Interference Suppression Film Capacitor - Class X2
Axial MKT 253 V_{AC} - Continuous Across the Line



FEATURES

- Axial mounting
- Low building height
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Pb-free

RoHS COMPLIANT

HALOGEN FREE

GREEN (5-2008)

APPLICATIONS

High stability grade for continuous across the line X2 applications.

See also application note: www.vishay.com/doc?28153

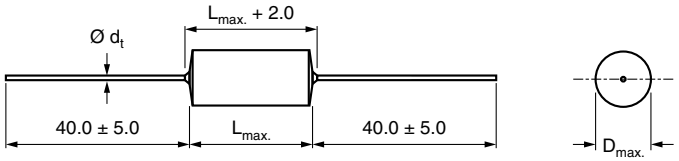
QUICK REFERENCE DATA	
Capacitance range	0.01 µF to 3.3 µF (preferred values according to E6)
Capacitance tolerance	0.01 µF to ≤ 0.1 µF: ± 20 % and ± 10 % 0.12 µF to ≤ 3.3 µF: ± 10 %
Rated AC voltage range, U_{RAC}	253 V_{AC}; 50 Hz to 60 Hz
Permissible DC voltage (1)	630 V_{DC}
Climatic testing class (according to IEC 60068-1)	C ≤ 1.0 µF = 40 / 100 / 21 / C C > 1.0 µF = 40 / 085 / 21 / C
Maximum application temperature	100 °C
Leads	Tinned wire
Reference standards	IEC 60384-14 ed-4 (2013) and EN 60384-14, UL 60384-14 ed-2 (2014); CSA E60384-1:14 ed-3 (2014) and CSA E60384-14:14 ed-2 (2014)
Dielectric	Polyester film
Electrodes	Metallized
Construction	Series construction
Encapsulation	Plastic, epoxy resin sealed, flame retardant UL-class 94 V-0
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals

Notes

- For more detailed data and test requirements, contact rfi@vishay.com
- For general information like characteristics and definitions used for film capacitors follow the link: www.vishay.com/doc?28147

(1) See document "Voltage Proof Test for Metalized Capacitors" (www.vishay.com/doc?28169)

DIMENSIONS in millimeters

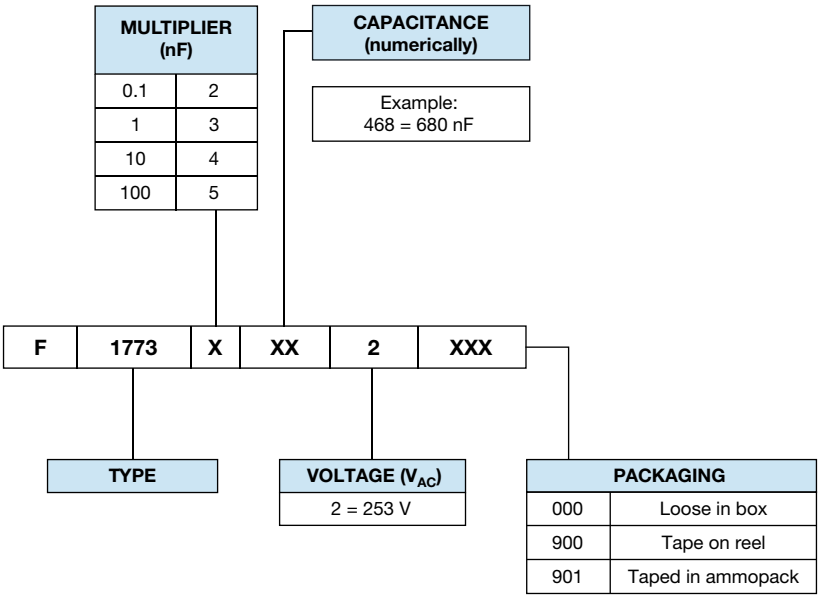


LEAD DIAMETER d_t	D
0.7 ± 0.07	≤ 7
0.8 ± 0.08	> 7 to < 16.5
1.0 ± 0.1	≥ 16.5

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COMPOSITION OF CATALOG NUMBER



Note

- For detailed tape specifications refer to “Packaging information” www.vishay.com/doc?28139 or end of catalog

SPECIFIC REFERENCE DATA	
DESCRIPTION	**VALUE**
Rated AC voltage (U_{RAC})	253 V
Permissible DC voltage (U_{RDC})	630 V
Tangent of loss angle	≤ 100 x 10^{-4} at 1 kHz
Rated voltage pulse slope $(dU/dt)_R$ at 350 V_{DC} L 19 mm L 26.5 mm L 31.5 mm L 41.5 mm	 200 V/µs 150 V/µs 100 V/µs 100 V/µs
R between leads, for C ≤ 0.33 µF at 100 V; 1 min	> 15 000 MΩ
RC between leads, for C > 0.33 µF at 100 V; 1 min	> 5000 s
R between leads and case; 100 V; 1 min	> 30 000 MΩ
Withstanding (AC) voltage between leads and cover	2000 V; 1 min
Withstanding (DC) voltage (cut off current 10 mA); rise time 100 V/s	1200 V; 1 min
Maximum application temperature	100 °C

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ELECTRICAL DATA AND ORDERING CODE

U_{RAC} (V)	CAP. (µF)	TOLERANCE (%)	PITCH (mm)	DIMENSIONS D x L (mm)	MASS (g)	SPQ [1] (pieces)	ORDERING CODE [2]
253	**d_t = 0.70 mm ± 0.07 mm**						
	0.010	± 20	22.5	6.0 x 19.0	0.9	1500	F17733102000
	0.012	± 20	22.5	6.0 x 19.0	0.9	1500	F17733122000
	0.015	± 20	22.5	6.0 x 19.0	0.9	1500	F17733152000
	0.018	± 20	22.5	6.0 x 19.0	0.9	1500	F17733182000
	0.022	± 20	22.5	6.0 x 19.0	0.8	1500	F17733222000
	0.027	± 20	22.5	6.0 x 19.0	0.8	1500	F17733272000
	0.033	± 20	22.5	6.0 x 19.0	0.8	1500	F17733332000
	0.039	± 20	22.5	6.0 x 19.0	0.8	1500	F17733392000
	0.047	± 20	22.5	6.0 x 19.0	0.8	1500	F17733472000
	d_t = 0.80 mm ± 0.08 mm						
	0.056	± 20	22.5	7.0 x 19.0	1.1	1500	F17733562000
	0.068	± 20	22.5	7.5 x 19.0	1.2	1500	F17733682000
	0.082	± 20	22.5	8.0 x 19.0	1.4	1500	F17733822000
	0.10	± 20	22.5	8.5 x 19.0	1.6	1000	F17734102000
	0.12	± 10	22.5	9.5 x 19.0	1.7	1000	F17734122000
	0.15	± 10	22.5	10.5 x 19.0	2.0	1000	F17734152160
	0.15	± 10	30.0	8.0 x 26.5	1.9	1000	F17734152000
	0.18	± 10	30.0	9.0 x 26.5	2.2	1000	F17734182000
	0.22	± 10	30.0	9.0 x 26.5	2.5	1000	F17734222000
	0.27	± 10	30.0	10.5 x 26.5	2.9	750	F17734272000
	0.33	± 10	30.0	11.0 x 26.5	3.3	750	F17734332000
	0.39	± 10	30.0	12.0 x 26.5	3.6	750	F17734392000
	0.47	± 10	30.0	13.0 x 26.5	4.4	1250	F17734472000
	0.56	± 10	30.0	14.5 x 26.5	5.6	1000	F17734562160
	0.56	± 10	35.0	12.5 x 31.5	5.6	1000	F17734562000
	0.68	± 10	35.0	14.0 x 31.5	6.0	1000	F17734682000
	d_t = 1.0 mm ± 0.1 mm						
	0.82	± 10	35.0	15.5 x 31.5	6.8	750	F17734822000
	1.0	± 10	35.0	17.0 x 31.5	8.0	750	F17735102000
	1.2	± 10	35.0	18.5 x 31.5	9.3	500	F17735122000
	1.5	± 10	45.0	17.0 x 41.5	11.5	500	F17735152000
	1.8	± 10	45.0	18.5 x 41.5	14.0	450	F17735182000
	2.2	± 10	45.0	20.0 x 41.5	16.0	400	F17735222000

Notes

- For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139 or end of catalog

(1) SPQ = standard packing quantity

(2) These capacitors can be delivered on continuous tape and reel; the ordering code is F1773...2900 taped on reel, F1773...2901 taped ammopack

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APPROVALS				
SAFETY APPROVALS X2	**VOLTAGE**	**VALUE**	**FILE NUMBERS**	**LINK**
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	253 V_{AC}	0.01 µF to 3.3 µF X2	40005089	www.vishay.com/doc?28222
UL 60384-14 ed-2 (2014)	253 V_{AC}	0.01 µF to 3.3 µF X2	E354331	www.vishay.com/doc?28240
CSA E60384-1:14 ed-3 (2014) and CSA E60384-14:14 ed-2 (2014)	253 V_{AC}	0.01 µF to 3.3 µF X2	E354331	www.vishay.com/doc?28240
CB Test-Certificate	253 V_{AC}	0.01 µF to 3.3 µF X2	DE1-63893	www.vishay.com/doc?28239
The ENEC-approval together with the CB certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.				

MOUNTING

Normal Use

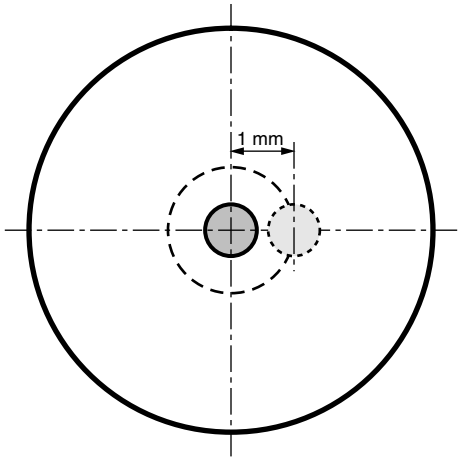
The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139 or end of catalog

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that capacitor body is in good contact with the printed-circuit board:

- For L ≤ 19 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped
- For the maximum product dimensions for length ($L_{max.}$) and diameter ($D_{max.}$) use the following tolerances:
  $L_{max.} = L + \Delta L$ x $D_{max.} = D + \Delta D$
  pitch = 22.5 mm x $\Delta L = \Delta D = 0.7$ mm
  pitch = 30 mm x $\Delta L = \Delta D = 1.0$ mm
  pitch ≥ 35 mm x $\Delta L = \Delta D = 1.5$ mm
- Eccentricity as shown in the drawing below:



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SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note:
"Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

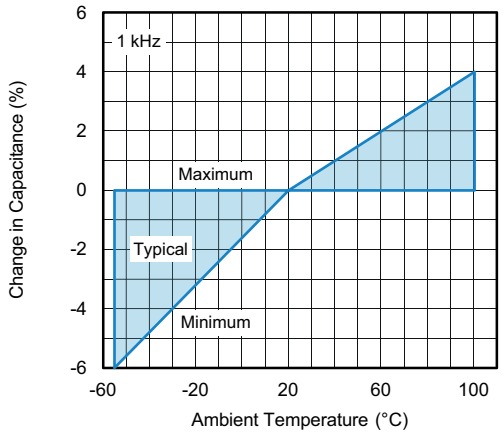
- T_{stg} = -25 °C to +35 °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

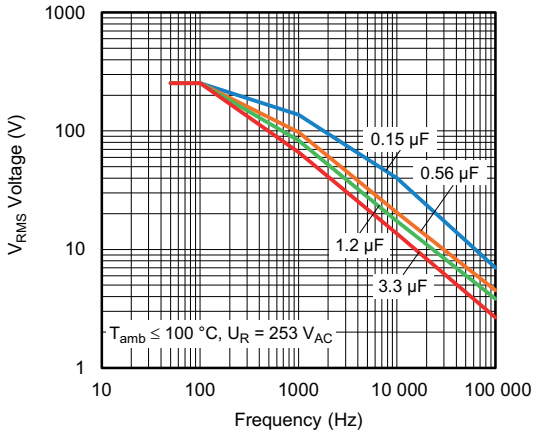
Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

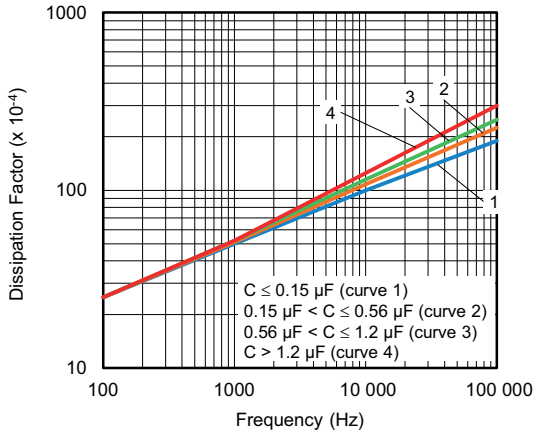
CHARACTERISTICS



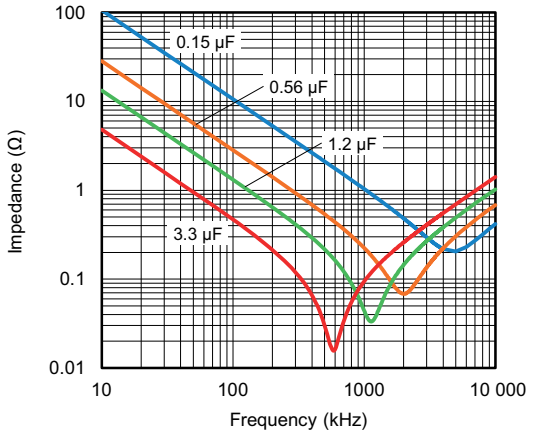
Capacitance as a function of ambient temperature (typical curve)



Max. RMS voltage as a function of frequency

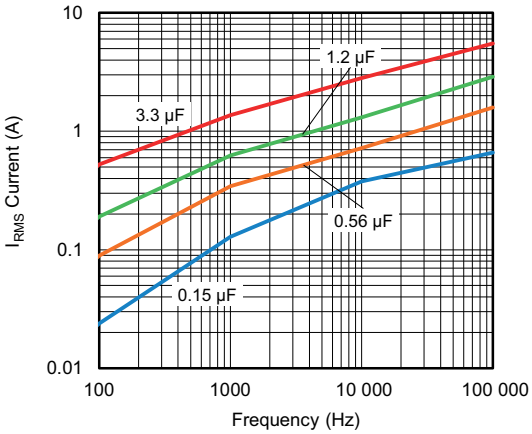


Tangent of loss angle as a function of frequency (typical curve)

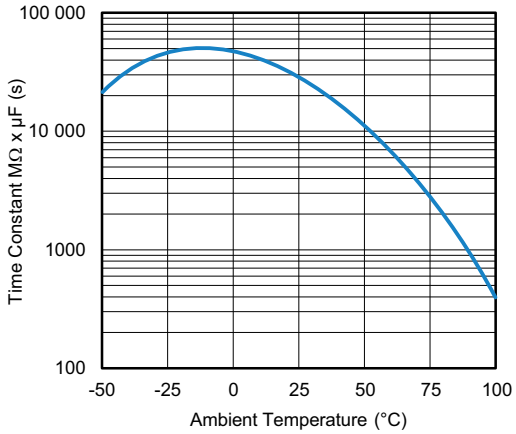


Impedance as a function of frequency (typical curve)
at T_{amb} = 20 °C (average), measurement with length 6 mm

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Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature (typical curve)

APPLICATION NOTES AND LIMITING CONDITIONS

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz / 60 Hz) with a maximum of 253 V_{AC} rated voltage including fluctuation of the mains. It is recommended to use these components in a mains with maximum nominal voltage of 230 V_{AC}. Higher continuous applied voltages will shorten the life time
- These capacitors are not intended for continuous pulse application. For these situations capacitors of the AC and pulse programs must be used
- For series impedance applications we refer to application note: www.vishay.com/doc?28153
- The maximum ambient temperature must not exceed 100 °C
- Rated voltage pulse slope:
  if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 350 V_{DC} and divided by the applied voltage

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INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data”.

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.1 Dimensions (detail)		As specified in chapters “General Data” of this specification
Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz or for C > 1 µF at 1 kHz	
4.3 Robustness of terminations	Tensile: load 10 N; 10 s Bending: load 5 N; 4 x 90°	No visible damage
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\lvert\Delta C/C\rvert \leq 5$ % of the value measured initially
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 for: C ≤ 1 µF or ≤ 0.005 for: C > 1 µF Compared to values measured initially
	Insulation resistance	As specified in section “Insulation Resistance” of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz or for C > 1 µF at 1 kHz	
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking
4.6 Rapid change of temperature	θA = -40 °C θB = +100 °C 5 cycles Duration t = 30 min	
4.6.1 Inspection	Visual examination	No visible damage

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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.7 Vibration	Mounting: see section “Mounting” of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz, amplitude: 0.75 mm or acceleration 98 m/s² (whichever is less severe), total duration 6 h	
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section “Mounting” for more information pulse shape: half sine acceleration: 490 m/s² duration of pulse: 11 ms	
4.9.2 Final measurements	Visual examination	No visible damage
	Capacitance	$\lvert\Delta C/C\rvert \leq 5$ % of the value measured initially
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 for: $C \leq 1$ µF or ≤ 0.005 for: $C > 1$ µF Compared to values measured initially
	Insulation resistance	As specified in section “Insulation Resistance” of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance: measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 100 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle		
4.11.4 Cold	Temperature: -40 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db remaining cycles		

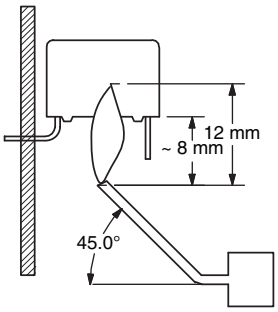
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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11.6 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\lvert\Delta C/C\rvert \leq 5$ % of the value measured in 4.11.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 for: C ≤ 1 µF or ≤ 0.005 for: C > 1 µF Compared to values measured in 4.11.1.
	Voltage proof 1200 V_{DC}; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C2		
4.12 Damp heat steady state	21 days; 40 °C; 90 % to 95 % RH no load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz or for C > 1 µF at 1 kHz	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\lvert\Delta C/C\rvert \leq 5$ % of the value measured in 4.12.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 for: C ≤ 1 µF or ≤ 0.005 for: C > 1 µF Compared to values measured in 4.12.1.
	Voltage proof 1200 V_{DC}; 1 min between terminations	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz or for C > 1 µF at 1 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X2: 2.5 kV for C ≤ 1 µF X2: 2.5 kV/√C for C > 1 µF Max. 24 pulses	No self healing breakdowns or flash-over

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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C3		
4.14 Endurance	Duration: 1000 h 1.25 x U_{RAC} at 100 °C Once in every hour the voltage is increased to 1000 V_{RMS} for 0.1 s via resistor of 47 Ω ± 5 %	
4.14.7 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$\lvert\Delta C/C\rvert \leq 10$ % compared to values measured in 4.13.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 for: C ≤ 1 µF or ≤ 0.005 for: C > 1 µF Compared to values measured in 4.13.1.
	Voltage proof 1200 V_{DC}; 1 min between terminations 2000 V_{AC}; 1 min between terminations and case	No permanent breakdown or flash-over
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles Charged to 350 V_{DC} Discharge resistance: $R = \frac{350\ V_{DC}}{2 \times C\ (dU/dt)}$	
4.15.1 Initial measurements	Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz or for C > 1 µF at 1 kHz	
4.15.3 Final measurements	Capacitance	$\lvert\Delta C/C\rvert \leq 10$ % compared to values measured in 4.15.1.
	Tangent of loss angle	Increase of tan δ: ≤ 0.008 for: C ≤ 1 µF or ≤ 0.005 for: C > 1 µF Compared to values measured in 4.15.1.
	Insulation resistance	≥ 50 % of values specified in section "Insulation Resistance" of this specification
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times the value as specified in section "Resonant Frequency" of this specification

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GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	**CONDITIONS**	**PERFORMANCE REQUIREMENTS**
SUB-GROUP C6		
4.17 Passive flammability Class C	Bore of gas jet: Ø 0.5 mm Fuel: butane Test duration for actual volume V in mm^3: $V \leq 250$: 5 s $250 < V \leq 500$: 10 s $500 < V \leq 1750$: 20 s $V > 1750$: 30 s One flame application  	After removing test flame from capacitor, the capacitor must not continue to burn for more than 30 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 2.5 kV discharges on the test capacitor connected to U_{RAC}	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.

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