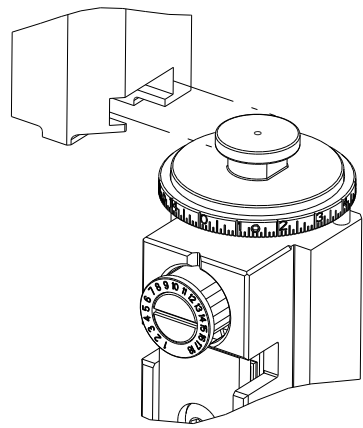


8		7	
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20		20	
(C) COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151790-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151790-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151790-1	D	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151790-2	F	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151790-7	A	CRIMP TOOLING KIT	-



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.50 mm [.059]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: PH CONNECTOR			
WIRE STRIP LENGTH 1.90-2.50 mm [0.075-.098 IN]		INSULATION DIAMETER RANGE Ø0.90-1.50 mm [0.035-.059 IN]	
TERMINAL APPLICATION SPECIFICATION		HM-0047 Rev R	
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	STM TERMINAL
1949141-3	SPH-002T-P0.5S	1949141-2	2426PS
1949141-1	SPH-002T-P0.5		

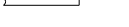
WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
24 AWG		0.65+/- 0.025 [.025+/- .001]		9.1
26 AWG		0.60+/- 0.025 [.023+/- .001]		9.6
28 AWG		0.58+/- 0.025 [.023+/- .001]		9.8
30 AWG		0.55+/- 0.025 [.021+/- .001]		10.2



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: PH CONNECTOR			
WIRE STRIP LENGTH 1.90-2.50 mm [.075-.098 IN]		INSULATION DIAMETER RANGE Ø0.90-1.50 mm [.035-.059 IN]	
TERMINAL APPLICATION SPECIFICATION		HM-0047 Rev R	
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
1949141-4	SPH-002T-P0.5L	-	-

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
24 AWG		0.595+/-0.025 [.023+/- .001]		9.6
26 AWG		0.545+/-0.025 [.021+/- .001]		10.2
28 AWG		0.525+/-0.025 [.021+/- .001]		10.4

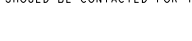
TERMINAL DATA: HSM TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: PH CONNECTOR			
WIRE STRIP LENGTH 1.90-2.50 mm [.075-.098 IN]		INSULATION DIAMETER RANGE Ø0.90-1.50 mm [.035-.059 IN]	
			
TERMINAL APPLICATION	HM-0047 Rev R	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	HSM TERMINAL	TE TERMINAL	HSM TERMINAL
3311024-1	T2003-TP000000R	-	-

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
24 AWG			0.65+/-0.025 [.025+/- .001]		9.1	
26 AWG			0.60+/-0.025 [.023+/- .001]		9.6	
28 AWG			0.58+/-0.025 [.023+/- .001]		9.8	
30 AWG			0.55+/-0.025 [.021+/- .001]		10.2	

```
*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO
THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR
PROPER SETUP AND ADJUSTMENTS.
```

2				1			
LOC	DIST	REVISIONS					
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			C1	ECR-18-016661	22OCT2018	MZ	KZ
			D	ECR-19-001803	02FEB2019	FL	CT
			F	ECR-21-110877	19AUG2021	JWC	RK

	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	1	1	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	1	1	2844907-1	POST, LOCKING	98
	-	1	1	1	1	1-455888-1	SPACER, CRIMPER	82
	-	1	1	1	1	547505-3	SPRING, COMPRESSION	77
	-	1	1	1	1	854769-4	HOLDER, INS	74
	-	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
	-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	1	1	1	1	1338685-1	PAWL, FEED	56
	-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
	-	2	2	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5	53
	-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
	-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	2119533-4	STRIPPER, SIDE FEED	19
	-	1	1	1	1	2-690518-8	HOLD DOWN, TERMINAL	18
1	-	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1633861-1	SHEAR, FLOATING	9
1	1	2	2	1	1	2-1333228-0	ANVIL	8
	-	-	-	-	-	-	-	7
	-	-	-	-	-	-	-	6
	-	1	1	1	1	2119780-6	DEPRESSOR, SHEAR	5
	-	1	1	1	1	2-238011-0	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	2-2119582-3	CRIMPER, INSULATION F PREMIUM	3
	-	-	-	-	-	-	-	2
1	1	2	2	1	1	2-456401-4	CRIMPER, WIRE .042 F PREMIUM	1
	-77	-72	-71	-2	-1	PART NO	DESCRIPTION	ITEM NO

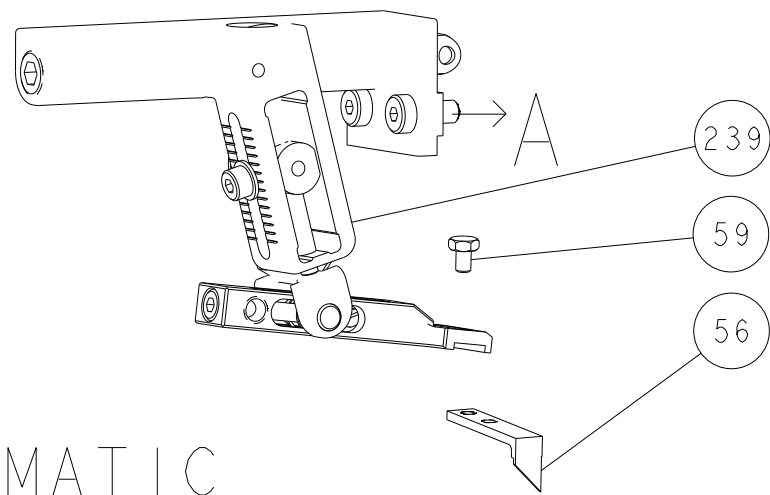
THIS DRAWING IS A COMPUTER GENERATED FILE. NO ELECTRICAL INFORMATION SHOULD BE CONTAINED FOR THE LATEST VERSION.		OWN 240C12012 CHK 240C12012 APP'D S.XI 240C12012		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO. RESTRICTED TO A 00779 C=2151790 -	
MATERIAL -		WEIGHT -		Customer Accessible Production Drawing	
				SCALE 1:2 SHEET 1 OF 4 REV F	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

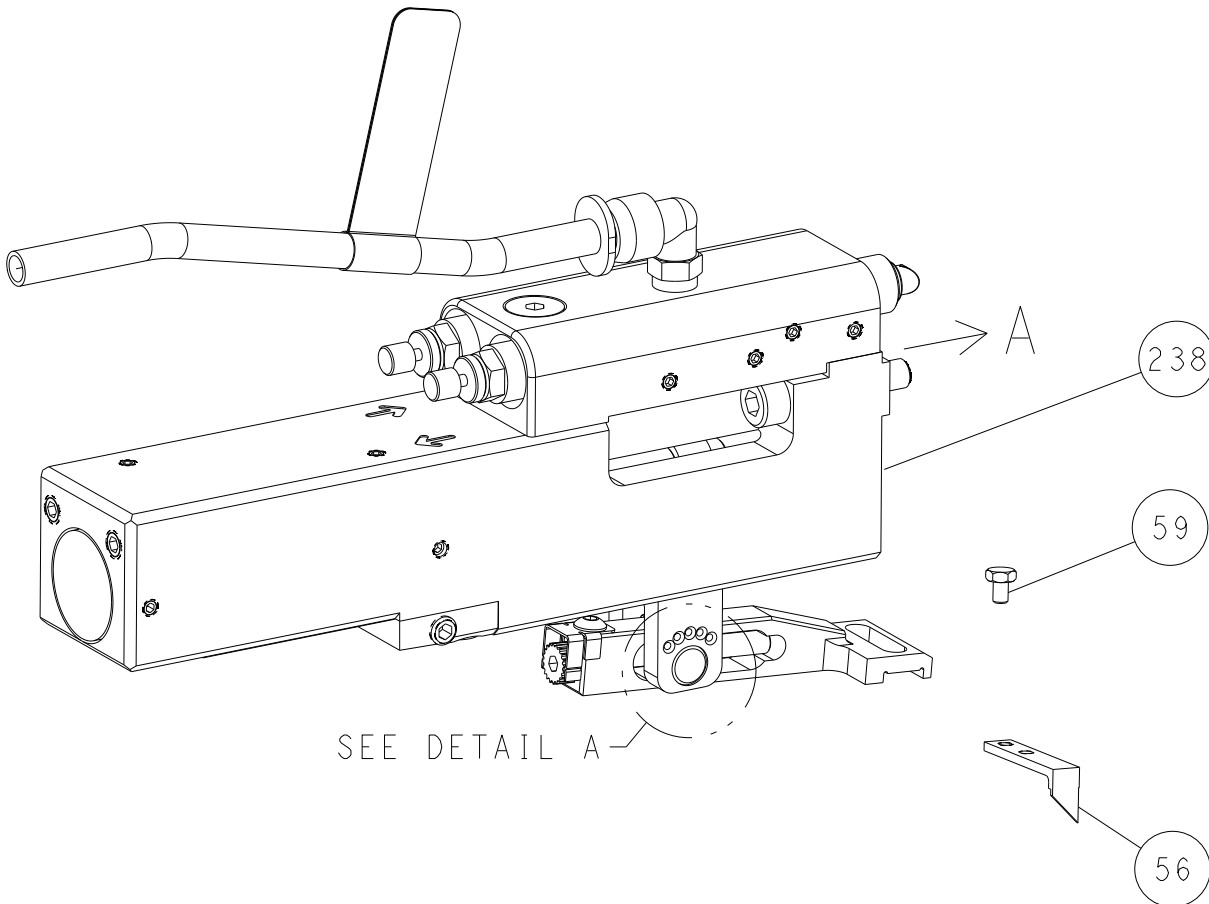
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
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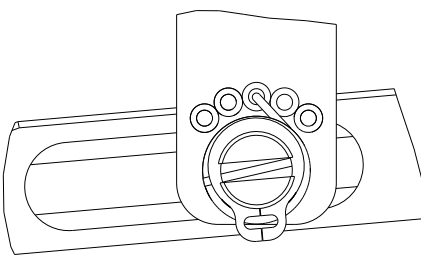
FEED TYPE MECHANICAL



PNEUMATIC

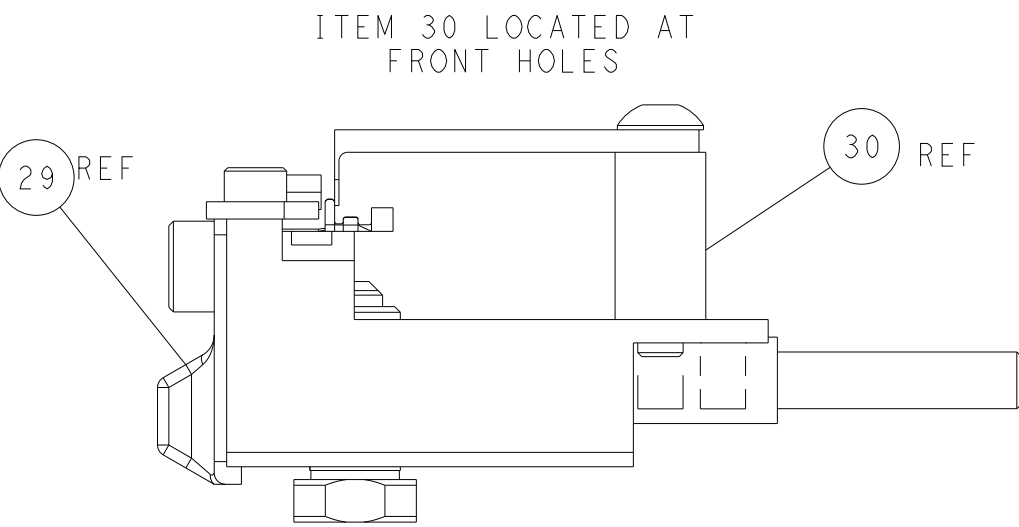
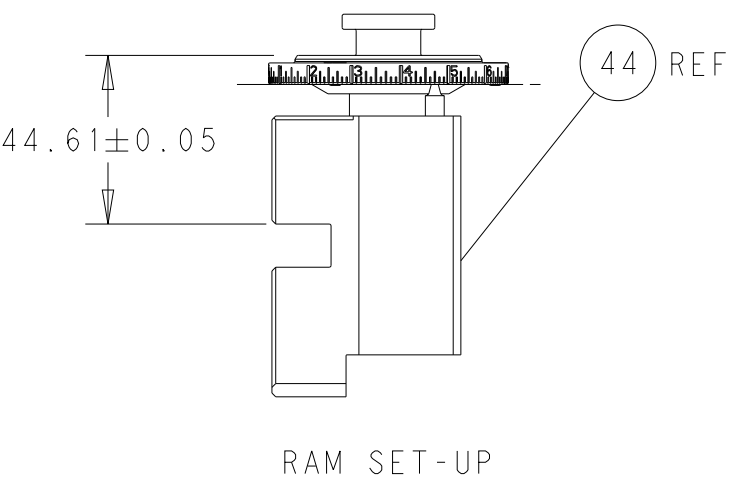
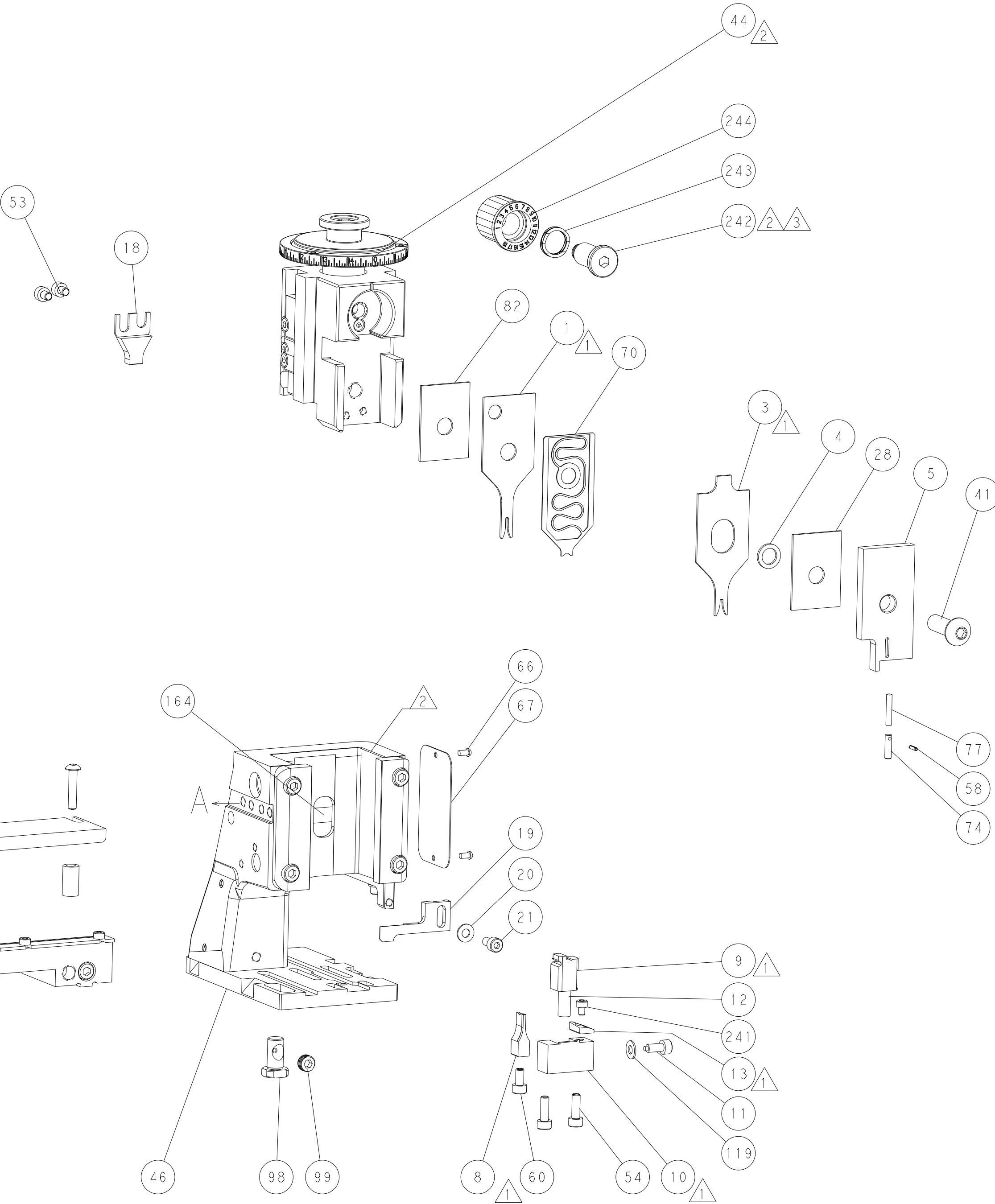
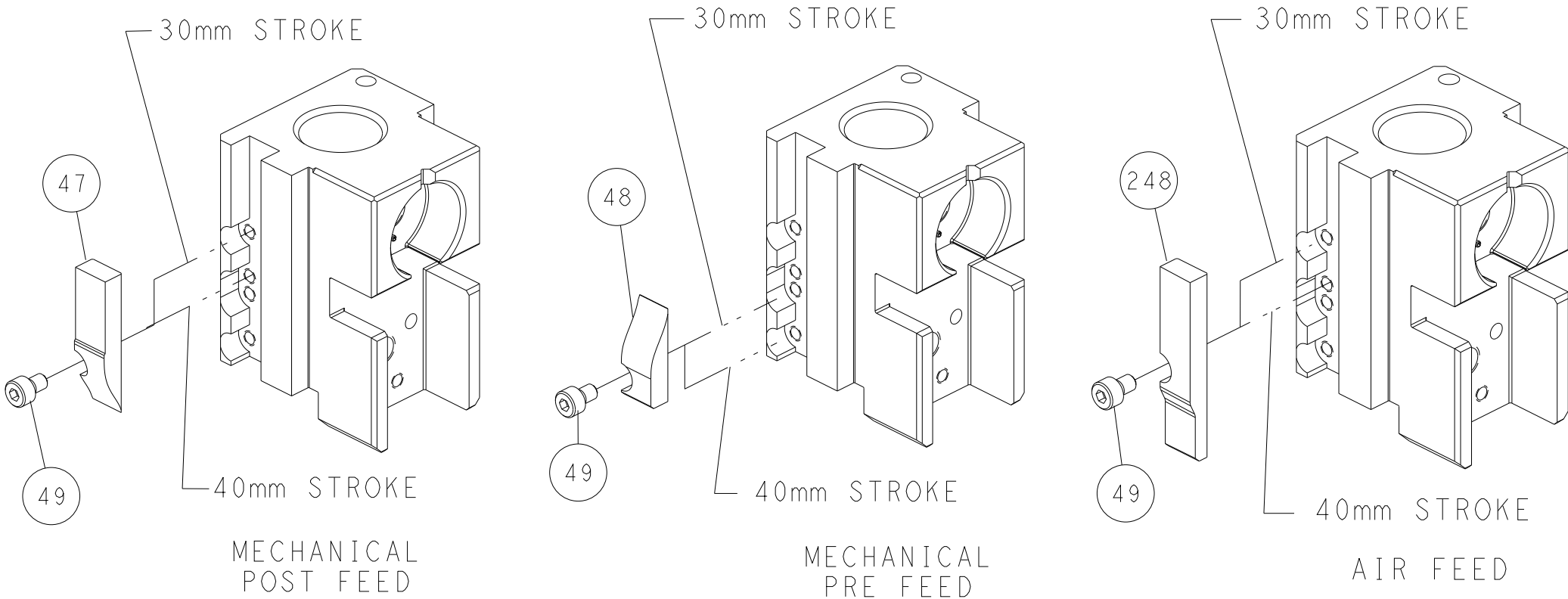


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)



DETAIL A

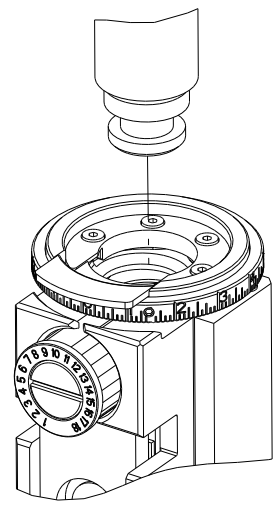
CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK S. XI 24OCT2012			
				APVD S. XI 24OCT2012			
				NAME			
DIMENSIONS:				PRODUCT SPEC		Ocean Side Feed Applicator	
mm				APPLICATION SPEC			
				SIZE			
				CAGE CODE			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				DRAWING NO		RESTRICTED TO	
0 PLC				00779			
1 PLC				©=2151790			
2 PLC				Customer Accessible Production Drawing			
3 PLC				SCALE		SHEET 2 OF 4	
4 PLC				1:2			
ANGLES				REV			
FINISH				F			
MATERIAL						SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION	

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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151790-1	D	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151790-2	F	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151790-7	A	CRIMP TOOLING KIT	-



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.50 mm [.059]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: PH CONNECTOR			
WIRE STRIP LENGTH 1.90-2.50 mm [0.075-.098 IN]		INSULATION DIAMETER RANGE Ø0.90-1.50 mm [0.035-.059 IN]	
			
TERMINAL APPLICATION	HM-0047 Rev R	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	STM TERMINAL
1949141-3	SPH-002T-P0.5S	1949141-2	2426PS
1949141-1	SPH-002T-P0.5		

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
24 AWG			0.65+/-0.025 [.025+/- .001]		9.1
26 AWG			0.60+/-0.025 [.023+/- .001]		9.6
28 AWG			0.58+/-0.025 [.023+/- .001]		9.8
30 AWG			0.55+/-0.025 [.021+/- .001]		10.2



1. RECOMMENDED SPARE PARTS
2. REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
3. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
4. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: PH CONNECTOR			
WIRE STRIP LENGTH 1.90-2.50 mm [.075-.098 IN]		INSULATION DIAMETER RANGE Ø0.90-1.50 mm [.035-.059 IN]	
			
TERMINAL APPLICATION  HM-0047 Rev R			
SPECIFICATION			
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
1949141-4	SPH-002T-P0.5L	-	-

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
24 AWG		0.595±0.025 [0.023±0.001]		9.6
26 AWG		0.545±0.025 [0.021±0.001]		10.2
28 AWG		0.525±0.025 [0.021±0.001]		10.4

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE
SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE
SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO
THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR
PROPER SETUP AND ADJUSTMENTS.

TERMINAL DATA: HSM TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: PH CONNECTOR			
WIRE STRIP LENGTH 1.90-2.50 mm [.075-.098 IN]		INSULATION DIAMETER RANGE Ø0.90-1.50 mm [.035-.059 IN]	
			
TERMINAL APPLICATION	HM-0047 Rev R	-	-
SPECIFICATION		-	-
TERMINALS APPLIED			
TE TERMINAL	HSM TERMINAL	TE TERMINAL	HSM TERMINAL
3311024-1	T2003-TP000000R	-	-

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
24 AWG		0.65 +/- 0.025 [0.025 +/- .001]		9.1
26 AWG		0.60 +/- 0.025 [0.023 +/- .001]		9.6
28 AWG		0.58 +/- 0.025 [0.023 +/- .001]		9.8
30 AWG		0.55 +/- 0.025 [0.021 +/- .001]		10.2

LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD
			-	SEE SHEET I	-	-	-

	-	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	24
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	1	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	14
	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	1-455888-1	SPACER, CRIMPER	82
	-	1	1	547505-3	SPRING, COMPRESSION	77
	-	1	1	854769-4	HOLDER, INS	74
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
	-	1	1	1338685-1	PAWL, FEED	56
	-	2	2	1-2168083-4	SCR, SKT HD CAP, RoHS, M4 X 5	53
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	2119533-4	STRIPPER, SIDE FEED	19
	-	1	1	2-690518-8	HOLD DOWN, TERMINAL	18
1	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1633861-1	SHEAR, FLOATING	9
1	1	1	1	2-1333228-0	ANVIL	8
	-	-	-	-	-	7
	-	-	-	-	-	6
	-	1	1	2119780-6	DEPRESSOR, SHEAR	5
	-	1	1	2-238011-0	BLOCK, CRIMPER SPACER	4
1	1	1	1	2-2119582-3	CRIMPER, INSULATION F PREMIUM	3
	-	-	-	-	-	2
1	1	1	1	2-456401-4	CRIMPER, WIRE .042 F PREMIUM	1
-77	-22	-21		PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: mm			TOLERANCES UNLESS OTHERWISE SPECIFIED:			NAME Ocean Side Feed Applicator		PRODUCT SPEC		APPLICATION SPEC			

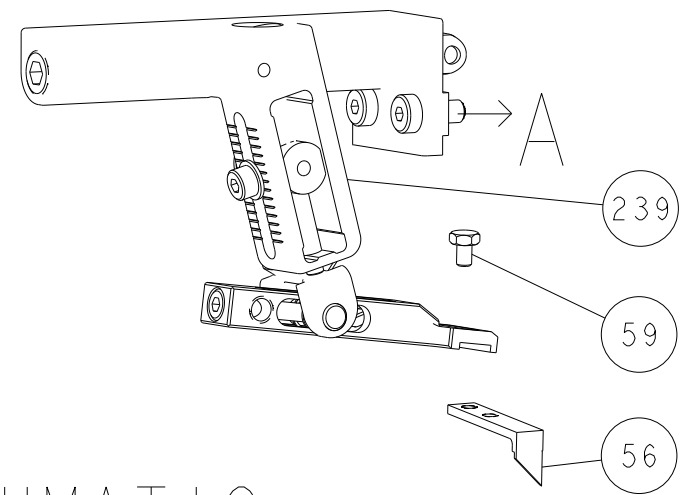
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

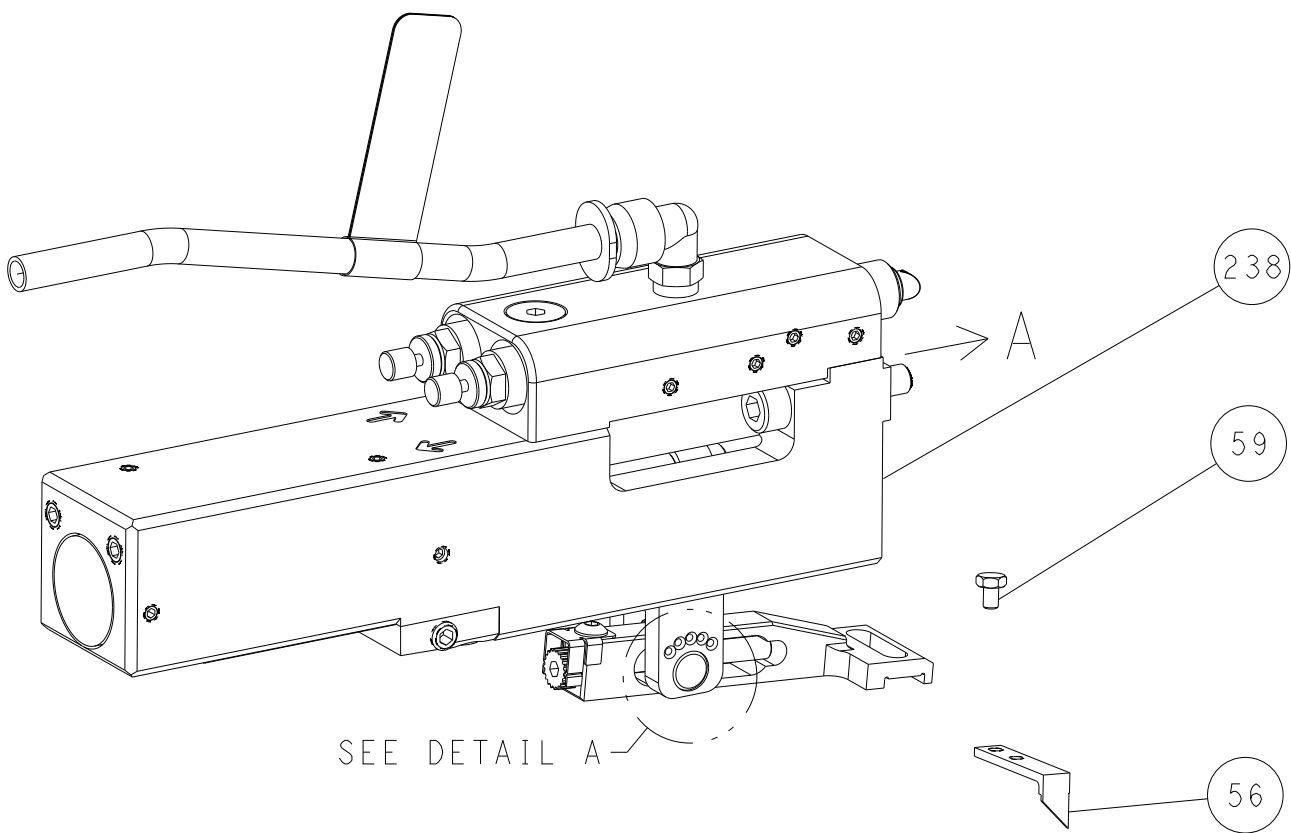
LOC		DIST		REVISIONS				
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD	
		-		SEE SHEET 1	-	-	-	

FEED TYPE

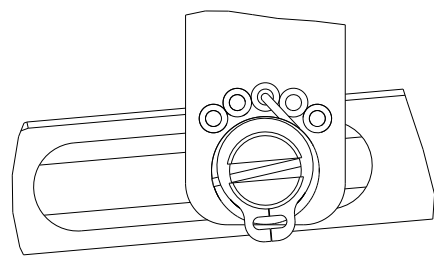
MECHANICAL



PNEUMATIC

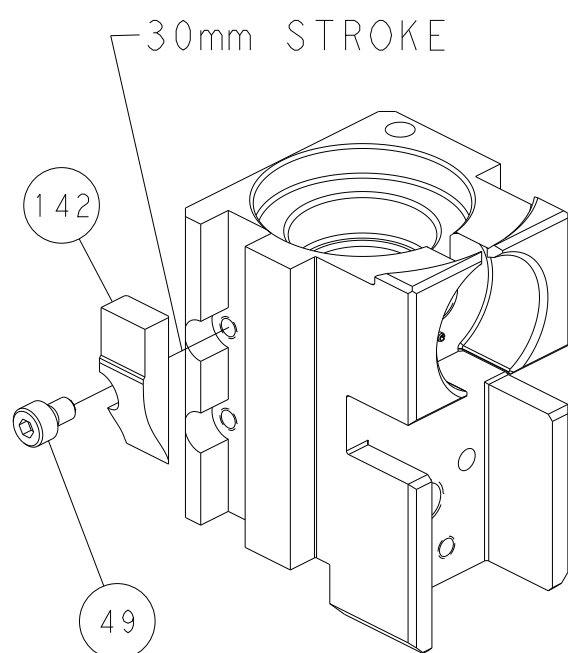


FEED SPRING SETTING POSITION
(SHOWN FROM REAR SIDE)

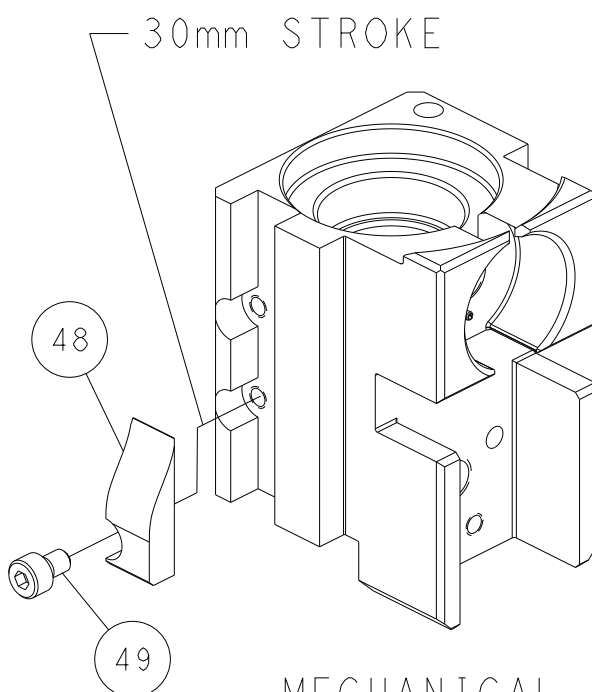


DETAIL A

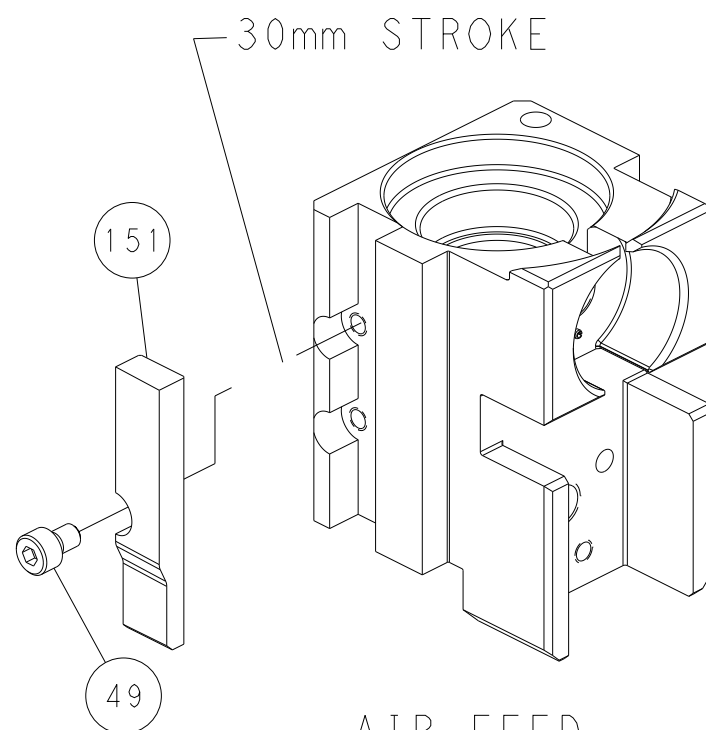
CAM POSITIONS



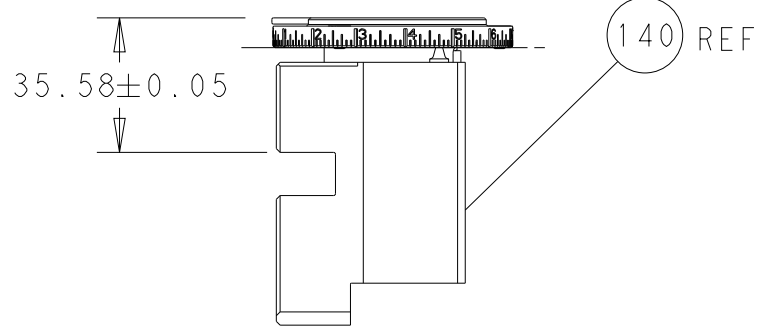
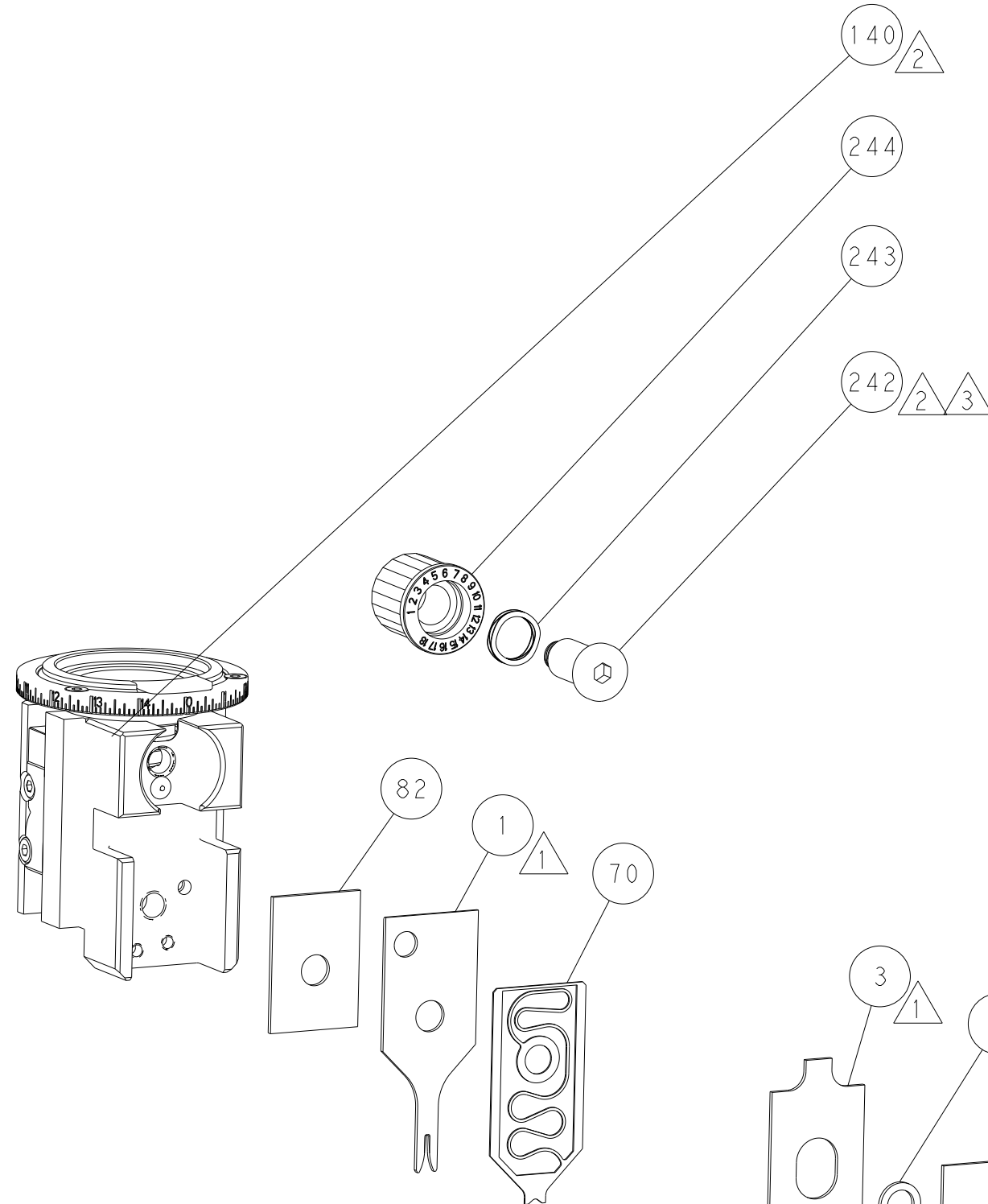
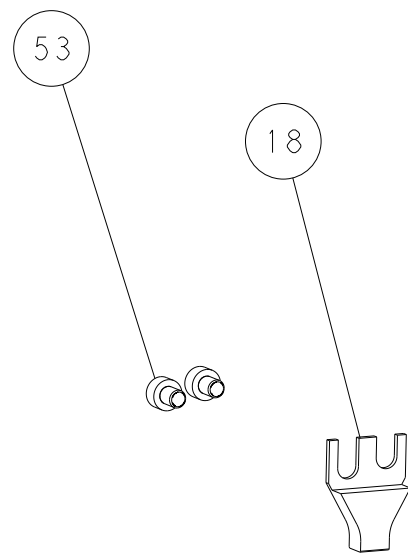
MECHANICAL
POST FEED



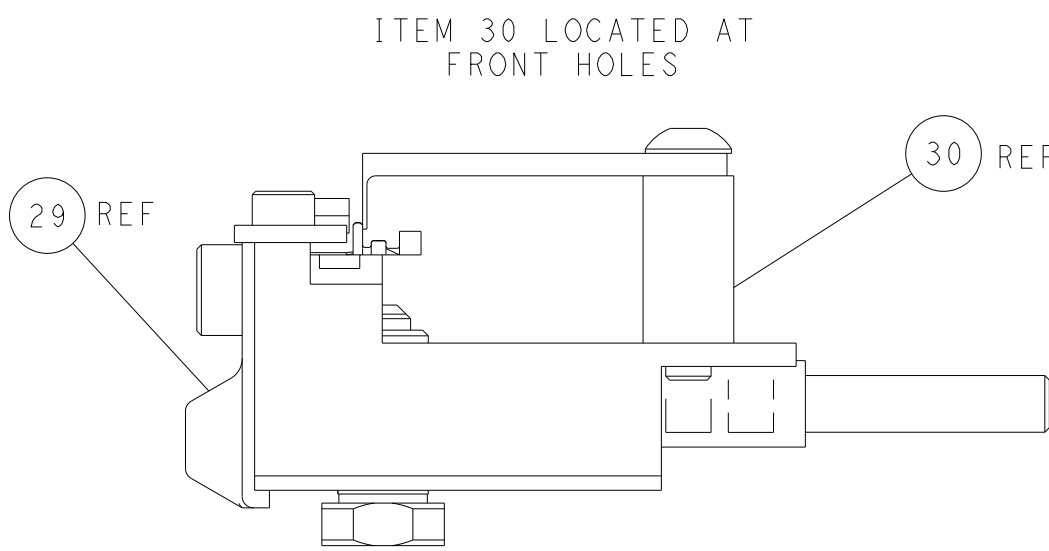
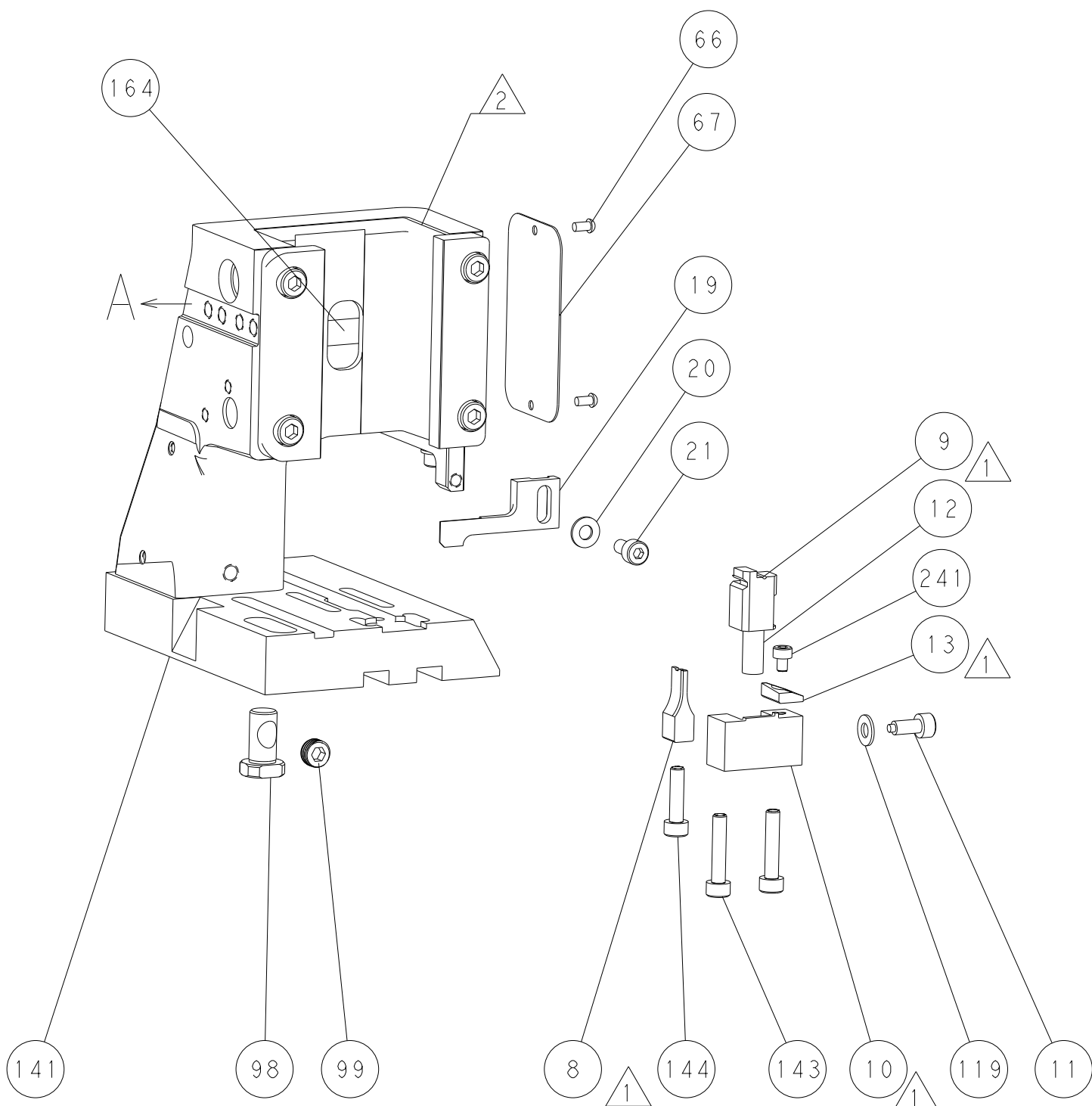
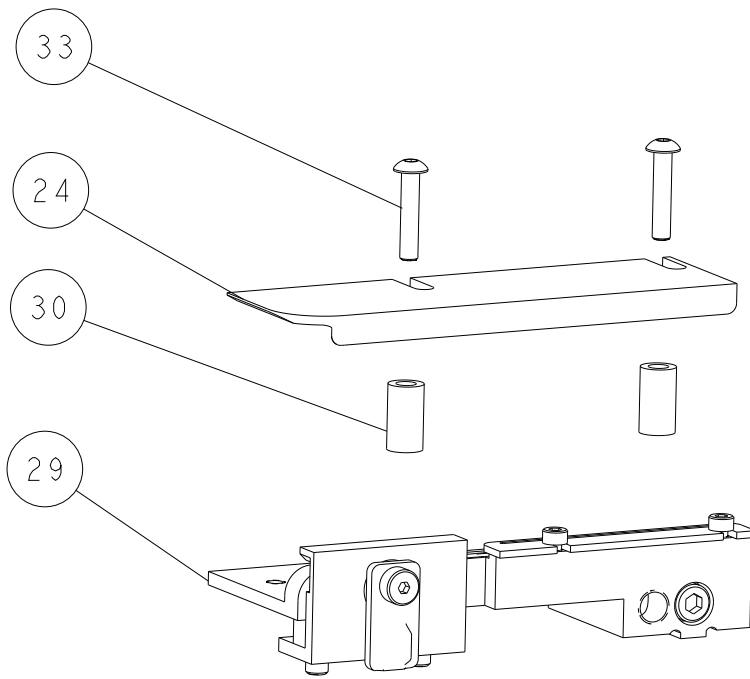
MECHANICAL
PRE FEED



AIR FEED



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO COMPANY CONTROL AND ENDORSEMENT. ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST VERSION.										DWN K. HUANG 24OCT2012		 TE Connectivity Harrisburg, PA 17105-3608							
										CHK S. XI 24OCT2012									
										APVD S. XI 24OCT2012									
										PRODUCT SPEC									
DIMENSIONS:										APPLICATION SPEC		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO	
mm																			
										0 PLC ±		NAME Ocean Side Feed Applicator -		A 00779		C = 2151790		-	
										1 PLC ±									
										2 PLC ±									
										3 PLC ±									
										4 PLC ±									
FINISH										±		4 ANGLES							
MATERIAL										WEIGHT									
-										-									
Customer Accessible Production Drawing										SCALE		1:2		SHEET		4 of 4		REV	
																		F	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION