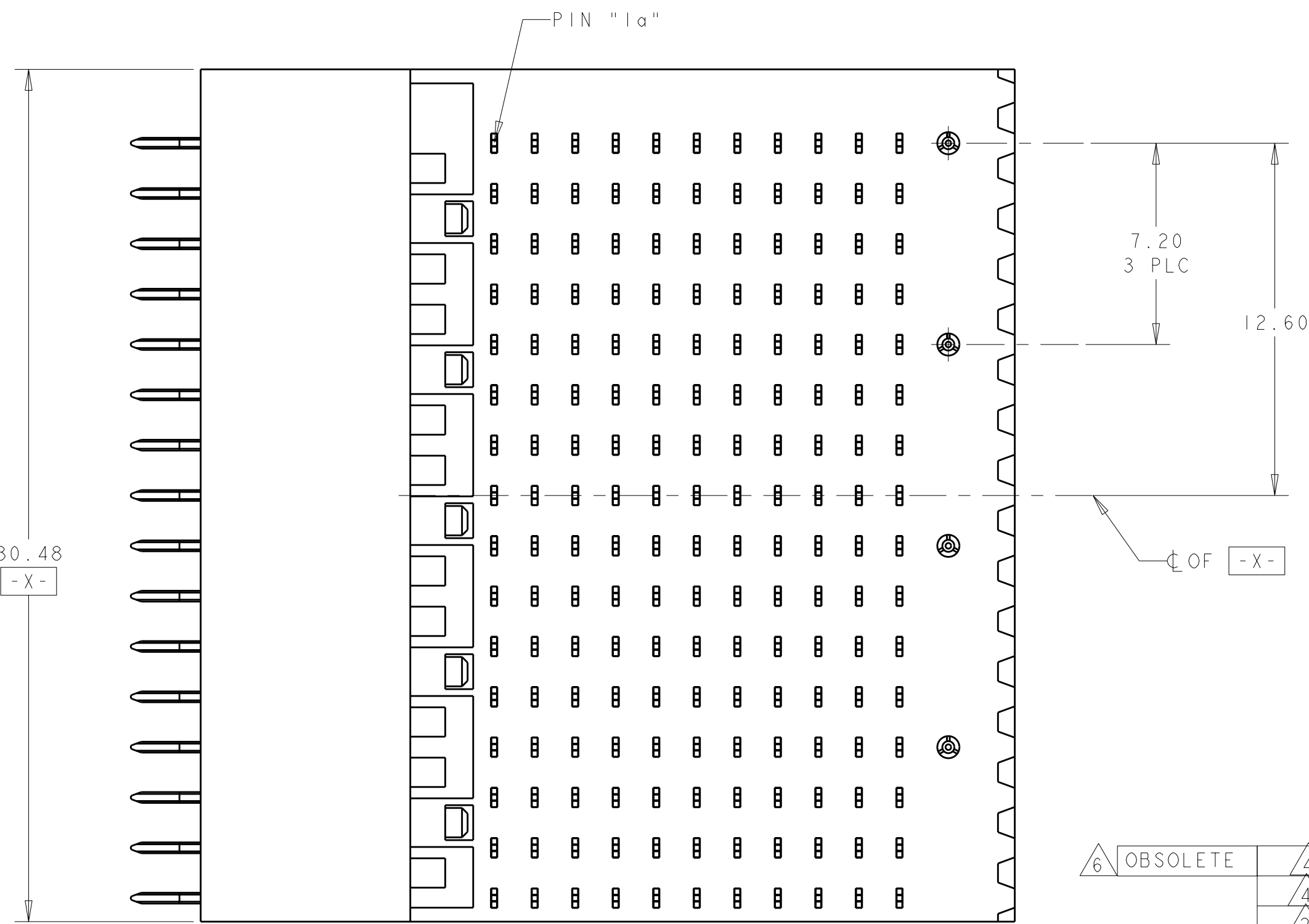
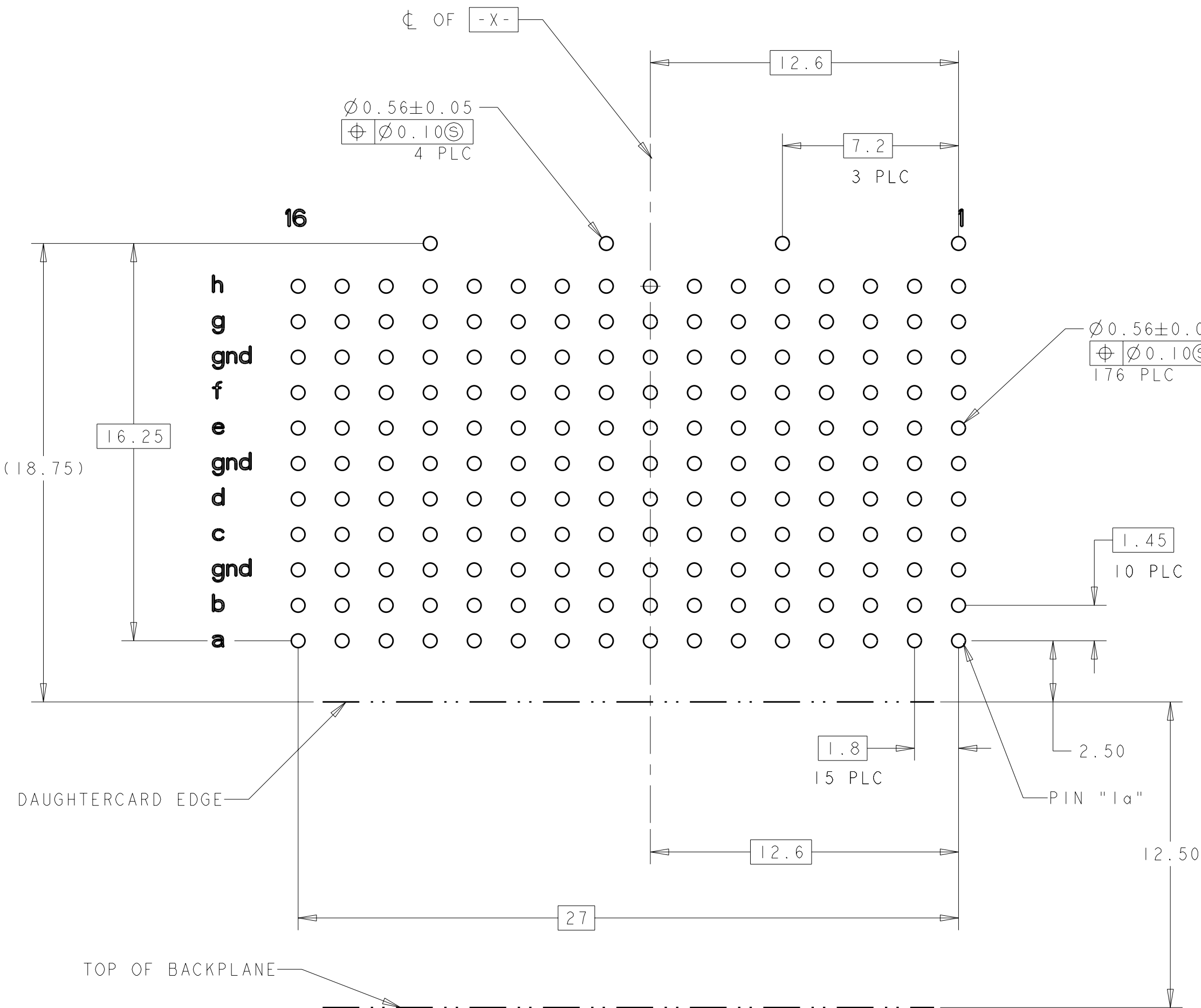
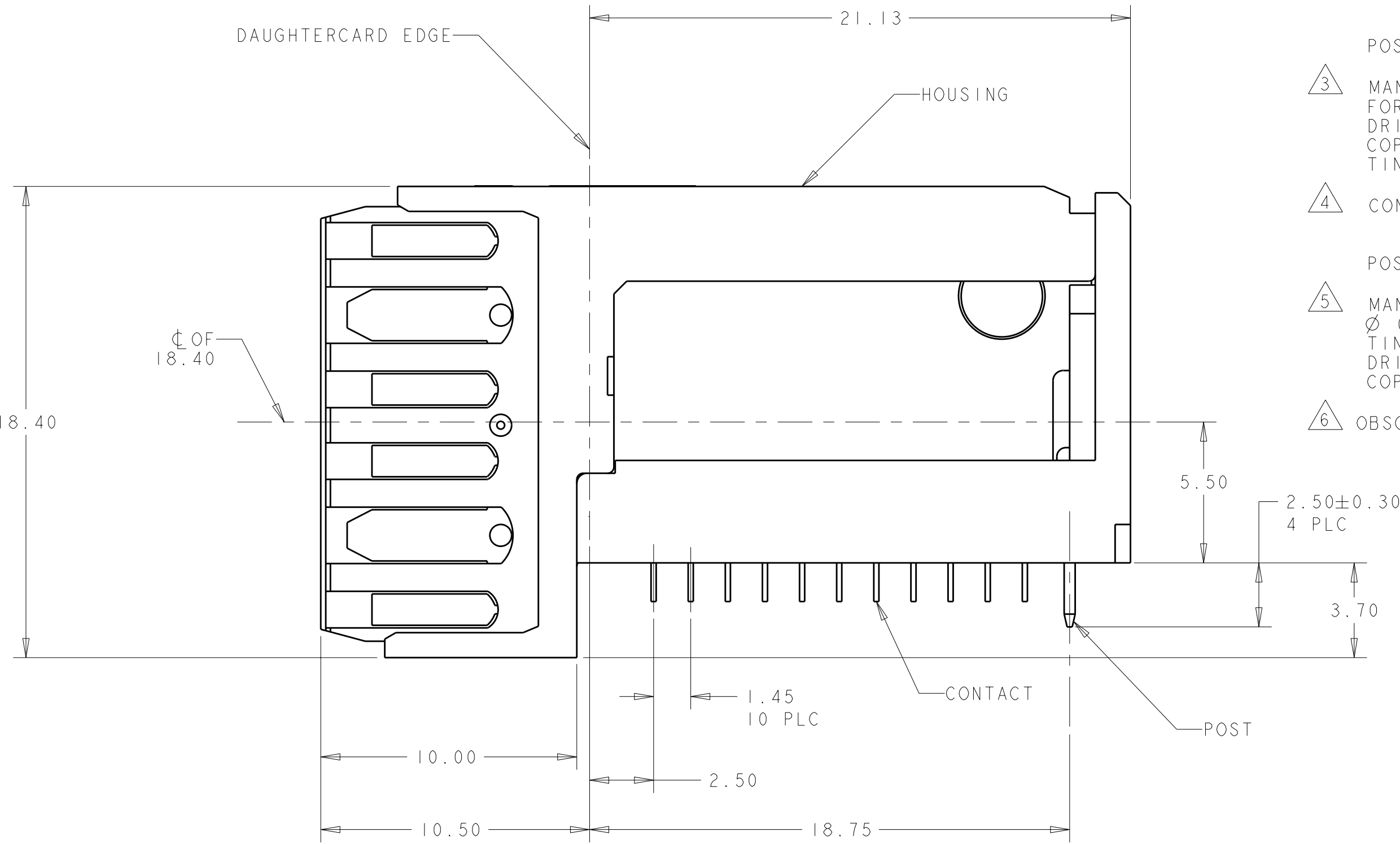
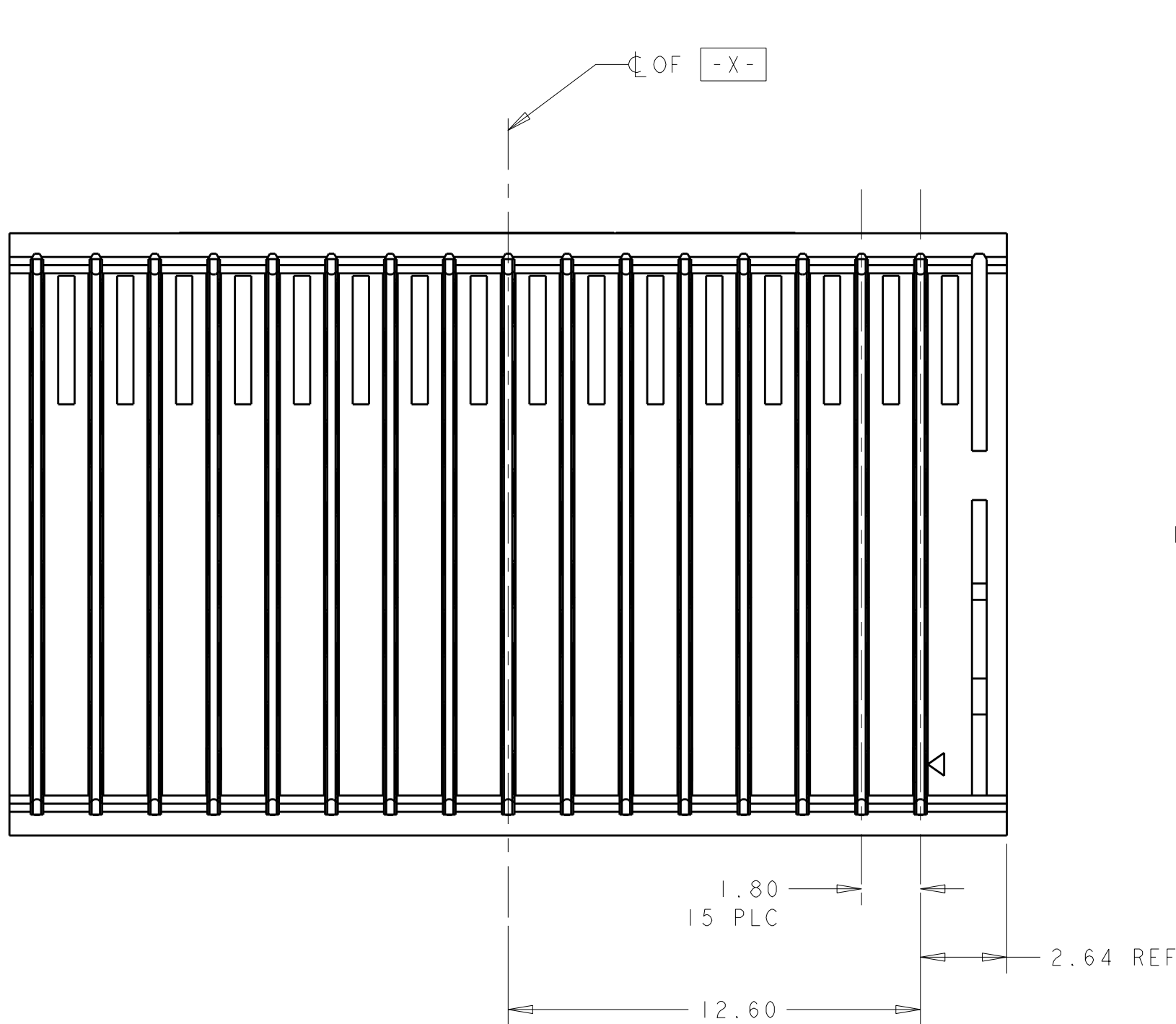


LOC		DIST		REVISIONS			
AD	00	P	LYR	DESCRIPTION	DATE	DWN	APVD
		A		EC 0S12-0341-04	29JUL2004	BW	GG
		A1		REVISED PER ECO-09-025699	23NOV2009	KK	AEQ

- 1 HOUSING: LCP, UL94V-0, BLACK.
CONTACT: PHOSPHOR BRONZE.
POST: BRASS WIRE.
- 2 CONTACT: 0.76 μ m GOLD PER ASTM B 488 IN CONTACT AREA,
1.27 μ m MIN TIN-LEAD ON PCB TAIL,
OVER 1.27 μ m MIN NICKEL PER SAE AMS-QQ-N-290 OVER ALL.
POST: 1.27 μ m MIN NICKEL.
- 3 MANUFACTURING TOLERANCE
FOR A $\varnothing$ 0.56 $\pm$ 0.05 FINISHED HOLE.
DRILLED HOLE: $\varnothing$ 0.65 $\pm$ 0.02
COPPER PLATE: 0.050-0.025
TIN/LEAD PLATE: 0.0124-0.0038
- 4 CONTACT: 0.76 μ m GOLD PER ASTM B 488 IN CONTACT AREA,
1.27 μ m MIN MATTE TIN PER ASTM B 545 ON PCB TAIL,
OVER 1.27 μ m MIN NICKEL PER SAE AMS-QQ-N-290 OVER ALL.
POST: 1.27 μ m MIN NICKEL.
- 5 MANUFACTURING TOLERANCE FOR A
 $\varnothing$ 0.575 $\pm$ 0.045 FINISHED HOLE WITHOUT
TIN LEAD PLATING:
DRILLED HOLE: $\varnothing$ 0.65 $\pm$ 0.02
COPPER PLATING: 0.025 - 0.050
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



6	OBSOLETE	4	5	DIFFERENTIAL, NONSEQUENTIAL	1410206-4
		4	5	SINGLE END, NONSEQUENTIAL	1410206-3
		2	3	DIFFERENTIAL, NONSEQUENTIAL	1410206-2
6	OBSOLETE	2	3	SINGLE END, NONSEQUENTIAL	1410206-1
CONTACT TAIL/ HOLE FINISH				DESCRIPTION	PART NO
DIMENSIONS:				NAME	RESTRICTED TO
mm				RIGHT ANGLE PLUG ASSEMBLY, LEFT END, FULL, 20.3mm, MultiGig RT 1, DAUGHTERCARD CONNECTOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:				SIZE	CAGE CODE
9 PLC $\pm$				114-13056	00779
3 PLC $\pm$ 0.13				114-13056	00779
5 PLC $\pm$ 0.013				114-13056	00779
4 PLC $\pm$				114-13056	00779
ANGLES				114-13056	00779
FINISH				114-13056	00779
MATERIAL				114-13056	00779
FINISH				114-13056	00779
CUSTOMER DRAWING				114-13056	00779
SCALE				8:1	SHEET 1 OF 1
REV				A1	REV A1