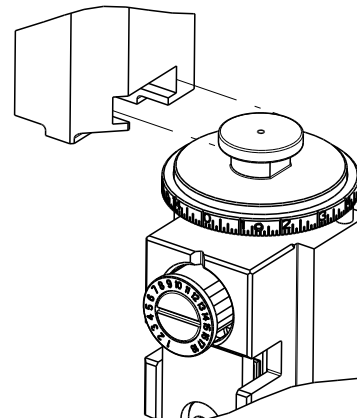


8		7		
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		
20		20		
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION
	2266237 1	C	FINE CRIMP HEIGHT ADJUST	
	2266237 2	C	FINE CRIMP HEIGHT ADJUST	
	2266237 5	C	FINE CRIMP HEIGHT ADJUST	
	2266237 6	C	NON CRIMP HEIGHT ADJUST	
	2266237 7	C	FINE CRIMP HEIGHT ADJUST	
	7-2266237-7	A	CRIMP TOOLING KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.66 mm [.026]	F
INSUL	0.69 mm [.027]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: AMP MCP 2.8K FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH 0.80-1.50 mm [.031-.059 IN]		INSULATION DIAMETER RANGE Ø0.53-0.77 mm [.021-.030 IN]	
TERMINAL APPLICATION SPECIFICATION		TERMINAL APPLICATION SPECIFICATION	
TERMINALS APPLIED		TERMINALS APPLIED	
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
2113441-1	SSHL-003T-PO.2	2113441-2	SSHL-003GA1-PO.2

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
28 AWG		0.45+/-0.02 [0.018+/-0.001]		7.5
30 AWG		0.42+/-0.02 [0.017+/-0.001]		7.9
32 AWG		0.40+/-0.02 [0.016+/-0.001]		8.2



1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266237-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266237-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266237-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266237-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

△6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6)
USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 5.35.

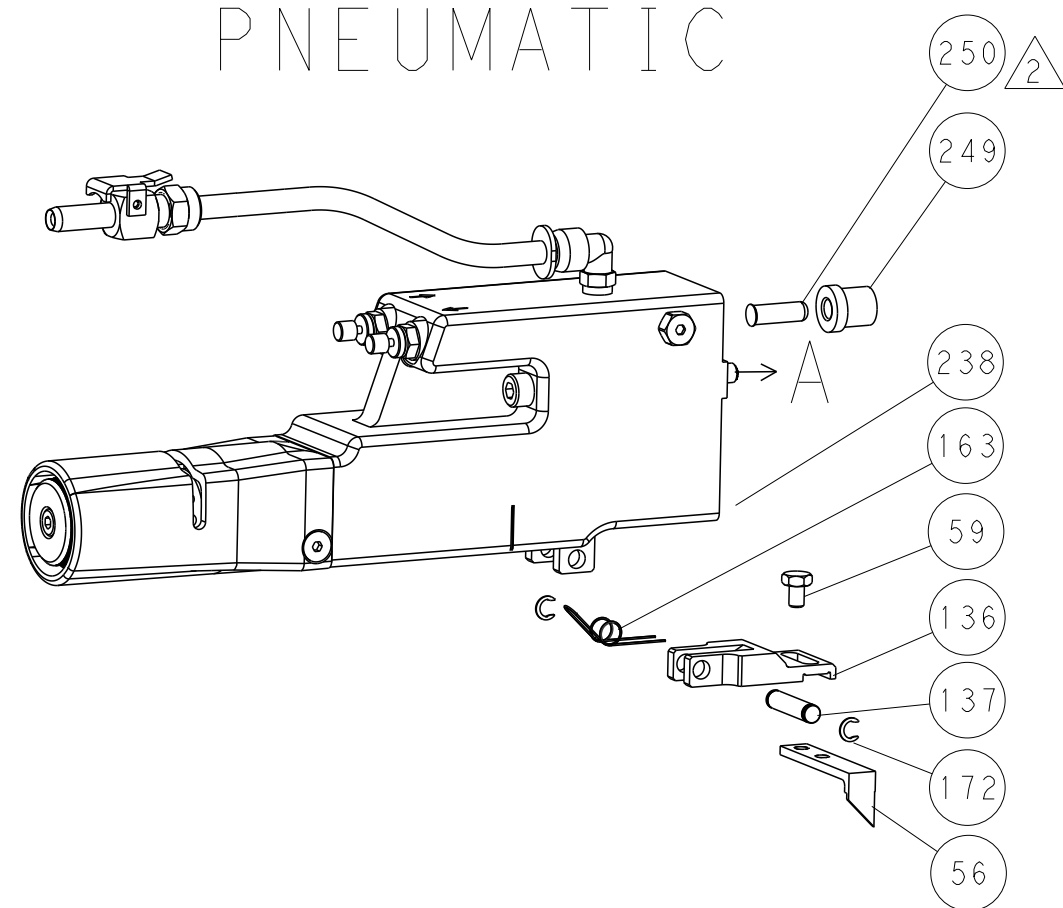
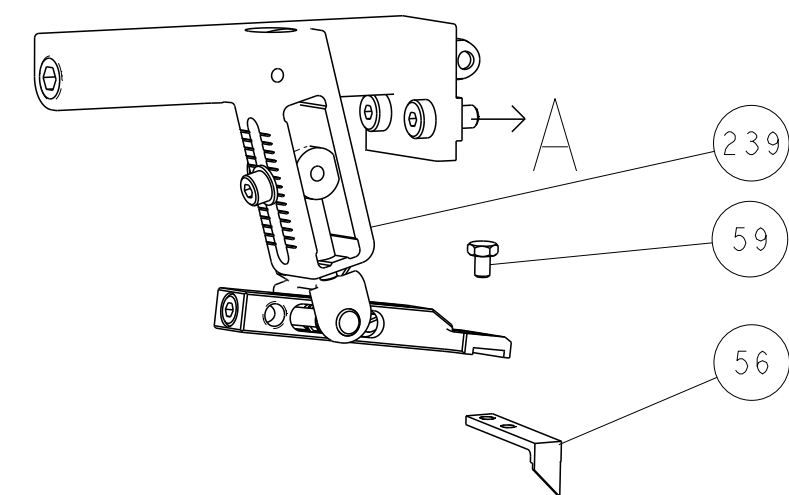
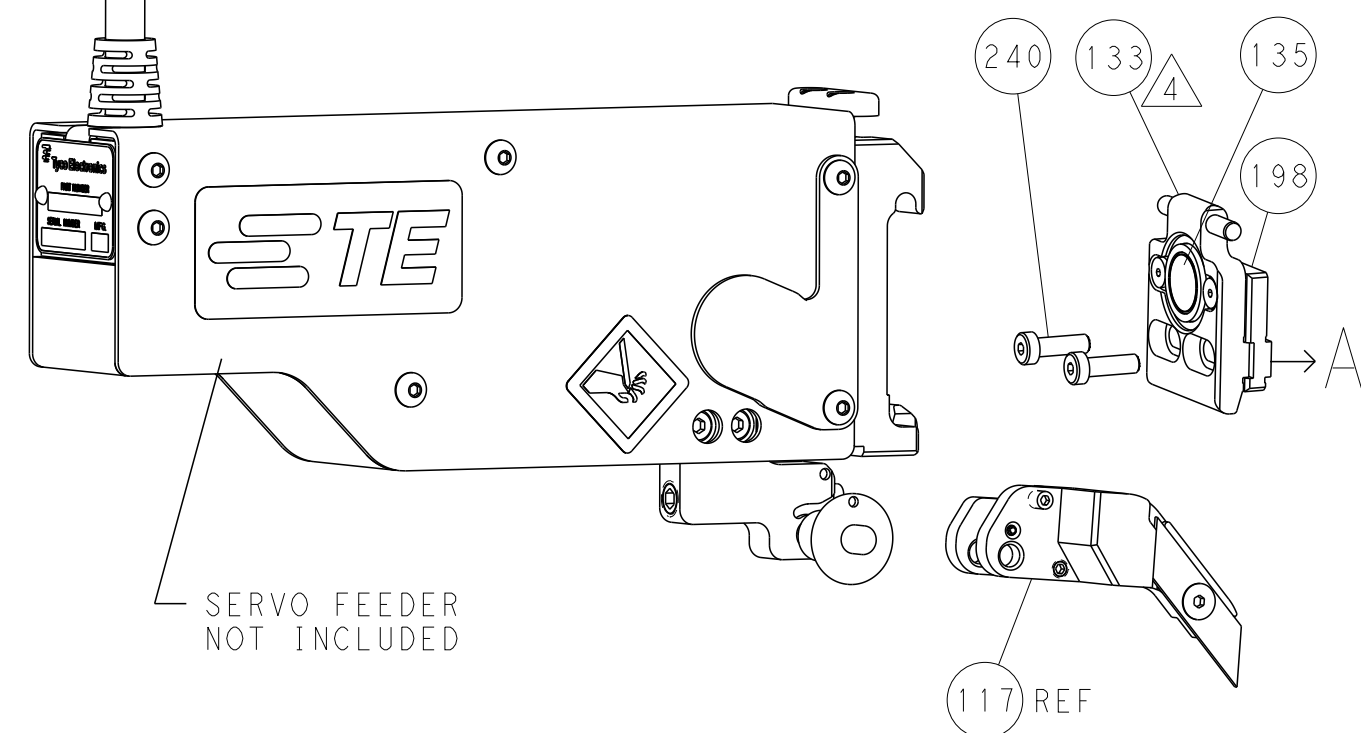
THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER TERMINATING UNIT.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

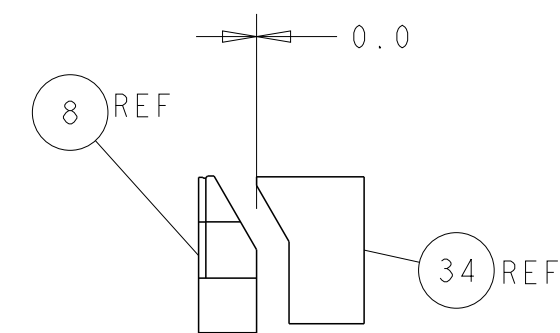
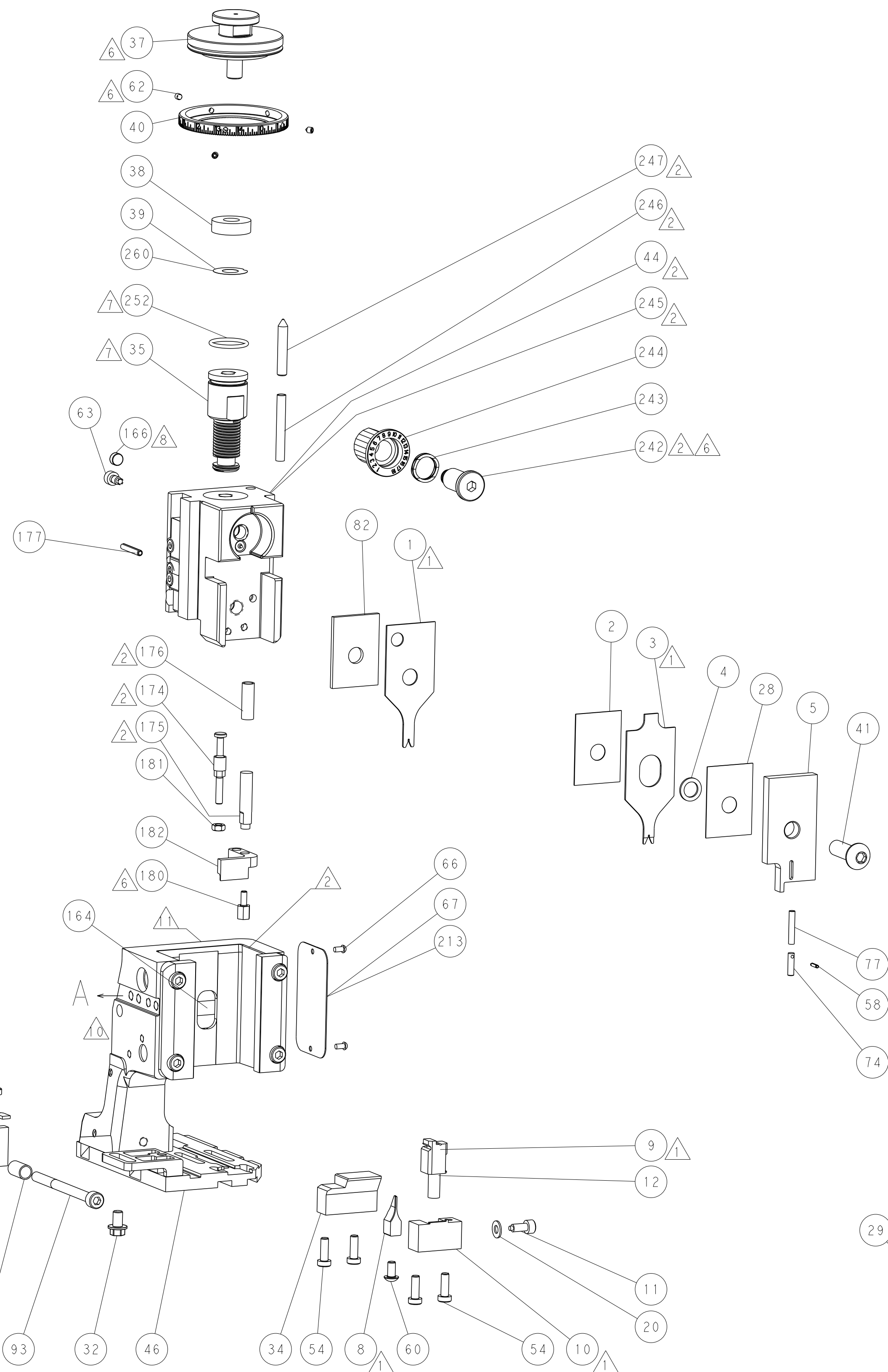
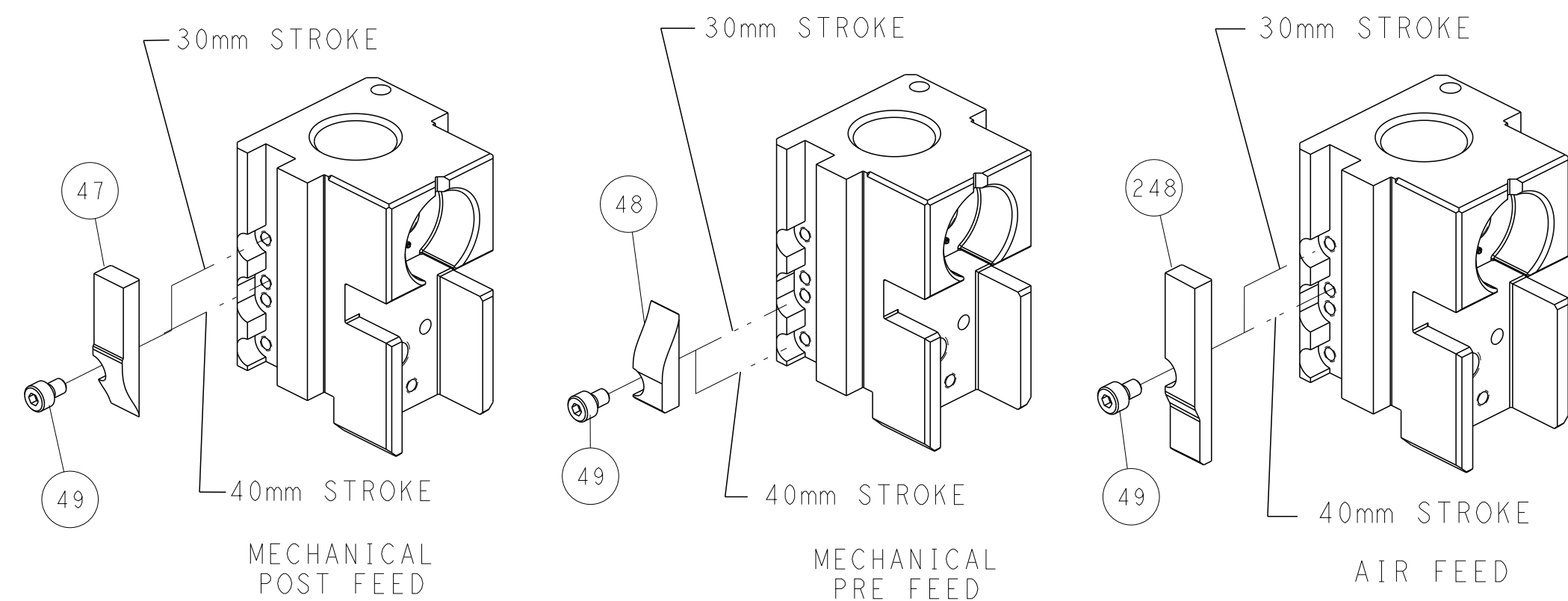
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

										I				
SET UP GAUGE 211959-1					LOC A	DIST 66	REVISIONS							
P		LTR		DESCRIPTION				DATE		DWN		APVD		
A				RELEASED				11JUN2014		GH		TE		
B		ECR-15-004376						14APR2015		YY		UG		
C		ECR-17-011047						31JUL2017		MZ		KZ		
CI		ECR-19-002643						19FEB2019		TB		CT		
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY					239		
-	-	-	-	-	1	2063440-1	AIR FEED MODULE					238		
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION					213		
-	-	1	1	-	-	1901094-3	SPACER, FEEDER					198		
-	1	1	1	1	1	1803237-1	STRIPPER, SIDE FEED					182		
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5					181		
6	-	1	1	1	1	1-1752354-2	STANDOFF,HOLD-DOWN					180		
-	1	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 x 20.0					177		
-	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION					176		
-	1	1	1	1	1	1752353-3	GUIDE PIN,HOLDDOWN					175		
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN					174		
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT					172		
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY					166		
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC					164		
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER					163		
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854					137		
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF					136		
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED					135		
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM					133		
-	1	1	1	1	1	1-22281-8	SPRING, COMPRESSION					121		
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF					117		
-	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE					96		
-	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0					95		
-	1	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65					93		
-	1	1	1	1	1	2-455888-1	SPACER, CRIMPER					82		
-	1	1	1	1	1	1962431-2	SPRING, COMPRESSION					77		
-	1	1	1	1	1	854769-4	HOLDER, INS					74		
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE					71		
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION					67		
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188					66		
6	-	1	-	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT					63		
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0					62		
-	2	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 x 20.0					61		
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)					60		
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0					59		
-	1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250					58		
-	-	-	-	1	1	1338685-1	PAWL, FEED					56		
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12					54		
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0					49		
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED					48		
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED					47		
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF					46		
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED					44		
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)					41		
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT					40		
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK					39		
6	-	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION					38		
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE					37		
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT					35		
-	1	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL					34		
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)					33		
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG					32		
-	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE					30		
-	1	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE					29		
-	1	1	1	1	1	455888-3	SPACER, CRIMPER					28		
-	2	2	2	2	2	22283-1	SPRING, COMPRESSION					27		
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE					26		
-	1	1	1	1	1	240792-1	DRAG, TERMINAL					25		
-	1	1	1	1	1	1320928-2	STRIP GUIDE					24		
-	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0					23		
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4					20		
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION					12		
-	1	1	1	1	1	1-356885-4	STOP, SHEAR					11		
1	-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT					10		
1	-	1	1	1	1	1633861-1	SHEAR, FLOATING					9		
1	1	1	1	1	1	8-1633927-1	ANVIL, COMBINATION					8		
-	-	-	-	-	-	-						7		
-	-	-	-	-	-	-						6		
-	1	1	1	1	1	2119780-3	DEPRESSOR, SHEAR					5		
1	-	1	1	1	1	3-2380111-6	BLOCK, CRIMPER SPACER					4		
1	1	1	1	1	1	1803167-1	CRIMPER, INSULATION F SPECIAL					3		
-	1	1	1	1	1	455888-4	SPACER, CRIMPER					2		
1	1	1	1	1	1	1-1633713-4	CRIMPER, WIRE PREMIUM					1		
-77	-7	-6	-5	-2	-1	PART NO					DESCRIPTION		ITEM NO	
PART DRAWING IS A CONTROLLED DOCUMENT FOR ETEC ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND NOT CONTROL BY INDICATING ORGANIZATION CHANGES OR CANCELS FOR THE LATEST REVISION						DWN HOFFNER 30MAR2014	 TE Connectivity Harrisburg, PA 17105-3608					Ocean Side Feed Applicator		
DIMENSIONS:						NAME								
mm						SIZE								
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1						CAGE CODE								
MATERIAL						WEIGHT	DRAWING NO	RESTRICTED TO						
						A1	00779	C=2266237	SCALE 1:2		SHEET 1 OF 4	REV C1		
Customer Accessible						Production Drawing		SCALE 1:2		SHEET 1 OF 4		REV C1		

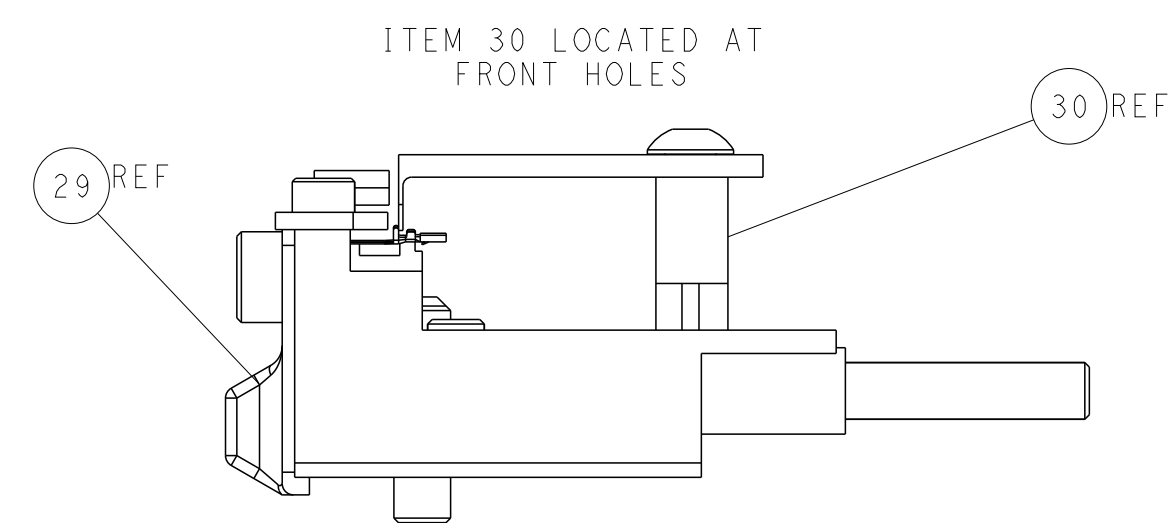
PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TFCO-TECHNOSTRUTS CORPORATION IT IS SUBJECT TO THE PROVISIONS OF THE TFCO-TECHNOSTRUTS CORPORATION POLICY ON CONTROLLED DOCUMENTS. FOR THE LATEST REVISION, ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN HOFFNER CHK ELBIN		30MAR2014 31MAR2014		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		NAME APVD T. ELBIN 31MAR2014 PRODUCT SPEC - APPLICATION SPEC -		Ocean Side Feed Applicator -	
		MATERIAL -		FINISH -		WEIGHT -	
		SIZE A		CAGE CODE 00779		DRAWING NO C-2266237	
		RESTRICTED TO -					
Customer Accessible Production Drawing						SCALE 1:2 SHEET 2 OF 4 REV. C	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2-2266237-1	C	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2-2266237-2	C	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2-2266237-5	C	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2-2266237-7	C	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266237-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.66 mm [.026]	F
INSUL	0.69 mm [.027]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: AMP MCP 2.8K FLAT TYPE RECEPTACLE			
WIRE STRIP LENGTH 0.80-1.50 mm [.031-.059 IN]		INSULATION DIAMETER RANGE Ø0.53-0.77 mm [.021-.030 IN]	
TERMINAL APPLICATION SPECIFICATION	CHM-1-165	-	-
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
2113441-1	SSHL-003T-PO.2	2113441-2	SSHL-003GA1-PO.2

WIRE SIZE		CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
28 AWG		0.45+/-0.02 [.018+/- .001]	7.5
30 AWG		0.42+/-0.02 [.017+/- .001]	7.9
32 AWG		0.40+/-0.02 [.016+/- .001]	8.2



- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266237-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266237-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266237-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180 & 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER TERMINATING UNIT.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-1	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

6

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD	
-	-	SEE SHEET 1		-	-	-	-

-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1803237-1	STRIPPER, SIDE FEED	182
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
6	-	1	1	1	1-1752354-2	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-3	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	2-2119656-2	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-22281-8	SPRING, COMPRESSION	121
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	95
-	1	1	1	1	2168083-6	SCR, SKT HD CAP, RoHS, M5 X 65	93
-	1	1	1	1	2-455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1962431-2	SPRING, COMPRESSION	77
-	1	1	1	1	854769-4	HOLDER, INS	74
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-4	RAM WASHER, PRECISION	38
-	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE	29
-	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1633861-1	SHEAR, FLOATING	9
1	1	1	1	1	8-1633927-1	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119780-3	DEPRESSOR, SHEAR	5
-	1	1	1	1	3-238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1803167-1	CRIMPER, INSULATION F SPECIAL	3
-	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	1-1633713-4	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

1

1

1

1

1

1

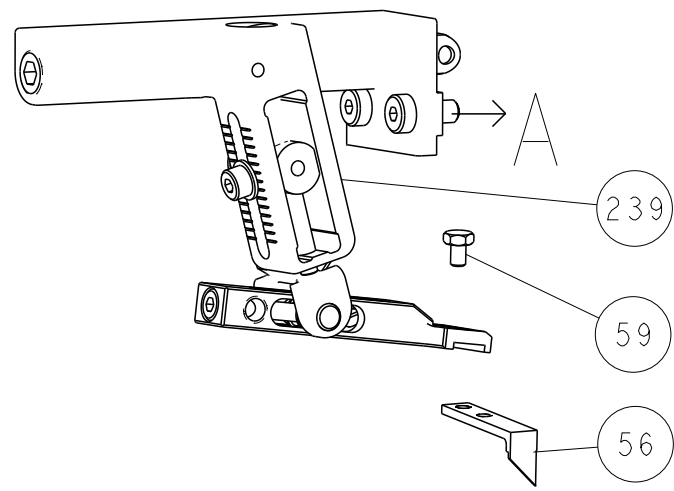
1

THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER. IT IS THE USER'S RESPONSIBILITY TO CONTACT THE ISSUING ORGANIZATION FOR THE LATEST EDITION.		OWN HOFFNER	30MAR2014	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK T. ELBIN	31MAR2014		
mm		APVD T. ELBIN	31MAR2014	NAME Ocean Side Feed Applicator	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 ANGLES ±.01 FINISH		APPLICATION SPEC	
MATERIAL		-		WEIGHT	
-		-		A1 00779 ©=2266237	
Customer Accessible Production Drawing		SCALE		1:2	
				SHEET 3 OF 4	
				REV C1	

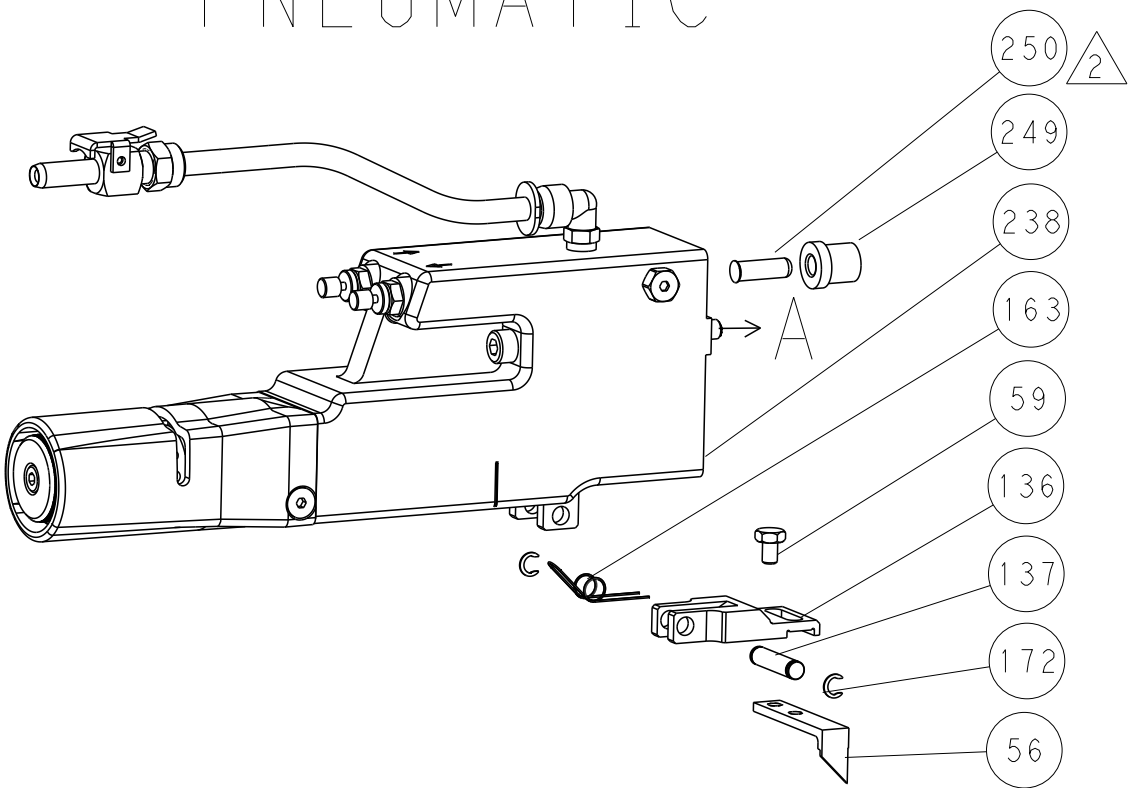
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66		-	SEE SHEET 1	-	-	-

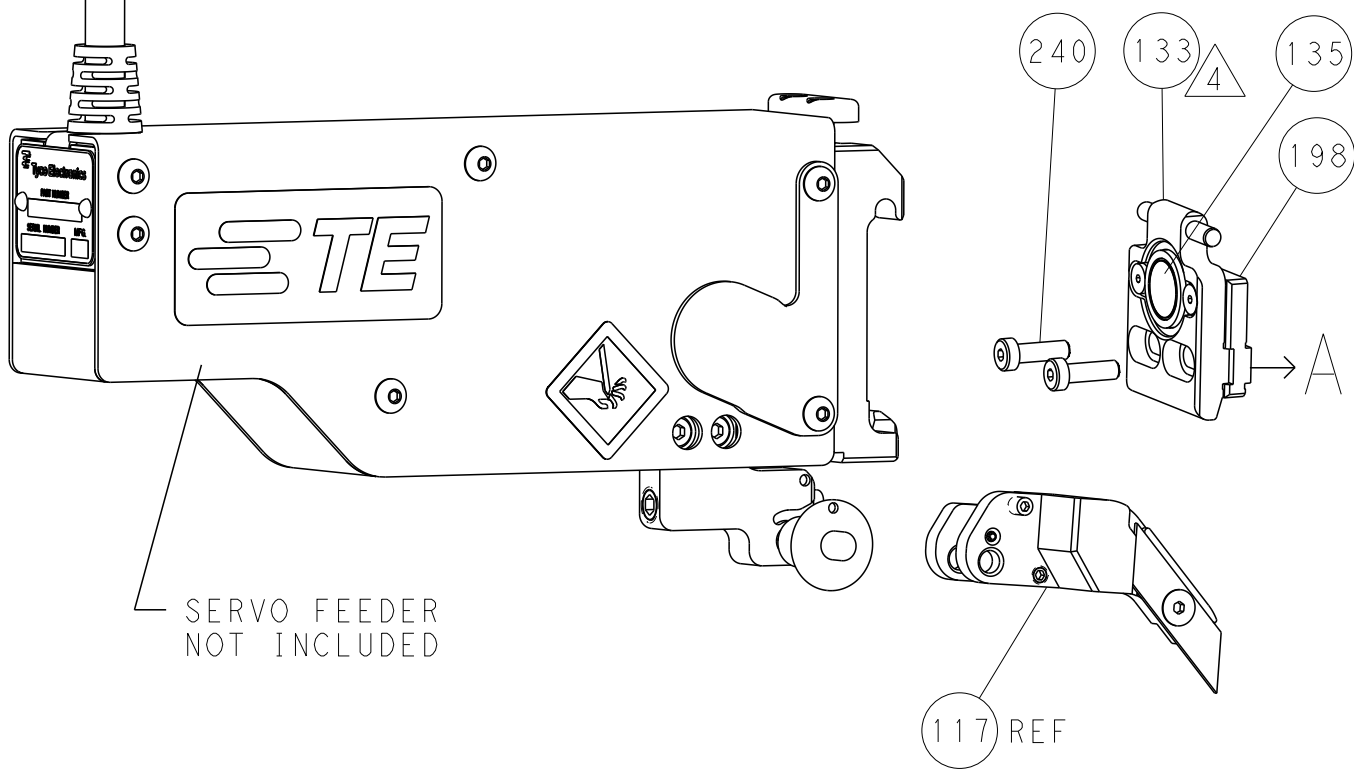
FEED TYPE
MECHANICAL



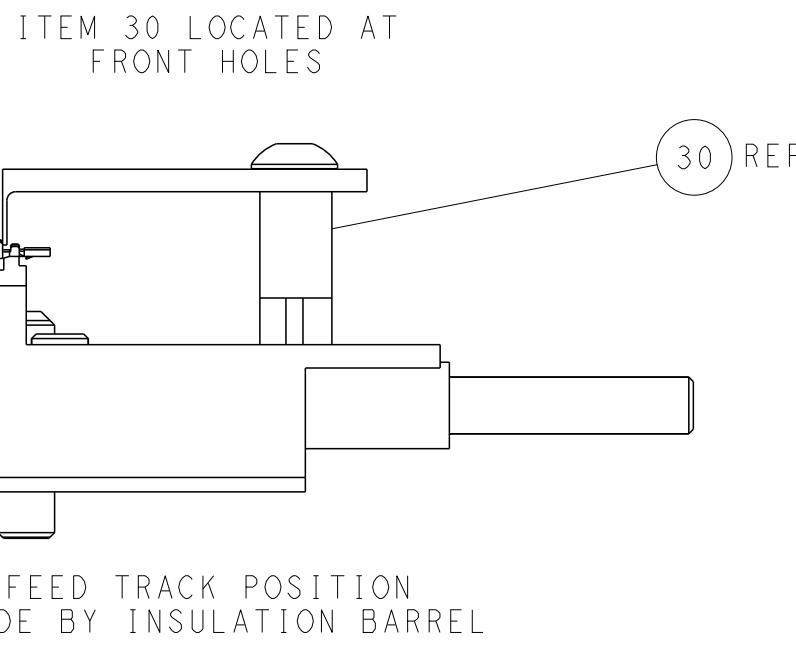
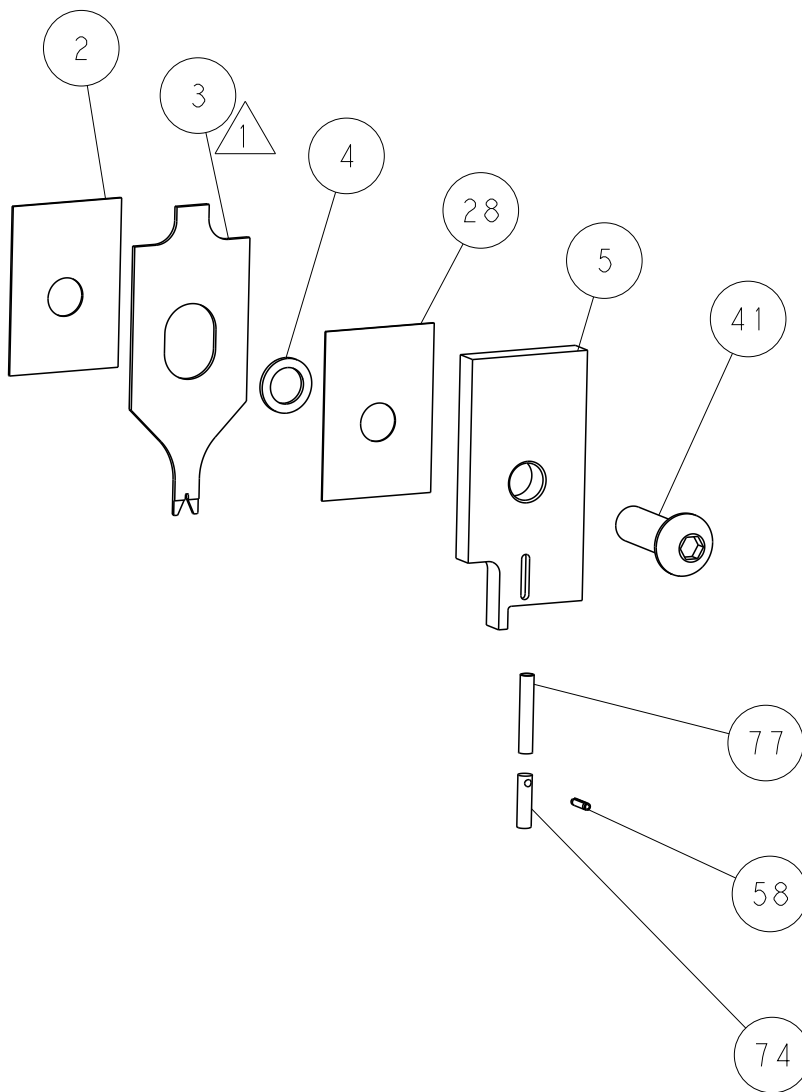
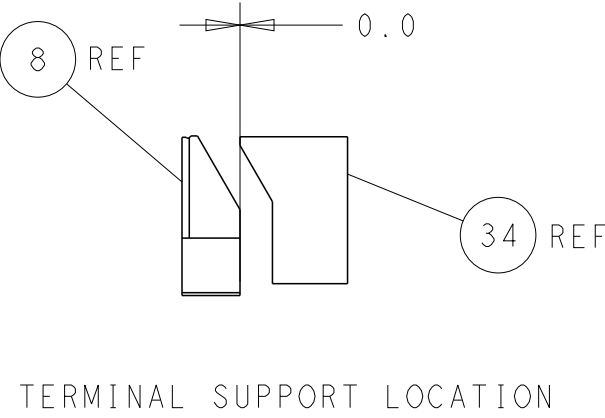
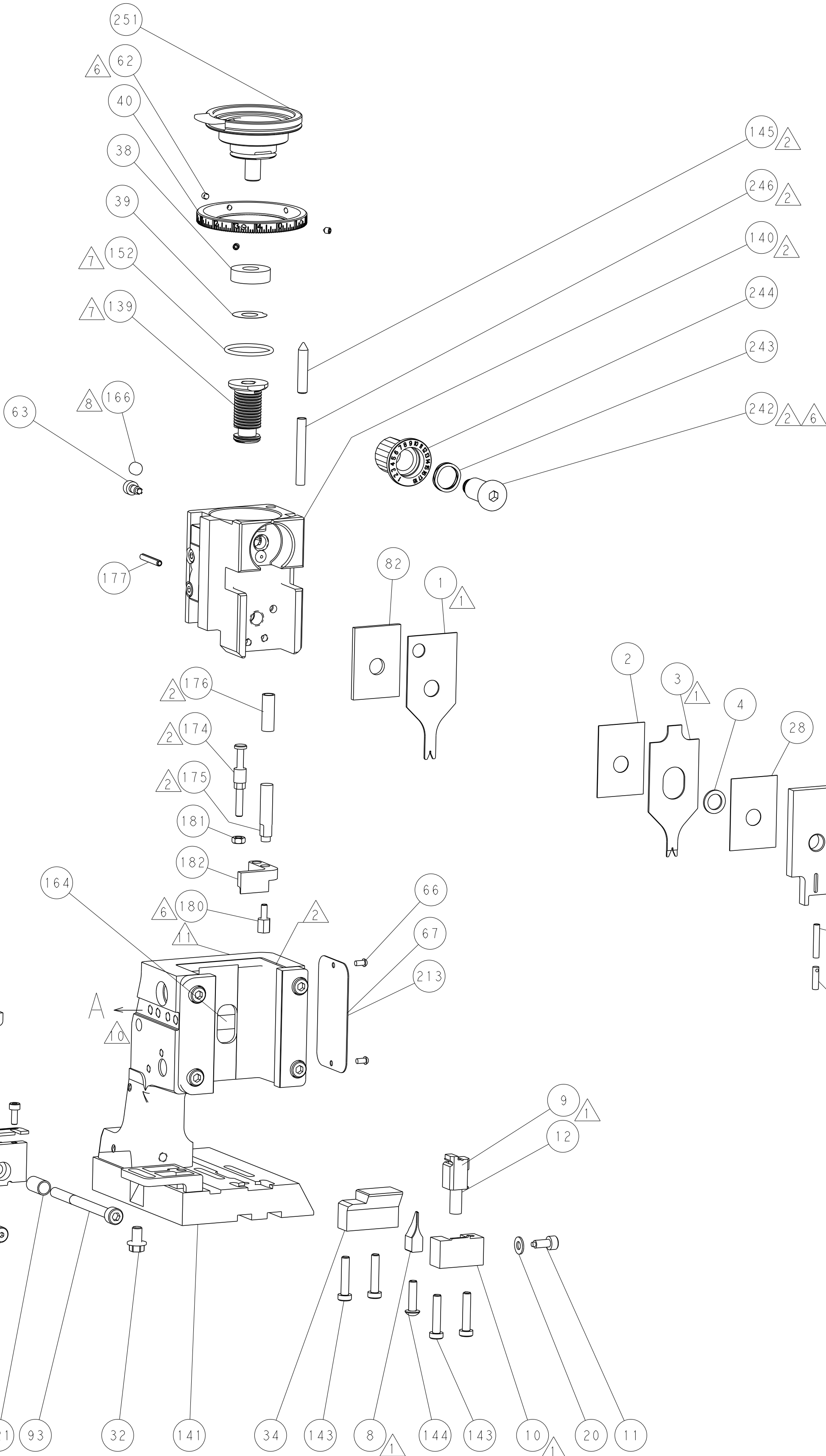
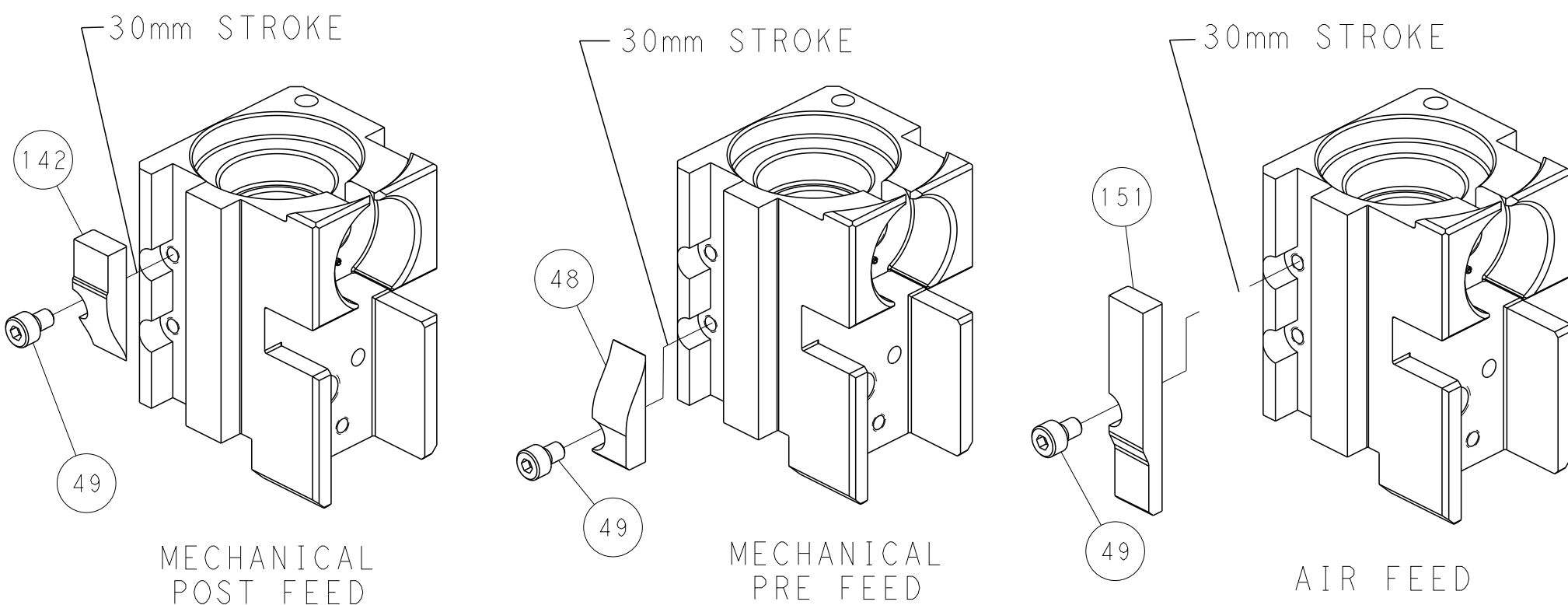
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		30MAR2014		TE Connectivity	
mm		0 PLC ±		CHK		31MAR2014		Harrisburg, PA 17105-3608	
		1 PLC ±		APVD		31MAR2014		NAME	
		2 PLC ±		PRODUCT SPEC				Ocean Side Feed	
		3 PLC ±		APPLICATION SPEC				Applicator	
		4 PLC ±		WEIGHT				SIZE	
		ANGLES		Customer Accessible Production Drawing		A		00779	
		FINISH		SCALE		1:2		SHEET	
								4	
								OF	
								4	
								REV	
								C1	