

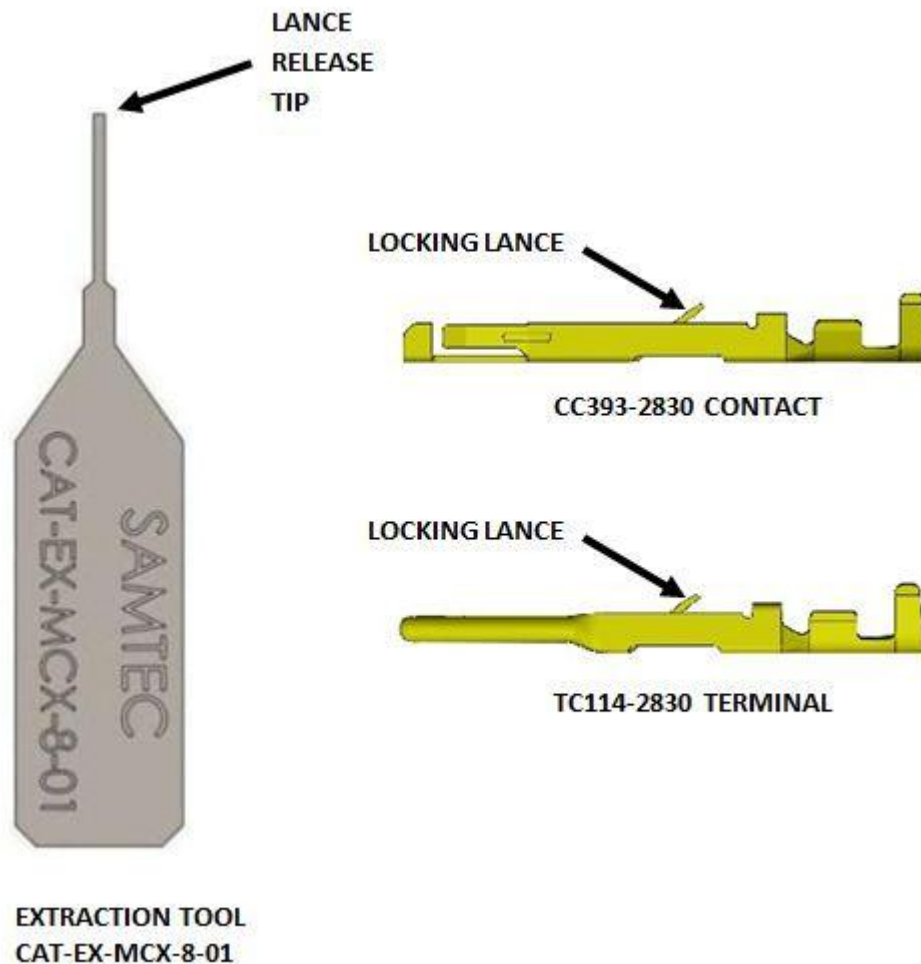


FIGURE 1

1. INTRODUCTION

Contacts and terminals can be safely removed from a housing cavity by using the extraction tool shown in **Figure 1**. This instruction sheet covers the use of the Samtec Extraction Tool CAT-EX-MCX-8-01. These tools are intended to aid in the removal of the CC393 and TC114, Mini Push-Pull AccliMate™ contacts and terminals from the housings.

2. CUSTOMER SERVICE

Further tooling and product application assistance is available by contacting the **Samtec Application Service Line - (+1-800-726-8329 (+1-812-944-6733))** 8:00 AM to 5:00 PM eastern time. To expedite your inquiry, have the pertinent part numbers for the product and tooling.

3. DESCRIPTION

Each tool handle is marked with the tooling number. Make sure it matches the tooling number specified in this document.

The CC393 and TC114 Mini Push-Pull AccliMate™ contacts and terminals have a retaining lance that can be released through an access cavity located inside the housing as shown in **Figure 2**. The Extraction Tool has a tip that is inserted into the cavity to depress the lance the correct amount for contact removal.

CAUTION - Do not use any unintended tools to release the lance. This can cause damage to the lance and weaken its ability to retain the reinserted contact in the housing.

4. EXTRACTION PROCEDURE

The following steps are recommended:

1. Push the desired lead forward to the bottom of its cavity. This will provide clearance for the lance to be depressed.
2. Engage the tip of the Extraction Tool in the access cavity as shown in **Figure 2**. With downward pressure, push the tool toward the back of the window to release the lance.
3. Maintain downward pressure on the tool tip then grip the lead and pull the contact from its cavity.

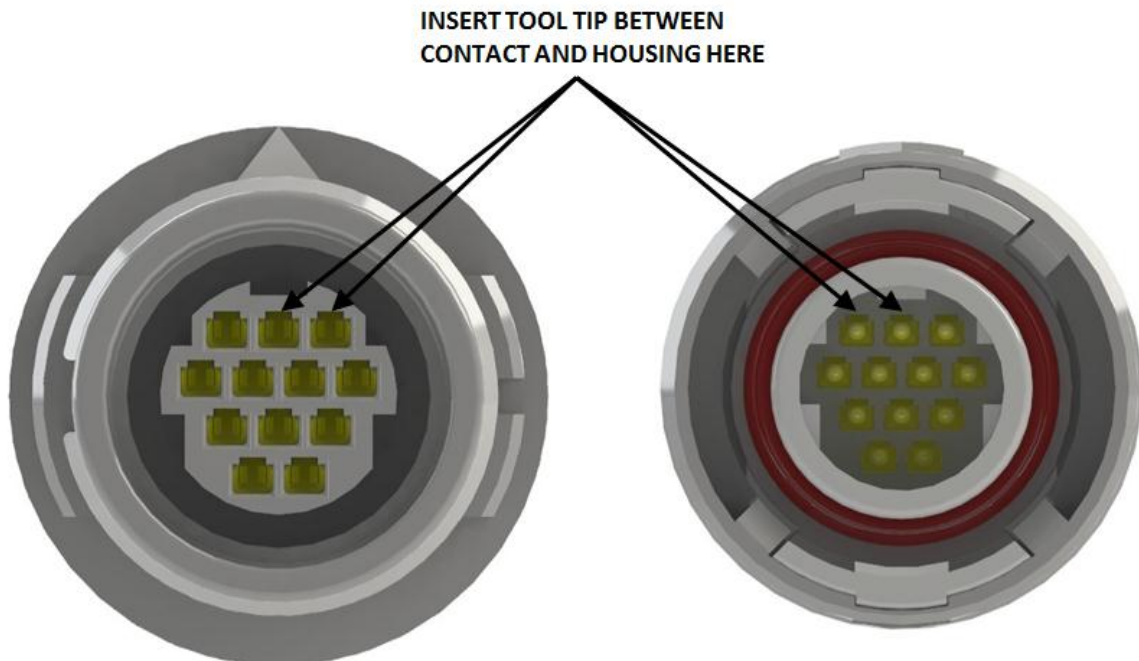


FIGURE 2