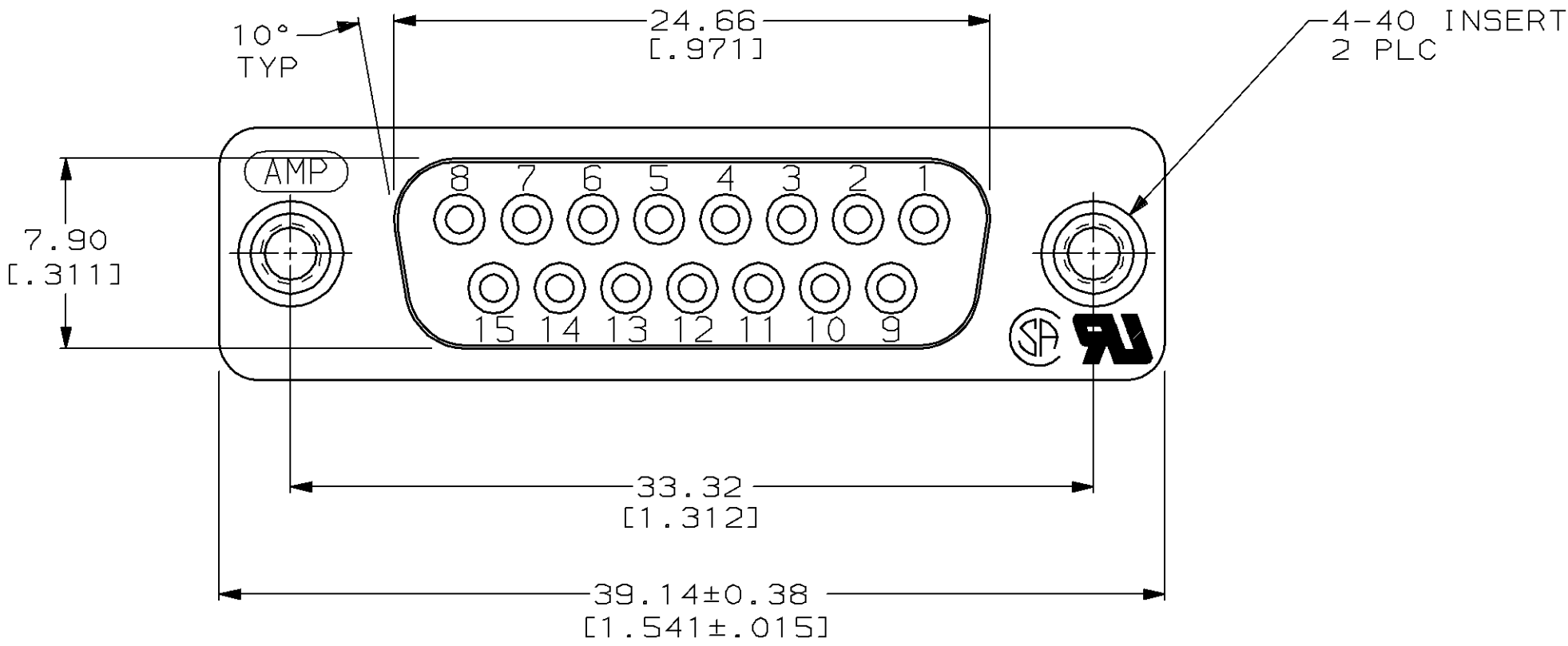
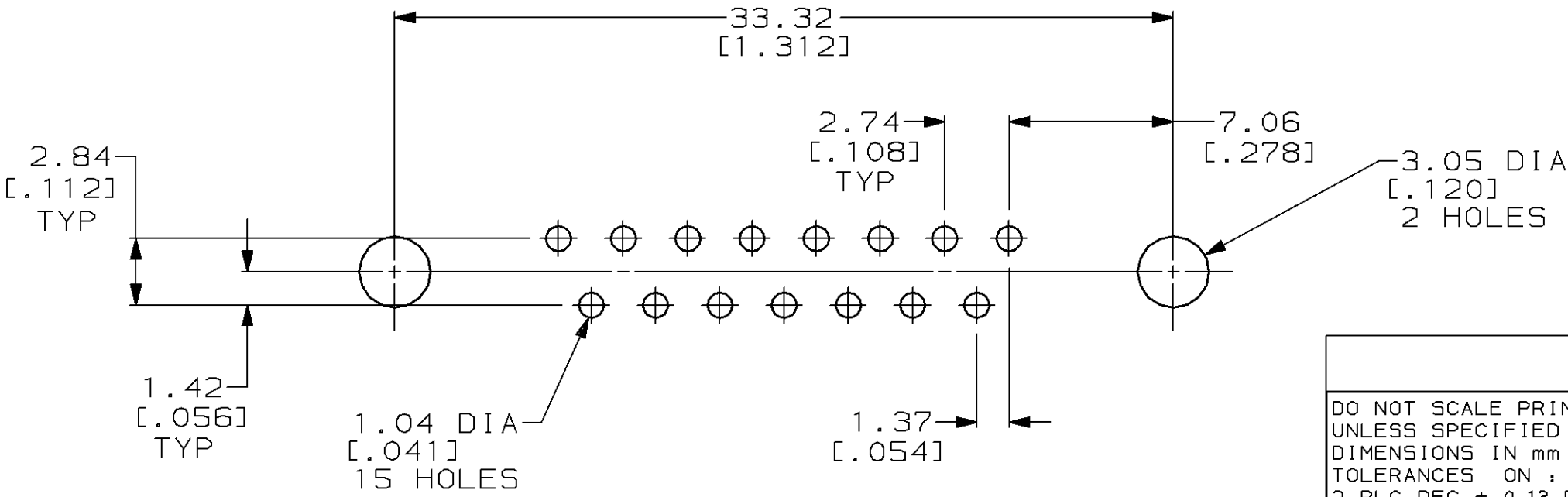
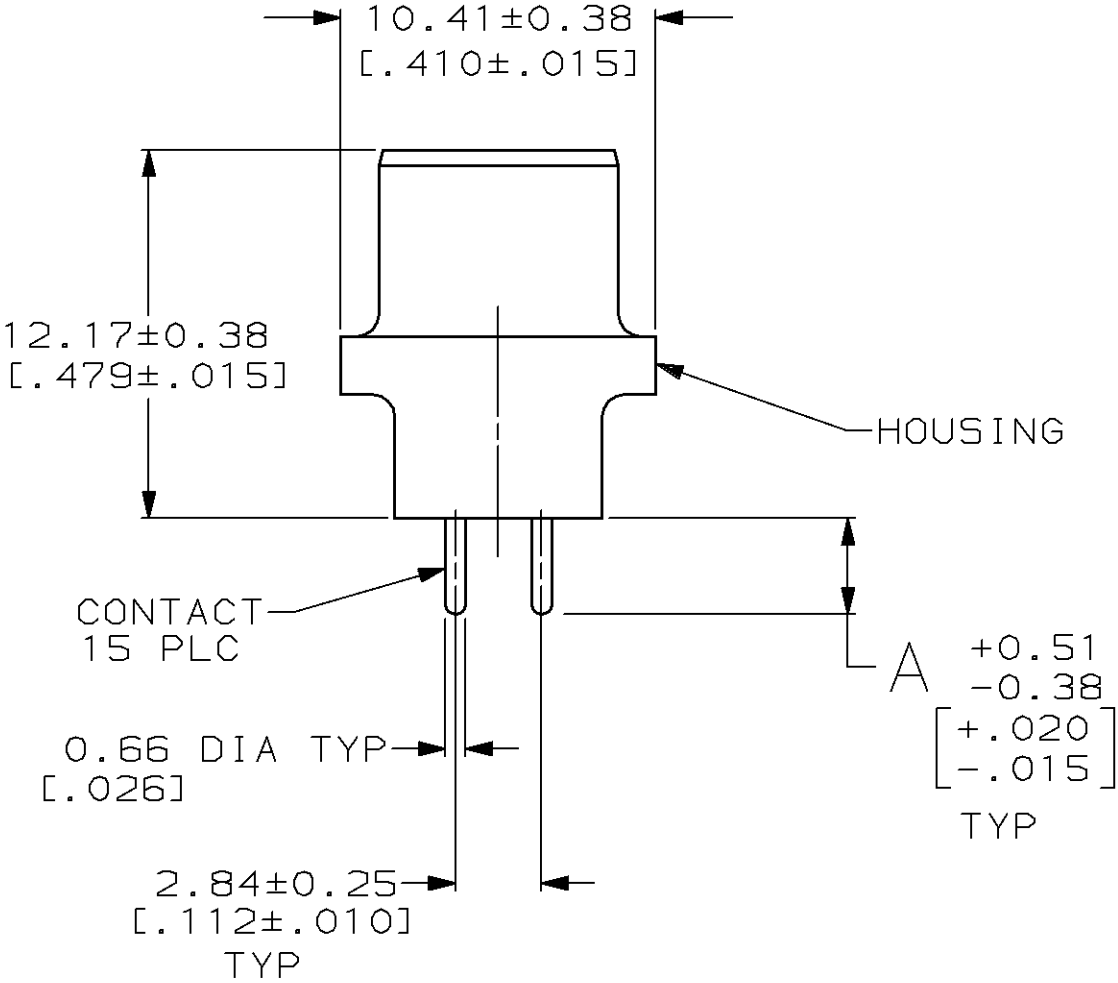
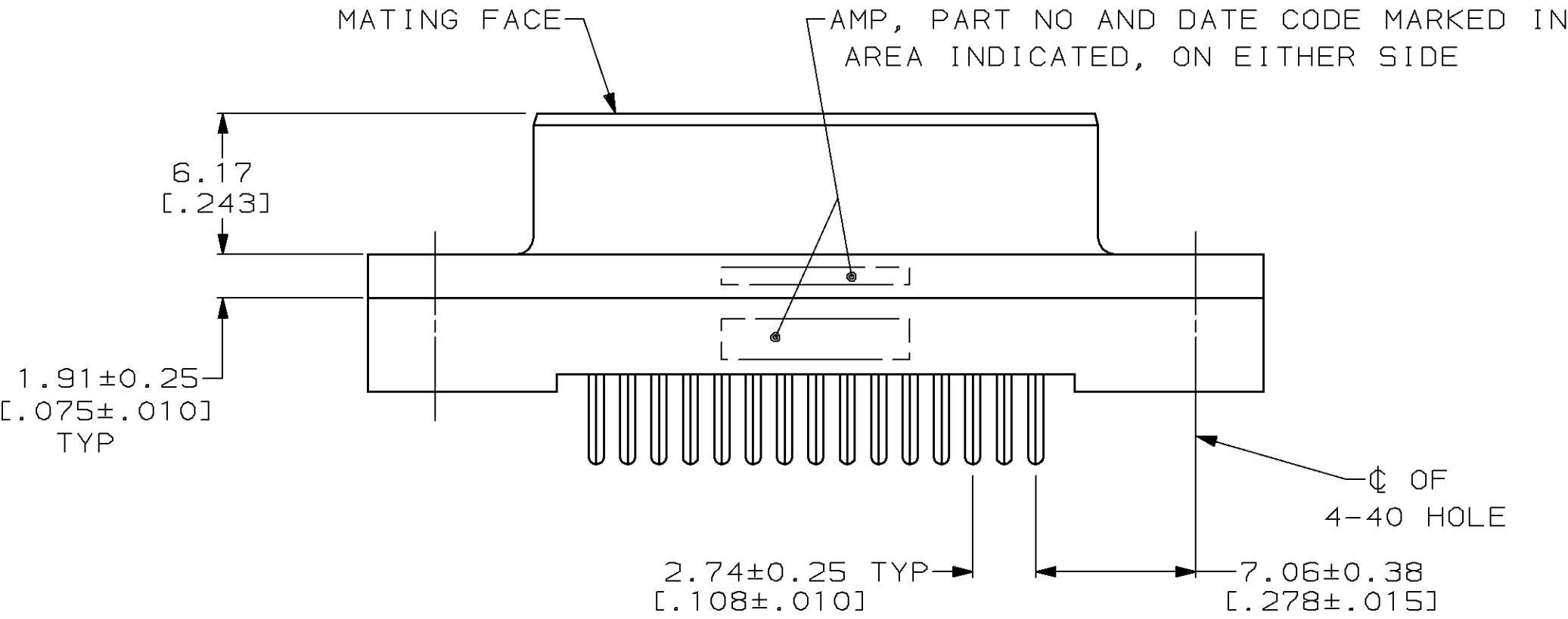


				1				
LOC	DIST	P	F	REVISIONS				
				ZONE	LTR	DESCRIPTION	DATE	APPD
BD	77				C	REDRAWN & REVISED, ECN BD3361	11-89	SS
				D	OBS 745057-5,-8 BD6038	06/09/92	CR	
				E	OBS -6,-7 PER EC 0020-964-93	04/11/94	CR	



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACTS: PHOSPHOR BRONZE PER QQ-B-750; INSERTS: BRASS PER QQ-B-626.
- 2 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3 GOLD FLASH FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.
- 4 0.76μm[.000030] MIN GOLD FOR A LENGTH OF 2.54[.100] MIN FROM MATING END, 2.54μm[.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27μm[.000050] MIN NICKEL.



OBSOLETE	6.35 [0.250]	4	745057-8
OBSOLETE	6.35 [0.250]	3	745057-7
OBSOLETE	4.32 [0.170]	4	745057-6
OBSOLETE	4.32 [0.170]	3	745057-5
	3.18 [0.125]	4	745057-4
	3.18 [0.125]	3	745057-3

RECOMMENDED PC BOARD MOUNTING DIMENSIONS

		A		CONTACT FINISH		PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± 2°		DR 11-16-89 J McCLINTON		AMP AMP INCORPORATED Harrisburg, Pa. 17105			
		CHK 2-1-90 R.STONE					
		APPD 2-2-90 S.SCHIEFERLY					
MATERIAL 1		APPD 2-2-90 C.ROHDE		NAME RECEPTACLE ASSEMBLY, SIZE 2, 15 POSN, VERTICAL, AMPLIMITE® HD-20			
		PRODUCT SPEC 108-40025					
FINISH 2 CONTACT: SEE TABLE		APPLICATION SPEC -		SIZE C		CAGE CODE 00779	
		WEIGHT -		DRAWING NO 745057			
				SCALE 4:1			
						SHEET 1 OF 1	