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LOC		DIST		REVISIONS					
G		14		P	LTR	DESCRIPTION	DATE	DWN	APVD
					D	REV PER 0G3A-0479-01	24SEP01	JR	ME

1 STAMP AMP 22-18 APPROX AS SHOWN
22-16 TERMINALS ARE STAMPED 22-18 IN
ACCORDANCE WITH MILITARY SPEC MIL-T-7928
COMMERCIAL WIRE RANGE IS 22-16

2. WIRE INSUL DIA, 2.67-3.56 [.105-.140]

3. TONGUE MATL THK, 0.79±0.05 [.031±.002]

4 PRELIMINARY - NOT FOR PRODUCTION

BODY

SLEEVE TYP

SERRATION TYP

22.58
[.889] MAX

1

CHROMEL	YELLOW	500	LOOSE PIECE	4 2-322325-1
ALUMEL	RED	500	LOOSE PIECE	4 2-322325-0
CHROMEL	GRAY	500	LOOSE PIECE	1-322325-1
ALUMEL	GREEN	500	LOOSE PIECE	1-322325-0
NICKEL PER ASTM B162	ORANGE	1000	LOOSE PIECE	322325
BODY MATERIAL	SLV COLOR	QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEM		MAX RECOMMENDED OPERATING TEMPERATURE: 649°C [1200°F]	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN L OLMEDA 250CT94	AMP Incorporated Harrisburg, PA 17105-3608		
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752		DIMENSIONS: mm [in]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK M ELLIS 250CT94			
				0 PLC ±- 1 PLC ±- 2 PLC ±0.20 [.008] 3 PLC ±- 4 PLC ±- ANGLES ±-	APVD S BORTNER 250CT94			
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111			CIRCULAR MIL AREA: 0.26mm²-1.65mm² [509-3260]	MATERIAL BODY, SEE TABLE SLEEVE, NI SIL PER ASTM B122	FINISH SLV COLOR, SEE TABLE	PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	NAME WIRE SPLICE, STRATOTHERM DIAMOND GRIP, WIRE SIZE, 22-16 AWG
FOR ORDER ENTRY	1-800-526-5142	STRANDED WIRE			SIZE A3		CAGE CODE 00779	DRAWING NO C-322325

AMP 1470-19 REV 09MAY94		CUSTOMER DRAWING		SCALE 6:1	SHEET 1 OF 1	REV D
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