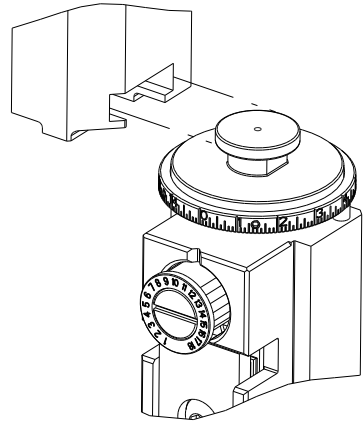


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20		20	
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(C) COPYRIGHT 20			
PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266113-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266113-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2266113-1	E	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2266113-2	E	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2266113-1	E	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266113-2	E	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266113-7	B	CRIMP TOOLING KIT	-
7-2266113-8	B	APPLICATOR CONVERSION KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	2.79 mm [.110]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø 3.15-3.56mm [.124-.140]
7-2266113-8	Ø 2.72-3.12mm [.107-.123]
7-2266114-8	Ø 2.29-2.69mm [.090-.106]
7-2266115-8	Ø 1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø 2.72-3.12 mm [.107-.123 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø 2.72-3.12 mm [.107-.123 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED 5			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [.070+.001/- .002]	4.8
2.50mm2	1.73+0.03/-0.05 [.068+.001/- .002]	5.3
14 AWG	1.65+0.03/-0.05 [.065+.001/- .002]	6.1
2.00mm2	1.63+0.03/-0.05 [.064+.001/- .002]	6.3
1.50mm2	1.50+0.03/-0.05 [.059+.001/- .002]	7.6
16 AWG	1.47+0.03/-0.05 [.058+.001/- .002]	7.9
1.00mm2	1.40+0.03/-0.05 [.055+.001/- .002]	8.6



RECOMMENDED SPARE PARTS

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

*WARNING

ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	OWN	APVD
					B3	ECR-18-003740	12MAR2018	FL	GB
					C	ECR-18-014589	16SEP2018	TB	TE
					D	ECR-19-009412	16JUN2019	TB	TE
					E	ECR-21-006674	02JUL2021	FJ	TE

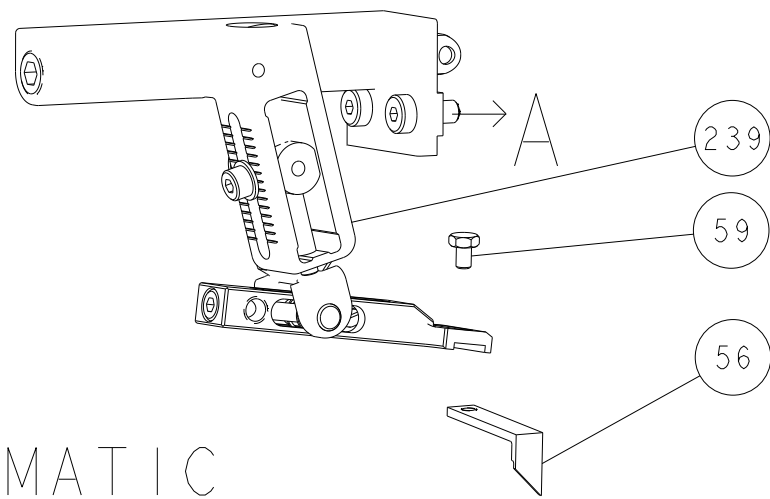
-	-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	-	1	1	1	1	1	1	2119082-9	CAM, SWAIL, INSULATION ADJUSTMENT	244
-	-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
3	-	-	-	-	1	1	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	-	-	-	-	1	1	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	-	-	1	1	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	-	-	1	1	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	-	-	1	1	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
5	-	-	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	-	-	-	-	2266113	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2	2	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1	1	1	1	1338683-8	FEED PAWL	56
-	-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	-	2119652-1	FEED CAM, PRE FEED	48
-	-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	1	1	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2	2	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	2	2	1	1	1	1803293-9	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	1	1	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	-	1	1	1	1	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	2	2	1	1	1	1803019-4	CRIMPER, INSULATION O	3
-	-	1	1	1	1	1	1	455888-7	SPACER, CRIMPER	2
1	-	1	2	2	1	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1
-78	-77	-72	-71	-52	-51	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

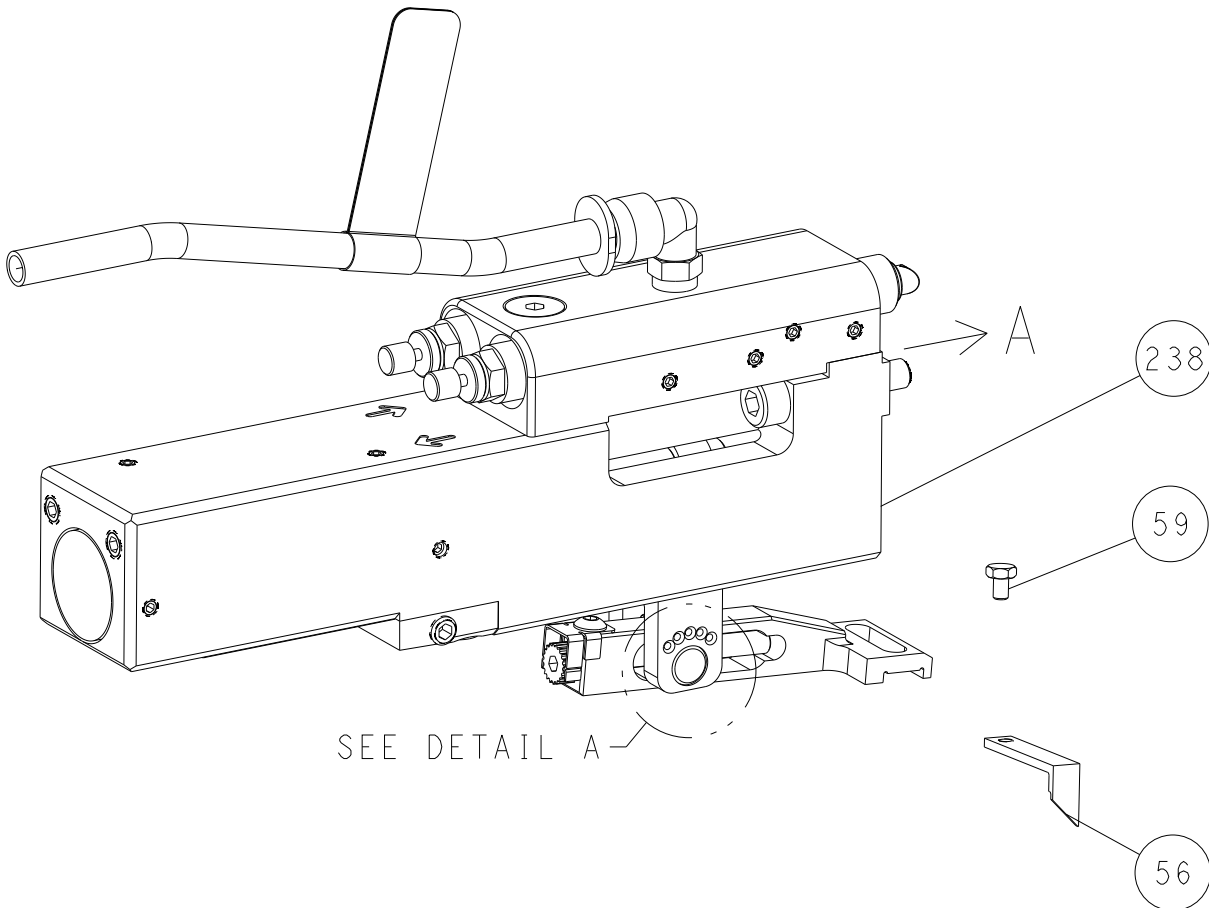
THIS DRAWING IS AN UNCONTROLLED DOCUMENT FOR FCC ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT NOTICE TO THE USER. IT SHOULD BE CONTACTED FOR THE LATEST REVISION.										OWN R.KNEPPER CHK G.BAILEY APVD M.CLIFFORD		14-Oct-13 14-Oct-13 14-Oct-13		 TE Connectivity Harrisburg, PA 17105-3608			
DIMENSIONS: mm			TOLERANCES UNLESS OTHERWISE SPECIFIED:			NAME		Ocean Side Feed Applicator									
			0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH			APPLICATION SPEC - WEIGHT -		SIZE A		CAGE CODE 00779		DRAWING NO C=2266113		RESTRICTED TO -			
MATERIAL -			-			Customer Accessible Production Drawing		SCALE 1:2		SHEET 1		OF 4		REV E			

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

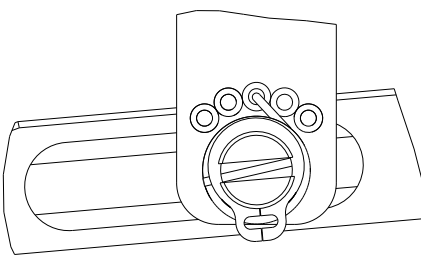
FEED TYPE MECHANICAL



PNEUMATIC

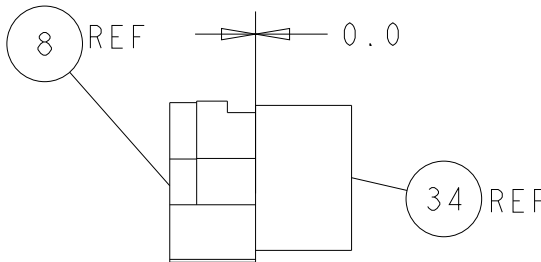
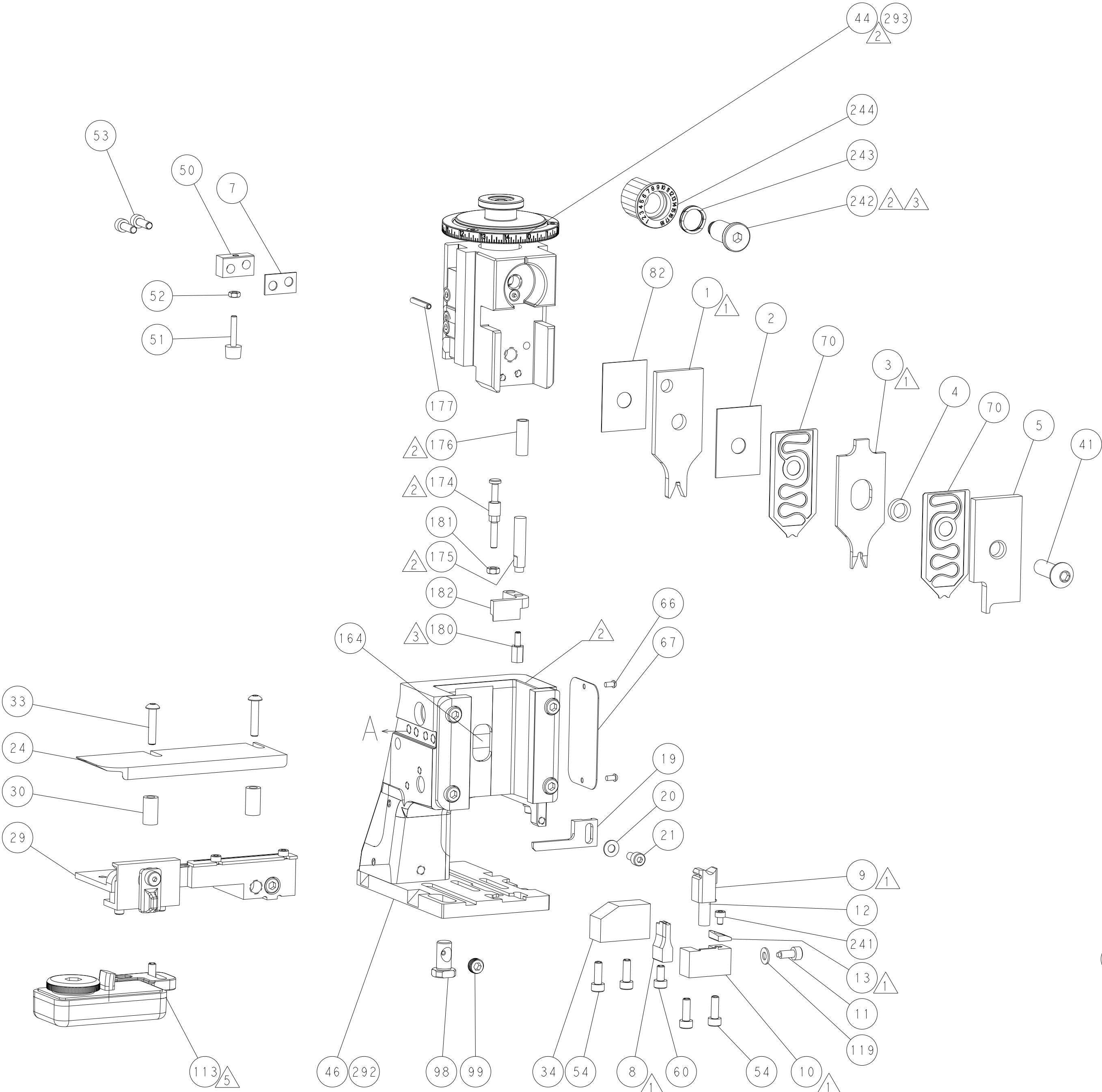
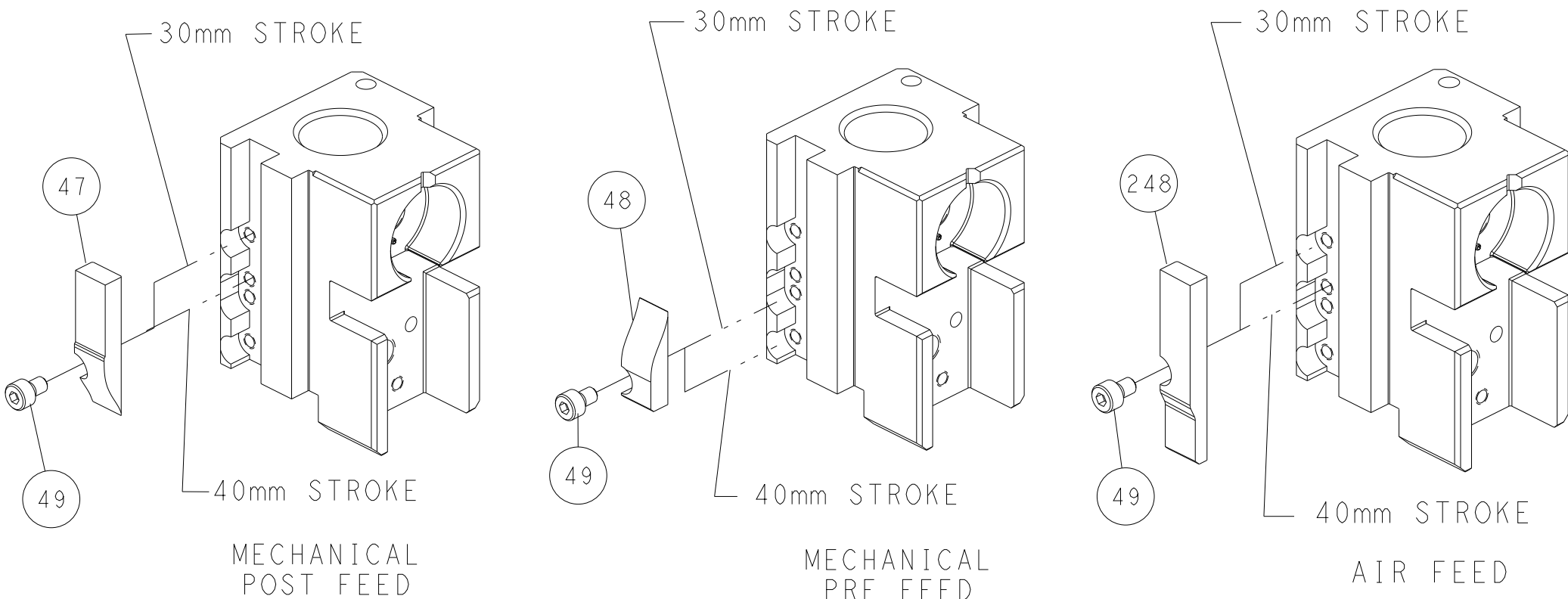


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

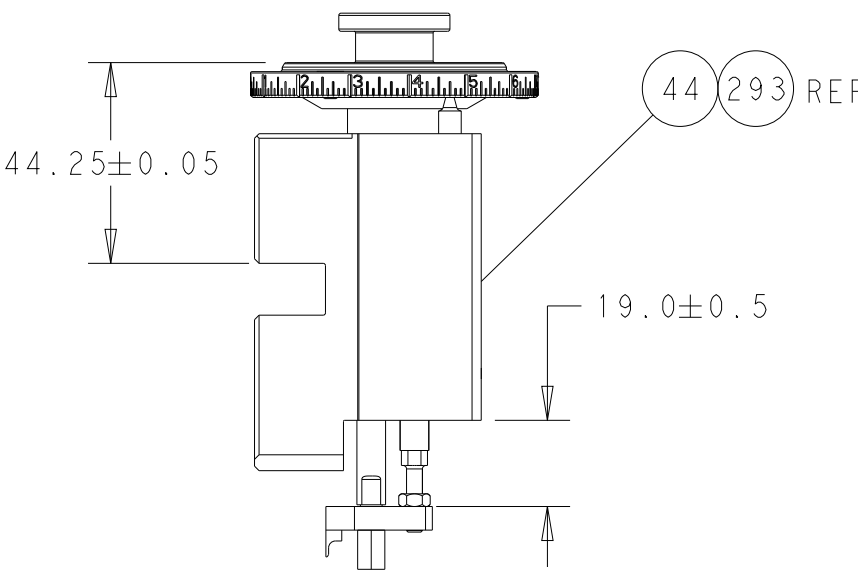


DETAIL A

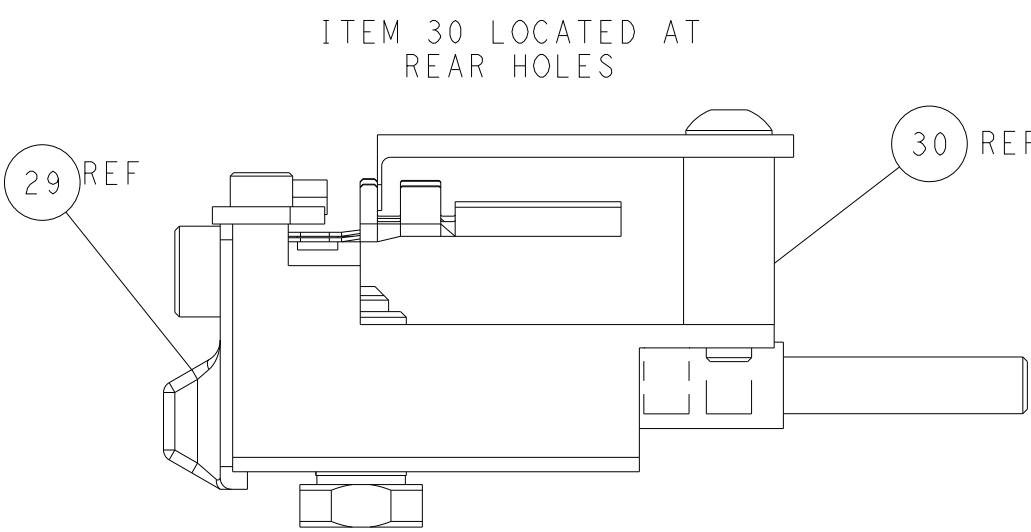
CAM POSITIONS



TERMINAL SUPPORT LOCATION



RAM AND HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

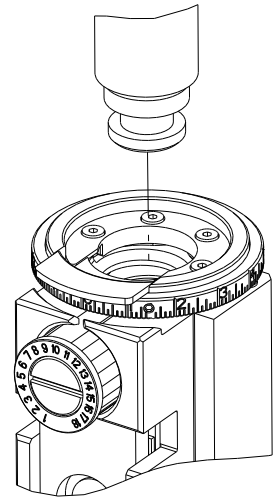
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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				CHK G. BAILEY 14-Oct-13		
				APVD M. CLIFFORD 14-Oct-13	NAME Ocean Side Feed Applicator	
				PRODUCT SPEC		
				APPLICATION SPEC		
				WEIGHT		
				Customer Accessible Production Drawing		
				SCALE 1:2		
				SHEET 2		
				OF 4		
				REV E		

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266113-1	E	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266113-2	E	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266113-7	B	CRIMP TOOLING KIT	-
7-2266113-8	B	APPLICATOR CONVERSION KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.62 mm [.103]	F
INSUL	2.79 mm [.110]	O
APPLICATOR INSTRUCTIONS 408-35042		

APPLICATOR CONVERSION KITS	
PART NUMBER	INSULATION DIAMETER RANGE
7-2266112-8	Ø 3.15-3.56mm [.124-.140]
7-2266113-8	Ø 2.72-3.12mm [.107-.123]
7-2266114-8	Ø 2.29-2.69mm [.090-.106]
7-2266115-8	Ø 1.91-2.26mm [.075-.089]

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT CONTACT PIN SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø 2.72-3.12 mm [.107-.123 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
2113238-1	1060-16-1222	2113238-2	1060-16-1244
2113238-3	1060-16-1277		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
12 AWG	1.78+0.03/-0.05 [.070+/.001/- .002]	4.8
2.50mm2	1.73+0.03/-0.05 [.068+/.001/- .002]	5.3
14 AWG	1.65+0.03/-0.05 [.065+/.001/- .002]	6.1
2.00mm2	1.63+0.03/-0.05 [.064+/.001/- .002]	6.3
1.50mm2	1.50+0.03/-0.05 [.059+/.001/- .002]	7.6
16 AWG	1.47+0.03/-0.05 [.058+/.001/- .002]	7.9
1.00mm2	1.40+0.03/-0.05 [.055+/.001/- .002]	8.6

-
- 1

RECOMMENDED SPARE PARTS
- 2

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3

APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5

TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- 6

SEE APPROPRIATE APPLICATOR LOG SHEETS FOR APPLIED TERMINALS, WIRE RANGE AND MEMORY CHIP.

TERMINAL DATA: DEUTSCH TERMINAL TE CRIMP SPECIFICATION			
TERMINAL NAME: STAMPED CONTACT SOCKET SIZE 16			
WIRE STRIP LENGTH 4.44-5.72 mm [.175-.225 IN]		INSULATION DIAMETER RANGE Ø 2.72-3.12 mm [.107-.123 IN]	
TERMINAL APPLICATION SPECIFICATION	114-151001	-	-
TERMINALS APPLIED			
TE TERMINAL	DEUTSCH TERMINAL	TE TERMINAL	DEUTSCH TERMINAL
1949119-1	1062-16-1222	1949119-2	1062-16-1244
1949119-3	1062-16-1277	1949119-4	1062-16-1422
1949119-5	1062-16-1444	1949119-6	1062-16-1477

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

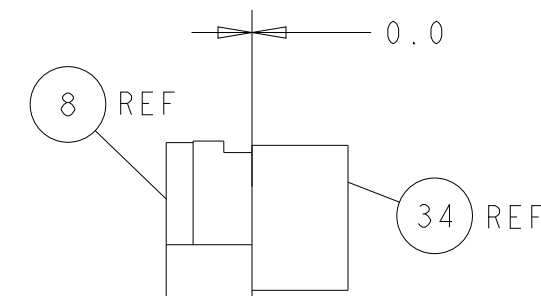
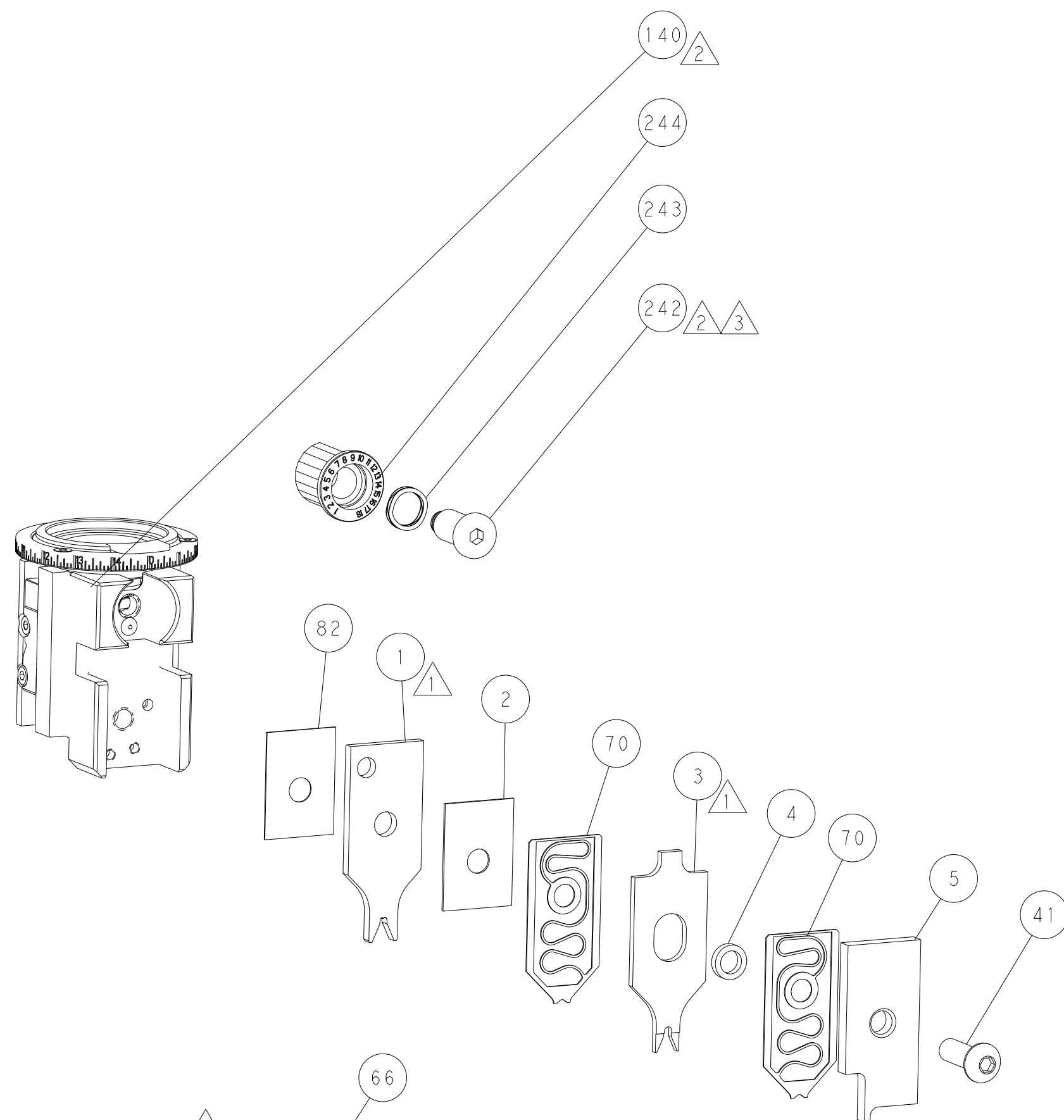
2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

-	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	-	1	1	2844908-1	SCREW, LOCKING	99
-	-	1	1	2844907-1	POST, LOCKING	98
-	-	1	1	455888-4	SPACER, CRIMPER	82
1	-	-	-	2266113	PRINT, APPLICATOR LOG SHEET	72
-	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	-	2	2	2119791-9	DEPRESSOR, WIRE	70
-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	1	1	1338683-8	FEED PAWL	56
-	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	-	1	1	811242-5	BUMPER, HOLD DOWN	51
-	-	1	1	690753-2	SPACER, TONKER	50
-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	-	1	1	2-1752356-0	SUPPORT, TERMINAL	34
-	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	-	2	2	2-2844962-8	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	-	1	1	1320928-6	STRIP GUIDE	24
-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	-	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	-	1	1	2119806-1	INSERT, SHEAR	13
-	-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	-	1	1	1-356885-4	STOP, SHEAR	11
-	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	-	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1803293-9	ANVIL, COMBINATION DEUTSCH STYLE	8
-	-	1	1	2-240641-8	SPACER	7
-	-	-	-	-	-	6
-	-	1	1	1-2119757-0	DEPRESSOR, SHEAR	5
-	-	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1803019-4	CRIMPER, INSULATION O	3
-	-	1	1	455888-7	SPACER, CRIMPER	2
1	-	1	1	4-1633713-2	CRIMPER, WIRE PREMIUM	1

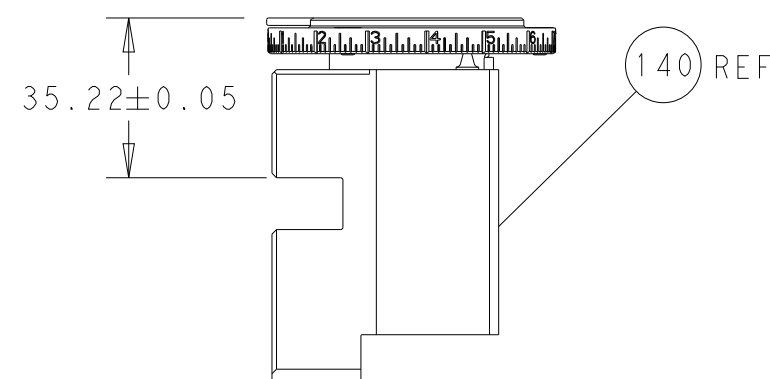
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR OBTAINING THE LATEST EDITION.		DWN R.KNEPPER CHK G.BAILEY APVD M.CLIFFORD	14-Oct-13 14-Oct-13 14-Oct-13	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 5 PLC ±.01 6 PLC ±.01 7 PLC ±.01 8 PLC ±.01 9 PLC ±.01 10 PLC ±.01 11 PLC ±.01 12 PLC ±.01 13 PLC ±.01 14 PLC ±.01 15 PLC ±.01 16 PLC ±.01 17 PLC ±.01 18 PLC ±.01 19 PLC ±.01 20 PLC ±.01 21 PLC ±.01 22 PLC ±.01 23 PLC ±.01 24 PLC ±.01 25 PLC ±.01 26 PLC ±.01 27 PLC ±.01 28 PLC ±.01 29 PLC ±.01 30 PLC ±.01 31 PLC ±.01 32 PLC ±.01 33 PLC ±.01 34 PLC ±.01 35 PLC ±.01 36 PLC ±.01 37 PLC ±.01 38 PLC ±.01 39 PLC ±.01 40 PLC ±.01 41 PLC ±.01 42 PLC ±.01 43 PLC ±.01 44 PLC ±.01 45 PLC ±.01 46 PLC ±.01 47 PLC ±.01 48 PLC ±.01 49 PLC ±.01 50 PLC ±.01 51 PLC ±.01 52 PLC ±.01 53 PLC ±.01 54 PLC ±.01 55 PLC ±.01 56 PLC ±.01 57 PLC ±.01 58 PLC ±.01 59 PLC ±.01 60 PLC ±.01 61 PLC ±.01 62 PLC ±.01 63 PLC ±.01 64 PLC ±.01 65 PLC ±.01 66 PLC ±.01 67 PLC ±.01 68 PLC ±.01 69 PLC ±.01 70 PLC ±.01 71 PLC ±.01 72 PLC ±.01 73 PLC ±.01 74 PLC ±.01 75 PLC ±.01 76 PLC ±.01 77 PLC ±.01 78 PLC ±.01 79 PLC ±.01 80 PLC ±.01 81 PLC ±.01 82 PLC ±.01 83 PLC ±.01 84 PLC ±.01 85 PLC ±.01 86 PLC ±.01 87 PLC ±.01 88 PLC ±.01 89 PLC ±.01 90 PLC ±.01 91 PLC ±.01 92 PLC ±.01 93 PLC ±.01 94 PLC ±.01 95 PLC ±.01 96 PLC ±.01 97 PLC ±.01 98 PLC ±.01 99 PLC ±.01 100 PLC ±.01		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL		WEIGHT		Customer Accessible Production Drawing	
				SCALE 1:2	
				SHEET 3	
				OF 4	
				REV E	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

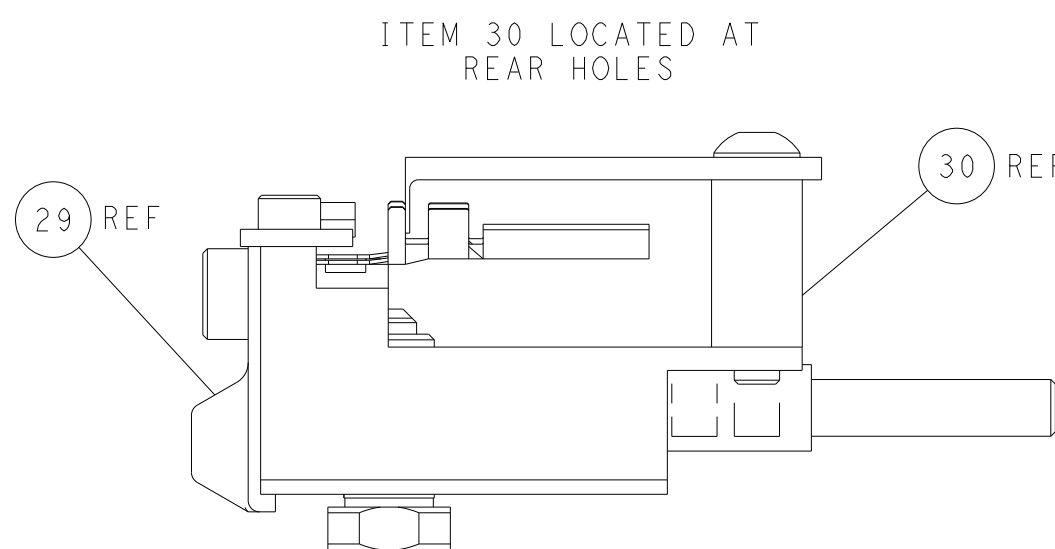
A diagram of a simple machine, possibly a winch or a small crane. It features a central vertical post (51) with a handle (52) at the bottom. A horizontal beam (50) is attached to the top of the post. A pulley system is shown, consisting of a fixed pulley (53) and a movable pulley (54). A rope is threaded through the pulleys, with one end attached to a weight (55) and the other end attached to a handle (56). A small rectangular block (57) is also shown, possibly a counterweight or a component of the pulley system.



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

THIS DRAWING IS A CONTROLLED DOCUMENT AND ANY ELECTRIFICATION OR MODIFICATION SHALL BE SUBJECT TO THE APPROVAL OF THE DESIGN OFFICE AND SHALL BE CONTROLLED BY THE LATEST VERSION.		DWN 14-0c1-13 KNEPPER CHG 14-0c1-13 G. BAILEY APP'D 14-0c1-13 M. CLIFFORD		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		Ocean Side Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO A 1 00779 C 2266113 -	
MATERIAL -		WEIGHT -		Customer Accessible Production Drawing	
				SCALE 1:2 SHEET 4 OF 4 REV E	