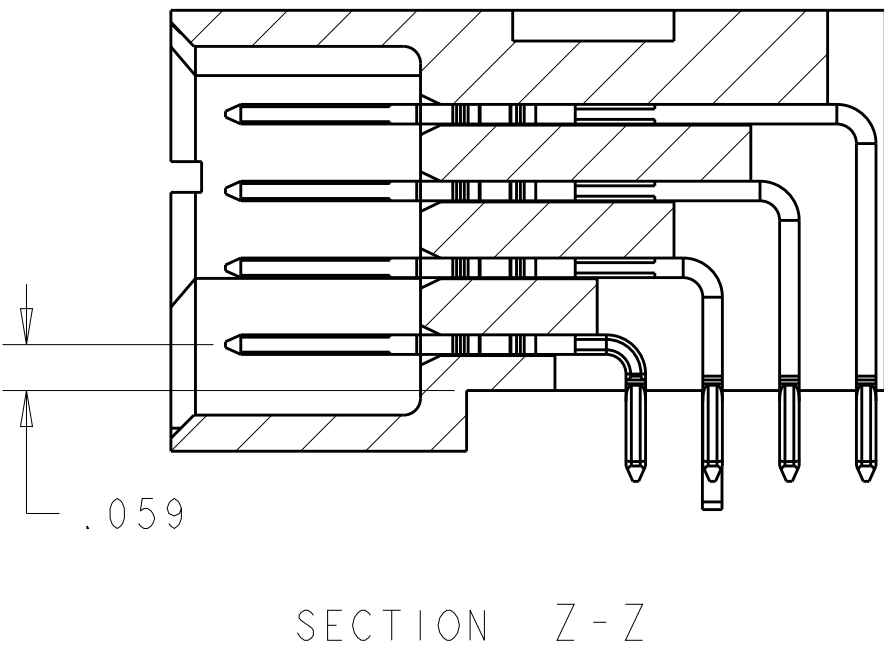
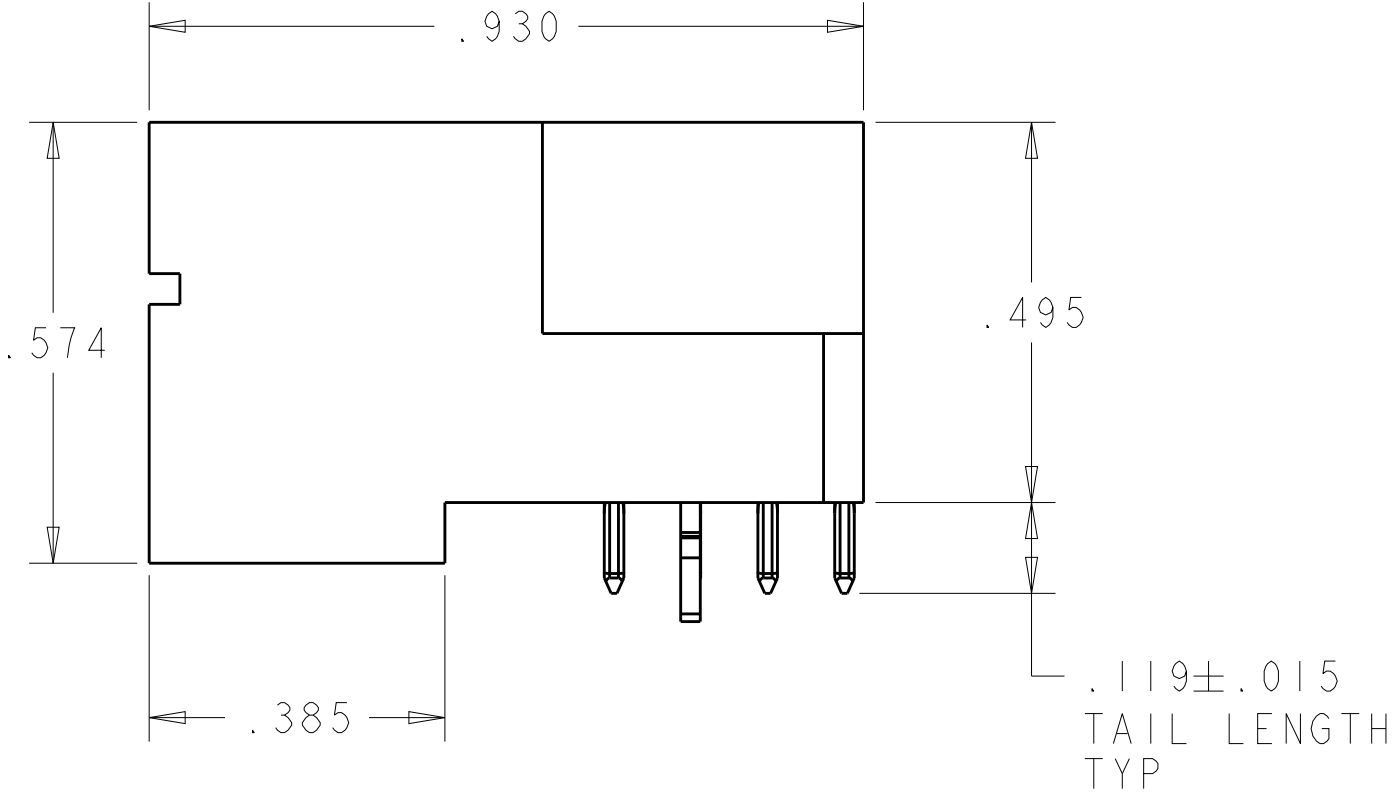
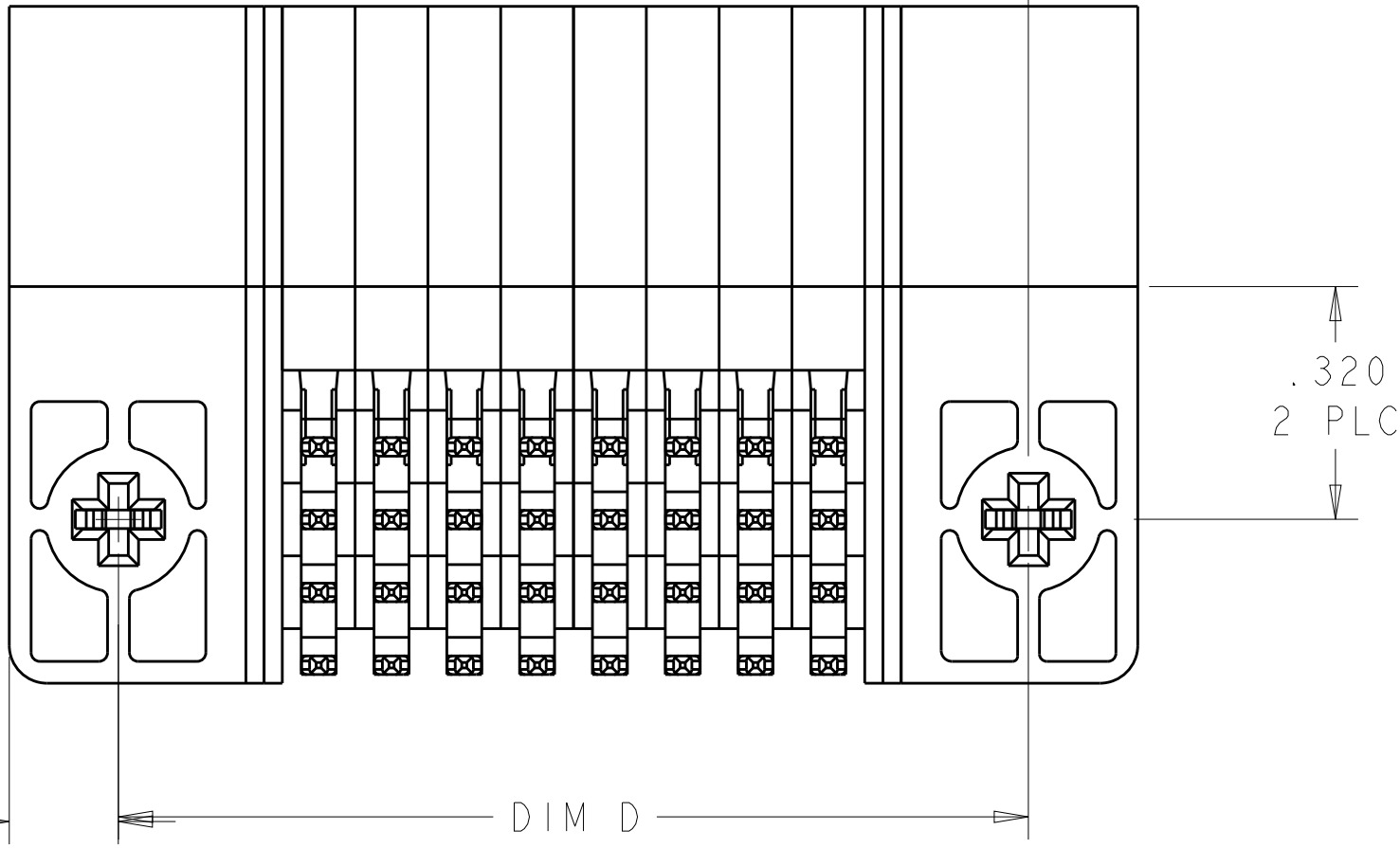
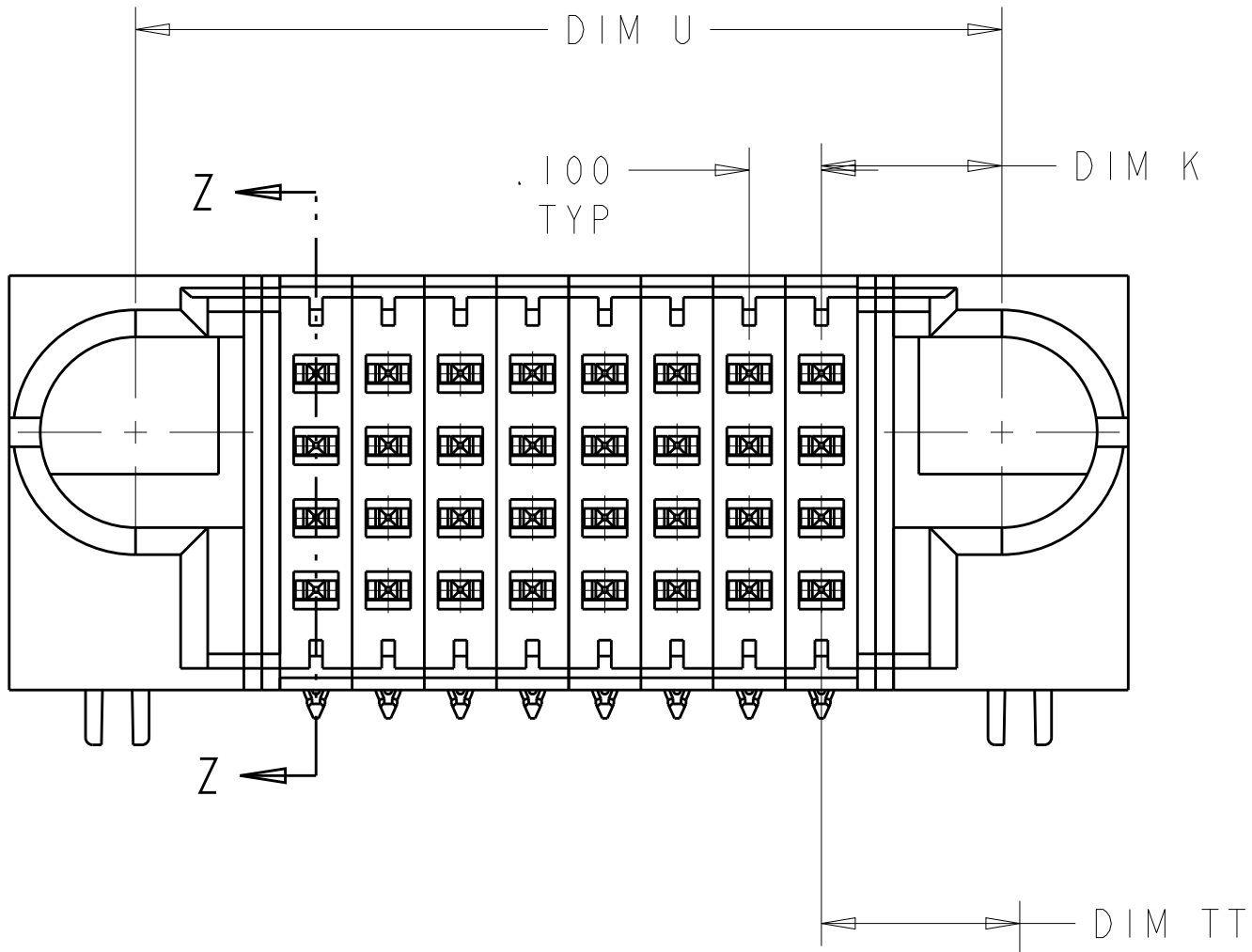
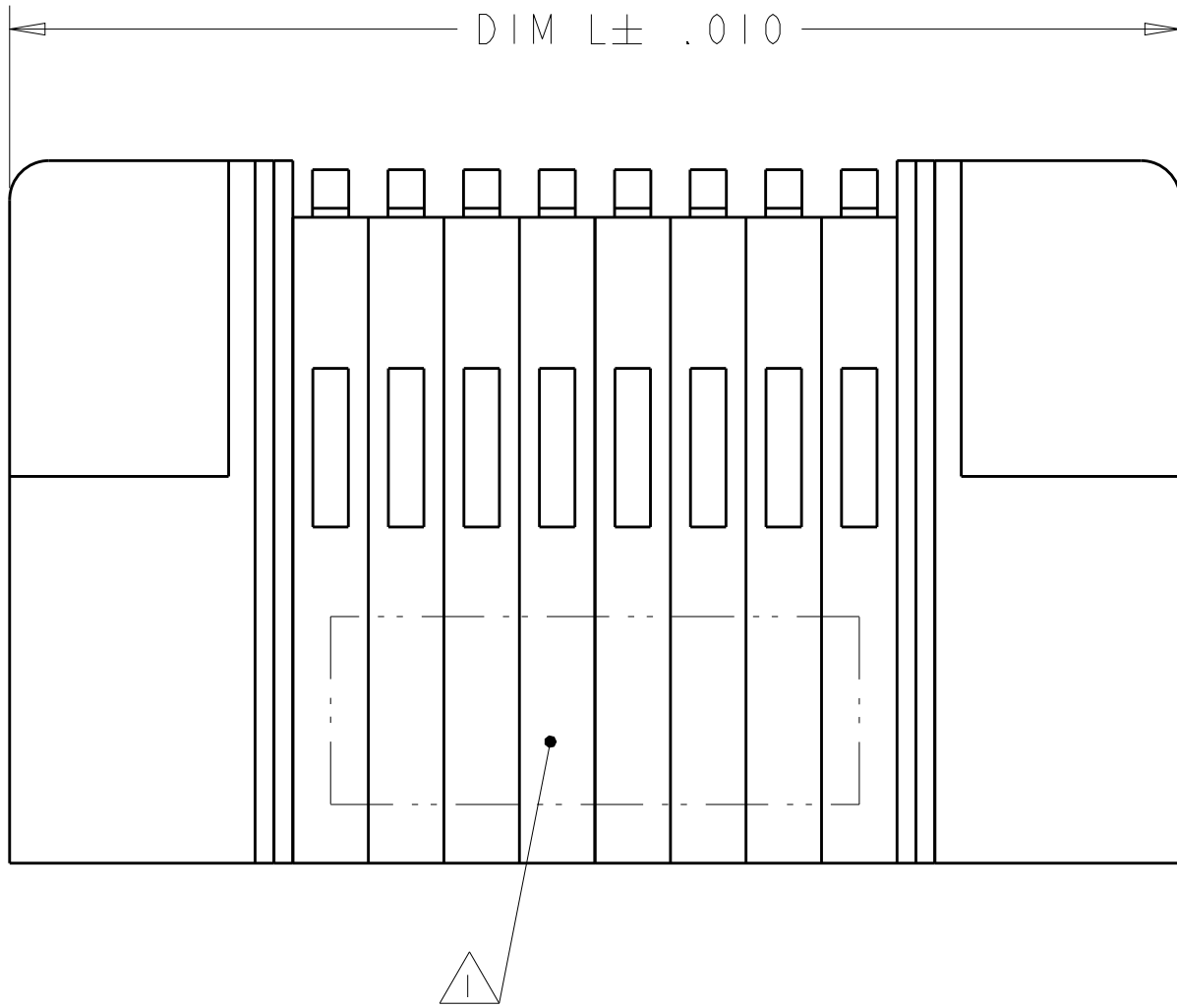


LOC	DIST	REVISIONS					
ES	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	INITIAL RELEASED	27NOV2006	A.S	S.Y



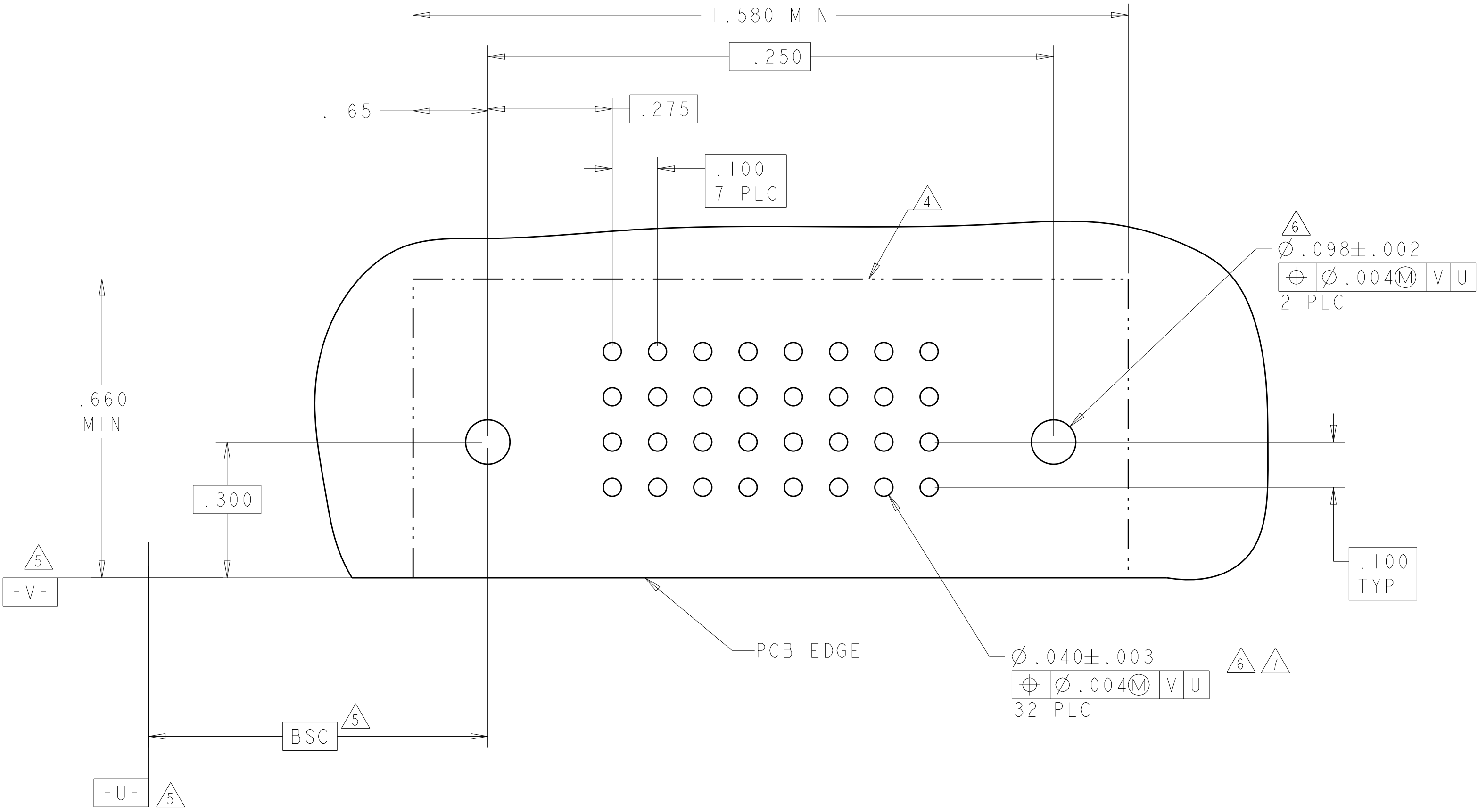
- 1 PART NUMBER, AND DATE CODE MARKED IN AREA SHOWN.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING:NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 HOLE.

.275	1.200	1.250	.250	1.550	32S	6450531-1
DIM TT	DIM U	DIM D	DIM K	DIM L	DESCRIPTION	PART NUMBER

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±2°		FINISH		PRODUCT SPEC		
MATERIAL		FINISH		APPLICATION SPEC		
CUSTOMER DRAWING		WEIGHT		SIZE		
SCALE		SHEET		RESTRICTED TO		
4:1		1		-		
REV		A1		-		

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
ES	00	-	-	SEE SHEET 1	-	-

PART NUMBER	ROWS		SIGNAL								
			1	2	3	4	5	6	7	8	
6450531-1	D	HD	Z5	Z5	Z5	Z5	Z5	Z5	Z5	Z5	
	C		Y5	Y5	Y5	Y5	Y5	Y5	Y5	Y5	
	B		R5	R5	R5	R5	R5	R5	R5	R5	
	A		O5	O5	O5	O5	O5	O5	O5	O5	HD
32S											



D	SIGNAL CONTACT, STD	Z5
C	SIGNAL CONTACT, STD	Y5
B	SIGNAL CONTACT, STD	R5
A	SIGNAL CONTACT, STD	O5
ROW	DESCRIPTION	CODE

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				CHK	SUNY ZHAO	27NOV2006		Shanghai, P.R.China 200233				
				APVD	STEVEN YAO	27NOV2006						
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		RIGHT ANGLE HEADER ASSEMBLY						
INCHES				PRODUCT SPEC		W/GUIDES,PRESS FIT						
		0 PLC ±"		108-1973		MULTI-BEAM XL						
		1 PLC ±.01		APPLICATION SPEC								
		2 PLC ±.01		114-13038								
		3 PLC ±.005										
		4 PLC ±.0020										
ANGLES		±2°										
FINISH				WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO		
MATERIAL		-		-		A		00779	©=6450531	-		
				CUSTOMER DRAWING		SCALE		4:1	SHEET	2 OF 2	REV	A1