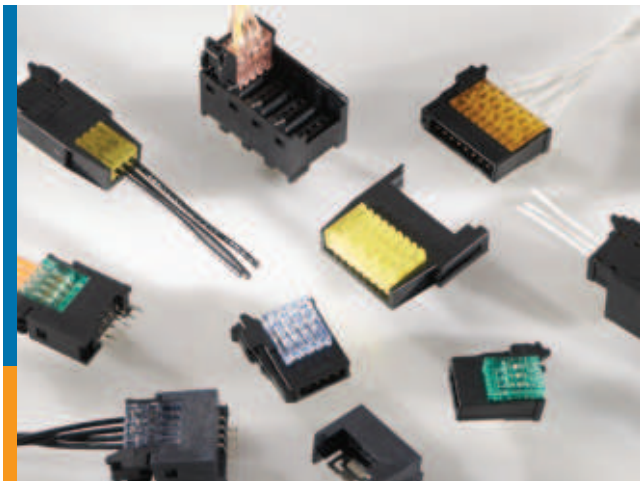
REMOTE INPUT/ OUTPUT TERMINAL SYSTEM (RITS) CONNECTORS



The e-CON standard was developed in Japan in 2001 by a group of Japanese manufacturers in order to standardize connections from sensors to terminals. This standard is not under control of any standard organizations. Without the standard, each manufacturer had specified different connectors for terminations of sensors to Programmable Logic Controllers (PLCs), and end users had to prepare many different connectors and different tools. In order to improve this situation and create a user-friendly environment, TE Connectivity has offered AMP RITS connectors as the standard interface connector for sensors. The 4-position RITS connector is approved as the industry standard connector.

Key Benefits

- Termination by generic tools
- Small 2.0 mm [.079] centerline connectors
- Two contact points structure provides for high contact reliability
- Housing colors indicate applicable wire range
- Component Recognized by UL to US and Canadian Standards, File No. E28476

Electrical

- **Current rating:** Max. 3 A
- **Voltage rating:** 32 V DC

Mechanical

- **Applicable wire range:** 0.1 to 0.5 mm2 [27 to 20 AWG]
- **Outside Diameter:** 0.6 to 1.6 mm [.02 – .06]

Product Specifications

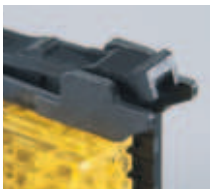
- **Product specification:** 108-5765
- **Instruction sheets:** 411-78014
411-78162

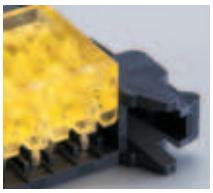
Materials

- **Housing:** PBT (UL 94V-0)/Polycarbonate (UL 94V-0)/
- **Contact:** Phosphor Bronze Platings - 0.2 µm [.000007] gold plated underplated 1.27 µm [.000050] Ni
- **LCP** (SMT Products)

Locking Configuration

The new locking lever design secures a wire-to-wire connection and can be pulled through a partially jammed wiring duct. When mated, a very clear click-sound will be heard. It will help prevent accidental half-mating.







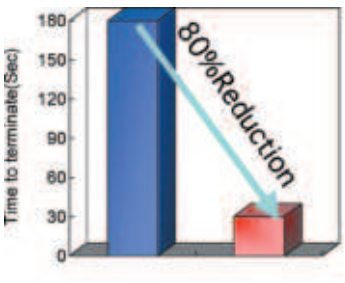
Chisel Press Contact

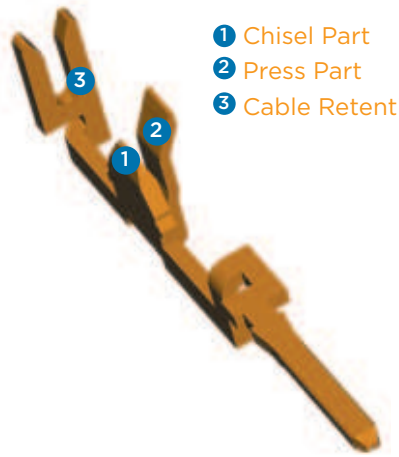
This new technology has three major features: Chisel, Press and Retention.

The chisel shaped contact pierces into wire to secure a much larger contact area. The press function will keep the contact pressure applied. The retention mechanism retains the wire at a higher retention force than Insulation Displacement Contact (IDC) connectors. Chisel Press Contact is the new wire termination technology to be applied to many kinds of wire from solid to multi-stranded commonly used in Factory Automation (FA) industries.

Cost Reduction

RITS Connectors offer 80% cost reduction of operation compared to conventional crimping connectors.





1. Chisel Part
2. Press Part
3. Cable Retention Part



Wire termination cross section

Easy Termination

Easier terminations made with lower applied cost and improved quality.

In the manufacturing process of FA equipment, electrical connections by crimping are commonly seen in the assembly lines. RITS (Remote I/O Terminal System) connectors offer an easy and efficient connection method as well as total cost reduction with higher electrical reliability without special skill to perform the work.

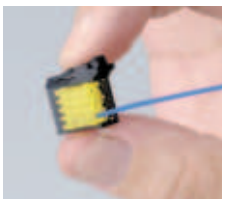


Part Number: 1729940-1

Instruction Sheet: 411-78162

Please refer to Instruction Sheet 411-78014 for further detail.

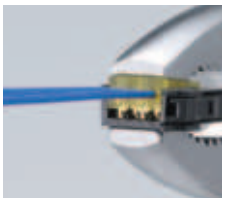
STEP 1



Insert each wire into Housing.

Pliers can only be used for 3- and 4-position RITS connectors.

STEP 2



Squeeze housing together with pliers or press the housing together with a special tool.

Please use the special tool for larger than 5-position RITS connectors.

The way to connect wire is quite easy: Insert wire into a housing and pinch the housing with a generic tool such as pliers. TE Connectivity also provides a special tool for RITS termination at a more economical price than a crimp-type tool due to its simple function.

Product Features

	PLUG Connectors	HDR Connectors	JCT Box (2D)	JCT Box (4D)	Socket Connectors
PRODUCTS					
FEATURES	• PLUG Connectors for wire termination • Consists of HOLD HSG and BODY HSG • HSG colors indicate applicable wire range	• Connectors for PCB • Stackable mounting is possible • Single row and 4row types available • Right Angle type available with SMT Type • Prevent from miss-direction-inserting	• For Junction Box. • Plugs can be mated on both sides • Panel type version also available	• Basic same feature as 2D type • Four circuits are made common respectively.	• Socket connectors for wire termination • Plug can be mated. • Hold housing color same as Plug connectors

Various Product Line-up

RITS connectors are available for wire-to-wire type and PCB mount type from 3- through 8-positions.

		PLUG Connectors					Header PCB Mount			Junction Box		Socket Connector			
Wire Range O/S Diameter mm		0.6-0.9	0.9-1.0	1.0-1.15	1.15-1.35	1.35-1.6	Vertical		Horizontal	2D	4D	0.9-1.0	1.0-1.15	1.15-1.35	1.35-1.6
HSG Color		Orange	Red	Yellow	Blue	Green	single row	4 row	single row			Red	Yellow	Blue	Green
(POS)	3P	★	★	★	★	★	★	★	★	★	★	★	★	★	★
	4P*	★	★	★	★	★	★	★	★	★	★	★	★	★	★
	5P	★	★	★	★	★	★	–	–	–	–	–	–	–	–
	6P	★	★	★	★	★	★	–	–	★	–	★	★	★	★
	7P	★	★	★	★	★	★	–	–	–	–	–	–	–	–
	8P	★	★	★	★	★	★	–	–	★	–	★	★	★	★

★ Available
– No Plan
* e-CON Conform

Applied cable

Applicable cable is designated by its outside diameter. Please choose the appropriate connector from the outside diameter of cable to be used with.

Wire Range (mm^2*)	0.1-0.5 mm2 [27-20 AWG]				
Outside Diameter	0.6 - 0.9 [.024 - .035]	0.9 - 1.0 [.035 - .039]	1.0 - 1.15 [.039 - .045]	1.15 - 1.35 [.045 - .053]	1.35 - 1.60 [.053 - .063]
Plug HSG Color					
Part Number	3-1473562-X	1-1473562-X	1473562-X	2-1473562-X	4-1473562-X
Socket HSG Color					
Part Number		1-1746741-X	1746741-X	2-1746741-X	4-1746741-X
Insulator Material	PVC/PE				

How to choose the appropriate connector

Please find the wire diameter in the above table and locate the appropriate connector part number. All wire needs to be tested for termination with the connector. Further detailed information is available from Technical Support.

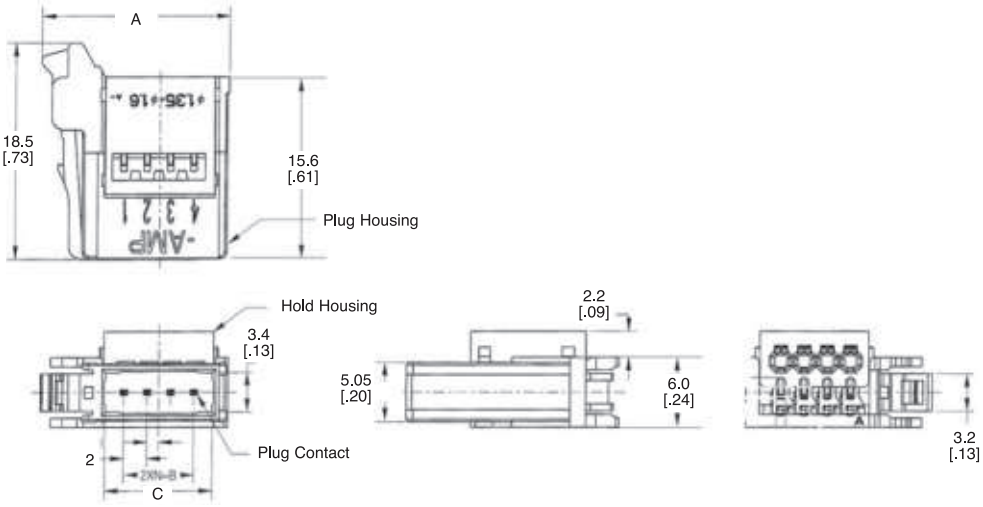
*When 0.08 mm2 [29 AWG] wire is to be used, please contact Technical Support.
Note: All part numbers are RoHS Compliant.

Plug Connectors

x-1473562-x

-3 to -8 shows No. of Positions

Shows wire range: Blank- Yellow,
1- Red, 2- Blue, 3- Orange, 4- Green



No. of Positions	Dimensions				Part Number				
					Hold Housing Color				
	N	A	B	C	Yellow	Red	Blue	Orange	Green
3	2 [.08]	14.1 [.56]	4 [.16]	7.2 [.28]	1473562-3	1-1473562-3	2-1473562-3	3-1473562-3	4-1473562-3
4	3 [.12]	16.1 [.63]	6 [.24]	9.2 [.36]	1473562-4	1-1473562-4	2-1473562-4	3-1473562-4	4-1473562-4
5*	5 [.20]	20.1 [.79]	10 [.39]	13.2 [.52]	1473562-5	1-1473562-5	2-1473562-5	3-1473562-5	4-1473562-5
6	5 [.20]	20.1 [.79]	10 [.39]	13.2 [.52]	1473562-6	1-1473562-6	2-1473562-6	3-1473562-6	4-1473562-6
7*	7 [.28]	24.1 [.95]	14 [.55]	17.2 [.68]	1473562-7	1-1473562-7	2-1473562-7	3-1473562-7	4-1473562-7
8	7 [.28]	24.1 [.95]	14 [.55]	17.2 [.68]	1473562-8	1-1473562-8	2-1473562-8	3-1473562-8	4-1473562-8

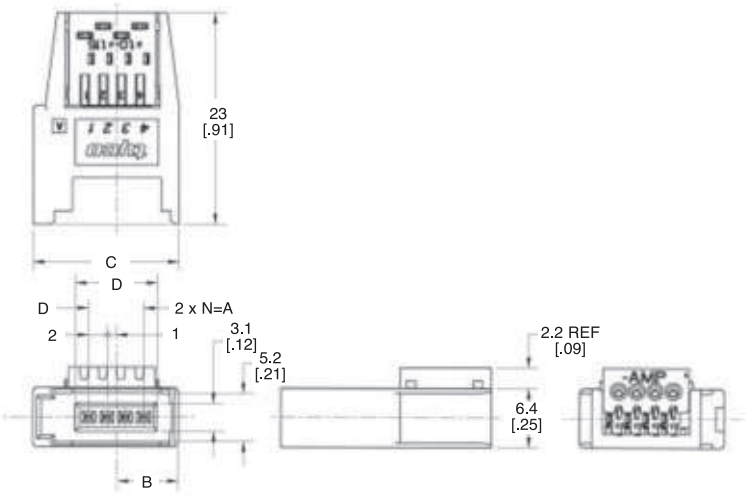
*The 5-position and the 7-position assemblies do not have contacts at the circuit number 6 and 8, respectively.
Note: All part numbers are RoHS Compliant.

Socket Connectors

x-1746741-x

-3 to -8 shows No. of Positions

Shows wire range: Blank- Yellow,
1- Red, 2- Blue, 4- Green



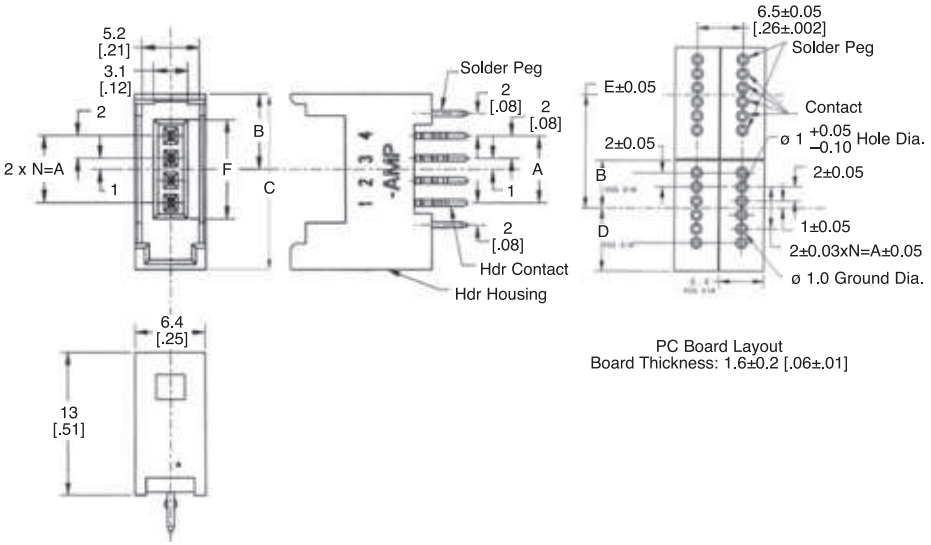
No. of Positions	Dimensions					Part Number			
						Hold Housing Color			
	N	A	B	C	D	Yellow	Red	Blue	Green
3	2 [.08]	4 [.16]	5.75 [.23]	13.8 [.54]	6.9 [.27]	1746741-3	1-1746741-3	2-1746741-3	4-1746741-3
4	3 [.12]	6 [.24]	6.75 [.27]	15.8 [.62]	8.9 [.35]	1746741-4	1-1746741-4	2-1746741-4	4-1746741-4
6	5 [.20]	10 [.39]	8.75 [.35]	19.8 [.78]	12.9 [.51]	1746741-6	1-1746741-6	2-1746741-6	4-1746741-6
8	7 [.28]	14 [.55]	10.75 [.42]	23.8 [.94]	16.9 [.67]	1746741-8	1-1746741-8	2-1746741-8	4-1746741-8

Note: All part numbers are RoHS Compliant.

Board Mount Headers 1-Row Vertical Type

1473565-x

-3 to -8 shows No. of Positions



No. of Positions	Dimensions							Part Number
	N	A	B	C	D	E	F	
3	2 [.08]	4 [.16]	5.75 [.23]	13.8 [.54]	8.05 [.32]	14 [.55]	6.9 [.27]	1473565-3
4	3 [.12]	6 [.24]	6.75 [.27]	15.8 [.62]	9.05 [.36]	16 [.63]	8.9 [.35]	1473565-4
5*	5 [.20]	8 [.31]	8.75 [.35]	19.8 [.78]	11.05 [.44]	20 [.79]	12.9 [.51]	1473565-5
6	5 [.20]	10 [.39]	8.75 [.35]	19.8 [.78]	11.05 [.44]	20 [.79]	12.9 [.51]	1473565-6
7*	7 [.28]	12 [.47]	10.75 [.42]	23.8 [.94]	13.05 [.51]	24 [.94]	16.9 [.67]	1473565-7
8	7 [.28]	14 [.55]	10.75 [.42]	23.8 [.94]	13.05 [.51]	24 [.94]	16.9 [.67]	1473565-8

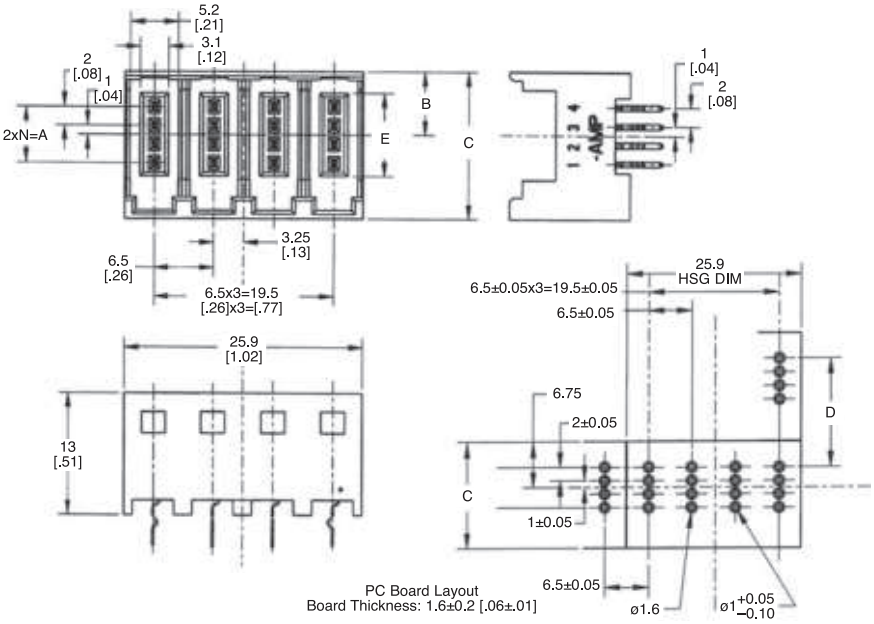
*The 5-position and the 7-position assemblies do not have contacts at the circuit number 6 and 8, respectively.
Note: All part numbers are RoHS Compliant.

Board Mount Headers 4-Row Vertical Type

1473567-x

-3 to -4 shows No. of Positions

Drawing shows 4-position.
As to the 3-position, please confirm with the 3-position drawing.



No. of Positions	Dimensions						Part Number
	N	A	B	C	D	E	
3	2 [.08]	4 [.16]	5.75 [.23]	13.8 [.54]	14 [.55]	6.9 [.27]	1473567-3
4	3 [.12]	6 [.24]	6.75 [.27]	15.8 [.62]	16 [.63]	8.9 [.35]	1473567-4

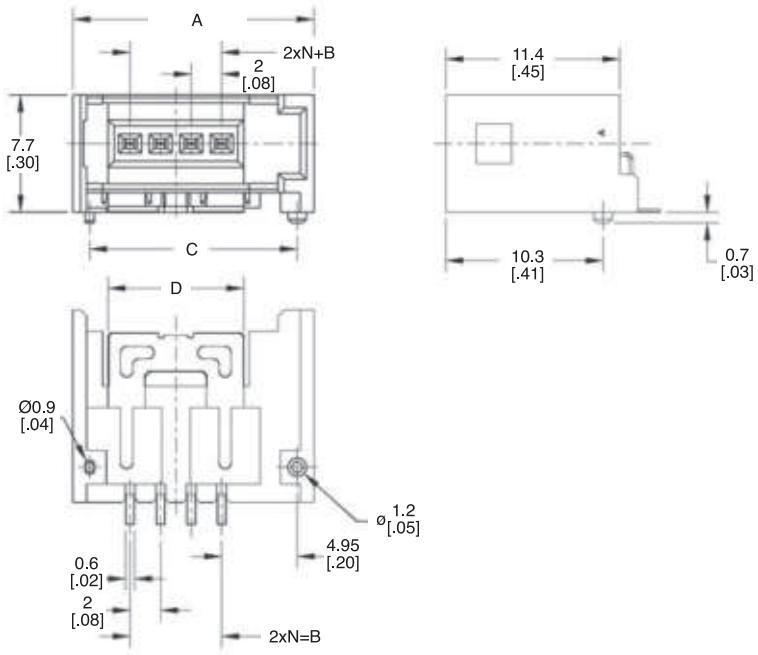
Note: All part numbers are RoHS Compliant.

Board Mount Headers
SMT Horizontal Type

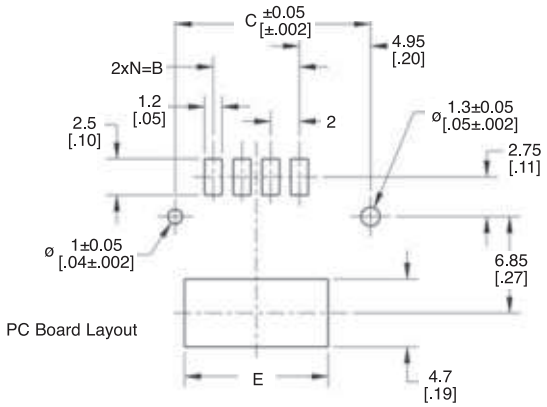
x-1565994-x

-3 to -4 shows No. of Positions

Shows Boss availability: Blank- with Boss, 1- without Boss



Drawing and PC board layout shows Positioning Boss Holes. Dimensions are for reference only.



No. of Positions	Dimensions						Part Number	
	N	A	B	C	D	E	with Boss	without Boss
3	2 [.08]	13.8 [.54]	4 [.16]	11.6 [.46]	6.9 [.27]	8 [.31]	1565994-3	1-1565994-3
4	3 [.12]	15.8 [.62]	6 [.24]	13.6 [.54]	8.9 [.35]	10 [.39]	1565994-4	1-1565994-4

Packaged on embossed tapes suitable for automated application.
Note: All part numbers are RoHS Compliant.

Junction Box (2D Type)

x-1473571-x

-3 to -8 shows No. of Positions

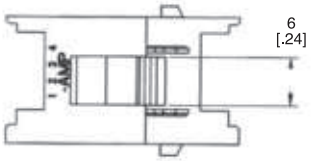
Shows connector style:
Blank- Panel Mount Style,
5-: Free Hanging Style

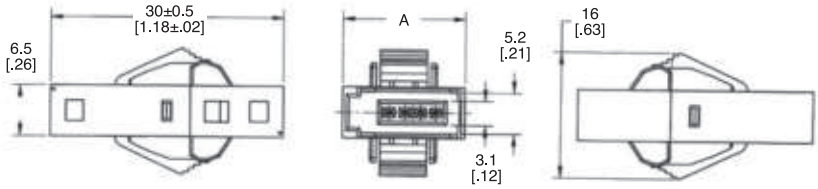


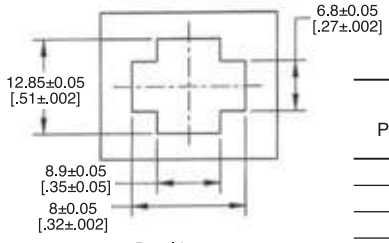
Free Hanging Style



Panel Mount Style







Panel Layout
Panel Thickness 1.0 to 2.0 [.04 to .08]

No. of Positions	Dimensions		Part Number	
	A	B	Panel Mount Style	Free Hanging Style
3	13.8 [.54]	14.1 [.56]	1473571-3	5-1473571-3
4	15.8 [.62]	16.1 [.63]	1473571-4	5-1473571-4
6	19.8 [.78]	20.1 [.79]	1473571-6	5-1473571-6
8	23.8 [.94]	24.1 [.95]	1473571-8	5-1473571-8

Note: All part numbers are RoHS Compliant.

Junction Box (4D Type)

x-1473574-x

-3 to -4 shows No. of Position

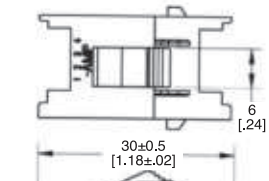
Shows connector style:
Blank- Panel Mount Style,
5-: Free Hanging Style

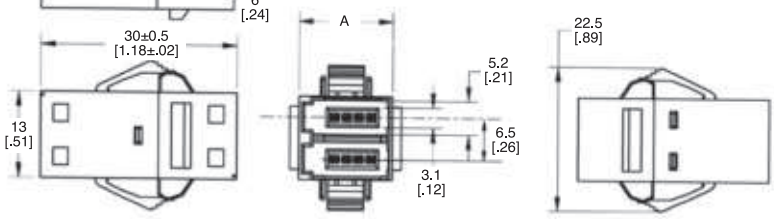


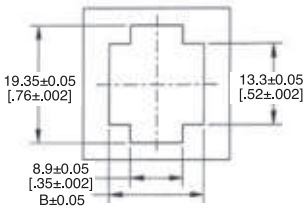
Free Hanging Style



Panel Mount Style





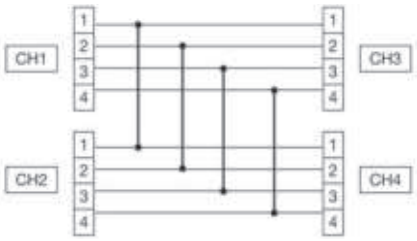


Panel Layout
Panel Thickness 1.0 to 2.0 [.04 to .08]

Note: The Junction Box with 4 connector interfaces enables 3 outputs by 1 input. 4 interfaces are commoned as per the drawing.

No. of Positions	Dimensions		Part Number	
	A	B	Panel Mount Style	Free Hanging Style
3	13.8 [.54]	14.1 [.56]	1473574-3	5-1473574-3
4	15.8 [.62]	16.1 [.63]	1473574-4	5-1473574-4

Note: All part numbers are RoHS Compliant.



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1654885 JN 1/16

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