

SN75ALS056, SN75ALS057 TRAPEZOIDAL-WAVEFORM INTERFACE BUS TRANSCEIVERS

SLLS028G – AUGUST 1987 – REVISED JUNE 1998

- Suitable for IEEE Standard 896 Applications[†]
- SN75ALS056 is an Octal Transceiver
- SN75ALS057 is a Quad Transceiver
- High-Speed Advanced Low-Power Schottky (ALS) Circuitry
- Low Power Dissipation:
52.5 mW/Channel Max
- High-Impedance pnp Inputs
- Logic-Level 1-V Bus Swing Reduces Power Consumption
- Trapezoidal Bus Output Waveform Reduces Noise Coupling to Adjacent Lines
- Power-Up/Power-Down Protection (Glitch Free)
- Open-Collector Driver Outputs Allow Wired-OR Connections
- Designed to Be a Faster, Lower-Power Functional Equivalent of National DS3896, DS3897

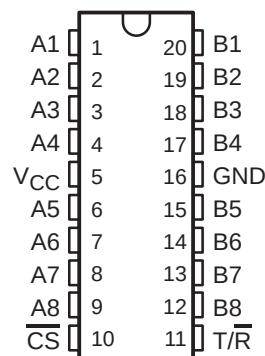
description

The SN75ALS056 is an eight-channel, monolithic, high-speed, advanced low-power Schottky (ALS) device designed for two-way data communication in a densely populated backplane. The SN75ALS057 is a four-channel version with independent driver-input (Dn) and receiver-output (Rn) pins and a separate driver disable for each driver (En).

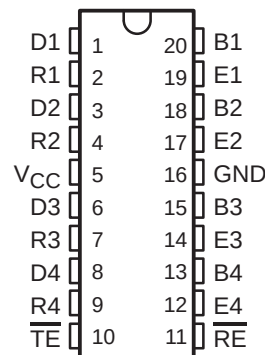
These transceivers feature open-collector driver outputs with series Schottky diodes to reduce capacitive loading to the bus. By using a 2-V pullup termination on the bus, the output signal swing is approximately 1 V, which reduces the power necessary to drive the bus load capacitance. The driver outputs generate trapezoidal waveforms that reduce crosstalk between channels. The drivers are capable of driving an equivalent dc load as low as 18.5 Ω . The receivers have internal low-pass filters to further improve noise immunity.

The SN75ALS056 and SN75ALS057 are characterized for operation from 0°C to 70°C.

SN75ALS056 . . . DW OR N PACKAGE
(TOP VIEW)



SN75ALS057 . . . DW OR N PACKAGE
(TOP VIEW)



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

[†] The transceivers are suitable for IEEE Standard 896 applications to the extent of the operating conditions and characteristics specified in this data sheet.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

**TEXAS
INSTRUMENTS**

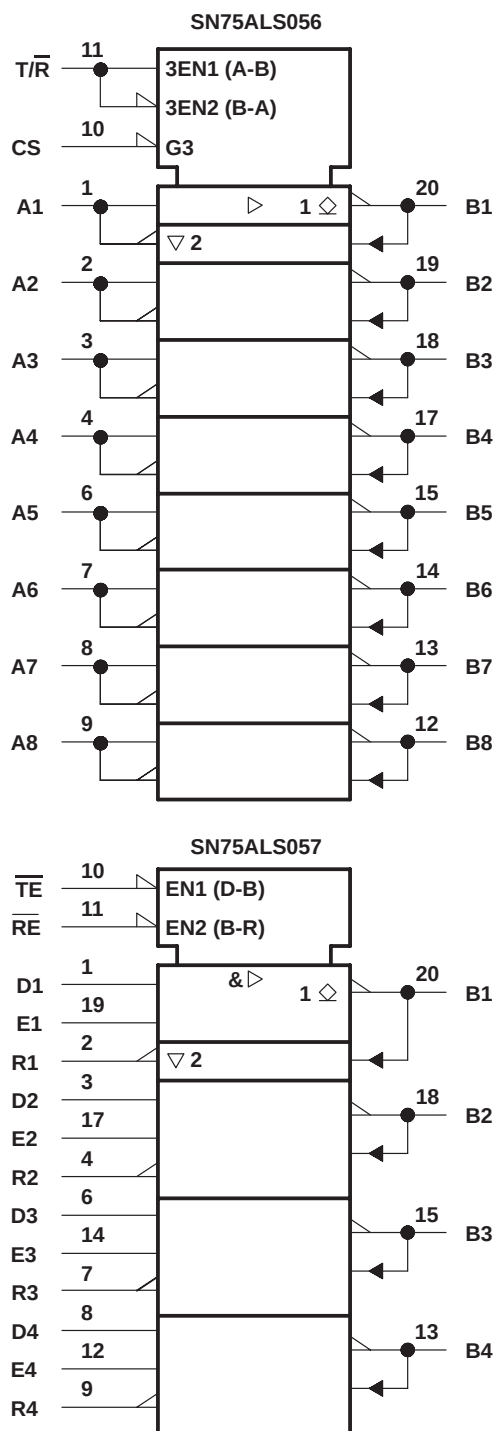
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logic symbol[†]

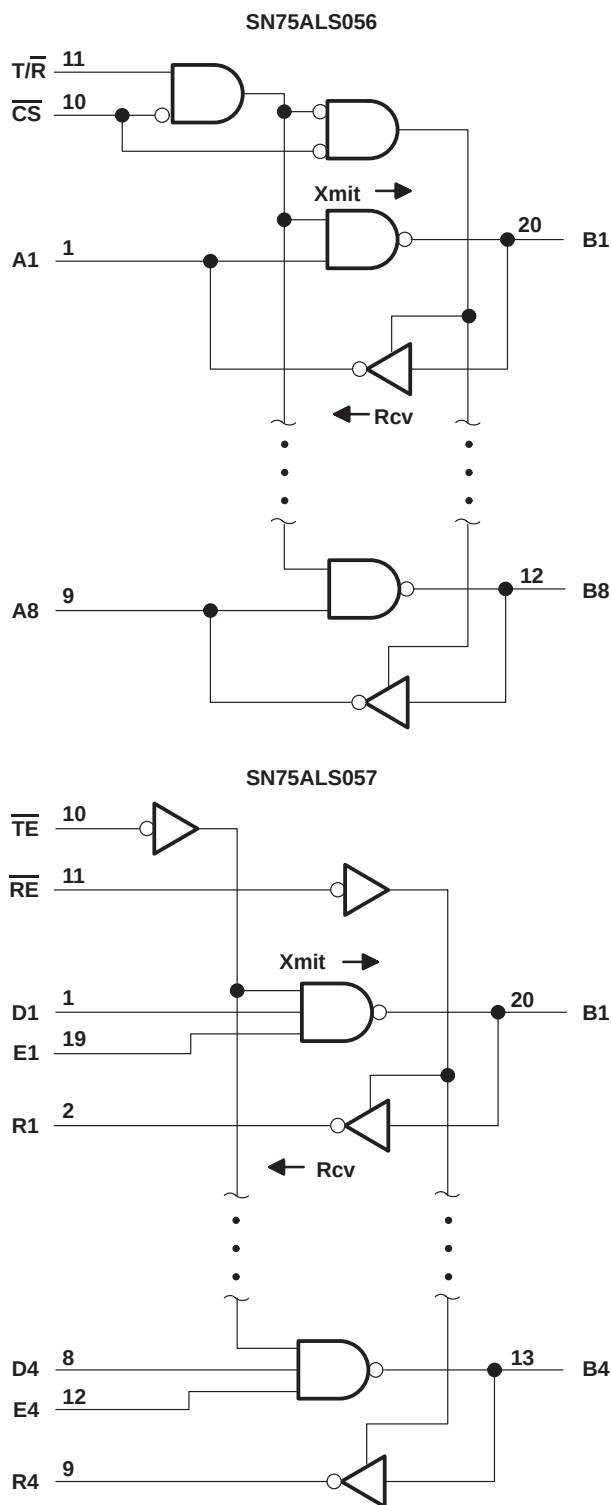


[†] These symbols are in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

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logic diagram (positive logic)



† These symbols are in accordance with ANSI/IEEE Std 91-1984 and IEC Publication 617-12.

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Function Tables

SN75ALS056
TRANSMIT/RECEIVE

CONTROLS		CHANNELS
$\overline{\text{CS}}$	$\text{T}/\overline{\text{R}}$	$\text{A} \leftrightarrow \text{B}$
L	H	T(A B)
L	L	R(B A)
H	X	D

SN75ALS057
TRANSMIT/RECEIVE

CONTROLS			CHANNELS			
$\overline{\text{TE}}$	$\overline{\text{RE}}$	En	D	B	B	R
L	L	L	D			R
L	L	H	T			R
L	H	L	D			D
L	H	H	T			D
H	L	X	D			R
H	H	X	D			D

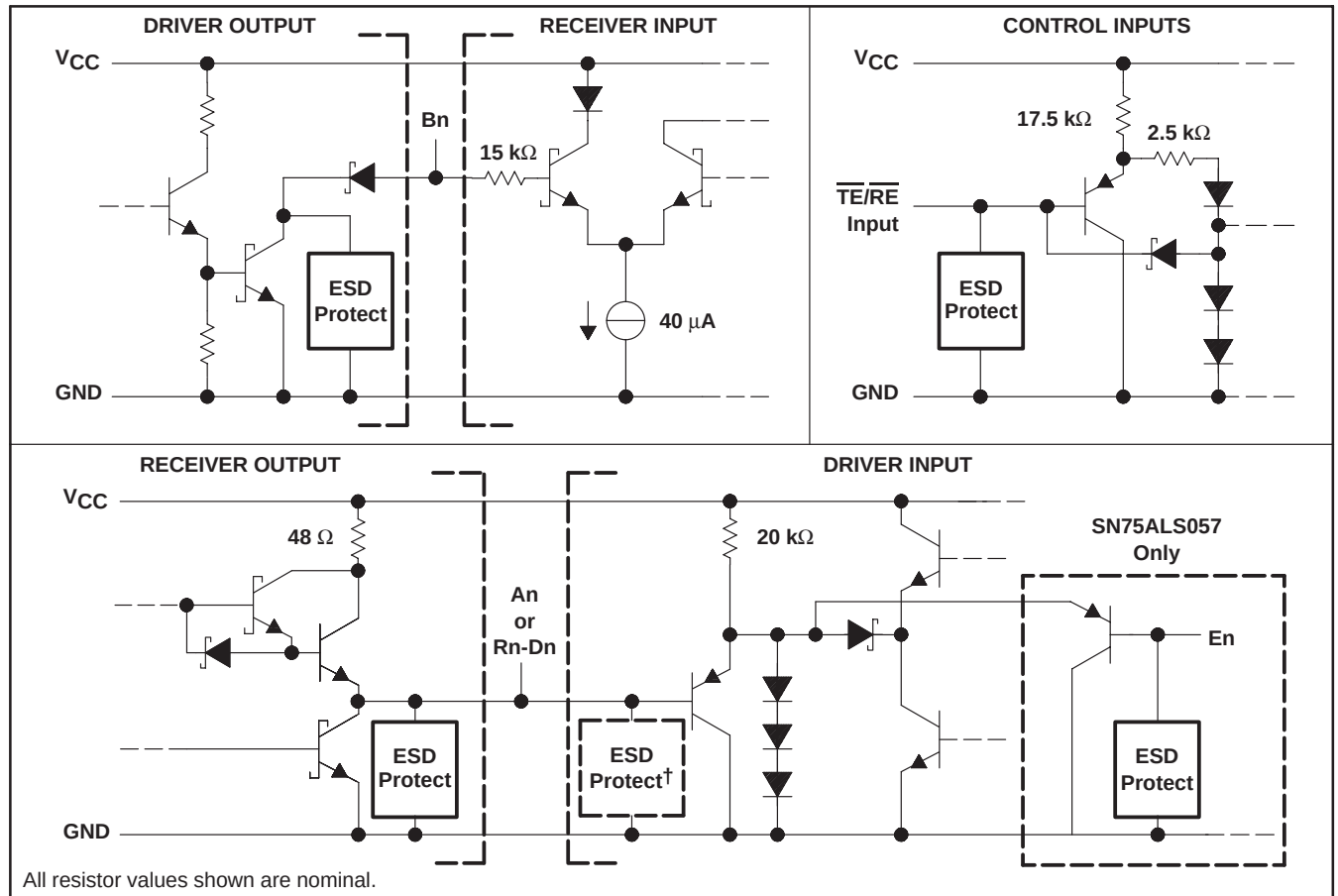
H = high level, L = low level, R = receive, T = transmit,
D = disable, X = irrelevant

Direction of data transmission is from An to Bn for the SN75ALS056 and from Dn to Bn for the SN75ALS057. Direction of data reception is from Bn to An for the SN75ALS056 and from Bn to Rn for the SN75ALS057. Data transfer is inverting in both directions.

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schematics of inputs and outputs



† Additional ESD protection is on the SN75ALS057, which has separate receiver-output and driver-input pins.

absolute maximum ratings over operating free-air temperature (unless otherwise noted)[‡]

Supply voltage, V _{CC} (see Note 1)	6 V
Control input voltage, V _I	5.5 V
Driver input voltage, V _I	5.5 V
Driver output voltage, V _O	2.5 V
Receiver input voltage, V _I	2.5 V
Receiver output voltage, V _O	5.5 V
Continuous total power dissipation	See Dissipation Rating Table
Storage temperature range, T _{stg}	–65°C to 150°C
Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds: DW or N package	260 °C

[‡] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTE 1: Voltage values are with respect to network ground terminal.

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DISSIPATION RATING TABLE

PACKAGE	$T_A \leq 25^\circ\text{C}$ POWER RATING	DERATING FACTOR ABOVE $T_A = 25^\circ\text{C}$	$T_A = 70^\circ\text{C}$ POWER RATING	$T_A = 125^\circ\text{C}$ POWER RATING
DW	1025 mW	8.2 mW/ $^\circ\text{C}$	656 mW	—
N	1150 mW	9.2 mW/ $^\circ\text{C}$	736 mW	—

recommended operating conditions

	MIN	NOM	MAX	UNIT
Supply voltage, V_{CC}	4.75	5	5.25	V
High-level driver and control input voltage, V_{IH}	2			V
Low-level driver and control input voltage, V_{IL}			0.8	V
Bus termination voltage	1.9		2.1	V
Operating free-air temperature, T_A	0		70	$^\circ\text{C}$

electrical characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted)

PARAMETER		TEST CONDITIONS†	SN75ALS056			UNIT
			MIN	TYP†	MAX	
V_{IK}	Input clamp voltage at An, $\overline{T/R}$, or $\overline{CS}$	$I_I = -18\text{ mA}$			-1.5	V
V_{IT}	Receiver input threshold voltage at Bn		1.405		1.69	V
V_{OH}	High-level output voltage at An	Bn at 1.2 V, $\overline{CS}$ at 0.8 V, $\overline{T/R}$ at 0.8 V, $I_{OH} = -400\text{ }\mu\text{A}$	2.4			V
V_{OL}	Low-level output voltage	An at 2 V, $\overline{CS}$ at 0.8 V, $\overline{T/R}$ at 0.8 V, $I_{OL} = 16\text{ mA}$			0.5	V
		Bn at 2 V, $\overline{CS}$ at 0.8 V, $\overline{T/R}$ at 2 V, $V_L = 2\text{ V}$, $R_L = 18.5\text{ }\Omega$, See Figure 1	0.75		1.2	
I_{IH}	High-level input current	An, $\overline{T/R}$ or $\overline{CS}$			40	μA
		Bn			100	
I_{IL}	Low level input current at An, $\overline{T/R}$, or $\overline{CS}$	$V_I = 0.4\text{ V}$			-400	μA
I_{OS}	Short-circuit output current at An	An at 0, Bn at 1.2 V, $\overline{CS}$ at 0.8 V, $\overline{T/R}$ at 0.8 V	-40		-120	mA
I_{CC}	Supply current				75	mA
$C_{O(B)}$	Driver output capacitance			4.5		pF

† Typical values are at $V_{CC} = 5\text{ V}$, $T_A = 25^\circ\text{C}$.



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electrical characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted)

PARAMETER		TEST CONDITIONS	SN75ALS057			UNIT
			MIN	TYP [†]	MAX	
V _{IK}	Input clamp voltage at Dn, En, $\overline{\text{TE}}$, or $\overline{\text{RE}}$	I _I = –18 mA			–1.5	V
V _{IT}	Receiver input threshold voltage at Bn		1.41		1.69	V
V _{OH}	High-level output voltage at Rn	Bn at 1.2 V, $\overline{\text{RE}}$ at 0.8 V, I _{OH} = –400 μ A		2.4		V
V _{OL}	Low-level output voltage	Rn Bn at 2 V, $\overline{\text{RE}}$ at 0.8 V, I _{OL} = 16 mA			0.5	V
		Dn at 2 V, En at 2 V, $\overline{\text{TE}}$ at 0.8 V, V _L = 2 V, R _L = 18.5 Ω , See Figure 1		0.75	1.2	
I _{IH}	High-level input current	$\overline{\text{Dn}}$, En, $\overline{\text{TE}}$, or $\overline{\text{RE}}$			40	μ A
		Bn			100	
I _{IL}	Low-level input current at Dn, En, $\overline{\text{TE}}$, or $\overline{\text{RE}}$	V _I = 0.4 V			–400	μ A
I _{OS}	Short-circuit output current at Rn	Rn at 0, Bn at 1.2 V, $\overline{\text{RE}}$ at 0.8 V	–40		–120	mA
I _{CC}	Supply current				40	mA
C _{O(B)}	Driver output capacitance			4.5		pF

[†] Typical values are at V_{CC} = 5 V, T_A = 25°C.

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted)

PARAMETER	FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	SN75ALS056 DRIVER			UNIT
				MIN	TYP [†]	MAX	
t _{PLH1}	$\overline{\text{CS}}$	Bn	An and T/ $\overline{\text{R}}$ at 2 V, V _L = 2 V, R _{L1} = 18 Ω , C _L = 30 pF, R _{L2} not connected, See Figure 2			24	ns
t _{PHL1}						20	
t _{PLH2}	An	Bn	$\overline{\text{CS}}$ at 0.8 V, T/ $\overline{\text{R}}$ at 2 V, V _L = 2 V, R _{L1} = 18 Ω , R _{L2} not connected, C _L = 30 pF, See Figure 2,			19	ns
t _{PHL2}						18	
t _{PLH3}	T/ $\overline{\text{R}}$	Bn	V _I (An) = 5 V, $\overline{\text{CS}}$ at 0.8 V, R _{L1} = 18 Ω , C _L = 30 pF, R _{L2} not connected, V _L = 2 V, See Figure 3,			25	ns
t _{PHL3}						35	
t _{TLH}	An	Bn	$\overline{\text{CS}}$ at 0.8 V, T/ $\overline{\text{R}}$ at 2 V, V _L = 2 V, C _L = 30 pF, R _{L1} = 18 Ω , R _{L2} not connected, See Figure 2	1	3	11	ns
t _{THL}				1	3	6	

[†] Typical values are at V_{CC} = 5 V, T_A = 25°C



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switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted)

PARAMETER		FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	SN75ALS056 RECEIVER		UNIT
					MIN	MAX	
t _{PLH4}	Propagation delay time, low-to-high-level output	Bn	An	$\overline{CS}$ at 0.8 V, $T/\overline{R}$ at 0.8 V, $R_L1 = 390\ \Omega$, $R_L2 = 1.6\ k\Omega$, $C_L = 30\ pF$, See Figure 4	18		ns
t _{PHL4}	Propagation delay time, high-to-low-level output				18		
t _{PLZ1}	Output disable time from low level	$T/\overline{R}$	An	$\overline{CS}$ at 0.8 V, $V_I(Bn) = 2\ V$, $V_L = 5\ V$, $R_L1 = 390\ \Omega$, R_L2 not connected, $C_L = 15\ pF$, See Figure 3	20		ns
t _{PZL1}	Output enable time to low level	$T/\overline{R}$	An	$\overline{CS}$ at 0.8 V, $V_I(Bn) = 2\ V$, $V_L = 5\ V$, $R_L1 = 390\ \Omega$, $R_L2 = 1.6\ k\Omega$, $C_L = 30\ pF$, See Figure 3	40		ns
t _{PHZ1}	Output disable time from high level	$T/\overline{R}$	An	$\overline{CS}$ at 0.8 V, $V_I(Bn) = 0$, $V_L = 0$, $R_L1 = 390\ \Omega$, R_L2 not connected, $C_L = 15\ pF$, See Figure 3	17		ns
t _{PZH1}	Output enable time to high level	$T/\overline{R}$	An	$\overline{CS}$ at 0.8 V, $V_I(Bn) = 0$, $V_L = 0$, R_L1 not connected, $R_L2 = 1.6\ k\Omega$, $C_L = 30\ pF$, See Figure 3	15		ns
t _{PLZ2}	Output disable time from low level	$\overline{CS}$	An	Bn at 2 V, $T/\overline{R}$ at 0.8 V, $C_L = 5\ pF$, $V_L = 5\ V$, $R_L1 = 390\ \Omega$, R_L2 not connected, See Figure 5	18		ns
t _{PZL2}	Output enable time to low level	$\overline{CS}$	An	Bn at 2 V, $T/\overline{R}$ at 0.8 V, $C_L = 30\ pF$, $V_L = 5\ V$, $R_L1 = 390\ \Omega$, $R_L2 = 1.6\ k\Omega$, See Figure 5	15		ns
t _{PHZ2}	Output disable time from high level	$\overline{CS}$	An	Bn at 0.8 V, $T/\overline{R}$ at 0.8 V, $C_L = 5\ pF$, $V_L = 0$, $R_L1 = 390\ \Omega$, R_L2 not connected, See Figure 5	8		ns
t _{PZH2}	Output enable time to high level	$\overline{CS}$	An	Bn at 0.8 V, $T/\overline{R}$ at 0.8 V, $C_L = 30\ pF$, $V_L = 0$, R_L1 not connected, $R_L2 = 1.6\ k\Omega$, See Figure 5	17		ns
t _{w(NR)}	Receiver noise rejection pulse duration	Bn	An	$\overline{CS}$ at 0.8 V, $T/\overline{R}$ at 0.8 V, $R_L1 = 390\ \Omega$, $R_L2 = 1.6\ k\Omega$, $C_L = 30\ pF$, $V_L = 5\ V$, See Figure 6	3		ns

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switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted)

PARAMETER		FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	SN75ALS057 DRIVER			UNIT
					MIN	TYP†	MAX	
tPLH1	Propagation delay time, low-to-high-level output	$\overline{TE}$	Bn	Dn, En, $\overline{RE}$ at 2 V, $V_L = 2$ V, R _{L2} not connected, R _{L1} = 18 Ω, See Figure 2, C _L = 30 pF	24			ns
tPHL1	Propagation delay time, high-to-low-level output				20			
tPLH2	Propagation delay time, low-to-high-level output	Dn or En	Bn	$\overline{TE}$ at 0.8 V, $\overline{RE}$ at 2 V, $V_L = 2$ V, R _{L1} = 18 Ω, R _{L2} not connected, C _L = 30 pF, See Figure 2	19			ns
tPHL2	Propagation delay time, high-to-low-level output				18			
tTLH	Transition time, low-to-high-level output	Dn or En	Bn	$\overline{RE}$ at 2 V, $V_L = 2$ V, $\overline{TE}$ at 0.8 V, R _{L1} = 18 Ω,, R _{L2} not connected, C _L = 30 pF, See Figure 2	1	3	11	ns
tTHL	Transition time, high-to-low-level output				1	3	6	

[†] Typical values are at V_{CC} = 5 V, T_A = 25°C.

switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (continued)

PARAMETER		FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	SN75ALS057 RECEIVER		UNIT
					MIN	MAX	
t _{PLH4}	Propagation delay time, low-to-high-level output	Bn	Rn	$\overline{RE}$ at 0.8 V, $\overline{TE}$ at 2 V, V _L = 5 V, R _{L1} = 390 Ω,, R _{L2} = 1.6 kΩ,, C _L = 30 pF, See Figure 4	18		ns
t _{PHL4}	Propagation delay time, high-to-low-level output				18		
t _{PLZ2}	Output disable time from low level	$\overline{RE}$	Rn	Bn at 2 V, $\overline{TE}$ at 2 V, V _L = 5 V, C _L = 5 pF, R _{L1} = 390 Ω, R _{L2} not connected, See Figure 5	18		ns
t _{PZL2}	Output enable time to low level	$\overline{RE}$	Rn	Bn at 2 V, $\overline{TE}$ at 2 V, V _L = 5 V, C _L = 30 pF, R _{L1} = 390 Ω, R _{L2} = 1.6 kΩ, See Figure 5	15		ns
t _{PHZ2}	Output disable time from high level	$\overline{RE}$	Rn	Bn at 0.8 V, $\overline{TE}$ at 2 V, V _L = 0, C _L = 5 pF, R _{L1} = 390 Ω, R _{L2} not connected, See Figure 5	17		ns
t _{PZH2}	Output enable time to high level	$\overline{RE}$	Rn	Bn at 0.8 V, $\overline{TE}$ at 2 V, V _L = 0, C _L = 30 pF, R _{L1} not connected, R _{L2} = 1.6 kΩ, See Figure 5	17		ns
t _{w(NR)}	Receiver noise rejection pulse duration	Bn	Rn	$\overline{TE}$ at 2 V, $\overline{RE}$ at 0.8 V, V _L = 0, R _{L1} = 390 Ω, R _{L2} = 1.6 kΩ, C _L = 30 pF, See Figure 6	3		ns



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switching characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (continued)

PARAMETER		FROM (INPUT)	TO (OUTPUT)	TEST CONDITIONS	SN75ALS057 DRIVER PLUS RECEIVER		UNIT
					MIN	MAX	
t _{PLH6}	Propagation delay time, low-to-high-level output	Dn	Rn	$\overline{RE}$ at 0.8 V, $\overline{TE}$ at 0.8 V, R _{L1} = 390 Ω, R _{L2} = 1.6 kΩ,, C _L = 30 pF, See Figure 7	40		ns
t _{PHL6}	Propagation delay time, high-to-low-level output				40		

PARAMETER MEASUREMENT INFORMATION

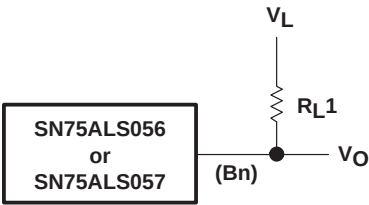


Figure 1. Driver Low-Level-Output-Voltage Test Circuit

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PARAMETER MEASUREMENT INFORMATION

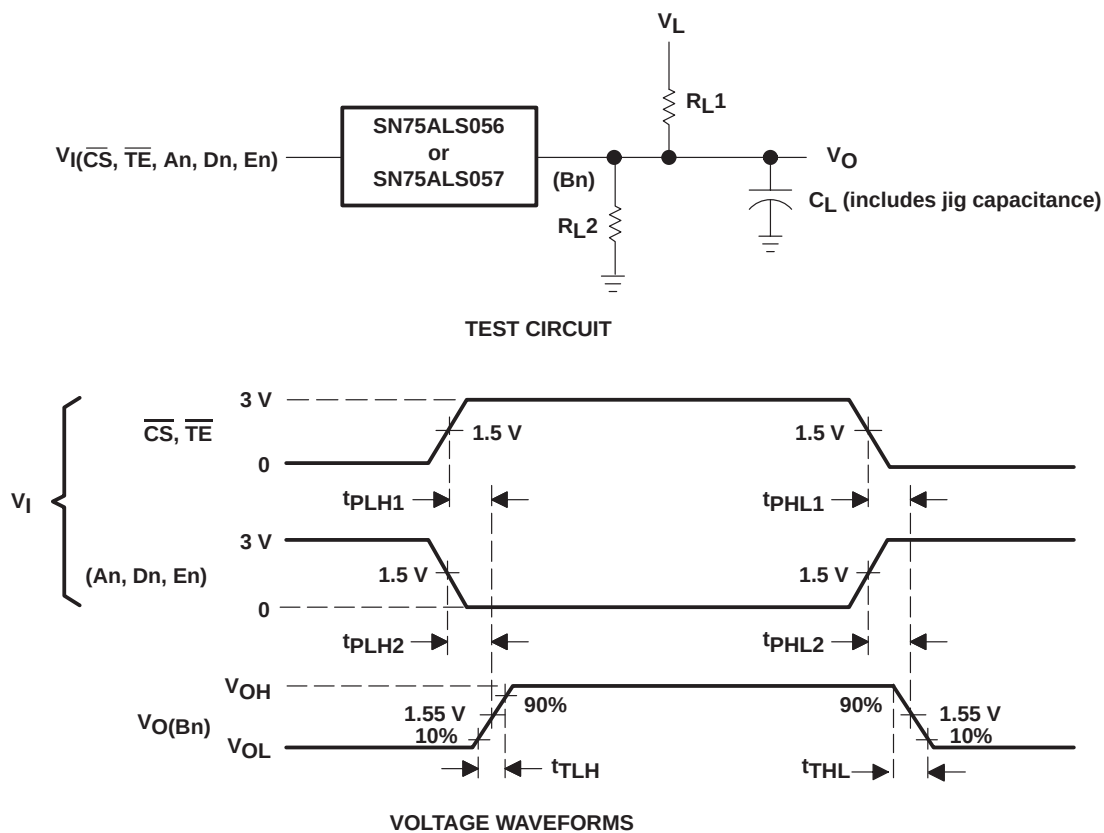
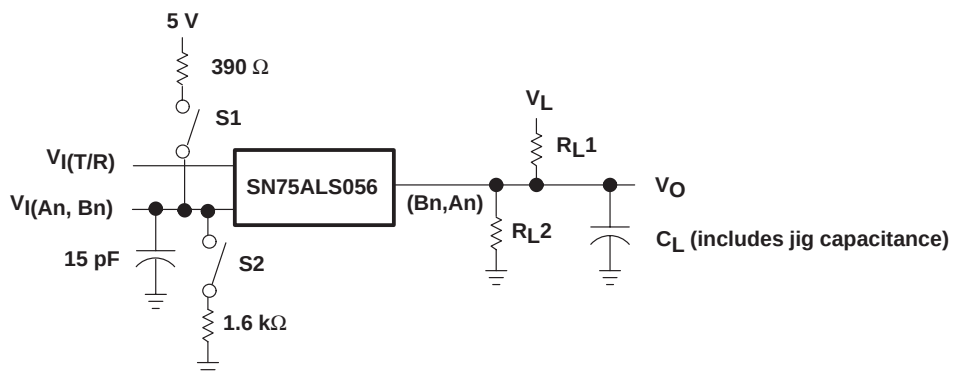


Figure 2. Driver Test Circuit and Voltage Waveforms

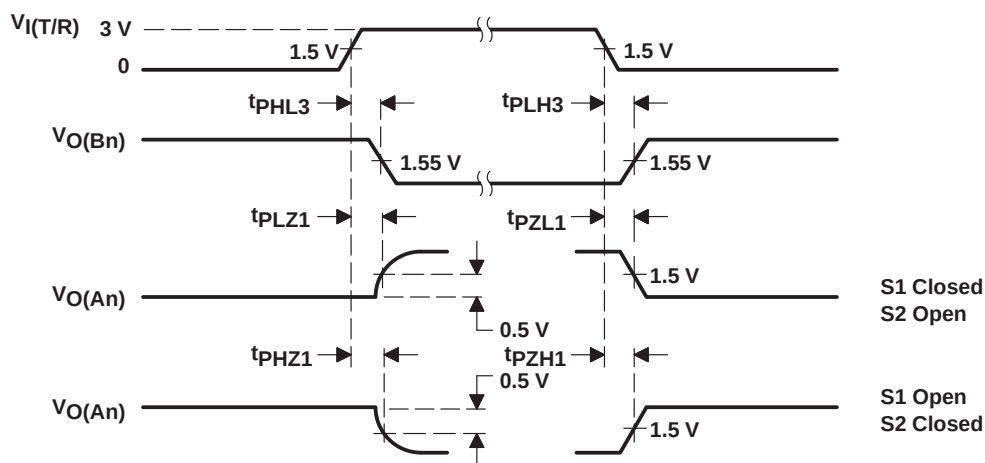
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PARAMETER MEASUREMENT INFORMATION



TEST CIRCUIT



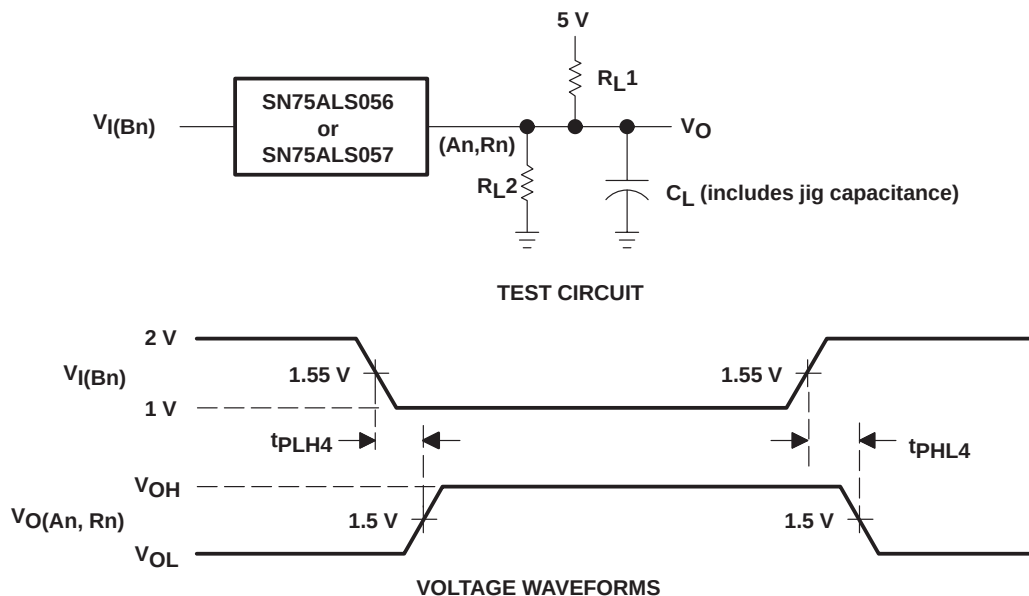
VOLTAGE WAVEFORMS

NOTE A: $t_r = t_f \leq 5$ ns from 10% to 90%

Figure 3. Propagation Delay From T/R to An or Bn Test Circuit and Voltage Waveforms

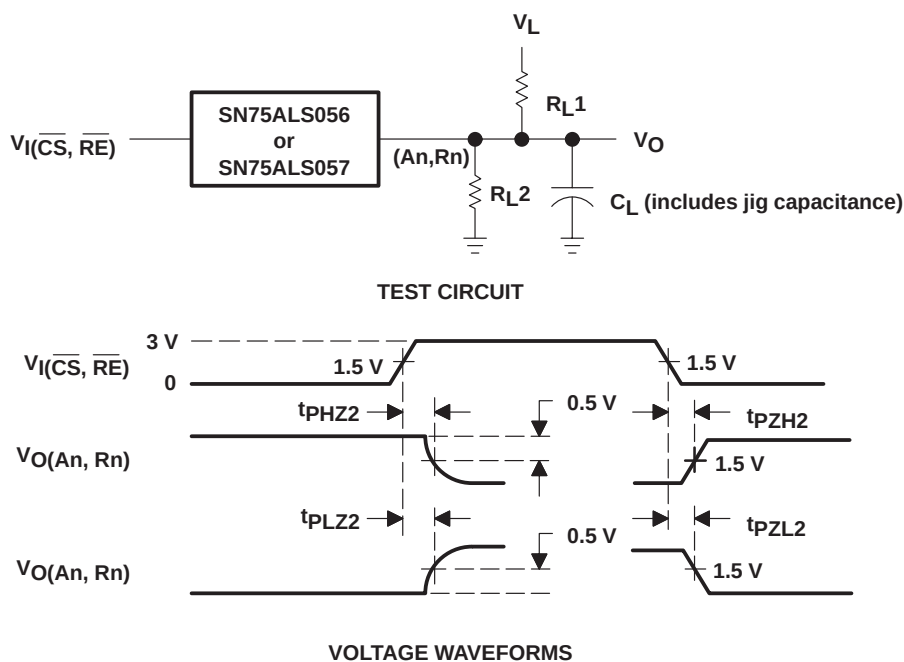
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NOTE A: $t_r = t_f \leq 5$ ns from 10% to 90%

Figure 4. Receiver Test Circuit and Voltage Waveforms



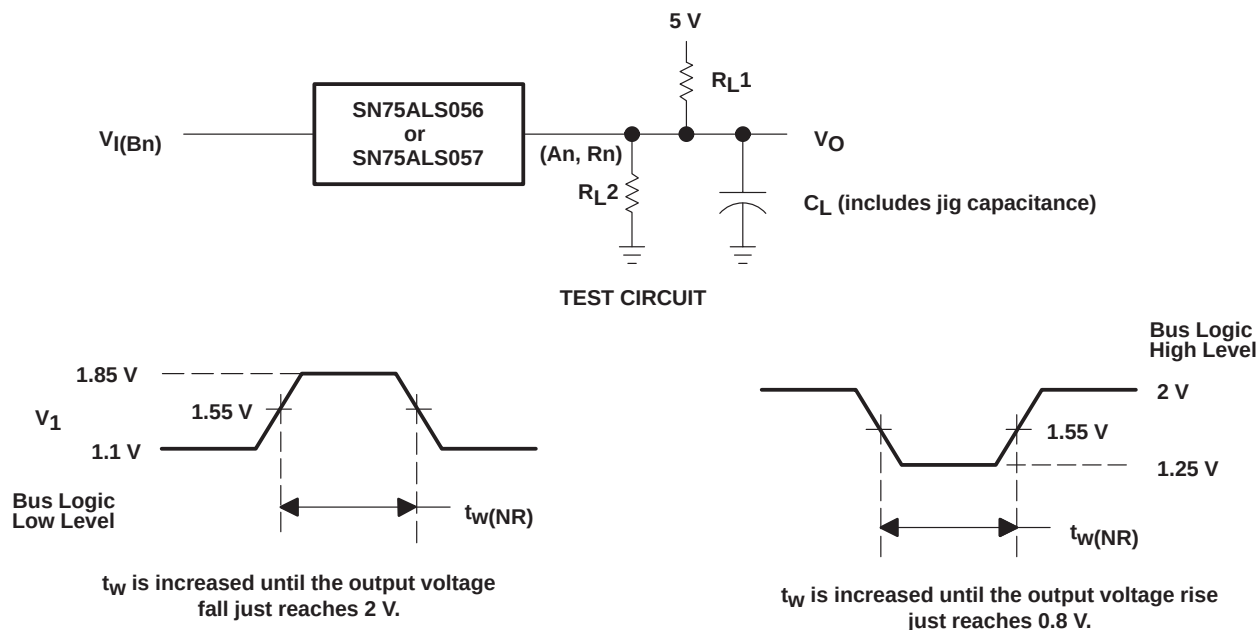
NOTE A: $t_r = t_f \leq 5$ ns from 10% to 90%

Figure 5. Propagation Delay From $\overline{CS}$ to An or $\overline{RE}$ to Rn Test Circuit and Voltage Waveforms

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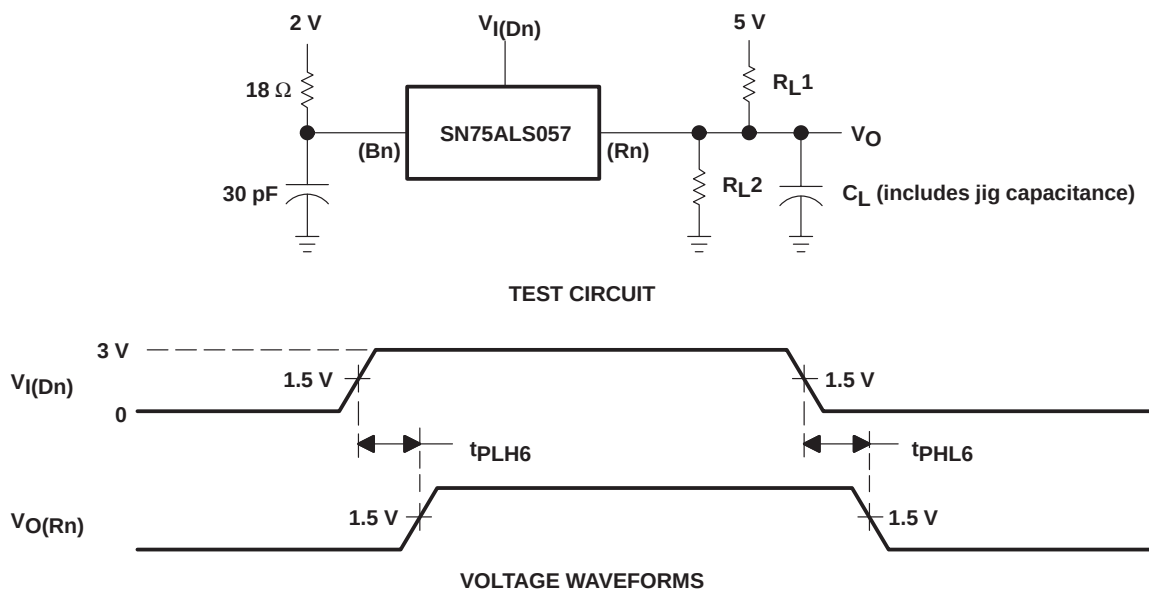
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PARAMETER MEASUREMENT INFORMATION



NOTE A: $t_r = t_f \leq 5$ ns from 10% to 90%

Figure 6. Receiver Noise-Immunity Test Circuit and Voltage Waveforms



NOTE A: $t_r = t_f \leq 5$ ns from 10% to 90%

Figure 7. Driver Plus Receiver Delay-Times Test Circuits and Voltage Waveforms

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
SN75ALS056DW	Active	Production	SOIC (DW) 20	25 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	75ALS056
SN75ALS056DW.A	Active	Production	SOIC (DW) 20	25 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	75ALS056
SN75ALS057DW	Active	Production	SOIC (DW) 20	25 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	75ALS057
SN75ALS057DW.A	Active	Production	SOIC (DW) 20	25 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	75ALS057
SN75ALS057DWR	Active	Production	SOIC (DW) 20	2000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	75ALS057
SN75ALS057DWR.A	Active	Production	SOIC (DW) 20	2000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	0 to 70	75ALS057

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

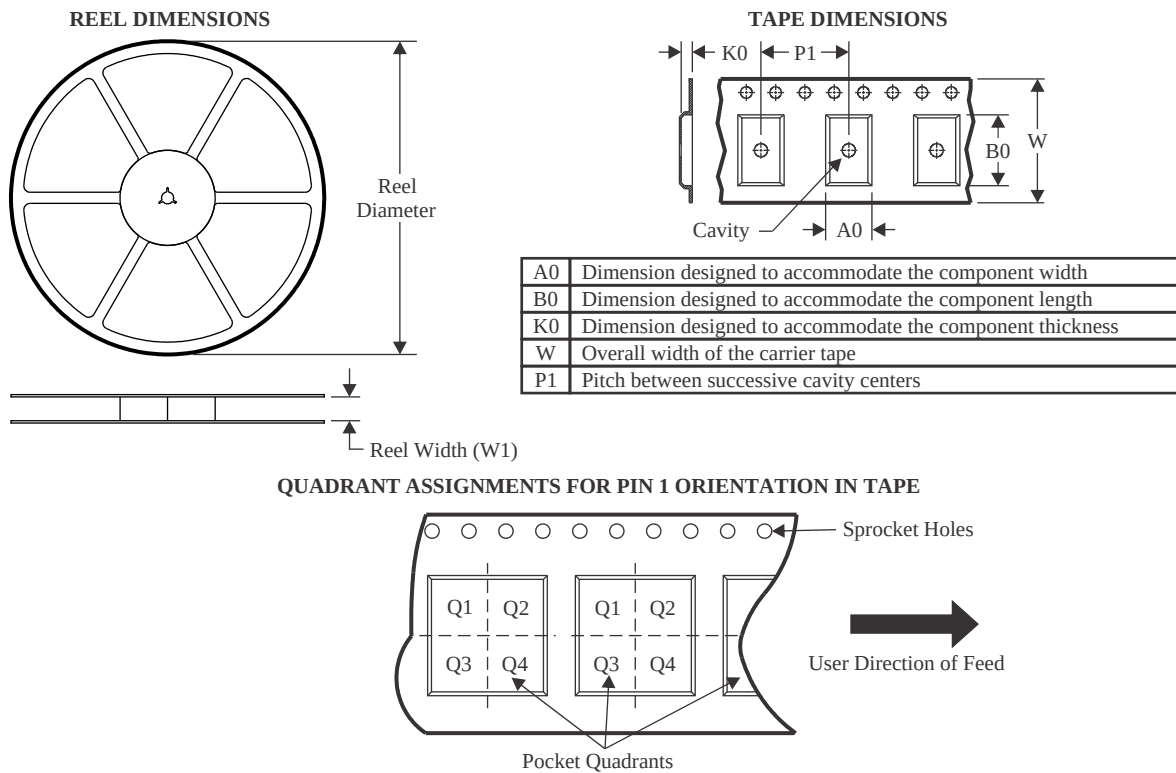
⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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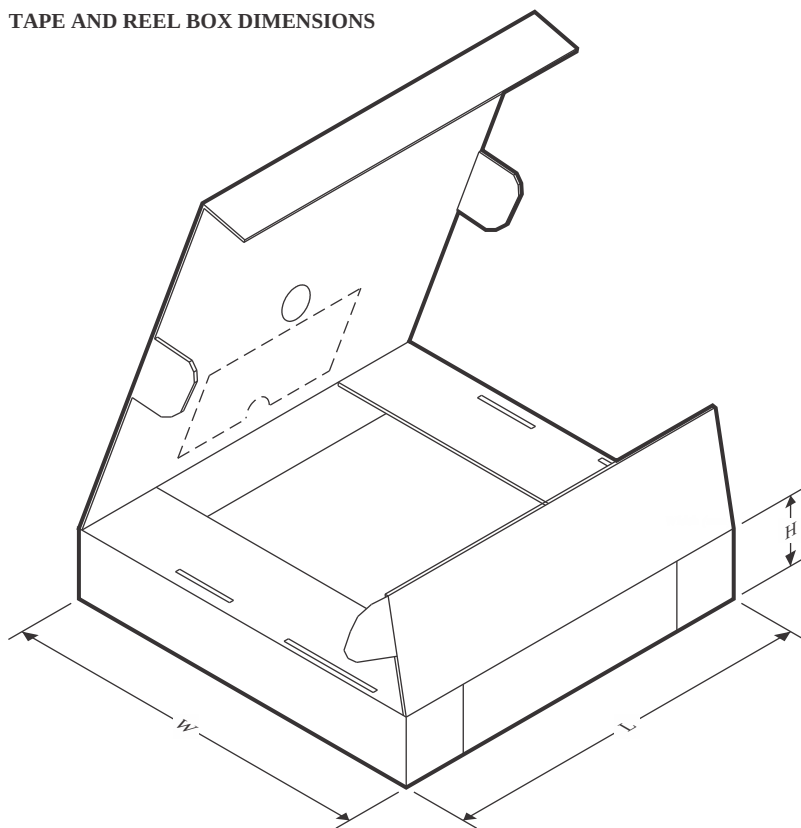
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN75ALS057DWR	SOIC	DW	20	2000	330.0	24.4	10.8	13.3	2.7	12.0	24.0	Q1

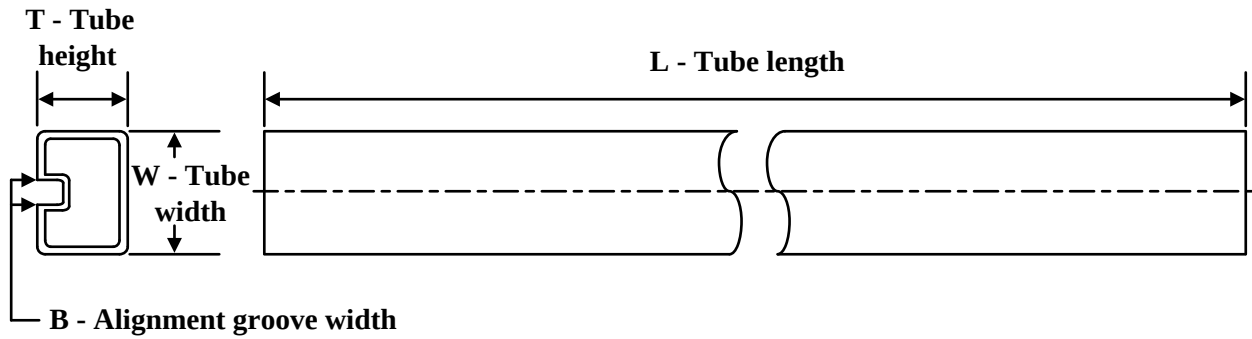
TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

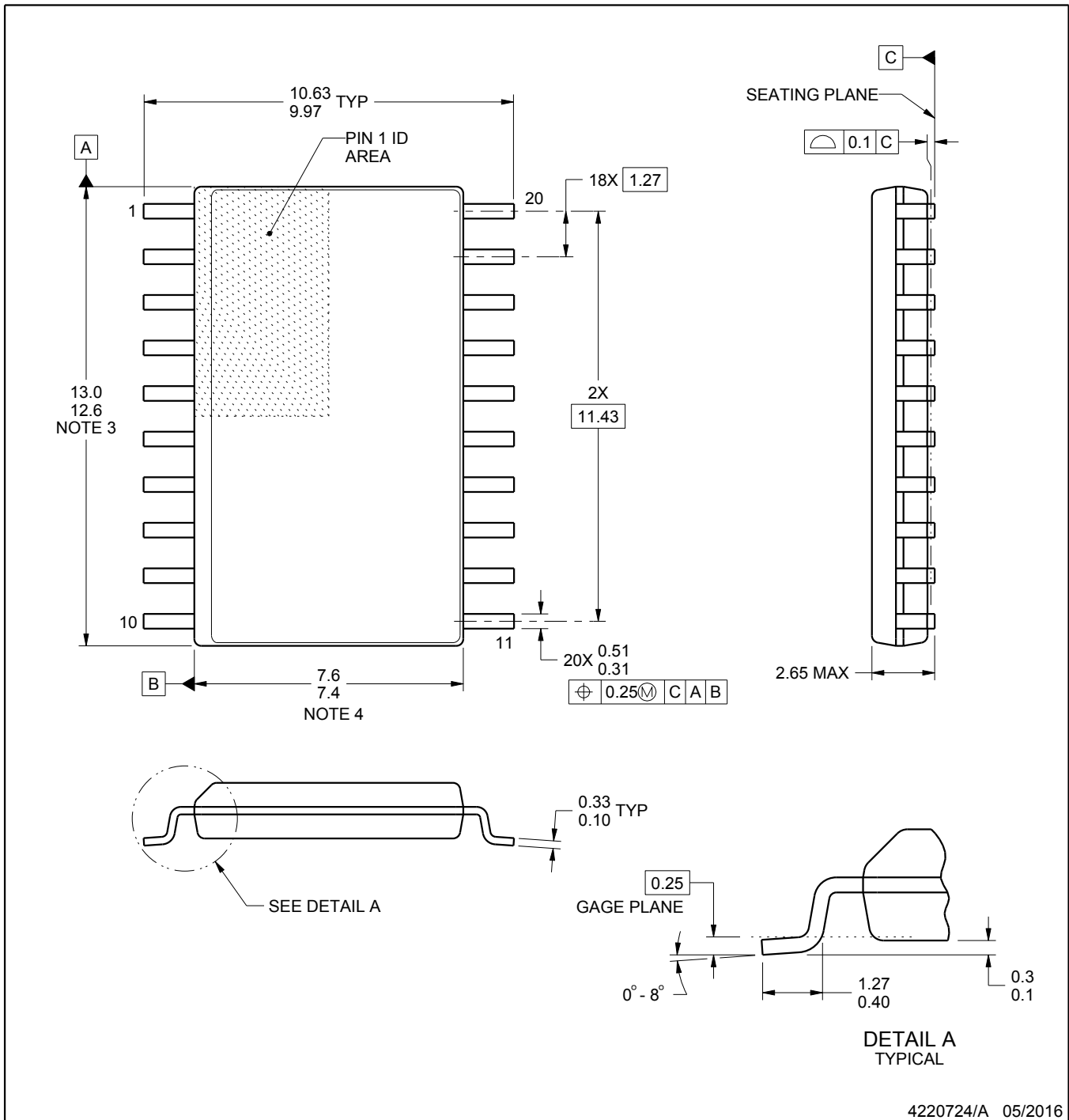
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN75ALS057DWR	SOIC	DW	20	2000	350.0	350.0	43.0

TUBE



*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
SN75ALS056DW	DW	SOIC	20	25	506.98	12.7	4826	6.6
SN75ALS056DW.A	DW	SOIC	20	25	506.98	12.7	4826	6.6
SN75ALS057DW	DW	SOIC	20	25	506.98	12.7	4826	6.6
SN75ALS057DW.A	DW	SOIC	20	25	506.98	12.7	4826	6.6



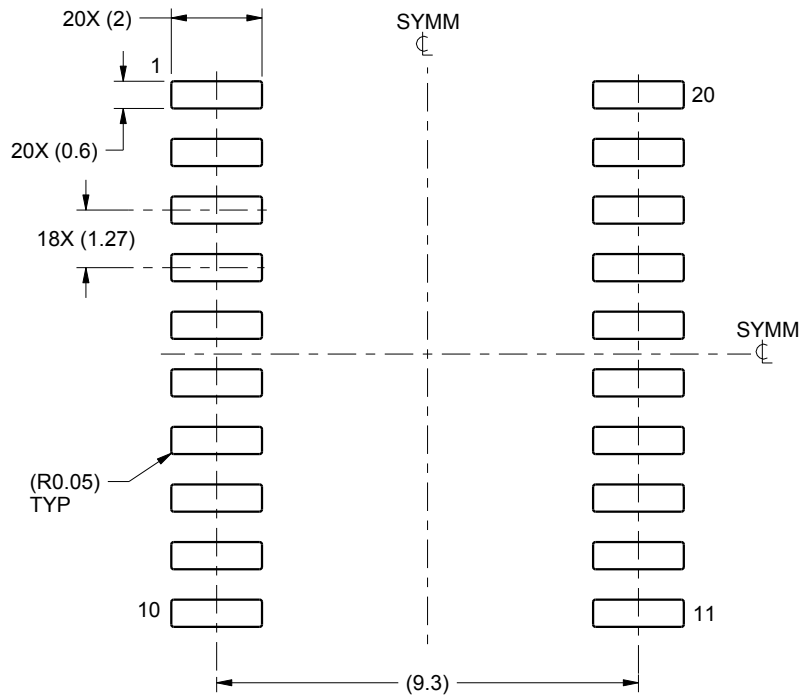
4220724/A 05/2016

EXAMPLE BOARD LAYOUT

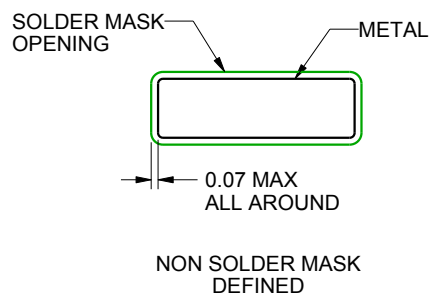
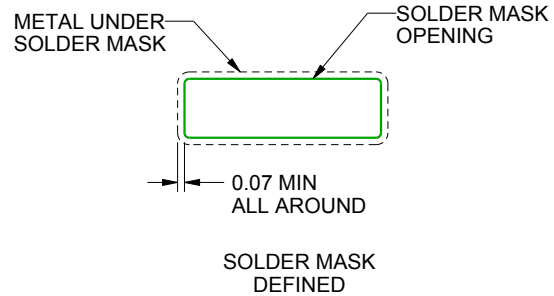
DW0020A

SOIC - 2.65 mm max height

SOIC



LAND PATTERN EXAMPLE
SCALE:6X



SOLDER MASK DETAILS

4220724/A 05/2016

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

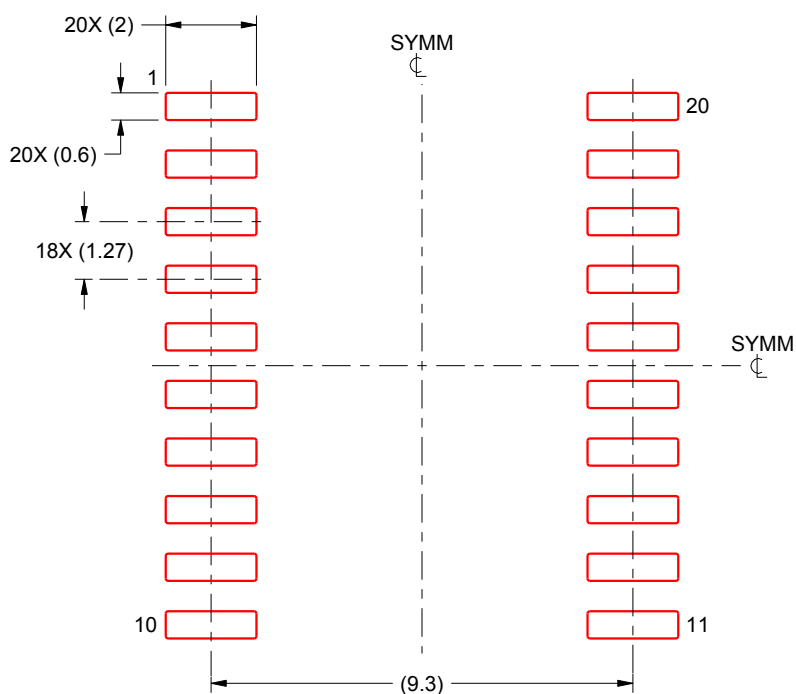
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DW0020A

SOIC - 2.65 mm max height

SOIC



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:6X

4220724/A 05/2016

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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